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BOARD OF TRADE



THE REPORT ON THE CENSUS OF PRODUCTION FOR 1958

Part 67
RAILWAY CARRIAGES AND WAGONS AND TRAMS

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 (10 & 11 Geo.6 Ch.39, Sec.7)

LONDON: HER MAJESTY'S STATIONERY OFFICE

1961

TWO SHILLINGS NET

These notes give only the main information which is needed for interpreting the census figures. Fuller explanations are given in a separate booklet of Introductory Notes (Part 1 of the Report on the Census of Production for 1958).

CHANGES IN THE 1958 CENSUS

Some changes were introduced in the 1958 census, which affect the comparability between 1954 and 1958 figures.

Returns in full detail were required only from firms employing 25 or more persons, instead of, as previously, from firms employing 11 or more

The coverage of firms' returns for 1958 was in many cases rather wider than for 1954. In both years the census was based on the establishment, comprising in most cases the whole of the premises under the same ownership or management at a particular address (e.g. a factory or mine); but offices, warehouses, laboratories, etc. at addresses separate from the works were treated as part of the establishment. For 1958, but not for 1954, firms were asked to include also, in all sections of their returns, particulars relating to merchanting or factoring, canteens operated by them, and other ancillary activities, such as bottling, packing, and the manufacture of containers for packing their own products, whether or not these activities were carried on at the same address as the works, unless

CAPITAL EXPENDITURE

The expenditure on new building work shown excludes the cost of land and existing buildings purchased; for plant, machinery and vehicles both new and second-hand items are included. The value is that charged to capital account during the year, including any transport and installation cost involved. Capital expenditure in respect of establishments in Great Britain where production had not started before the end of the year is included in

CHARACTERISTIC PRODUCTS (See the description of the method of classification before List of Tables)

(i) Working proprietors

These include all persons regarded as 'selfemployed' for National Insurance purposes, and members of their families who worked in the business without receiving fixed wages or salaries; but persons working less than half the normal hours are excluded.

(ii) Employees

Employees are classified under the two main headings of (a) administrative, technical and clerical employees and (b) operatives. The figures relate to persons on the pay-roll (i.e. whose National Insurance cards were held by employers), whether full-time or part-time employees. The figures for 1958 include, but those for 1954 exclude, persons engaged in merchanting or factoring, and canteen workers.

Administrative, technical and clerical employees include managers, superintendents, and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; travellers; and office (including works office) employees.

Operatives include all other classes of em-

ployees, that is, broadly speaking, all manual wage earners. They include those employed in and about the factory or works; operatives employed in power houses, transport work, stores, warehouses and, for 1958, canteens; inspectors, viewers and similar workers; maintenance workers; and cleaners. Operatives engaged in outside work of erection, fitting etc. are also included, but outworkers (i.e. persons employed by the firm who worked on materials

they were conducted by a separate company, or by a separate department with a separate set of accounts; building and engineering maintenance departments were treated similarly. Selling and transport departments were treated in this way both for 1954 and 1958. While the effect of including these further ancillary activities was generally to produce higher figures for employment etc., the reporting of separate figures for merchanted goods led to the exclusion of some firms who proved to be merchants with only minor productive activities.

Changes made for 1958 in the instructions governing the making of returns for two or more establishments operated by the same firm permitted combined returns to be made more freely than in previous censuses. Combined returns were accepted covering establishments in the same census industry, and situated in the same country (i.e. England, Scotland or Wales).

The 1954 figures have been re-tabulated to correspond as closely as possible to those for 1958. but because of the changes described above the correspondence is not always exact.

TERMS USED IN THE CENSUS REPORTS

supplied by the firm in their own homes, etc.) are excluded.

(iii) Total employment This is the sum of the average number of employees and the number of working proprietors;

outworkers are excluded. ENTERPRISE

The term enterprise is used in this report to mean one or more firms under common ownership or control as defined in the Companies Act, 1948. An enterprise normally consists either of a single firm, or of a holding company together with its subsidiary companies.

The number of entries shown in Tables 4, 5 and is the number of returns on which figures against a particular output or production heading were recorded. The number of entries is less than the corresponding number of establishments to the extent that combined returns were made covering more than one of the establishments concerned.

ESTABLISHMENT

In most cases an establishment comprises the whole of the premises under the same ownership or management at a particular address (e.g. a factory or mine). Offices, warehouses, laboratories and other ancillary places of business at a separate address from the works were treated as part of the establishment.

INTERMEDIATE PRODUCTS

For some industries figures are given showing the total quantities made during the year of important intermediate products, i.e. products which may be further processed in the establishments in which they are produced, whether or not they are also sometimes sold. They include also goods produced from materials supplied by other firms.

MATERIALS AND FUEL.

The totals shown include the cost of all purchases of materials and components for use in production, and of fuel (including oil, gas and electricity) for all purposes including heating, lighting and transport (where carried out by firms' own staff included in the return); all packing materials, including the full cost of returnable cases and containers when first purchased; workshop materials; office materials; water charges; materials for repairs to firms' own buildings, plant and vehicles when carried out by their own work-people included in the return; consumable tools; and parts for machinery purchased during the year as replacements. Purchases of goods for merchanting or factoring, and canteen supplies, are included for 1958 but not for 1954. Materials supplied by customers for processing are excluded for both years.

The values shown include any duty paid (less rebate, etc.) but exclude trade discounts allowed. The cost of transport was included only if included in the cost of materials as invoiced; amounts paid to transport organisations, including firms' own separate transport organisations, for delivery of materials and fuel are therefore excluded. Materials purchased overseas were entered at their c.i.f. cost plus any duty if the cost of transport from the docks was not included in the invoiced price, and at their full delivered cost if invoiced 'carriage paid home'.

NET OUTPUT

The net output of an industry represents the value added to materials by the process of production and includes for 1958 the gross margin on any merchanted or factored goods sold; it constitutes the fund from which wages, salaries, rents, rates and taxes, advertising and other selling expenses, and all other similar charges have to be met, as well as depreciation and profits. There is no appreciable duplication in net output.

Net output was normally obtained by taking the total value of sales and work done (including, for 1958, the value of merchanted goods sold and canteen takings); adding the value of stocks at the end of the year and deducting their value at the beginning of the year; and deducting also the cost of materials and fuel purchased (including, for 1958, the value of goods purchased for merchanting and canteen supplies), payments for work given out to other firms, and payments for transport. The net amount of duty paid was deducted, and the net amount of subsidy received added.

NET OUTPUT PER PERSON EMPLOYED

The figures for net output per person employed are derived by dividing net output by total employment (see above).

PRINCIPAL PRODUCTS (See the description of the method of classification before List of Tables)

SALE

Sales include goods made by the business covered by the return, those made for it by outworkers or by other firms from materials given out to them (sometimes described as goods made on commission), and waste products sold. Any machinery or other capital items produced for use in the business covered by the return are also included, the value being that adopted in the firm's capital account for income tax purposes. Goods sold without being subjected to any manufacturing process (merchanted or factored) and canteen takings are included for 1958 but not for 1954; where the total sales of merchanted or factored goods were less than £5,000, firms were permitted to include them with the figures for sales of goods of their own production.

The value shown for sales is the net selling

value, defined as the amount charged to customers whether on an ex-works or delivered basis, net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc.; the net amount charged for packing materials is included. Goods charged on a delivered basis to customers overseas, are included at the f.o.b. value. For work done on commission or for the trade, the value shown is the net amount charged. With a few exceptions, receipts for business and other services are not included.

To the extent that the finished products of one establishment constitute the materials purchased by another, total figures of the value of sales (and of materials and fuel purchased) include an element of dualication.

STOCKS AND WORK IN PROGRESS

The values shown are the income tax values of stocks of products on hand for sale, and of materials and fuel, at the beginning and end of the year of return. For 1958, but not for 1954, they include any stocks of goods held for merchanting or factoring. The value of work in progress at the two dates is also usually shown. This excludes any progress payments made to subcontractors, and no deduction is made on account of progress payments received.

TRANSPORT PAYMENTS

These represent the total amount paid or credited during the year for both outwards transport of finished goods sold and inwards transport of materials and fuel purchased. They include payments to other firms, and to any separate transport organisation of the same firm, not covered by the return, but exclude the value of transport services provided by the business covered by the return. The items included are payments for hired cartage and for inwards and outwards carriage by all forms of inland transport, that is railways, road haulage, canals, coast-wise shipping, air, etc. Payments made for sea freight on goods sold to customers overseas and on materials and fuel purchased from overseas suppliers are excluded.

WAGES AND SALARIES

These are the amounts paid during the year to operatives and to administrative, technical and clerical employees. Payments to working proprietors, whether called salaries or not, are excluded. The values shown include all overtime payments, bonuses and commissions, whether paid regularly or not, and no deduction is made for income tax, insurances, contributory pensions, etc. The value of any payments in kind, travelling expenses, lodging allowances, etc. is excluded.

Figures are also shown for average salaries etc. paid per head for the week ended 25th October, 1958. For staff paid monthly, the figures are based on payments made in October, 1958. Where payments related to periods other than a week or month, an appropriate proportion was returned. Only those bonuses and commissions actually paid in the period are included.

WORK GIVEN OUT

The figures shown represent the total amount paid for work done by other firms on materials supplied to them, and also by firms' own establishments for which separate returns were made. They do not include payments to individual outworkers or payments for business and other services.

SYMBOLS USED

The following symbols are used throughout the

- .. for not available
- for nil or negligible (less than half the final digit shown)

BOUNDING OF FIGURES

The figures in the tables have, where necessary, been rounded to the nearest final digit. There may, therefore, be apparent slight discrepancies between the sums of the constituent items and the totals shown.

The Report on the Census of Production for 1958

Part 67

RAILWAY CARRIAGES AND WAGONS AND TRAMS

This report on the Railway Carriages and Wagons and Trams Industry relates to establishments engaged in the manufacture and repair of railway coaches (including those embodying motive units), wagons, trucks, brake vans, axle boxes, etc.; tramcars; and colliery and other trams and tubs, etc. The industry corresponds to minimum list heading 385 of the second (1958) edition of the Standard Industrial Classification, which has been used for the first time in the 1958 Census.

This industry corresponds to Industry 3M in the reports on the last detailed Census of Production, for 1954, but establishments engaged in ordinary maintenance and running repairs are now excluded and classified to Transport and Communication. Except for Table 1, in which estimates are given for the whole industry, the tables in this report are in two parts: Part A relates to railway workshops and Part B to other manufacturers. Returns in full detail were obtained for all railway workshops. For other manufacturers returns in full detail were required only from firms employing twenty-five or more persons for 1958 and the tables in Part B relate only to these larger firms. This is an important change from previous censuses when returns in full detail were required from firms employing eleven or more persons on productive work.

The output of railway workshops is valued at cost, i.e. a sum calculated to cover the cost of labour and materials together with such a proportion of the general establishment charges properly applicable to the output concerned but without any allowance for profit. The output of other manufacturers is, however, valued at selling prices and therefore includes profit.

The figures given for 1954 correspond as closely as possible to those collected for 1958 but the correspondence is not exact, especially in respect of the small firms who gave only limited information. Some other changes introduced in the 1958 Census also affect the comparability between 1954 and 1958 figures; these are explained in the notes prefacing this report.

There were no establishments in this industry in Northern Ireland in 1954 or in 1958.

METHOD OF CLASSIFICATION

This industry is defined in terms of its 'principal products' which are those shown in Table 4 (Parts A and B). A census return was classified to this industry if the sales of the principal products of this industry accounted for a greater proportion of its output than the principal products of any other industry. Where, however, the application of this rule would have resulted in a change of classification between 1954 (on the revised basis) and 1958, the return was classified to the same industry as for 1954 unless the output of principal products in the new industry was one third more than in the old; this modification of the general rule was designed to avoid discontinuities as the result of marginal changes of output between the two censuses. Sales of merchanted products and of non-specific items such as waste products, work done and canteen takings were not taken into account in classifying returns.

Table No.

2

5

6

Title

Industry summary: United Kingdom. Estimates for all railway workshops and other manufacturers

Analysis by size of enterprise within the industry, 1958

Sales of principal products of the industry, including sales by establishments classified to other industries

Sales of other than principal products in the industry

Sales of principal products of the industry by establishments classified to other industries

Employment and salaries, etc. for the week ended October 25, 1958

Total make of intermediate products, 1958

Summary of returns received

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Part B 67/8

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Does not

apply

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Part A

67/4

Does not

apply

67/6

67/6

Does not apply

Industry summary: United Kingdom

TABLE 1 Estimates for all railway workshops and other manufacturers (a)

	makenail harial jatemain Maran	Unit	1954	1958
Number of enterprises	Past	No.	••	92
Number of establishments			Tan in	266
05.	(goods produced and work done	£.000	121,062	148,863
Sales	merchanted goods and canteen takings			1,112
Purchases of materials and	fuel (b)		71,399	95,845
Products on hand	Change during year		- 204	+ 47
for sale (b)	at end of year		385	573
	Change during year		_ 369	+ 457
Work in progress	at end of year	2 14 5 15	16,829	22, 204
	(change during year	sault, son	a.lin k	
Stocks of materials and fuel (b)	The same of the sa	y lo bar	- 2,095	- 437
THE R P. LEWIS CO. L.	lat end of year	23.00	24, 369	32, 583
Payments for work done on m	aterials given out		281	991
Payments for transport			692	613
Net output			46,023	52,593
	(operatives	Th.	64.2	59.8
Average number employed (c)	other employees		8.5	8.3
	total, including working proprietors		72.7	68.1
	fof operatives	€,000	31,083	34,918
Wages and salaries	of other employees		4,563	5,699
Capital expenditure (d)			paderine area	of the courses
New building work			333	989
093 .8	(acquisitions	30 E34	1,221	1,667
Plant and machinery	disposals	wew liter	33	53
	[acquisitions	ologo a	86	115
Vehicles	disposals		22	39

⁽a) For 1958, estimates in respect of returns from small firms and unsatisfactory returns accounted for about 1 per cent. of the total figures in which they were incorporated. Summaries of the detailed returns received are given in Tables 2A and 2B.

(b) Goods for merchanting and canteen supplies are included for 1958 but excluded for 1954.
(c) Persons engaged in merchanting or factoring and canteen workers are included for 1958 but excluded for 1954.
(d) Including expenditure in Great Britain for establishments not yet in production.

(86855)

RAILWAY WORKSHOPS

Summary of returns received

goods produced and work done canteen takings fuel (a) change during year at end of year change during year at end of year change during year change during year	No £'000	20 52.639 30.881 + 8 128 + 317 4.724	
canteen takings fuel (a) change during year at end of year change during year at end of year		52.639 30.881 + 8 128 + 317	71.895 8 50.861 + 21 243 + 2.329
canteen takings fuel (a) change during year at end of year change during year at end of year		30,881 + 8 128 + 317	50,861 + 21 243 + 2,329
canteen takings fuel (a) change during year at end of year change during year at end of year		30,881 + 8 128 + 317	50,861 + 21 243 + 2,329
change during year at end of year change during year at end of year		+ 8 128 + 317	+ 21 243 + 2.329
<pre>{ change during year at end of year { change during year at end of year</pre>		128 + 317	243
at end of year Change during year at end of year	2003.1	128 + 317	243
{ change during year { at end of year	tong to provide	+ 317	+ 2,329
at end of year	part de la constant	021	
	*****	4.724	
change during year	TO THE REAL PROPERTY AND ADDRESS OF THE PARTY OF THE PART		11,354
		- 1,341	+ 2,337
at end of year	Caris spirst	16,914	25,898
materials given out		18	103
		4	21
	204 1222 900	20,721	25,605
(operatives	No.	35.262	35,320
a laresetacers tellines po	named and the		3,776
	envious ogo to		39.096
8993	colque valle to		
oyed		530	655
fof operatives	£.000	17.096	20,486
of other employees	Esoli Lateffoo	1,882	2,490
(operatives	£	48 5	580
other employees		49 2	6 59
			Seletes.
	£.000	55	457
(acquisitions	tes de l'acques d	314	537
so town wind above value for the mil her world	the second of the least	8 50	3
sions the Stel for behalist and selle	909 (49) 609 605 1	nost para tom 200	7
\		,638(1+2 50)	Links
	at end of year materials given out operatives other employees total oyed of operatives of other employees of other employees operatives	at end of year materials given out coperatives other employees total oyed for operatives of other employees for other employees coperatives of other employees for other employees coperatives for other employees for other emplo	at end of year 16.914 materials given out 18 4

(a) Canteen supplies are included for 1958 but excluded for 1954.
(b) Canteen workers are included for 1958 but excluded for 1954.
(c) Excluding expenditure at establishments not yet in production.

This table is not applicable to this part of the industry.

TABLE 3A - Analysis by size of enterprise within the industry, 1958

Sales of principal products of the industry, including sales by establishments classified to other industries: United Kingdom

TABLE 4A

8281		1954	81			1958		
finglosis of the Cattles arises arise will be the control of the cattles are t	Quan	tity	Value	Quar	n ti ty	Value	Enter- prises	Entries
Tedarit Nones	No.	Tons	£'000	No.	Tons	£,000	Number	Number
Railway carriages, excluding railcars						enliface w		e simi
Complete					esiza ige	ngol zász		Sarioszie
Power driven (i.e. with traction motors driven by a current originating outside the unit)	132	5,293	1.972	145	5,728	3,221	1	0 85 000 07 Q
Other types	1.274	37,711	6,972	779	23, 451	6,105	1	6
Parts (except axles, tyres, wheels, internal combustion engines and electric motors)	::	2,604	311 169	}	****	315	1	
Railcars, excluding electric cars operated from a current originating outside the unit		TAIS .			PARTE	dissalite.	applant	Ponts
Complete, bogie type (a)	25	667	454	337	10,516	5,258	1	and and
Parts (except axles, tyres, wheels, internal combustion engines and electric motors)		_	-		Tellos)	334	1	0.016
Railway wagons and trucks		212				and street	or Asserts	10 10 Hz
Complete		250						
Exceeding 3 ft. in gauge	19,474	167,387	10.875	13,179	116,478	12,299	1	9
Not exceeding 3 ft. in gauge (including colliery tubs, trams and trucks)	£200.00	15 25 25	31	tall to	-	orip_son	200	E 163
Parts (except axles, tyres and wheels)			247			1,808	1	
Unclassified parts of railway carriages, railcars, railway wagons and trucks, rail trolleys, etc. (except axles, tyres, wheels, internal combustion engines and electric motors)		ns 261	682 2.625	T	ons ••	1.859	1	9
Road/rail containers		o. 981	491		lo. 200	1 105	1	
Other products	2.		3	-		1,105	1	
Waste products not included above	Th	tons		Th	tons	200	1	
Scrap iron and steel		6.2	1,102		17.8	1,167	1	20
Other			633			1,003	1	19
Structural work and repair work, including repairing contracts (b)			22.678	rate above	op skale	32,517	1	18
Other work done on commission, sub-contract work, etc. (e.g. machining or turning)			2,356			3, 214	1	12
Total	281		51,603		100 mm	70.486		
Sales in other industries (see Table 5A)			866		700 to 150	661		
Principal products of this industry sold by establishments in the industry			50 . 7 37	bangu		69,825		20(c)

(a) Including diesel multiple units.(b) Excluding the values of the goods made by the establishments and used in the work which are included against the appropriate headings.(c) This figure represents the total number of returns made in this part of the industry.

Sales of principal products of the industry by establishments classified to other industries: United Kingdom

TABLE 5A

	19	54			1958	
	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)
ASTONAL SECTIONS SECTION SECTION SECTIONS		£.000	S (1)	£,000	Number	
Parts of railway carriages, excluding railcars (except axles, tyres and wheels, internal combustion engines and electric motors)		169	H 15.	annungue	**************************************	Light cital ocean es impleste Preus dillera dillera di unight
Railway wagons and trucks						
Complete						
Not exceeding 3 ft. in gauge (including colliery tubs, trams and trucks)		31	-	1000 8	name a	Tarine spaces
Parts (except axles, tyres and wheels)	and the second	247	-	SELECTION OF SELECTION	0 1 2 2 2 2 2 4 2 4 2 2 2 2 2 4	galbulant stand
Unclassified parts of railway carriages, railcars, railway wagons and trucks, rail trolleys, etc. (except axles, tyres,				prilate de la compania del compania del compania de la compania del compania de la compania del compania de la compania de la compania de la compania de la compania del com	enter c	er auple indiage.
wheels, internal combustion engines and electric motors)		418		661	6	66
Total		866		661		

(a) The reference given is to the list of industries at the back of this report.

Sales of other than principal products in the industry: United Kingdom

TABLE 6A

	195	54	19	58
	Quantity	Value	Quantity	Value
Control of the State of the Sta	No.	£,000	No.	£.000
Motor vehicle bodies complete, goods and commercial and delivery vans (including utilities)	137	. 27	237	64
Locomotive parts		854	15 001 - 45 E 20	17 1819-18
Hand trucks and trolleys other than industrial and works trucks	751	9	677	13
Stampings and pressings (of iron and steel) in the rough or machined		40	and the section of the section	66
Hardwood other than planed and tongued and grooved flooring blocks or strips		334	1412 W.A. 25 25 25 22 2	345
Other products		22		29
Locomotive repair work	mental territoria de la composición dela composición de la composición dela composición dela composición dela composición de la composició	29	A S S WHY LEW BARS	622
Motor vehicle repair work		110	at a trape gase will	70
General engineering repair and jobbing work	THE RESERVE OF THE PARTY OF THE	378	AT MURRISON HOLD	860
Building work done as main contractors and specialist work for principals		99		-
Canteen takings		mani ng Silika Sak	Control of the Control	8
Total		* 30 F1 ** T 46 F		2,078

TABLE 7A - Total make of intermediate products, 1958

This table is not applicable to the industry

Employment and salaries, etc. for the week ended October 25, 1958

TABLE 8A

All establishments: United Kingdom

	Males	Females	Total
The rest of the second	Number	Number	Number
Working proprietors	THE RELEASE OF THE PARTY OF	50 F. 1-35 Medi	169 3716-469
Operatives	34, 181	617	34,798
Administrative, technical and clerical employees	2,839	1,079	3,918
Total employees	37,020	1,696	38,716
Average salaries, etc. paid per head for the week to administrative, technical and clerical employees	£ 14.6	£ 7.3	£ 12.5

OTHER MANUFACTURERS

Summary of returns received

		Unit	1954	1958
umber of enterprises		No.		63
umber of establishmen	ts		242	171
ales	fgoods produced and work done	£,000	66,457	74.757
dies	merchanted goods and canteen takings			1,073
urchases of materials	and fuel (b)		39,354	43,692
roducts on hand	change during year	2 11.00	- 206	+ 25
for sale (b)	at end of year		250	321
		de l'as IIA	- 666	-1,819
ork in progress	at end of year		11.758	10,538
tocks of materials	(change during year		- 732	- 2,694
and fuel (b)	at end of year		7,241	6,493
nyments for work done	on materials given out		256	862
syments for transport			668	575
et output		"	24.575	1
are a grand	(operatives	No.		26,213
erage number	other employees	No.	28,143	23,775
employed (c)	A Section 1	"	4,614	4,343
	(total, including working proprietors	"	32,760	28,120
et output per person		£	750	932
ges and salaries	of operatives	£,000	13,597	14,029
	of other employees		2,606	3,119
ges and salaries	operatives	£	483	590
er head	other employees		565	718
pital expenditure (d)				
New building work		£,000	270	391
Plant and machinery	acquisitions		881	1,073
	disposals		24	49
Vehicles	(acquisitions		82	105
venicles	disposals		21	38

(a) The following information relates to small firms (employing fewer than 25 persons) in this industry:

Number of returns
Average number of persons employed including
working proprietors
Males 73 752 24 Females

(b) Goods for merchanting and canteen supplies are included for 1958 but excluded for 1954.
(c) Persons engaged in merchanting or factoring and canteen workers are included for 1958 but excluded

(d) Excluding expenditure at establishments not yet in production.

Analysis by size of enterprise within the industry, 1958

Average number										Net out
employed by the enterprise	Enter-	Estab-	Total	Net Can			Employees Wages and salaries		Capital expendi-	put per
in this industry (a)	prises	ments	sales (b)	ou tpu t	Operatives	Others	Operatives	Others	ture (c)	person employed (a)
	Number	Number	€,000	£,000	Number	Number	£,000	£,000	£, 000	£
25 - 49	8	8	417	208	221	34	102	24	6	816
50 - 99	14	18	1,414	804	812	123	414	98	52	858
100 - 199	20	28	6,261	2,327	2,324	474	1,273	356	175	832
200 - 299	5	10	3,401	1,216	1,015	257	599	21 4	1 31	956
300 - 499	4	17	2,802	1,325	1,234	234	658	169	52	903
500 - 749	3	6	5,320	2,090	1,420	363	810	264	377	1,172
750 - 999	3	20	7,719	2,611	2.157	508	1,243	348	116	980
1,000 - 2,499	3	14	14,653	4,250	4,098	643	2,608	421	319	896
2,500 - 7,499	3	50	33,841	11,383	10,494	1,707	6.322	1,225	340	933
Total	63	171	75,829	26,213	23,775	4,343	14,029	3,119	1,569	932

(a) Including working proprietors.
(b) Value of sales of goods (including merchanted goods), work done and canteen takings.
(c) Capital expenditure on new building work and on acquisition of plant, machinery and vehicles. Excluding expenditure for establishments not yet in production.

Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries

TABLE 4B

Firms employing 25 or more persons: United Kingdom

sabserd see all	Second 6	1954	1958					
	Qua	ntity	Value	Qua	ntity	Value	Enter- prises	Entries
The second secon	No.	Tons	£,000	No.	Tons	£,000	Number	Number
Railway carriages, excluding railcars		1			10118	2 000	Munder	Mumber
Complete	1 20	Colf.	000 3 -	09012	reduct	- sedanti		
Power driven (i.e. with traction motors driven by a current originating outside the unit)	{	1.722	1.412	79 31	4,741	2,716	}	
Other types	373	11,698	3.780	905	26,915	7,603	} 6	6
Parts (except axles, tyres, wheels, internal combustion engines and electric motors)	{ ::	4,195	1,289	103	1.792	324 1,120] 13	13
Railcars, excluding electric cars operated from a current originating outside the unit	100		060 3	986.2			100	- 582
Complete								3
Bogie type	{ 29	923	59 0 18 9	332	9,524	5,525	} 6	6
Other, including powered trolleys and powered man-riding cars	200	199	140 {	103	20 2	168 1,190	} 5	5
Parts (except axles, tyres, wheels, internal combustion engines and electric motors)	{ ::	121	10 2 207	}		163	5	6
Railway wagons and trucks	Si sistema .	alvey for	ando test	12150000	1888	Dalates :		
Complete		po sa b	D KING W	Abline A com	92 , 53 5 3 3 a 1 5 3 5 5 5 6	of Library and	Teacher .	
Exceeding 3 ft. in gauge	35,039	297,618	22.213 5.649	22.708	224.288	22.778 4.484	} 23	23
Not exceeding 3 ft. in gauge (including colliery tubs, trams and trucks)	46,555	16,191	1,492	34,805	19,327	2,369	} 11	12
Parts (except axles, tyres and wheels)	d ::	50 . 446	4,808 505	::	20,887	1.769	} 28	38
Hand-operated rail trolleys and cars, including parts, road/rail containers and rail vehicle bodies			6 39			592	6	6
Unclassified parts of railway carriages, railcars, railway wagons and trucks, rail trolleys, etc.			1,437			2.830	8	8
Lubricators (including parts, e.g. pads and shields) for railway wagons, etc., axle boxes			142			144		
Other products			746			555	19	25
Waste products	Th.	tons	, 10	Th.	tons	333	15	25
Scrap iron and steel		7.9	708 87		10.4	1.081	} 49	76
Other			122			123	28	44
Structural work and repair work, including repairing contracts (a)	Sept. 11		11,945	1400		11,260	45	73
Other work done on commission, sub-contract work, etc., (e.g. machining or turning)			82			190	7	9
Total			60,974			75.027		
Sales in other industries (see Table 5B)			3,932			6,978		
Principal products of this industry sold by establishments in the industry		1222 1700 B	57.042			68.048	63	97 (ъ)

Sales of principal products of the industry by establishments classified to other industries

TABLE 5B Firms en	nploy	ing 25 d	or more per	ons:	United	Kingdom		
THE RESERVE TO SHARE		195	54				1958	
100/2/min 100/2/	Quai	ntity	Value	Qua	ntity	Value	Entries	Principal industries in which produced (a)
The same Report that apply the same	No.	Tons	£, 000 Å	No.	Tons	£'000	Number	
Parts of railway carriages, excluding railcars (except axies, tyres, wheels, internal combustion engines and electric motors)		475	310 220	}	7	556	5	50, 53, 63
Railcars, excluding electric cars operated from a current originating outside the unit, complete and parts (except axles, tyres, wheels, internal combustion engines and					over us a	esol bas and lose and party pa	open park or maked or or early	
electric motors)			373		•••	1,629	7	63, 66
Railway wagons and trucks							1	
Complete {		18,379	1,282	1,435	29,389	2,750 325	} 7	38, 50, 51
Parts (except axles, tyres and wheels)	::	1,127	43 40	}		115	5	41, 50, 63
Hand-operated rail trolleys and cars, including parts, road/rail containers, rail vehicle bodies, complete, and lubricators (including parts, e.g. pads and shields) for railway wagons, etc., axle boxes	70	W	201		HoT.	497	5	40, 50, 63
Unclassified parts of railway carriages, railcars, railway wagons and trucks, rail trolleys, etc.		1 10 01	797		1000	1,107	6	53, 63, 65, 66
Total			3,932			6,978	11	

⁽a) The references given are to the list of industries at the back of this report.

⁽a) Excluding the values of goods made by the establishments and used in the work which are included against the appropriate headings.
(b) This figure represents the total number of returns made by larger firms in this part of the industry, which is less than the total number of establishments shown in Table 2B on account of combined returns covering more than one establishment.

Sales of other than principal products by larger firms in the industry

TABLE 6B	Firms employing 25	or more persons:	United Kingdom	
	especial netted tensor	1	954	
		Quantity	Value	Quantity

	19	54	1958		
FEBS.	Quantity	Value	Quantity	Value	
	Tons	\$.000	Tons	£.000	
Railway axles, tyres and wheels including complete sets	1,591	206	3,772	662	
Machinery and parts		1,241	1		
Structural iron and steelwork		915]}	2,603	
Bodies for motor vehicles and parts thereof	1200	1,230	3 2 2 2 3 2 3 2 3 2 3 2 3 2 3 2 3 2 3 2	2,000	
Other products		5,400	3	3,386	
General engineering repair and jobbing work		423	a the pathwise	-	
Total value of goods sold without being subjected to any manufacturing process (merchanted or factored)		And other Car	orlence Witch a		
Canteen takings			issore	1,039	
Total	100 100 100 100 100 100 100 100 100 100			7,781	

TABLE 7B - Total make of intermediate products, 1958 This table is not applicable to the industry.

Employment and salaries, etc. for the week ended October 25, 1958

TABLE 8B	Firms employing 25 or more persons:	United Kingdom
		our ced willddom

	Males	Females	Total
	Number	Number	Number
orking proprietors	2	•	2
Operatives	22,693	604	23,297
dministrative, technical and clerical employees	3,114	1,256	4,370
Total employees	25,807	1,860	27,667
verage salaries, etc. paid per head for the week to administrative, technical and clerical employees	£ 15.8	£ 6.9	£ 13.3

Part

1	T-	+-			tory	No	+
1	in	τr	oa	uc	tory	NO	res

- 2 Coal Mining
 3 Stone and Slate Quarrying and Mining
 4 Chalk, Clay, Sand and Gravel Extraction
 5 Metalliferous Mining and Quarrying
- 6 Salt and Miscellaneous Non-metalliferous Mining and Quarrying
- 7 Grain Milling
- 8 Bread and Flour Confectionery
- 9 Biscuits 10 Bacon Curing, Meat and Fish Products

- 11 Milk Products
- 12 Sugar
- 13 Cocoa, Chocolate and Sugar Confectionery 14 Fruit and Vegetable Products 15 Animal and Poultry Foods

- 16 Margarine
- 17 Starch and Miscellaneous Food Industries
- 18 Brewing and Malting
- 19 Spirit Distilling and Compounding
- 20 Soft Drinks, British Wines, Cider and Perry
- 21 Tobacco
- 22 Coke Ovens and Manufactured Fuel
- 23 Mineral Oil Refining 24 Lubricating Oils and Greases
- 25 Dvestuffs
- 26 Fertilizers, and Chemicals for Pest Control
- 27 Coal-tar Products
- 28 Chemicals (General) 29 Pharmaceutical Preparations
- 30 Toilet Preparations
- 31 Explosives and Fireworks
- 32 Paint and Printing Ink
- 33 Vegetable and Animal Oils and Fats
 34 Soap, Detergents, Candles and Glycerine
- 35 Synthetic Resins and Plastics Materials
- 36 Polishes
- 37 Gelatine, Adhesives, etc.
- 38 Iron and Steel (General)
- 39 Steel Tubes
- 40 Iron Castings, etc.
- 41 Non-ferrous Metals 42 Agricultural Machinery (except Tractors) 43 Metal-working Machine Tools
- 44 Engineers' Small Tools and Gauges
- 45 Industrial Engines
- 46 Textile Machinery and Accessories
- 47 Contractors' Plant and Quarrying Machinery
- 48 Mechanical Handling Equipment
- 49 Office Machinery
 50 Miscellaneous (Non-electrical) Machinery
 51 Industrial Plant and Steelwork
 52 Ordnance and Small Arms

- 53 General Mechanical Engineering
- 54 Scientific, Surgical and Photographic Instruments, etc.
- 55 Watches and Clocks
- 56 Electrical Machinery
- 55 Electrical Machinery
 57 Insulated Wires and Cables
 58 Telegraph and Telephone Apparatus
 59 Radio and Other Electronic Apparatus
 60 Domestic Electrical Appliances
- 61 Miscellaneous Electrical Goods
- 62 Shipbuilding and Marine Engineering
- 63 Motor Vehicle Manufacturing
- 64 Motor Cycle, Three-wheel Vehicle and Pedal
- Cycle Manufacturing
- 65 Aircraft Manufacturing and Repairing
- 66 Locomotives and Railway Track Equipment
- 67 Railway Carriages and Wagons and Trams
- 68 Perambulators, Hand-trucks, etc.
- 69 Tools and Implements

- 70 Cutlery 71 Bolts, Nuts, Screws, Rivets, etc.
- 72 Wire and Wire Manufactures
- 73 Cans and Metal Boxes
- 74 Jewellery, Plate and Refining of Precious
- 75 Miscellaneous Metal Manufactures
- 76 Production of Man-made Fibres 77 Spinning and Doubling of Cotton, Flax and
- Man-made Fibres
- 78 Weaving of Cotton, Linen and Man-made Fibres
- 79 Woollen and Worsted
- 80 Jute
- 81 Rope, Twine and Net
- 82 Hosiery and Other Knitted Goods
- 83 Lace
- 84 Carpets
- 85 Narrow Fabrics
- 86 Household Textiles and Handkerchiefs
- 87 Canvas Goods and Sacks 88 Textile Finishing
- 89 Asbestos 90 Miscellaneous Textile Industries
- 91 Textile Converting
- 92 Leather (Tanning and Dressing) and
- Fellmongery
 93 Leather Goods
- 94 Fur
- 95 Weatherproof Outerwear
- 96 Men's and Boys' Tailored Outerwear 97 Women's and Girls' Tailored Outerwear
- 98 Overalls and Men's Shirts, Underwear, etc.
 99 Dresses, Lingerie, Infants' Wear, etc.
- 100 Hats, Caps and Millinery
 101 Corsets and Miscellaneous Dress Industries
- 102 Gloves
- 103 Footwear
- 104 Bricks, Fireclay and Refractory Goods
- 105 Pottery
- 106 Glass
- 107 Cement 108 Abrasives
- 109 Miscellaneous Building Materials, etc.
- 110 Timber
- 111 Furniture and Upholstery
- 112 Bedding, etc.
 113 Shop and Office Fitting
- 114 Wooden Containers and Baskets
- 115 Miscellaneous Wood and Cork Manufactures
- 116 Paper and Board
- 117 Cardboard Boxes, Cartons and Fibre-board
- Packing Cases
 118 Miscellaneous Manufactures of Paper and Board 119 Printing and Publishing of Newspapers and
- Periodicals 120 General Printing, Publishing, Bookbinding,
- Engraving, etc. 121 Rubber
- 122 Linoleum, Leathercloth, etc.

- 123 Brushes and Brooms 124 Toys, Games and Sports Equipment 125 Miscellaneous Stationers' Goods
- 126 Plastics Moulding and Fabricating 127 Miscellaneous Manufacturing Industries
- 128 Construction
- 129 Gas 130 Electricity
- 131 Water Supply
- 132 Index of Products 133 Summary Volume
- 134 Summary Volume
- 135 Summary Volume

CENSUS OF PRODUCTION REPORTS FOR OTHER RECENT YEARS

The census reports for earlier years include some items which are not included in the Report on the Census of Production for 1958. The most recent reports are listed below, with an indication of any important items they contain which do not appear in the 1958 Reports. The data in all these earlier reports is analysed in accordance with the original (1948) edition of the Standard Industrial Classification.

Census of Production for 1951: Summary Tables, Part I (H.M.S.O., 1956. Price 6s. net). No important items which do not appear in the 1958 Reports.

Census of Production for 1951: Summary Tables,
Part II (H.M.S.O., 1956. Price 6s. net).
Channels of sales, 1948
Payments for services, 1948
Shift working, 1951

Shift working, 1951
Power equipment, 1951
Prime movers, 1951
Analysis of periods covered by census returns, 1948 and 1951.

The Report on the Censuses of Production for 1952 and 1953. Introductory Notes and 5 volumes. (These volumes are now out of print.)

No important items which do not appear in the 1958 Reports.

The Report on the Census of Production for 1954. Introductory Notes, Index of Products, and 154 booklets relating to individual industries (H.M.S.O., 1956-59. Prices vary, usually from 1s. 6d. to 2s. net for each booklet).

Detailed information about materials and fuel purchased.

Census of Production for 1954: Summary Tables, Part I (H.M.S.O., 1958. Price 9s. net).

Fuel purchased
Gas produced in certain industries
Electricity generated, purchased and sold
Materials purchased: iron and steel; nonferrous metals; paint; plastics materials;
cotton and rayon, nylon, etc. textiles; timber;
packing materials; replacement parts for plant
etc. (Information about purchases of other
materials is given in The Report on the Census
of Production for 1954.)

Census of Production for 1954: Summary Tables, Part II (H.M.S.O., 1959. Price 7s. net). Regional analyses of gross output, net output and capital expenditure.

Census of Production for 1954: Summary Tables, Part III (H.M.S.O., 1959. Price 8s. net). Sales of particular products by certain industries in Scotland and Wales.

The Report on the Censuses of Production for 1955, 1956 and 1957. Introductory Notes and 5 volumes (H.M.S.O., 1959. Prices 1s. 6d. to 3s. 6d. net according to size of volume).

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