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42 \\
{[4 A 1251]}
\end{gathered}
$$

BOARD OF TRADE

## Report on the Census of Production 1963

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## Report on the Census of Production 1963

120 Linoleum, leatherclolth. etc

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act 1947 (10 \& 11 Geo. 6 Cha. 39 Sec. 7)

## Notes

These notes give the main information needed for interpreting the figures in the industry repor
(More detailed informat ion about the Census is given in a separate booklet - 'Introductory Notes' $:$ Part 1 of the Report on the Census of
Production for 1963.)

GENERAL INFORMATION
Changes in the 1963 census
There were few changes result ing from amendment to the Standard industrial ccassification industry reports compared with 1958. Any such
changes are explained in the introduct ions to changes are explained in the introductions to
the industry reports concerned or by footnotes the industry
to the tables.
Industrial Classification
Establishments were classified to industries on the basis of major activity in conformity with the second edition of the Standard Industria
Classification (Consolidated Edition 1963, incorporat ing Amendment 1). Each industry was asically def fined in terms of its principal
products, these being of a similar nature or products, these being of a similar nature or
commonly associated in production. Normally, an establishment was classified to an industry if its sales of the principal products of that
industry accounted for a greater proportion of industry accounted for a greater proportion
its total sales than did its sales of the principal products of any other industry. How
ever, where the application of this rule would have resulted in a change of classification between 1958 and 1963 , the establishment was eclassified only if the sales of principal
products of the newly predominant industry products of the newly predominant industry was
nore than one third greater than the sales of principal products of the previously predominan
industry. This modification of the general industry. This modification of the genera
rule was introduced for 1958 to avoid discont inuit ies which would result from marginal
changes in sales between successive censuses. hanges in sales between successive censuses. The principle of classification by major
output was allo normally followed in compiling the analys is by sub-divisions of an industry
In certain industries, classification was In certain industries, classification was
dealt with in a different way. Details of any non-standard treatment are given in the intro-
ductions to the relevant industry reports.

TERMS USED IN THE CENSUS REPORT
Average number employed
Firms were required to state the number of Insurance cards were held by theme) on the average during the year of return, whether full-
$t$ ime or part-time employees. Separate figures time or part-time employees. Separate figures
were required for (a) administrative, technical and cler ical employees and (b) operatives (see elow). Averages could be calculated from figures relating to the last week of each
calendar month; figures shown in respect of the
average number verage number employed relate to the sum of these averages. Firms were also required ${ }^{\text {t. }}$
state the number of working proprietors (see elow) where appropriate and these are included in total employment figures.

The figures include persons engaged in merchanting or factoring and canteen workers where particulars in respect of these activitie

Working Proprietors
These include all persons regarded as self-
employed' for National Insurance purposes, and employed' for Nat ional Insurance purposes, and members of the ir families who worked in the
business without receiving a fixed wage or salary; but persons who worked less than half
the normal number of working hours are excluded the normal number of working hours are excluded
For Great Britain, directors working in the For Great Britain, directors working in the
business but not in receipt of a definite wis. salary or commission are included under this heading for 1963 , but are excluded for 1958 .
For Northern Ireland, directors of limited companies, other than those paid by fee only, are included for both years. (Directors paid
by fee only are not included in any of th
employment figures for either year.)
Employees
(i) Administrative, technical and clerical employees inc lude managers, superintendents and works foremen; research, experimental,
development, technical and design employees deve lopment, technical and design employees
(other than operatives); draughtsmen and tracers; editorial staff, staff reporters canvassers, compet ition and advertising
staff; travellers: and off ive (including works of fice) employees. For Great Britain, but not for Nor thern Ireland, they
include also managing and other directors include also managing and other directors
in receipt of a definite wage, salary or commission.
(ii) Operatives include all other classes of employees, that is, broadly speaking, all
manual wage earners. They include those employed in and about the factory or works; operatives employed in power
houses, transport work, stores, warehouses shops and canteens; inspectors, viewers shops and canteens; inspectors, viewers
and similar workers; maintenance workers;
and cleaners. and cleaners. Operatives engaged in out-
side work of erection, fitting, etc. are side work of erection, fitting, etc.
also included, but outworkers (i.e. persons employed by the firm who worked in their own homes, etc, on materials
supplied by the firm) are excluded. Information about the numbers of outworkers
employed was collected only for the gloves
industry.
Capital Expenditur
(i) New building

This represents the cost incurred during the year of new building and other new
constructional work (including of fice buildings, canteens and the like used in connection with the business covered by the employees). The value is that charged to capital account during the year of return: it includes expenditure on new buildings or it includes expenditure on new buildings or
on the extension or reconstruct ion of old
buildings, the value of buildings, the value of work of a capital
nature carried out by firms' own staff, an nature carried out by firms' own staff, and
the cost of any newly constructed buildings purchased. The figures shown inct lude any
legal charges, stamp duties, agents legal charges, stamp duties, agents.

5 Notes - continued on pages $i$ ii and iv
$\left[\begin{array}{ll}H A & 251\end{array}\right]$

This Report on the Linoleum, Leathercloth, etc. Industry relates to establishments engaged wholly or mainly in manufacturing linol eum, feltbase, oilcloth and leatherette, etc. Thermoplastic flooring and tiling and decorative plasticised but for 1958 these products were included in the reports on Miscellaneous Building Materials, etc. and Synthetic Resins and Plastics Materials, respectively.
This industry corresponds to minimum list heading 492 in the Standard Industrial Classification (Consolidated edition, 1963) except for the inclusion of thermoplastic flooring and tiling and decorat
of polyvinyl chloride and co-polymers.

There were no establishments in this industry in Northern Ireland in 1954, 1958 and 1963.

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (ii), (iii) and (iv).

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| 9 | Purchases of selected principal products of the industry by larger firms, 1963 | $\begin{aligned} & \text { DOES } \\ & \text { NoT } \\ & \text { APPLY } \end{aligned}$ |
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TABLE 1 Industry summary: United Kingdom
Estimates for all firms, 1958 and 1963 (a)

|  | Unit | 1958 | 1963 |
| :---: | :---: | :---: | :---: |
| Number of enterprises | No. | 27 | 38 |
| Number of establishments | - | 37 | 55 |
| Gross output | \&.000 | 43,987 | 76,969 |
| Net output | - | 16, 164 | 32,969 |
| Net output per head | $\varepsilon$ | 1, 100 | 1,646 |
| \{ goods produced and work done | \& 000 | 42,695 | 74,985 (b) |
| Sales and work done $\quad\left\{\begin{array}{l}\text { merchanted goods and canteen takings }\end{array}\right.$ | . | 1,343 | 2,863 |
| Purchases $\quad\left\{\begin{array}{l}\text { materials for processing and } \\ \text { packaging, and fuel }\end{array}\right.$ | * |  | 40,685 |
| $\text { Purchases } \quad\left\{\begin{array}{l} \text { goods for merchanting and } \\ \text { canteen purchases } \end{array}\right.$ | * | 25,711 | 1,694 |
| Payments to other $\quad\left\{\begin{array}{l}\text { for work done on materials given out }\end{array}\right.$ | - | 219 | 453 |
| organisations ${ }^{\text {for transport }}$ for | - | 1,371 | 1,495 |
| Stocks and work in progress |  |  |  |
| $\begin{aligned} & \text { Total stocks and work in } \\ & \text { progress } \end{aligned}\left\{\begin{array}{l} \text { change during year } \\ \text { at end of year } \end{array}\right.$ | * | - 575 | [ $-\quad 551$ 17,790 |
| Goods on hand for sale $\quad$ change during year | - | + | - 882 |
| Goods on hand for sale $\{$ at end of year | * | 6,542 | 9,950 |
| Work in progress $\quad\left\{\begin{array}{c}\text { change during year }\end{array}\right.$ | - | - 55 | + 2 |
| Work in progress $\quad\left\{\begin{array}{l}\text { at end of year }\end{array}\right.$ |  | 1,950 | 2,814 |
| Materials, stores and fuel $\{$ change during year | - | - 524 | $+\quad 328$ |
| Materials, stores and fuel $\left\{\begin{array}{l}\text { at end of year }\end{array}\right.$ | . | 3,422 | 5.026 |
| (total, including working proprietors | Th. | 14.7 | 20.0 |
| Average number employed $\quad\left\{\begin{array}{l}\text { operatives }\end{array}\right.$ |  | 10.9 | 13.7 |
| other employees (c) |  | 3.8 | 6.3 |
| \{ of operatives | \& 000 | 6,033 | 9,966 |
| Wages and salaries $\quad\left\{\begin{array}{l}\text { of other employees (c) }\end{array}\right.$ |  | 2,587 | 5,088 |
| Employers' contributions to National Insurance and private pension schemes, etc. (d) | - | .. | 1,025 |
| Capital expenditure (e) |  |  |  |
| Total | , | .. | 3,567 |
| New building work | * | 247 | 687 |
| Land and existing buildings (f) | - | .. | 28 |
| Plant and machinery (f) | - | 1,345 | 2,738 |
| Vehicles ( $f$ ) | " | 61 | 115 |

(a) For 1963 , estimates for small firms accounted for less than 1 per cent. of the total figures in which they were incorporated. (For 1958 the comparable figure was also less than 1 per cen
A summary of the detailed returns received is given in Table 2.
b) Including services rendered to other organisations (amounts charged for hiring out plant machinery
rendered).
rendered).
(c) Administrative, technical and clerical employees.
(d) Including pensions and gratuities paid other than in production.
(f) Acquisitions less disposals.

TABLE 2 Analysis of larger firms by sub-divisions within the industry, 1958 and 1963 Firms employing 25 or more persons: United Kingdom (a)


TABLE 3 Analysis of larger firms by size of enterprise within the industry, 1963 (i) Output, employment, capital expenditure and stocks

Firms employing 25 or more persons: United Kingdom

| Average number employed by he enterpris industry (a) | $\begin{array}{\|l} \text { Enter- } \\ \text { prises } \end{array}$ | $\underset{\substack{\text { Estab- } \\ \text { lish- }}}{\substack{\text { lin }}}$ ments | Average employed (a) | Gross output | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Net output per head | Capital ture (b) | $\begin{aligned} & \text { Total } \\ & \text { value of } \\ & \text { stocks and } \\ & \text { prork in } \\ & \text { progres at } \\ & \text { end of year } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number | Number | Number | \& 000 | \& ${ }^{\prime} 000$ | $\varepsilon$ | \&'000 | \&'000 |
| 25-49 | 4 | 5 | 130 | 489 | 152 | 1,167 | 13 | 151 |
| 50-99 | 3 | 5 | 237 | 1,588 | 466 | 1,966 | 33 | 263 |
| 100-199 | 8 | 10 | 1.119 | 5,005 | 1,933 | 1,728 | 277 | 738 |
| 200-399 | 3 | 3 | 933 | 4,597 | 2,040 | 2,186 | 115 | 872 |
| 400-749 | 3 | 3 | 1,609 | 6,284 | 2,587 | 1,608 | 434 | 1,005 |
| 1,000-1,499 | 3 | 6 | 3,514 | 19,762 | 8.919 | 2,538 | 936 | 3,522 |
| 1,500 and over | 5 | 14 | 12,417 | 38,972 | 16,755 | 1,349 | 1,746 | 11,176 |
| Total | 29 | 46 | 19,959 | 76,697 | 32,852 | 1,646 | 3,555 | 17,728 |

ii) Employees, wages and salaries, and employers' contributions Firms employing 25 or more persons: United Kingdom

| Average number employed by the enterprise in the industry (a | Employees |  | Wages and salaries |  | Employers ${ }^{\circ}$ contributions |  | Wages and salaries per head |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Operatives | $\begin{aligned} & \text { Others } \\ & \text { (c) } \end{aligned}$ | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others (c) | National Insurance (d) | Private pension anes, schemes; etc. (e) | Oper- | Others (c) |
|  | Number | Number | \&'000 | \& ${ }^{\prime} 000$ | \& 000 | \& 000 | E | $\varepsilon$ |
| 25-49 | 87 | 41 | 62 | 32 | 4 | 1 | 707 | 779 |
| 50-99 | 156 | 81 | 103 | 80 | 7 | 3 | 661 | 991 |
| 100-199 | 856 | 263 | 520 | 253 | 31 | 15 | 607 | 961 |
| 200-399 | 556 | 377 | 422 | 304 | 27 | 20 | 760 | 805 |
| 400-749 | 1,107 | 502 | 703 | 423 | 47 | 21 | 635 | 842 |
| 1,000-1,499 | 2,264 | 1,250 | 1,909 | 1,082 | 118 | 60 | 843 | 866 |
| 1,500 and over | 8,642 | 3,775 | 6,214 | 2,899 | 355 | 313 | 719 | 767 |
| Total | 13,668 | 6,289 | 9,933 | 5,071 | 589 | 433 | 727 | 806 |

(a) Including working proprietors
(b) Acquisitions less disposals
(c) Administrative, technical and clerical employees.
(d) Including both flat rate and graduated contribution
(e) Including pensions and gratuities paid other than from pension funds. These amounted in total to $\$ 98,000$.

| TABLE 4 | Percentage analysis of employees, by age and sex, all firms, 1963: United Kingdom (a) |  |  |
| :---: | :---: | :---: | :---: |
| Ages | Males | Fenales | All enployees |
|  | Per cent. | Per cent. | Per cent. |
| Under 18 | 2 | 2 | 4 |
| 18 and over | 75 | 21 | 96 |
| All ages | 77 | 23 | 100 |

(a) The percentages relate to the numbers employed (excluding working proprietors) at mid-June, 1963.

## Footnotes to Table 2 .

(a) The following information relates to small firms (employing $1958 \quad 1963$

$$
\begin{array}{lcr}
\begin{array}{l}
\text { Number of firms }
\end{array} & 6 & 9 \\
\begin{array}{l}
\text { Average number employed: } \\
\left.\begin{array}{l}
\text { Working proprietors } \\
\text { Other persons employed }
\end{array}\right\}
\end{array} & & \\
43 & \left\{\begin{array}{r}
6 \\
65
\end{array}\right.
\end{array}
$$

(b) The method of classifying returns to sub-divisions of the The method of classifying returns to sub-divisions of ic
industry is explained in the notes; the characteristic
products of each sub-division are identified in Table 5 . product of of each sub-division are identif ied in Table 5 .
Owing to the reclassification of certain items as enumer Owing to the reclassification of certain items as enumerated
in the preamble to this report, it is only possible to show in the preamble to t.
a total 1958 column.
(c) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods, f
providing transport, or for technical or other services providing
rendered).
(d) Characteristic products relate only to sub-divisions of the d) Character
industry.
e) For sub-divisions of the industry, this is the ratio of sales of characteristic products to total sales of goods produced
and work done. For the industry as a whole, this is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
(f) Administrative, technical and clerical employees.
(g) Including both flat rate and graduated contributions.
(h) Including pensions and gratuities paid other than from
(i) Excluding expenditure for establishments not yet in production

TABLE 5 Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963 Firms employing 25 or more persons: United Kingdom


TABLE 5 (cont inued)

| Industry sub division (a) |  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value |  | Entries |
| 01 | Bituminised paper felt underlay <br> 0 ther products <br> Waste products <br> Work done on commission, sub-contract work, etc. |  | $\begin{array}{r} £^{\prime} 000 \\ (\mathrm{~d}) \\ 1,100 \\ 39 \end{array}$ | $\}$ | \&'000 | Number | Number |
|  |  |  |  |  | 393 | 6 | 11 |
|  |  |  |  |  | 393 | 6 | 11 |
|  |  |  |  |  | 110 | 11 | 13 |
|  |  |  | 82 |  | 66 | 5 | 5 |
|  | Total |  | 43,133 |  | 69,248 | .. | .. |
|  | Sales in other industries (see Table 6) |  | 1,912 |  | 1,697 | .. | .. |
|  | Principal products of this industry sold by establishments in the industry |  | 41,221 |  | 67,550 | 29 | 33(e) |

(a) The number given is that of the sub-division of which the item is a characteristic product. The
sales shown are total sales by larger firms, not merely sales by establishments classified to the sales shown
sub-division
sub-division.
(b) Included in the 1958 report on Miscellaneous Building Materials, etc. and described as:

(c) Included in the 1958 report on Synthetic Resins and Plastics Materials when decorative plasticised unsupported sheet and $f$ i
(e) This figure represents the total number of returns made by larger firms in this industry, which is
less than the total number of establishments in Table 2 on account of combined returns covering less than the total number o
more than one establishment.

TABLE 6 Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value | Entries | Principal industries in which produced (a) |
|  |  | \& 000 | Th. sq.yds. | $\varepsilon^{\prime} 000$ | Number |  |
| Thermoplastic flooring and tiling |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| Tiles (including wall tiling) |  | (b) | 819 | 386 | 10 | 34, 107, 124, 126 |
| Plasticised unsupported sheet and film of polyvinyl chloride and co-polymers, printed or embossed, i.e. decorative |  |  |  |  |  |  |
| 0.010 inch thickness or less |  |  |  | 142 | 5 | 34, 108, 124 |
| Above 0.010 inch thickness |  |  | . | 222 | * | 34,119 |
| Leathercloth, oilbaize and oilcloth, and cloth (other than leathercloth) coated with |  |  |  |  |  |  |
| thermoplastic materials |  | 1,912 | 1,460 | 426 | 6 | 34,119 |
| Linoleum |  |  |  |  |  |  |
| Bituminised paper felt underlay and other principal products | .. | (d) | $\}$ | 132 | * | 28,107,109 |
| Total |  | 1,912 |  | 1,697 | .. |  |

(a) The references given are to the list of industries at the back of this report.
(b) Thermoplastic flooring and tiling, etc. are principal products of this industry for 1963 ,
but were part of the Miscellaneous Building Materials, etc. industry for 1958 .
(c) Plasticised unsupported sheet and film of polyvinyl chloride, etc. are principal products of this industry for 1963, but were part of the Synthetic Resins and plastics Materials (d) Bituminised paper

TABLE 7 Sales of other than principal products by larger firms in the industry, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

| - | 1958 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  |  | \&.000 | Th.tons | \&'000 |
| Plastics materials (including sheet, moulding and extrusion) | .. | 752 \{ | 2.3 | $\begin{array}{r}964 \\ 1,502 \\ \hline\end{array}$ |
| Paper and manufactures of paper | .. | 442 |  | 561 |
| Rubber products |  | 155 | . | 1,402 |
| Other products |  | 155 |  | 2,395 |
| Repair work |  |  | ) | 344(a) |
| Services rendered to other organisations |  |  |  |  |
| Total value of goods sold without having been subjected to any manufacturing process (merchanted or factored) | .. | 1,212 | .. | 2,633 |
| Canteen takings |  | 127 |  | 220 |
| Total |  | 2,688() |  | 10,023 |

(a) Including amounts charged for hiring out plant, machinery
(b) Excluding repair work and services rendered to other organisations.

TABLE 8 Production of certain principal products of the industry by large irms, including production by establishments classified to other ndustries, 1958 and 1963

This table is not applicable to this industry.

TABLE 9 Purchases of selected principal products of the industry by larger firms, 1963

This table is not applicable to this industry.

TABLE 10 Purchases by larger firms in the industry, 1954 and 1963 Firms employing 25 or more persons: United Kingdom

| coid | 1954 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
| Materials for processing |  | \& 000 |  | \& 000 |
| Bitumen, bituminous emulsions and compounds | .. | 464(a) | .. | 551 |
| Dyestuffs and pigment and earth colours'(including lithopone, zinc oxide, titanium dioxide, including blacks, mineral or carbon) |  | 2,047(b) |  | 2,920 |
| Heavy chemicals (acids, alkalis, alcohols, other inorganic chemicals (including cellulose nitrate) and other organic chemicals (including solvents). compressed gases, etc.) |  | 252(c) |  | 1,272 |
| Plasticisers (excluding vegetable oils used as plasticisers) | . | 1,495 | .. | 3,740 |
| Antioxidants | .. | (d) | .. | 9 |
| Vegetable and seed oils (including linseed oil and other drying oils) |  | 3,107 |  | 2,345 |
| Fillers (wood flour, clay, textile waste, asbestos fibre, etc.) | .. | 964 | .. | 1,761 |
| Bituminised paper felt base | .. | 567 |  | 492 |
| Rubber, natural, synthetic and reclaimed (including latex and rubber compound) | .. |  |  | 513 |
| Synthetic resins and plastics materials |  |  |  |  |
| Polyvinyl chloride (including co-polymers) | Th. cwt. |  | Th.cwt. |  |
| Resins (polymers and co-polymers), solutions, emulsions and dispersions |  | I | 863 | 5,230 |
| Moulding and extrusion compounds |  |  |  |  |
| Phenolics and cresylics resins (straight and modified) | 3209 | 2,024 | 11.8 | 98 |
| Melamine and urea formaldehyde (aminoplastics), solid and liquid resins, solutions and syrups |  |  |  |  |
| Polyvinyl acetate |  |  |  |  |
| Other polymers and co-polymers, moulding and extrusion compounds, etc. |  |  | 227 $\cdots$ | 1,393 858 |
| Woven piece goods (other than narrow fabrics) wholly or mainly of | Th. sq.yds. |  | Th.sq.yds. |  |
| Cotton (including cloth in the grey) | 76,300 | 6,053(e) | 68,652 | 5,624 |
| Jute (including hessian) | 69,648 | 3,258(e) | 31,771 | 1,737 519 |
| Synthetic fibres (nylon, etc.) |  |  | 1,350 | 182 |
| Other man-made fibres (rayon, etc.) | .. |  | 4,381 | 605 |
|  |  |  | $\begin{array}{r} \text { Th.gal. } \\ 103 \end{array}$ | 31 |
| Lubricating oils and greases | .. |  | $\begin{array}{r} \text { Th.cwt. } \\ 0.8 \end{array}$ | 6 |
| Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement |  |  | .. | 1,030 |
| All other materials for processing | . | 4,079 |  | 6,244 |


|  | 1954 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
|  |  | \& 000 |  | \&'000 |
| Packaging materials |  |  |  | 408 |
| Paper and board |  |  |  | samy |
| Boxes, cartons, packing cases, and drums and canisters (with or without metal ends) of paper, cardboard and fibreboard |  |  | .. | 500 |
| Wrapping paper (including paper coated with plastics and any laminates incorporating paper, but not metal), moulded pulp units, labels and other packaging materials of paper, cardboard and fibreboard (except multiwall sacks) |  | 660 |  | 329 |
| All other packaging materials |  |  | -. | 283 |
| Fuel and electricity (f) | Th.tons |  | Th. tons |  |
| Coal | 224 | 727 | 209 | 1,014 |
| Coke (including screenings) and manufactured fuel | 11.9 | 35 | 6.5 | 32 |
|  | Th.gal. |  | Th.gal. |  |
| Derv fuel and motor spirit for use in road vehicles | 256 | 49 | 376 | 74 |
| Other liquid fuels (including creosote/pitch mixtures, etc., and liquefied petroleum gases) | 3,969 | 152 | 9,037 | 337 |
|  | Th. therms |  | Th. therms |  |
| Gas | 233 | 14 | 556 | 39 |
|  | Th. kwh . |  | Th. kWh . |  |
| Electricity | 46, 184 | 223 \{ | 121,236 | 687 86 |
| Total cost of materials and fuel |  | 26,168 |  | 40,541 |
| Goods purchased for merchanting |  |  |  | 1,506 |
| Canteen purchases |  |  |  | 183 |
| Total cost of purchases |  | .. |  | 42, 230 |

(a) Described in 1954 as 'Bitumen'
(b) Described in 1954 as 'Pigments
(c) 'Nitro-cellulose' only in 1954.
(d) Not separately recorded.
(e) 'Narrow fabrics' were not excluded in 1954
(f) The total quantity of electricity generated in firms' own establishments in this industry was $82.586 \mathrm{Th} . \mathrm{kWh}$ in 1954 and $90,525 \mathrm{Th} . \mathrm{kWh}$ in 1963.

TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger firms, 1963
Firms employing 25 or more persons:
United Kingdom

| Year ended | Percentage of <br> total number <br> employed | Year ended | Percentage of <br> total number <br> employed |
| :--- | :---: | :---: | :---: |
| 1963 | Per cent. | 1963 <br> (contd.) | Per cent. |
| April (a) | 0.7 | November | 10.1 |
| May | 0.0 | December | 59.1 |
| June | 3.7 |  |  |
| July | 0.0 | 1964 |  |
| August | 1.0 | January | 10.4 |
| September | 1.3 | February | 3.2 |
| October | 2.4 | March | 8.1 |

(a) Including returns made for twelve-month periods ended
1st to 5 th April, 1964 .

1st to 5th April, 1964.

TABLE 14 Sales of all parts of machinery and plant by larger firms, including sales by establishments

This table is not applicable to this industry

[^0]Capital Expenditure (cont inued)
(ii) Land and existing buildings.

The items shown are the capital cost of
freeholds purchased and the capital cost premium payable for leaseholds acquired excluding the value of any assets acquired n taking over an existing business), and
the amounts receivale for any freeholds o the amounts receivable for any freeholds or
leaseholds disposed of. The value is that charged to capital account during the year of return
(iii) Plant, machinery and vehicles.

The items shown are the value of plant and new and second-hand, and the amount eceived for items disposed of dur ing the year. The value of plant and machinery
acquired includes plant, etc. which firms produced for the ir own use in connection ith the business covered by the return.
The value of plant, etc. acquired is the expenditure charged to capital account uring the year of return less any dis counts received, but including the cost of
transport and installation. No deduction is made for depreciation, amort isation or obsolescence. The proceeds of items
isposed of during the year exclude amount writ ten off for items scrapped. Capital expenditure dur ing the year in respect
of manufacturing establ ishments where proof manufactur ing establ ishments where pro-
duction had not started before the end of year is excluded in this report for both 1958
and 1963 .

Characteristic Products
The characteristic products of a sub-division
are those in terms of which the sub-division is defined. They are products commonly associated in production and are usually similar in nature or manner of product ion. In most case
the characteristic products of each subthe character ist ic products of each sub-
division are indicated in Table 5 of the industry reports. For those industries for hich an analysis by sub-divisions has been made, Table 2 shows the total sales of such
characteristic products for each sub-divisio characterlistic products for each sub-ucivision.
The totals include, besides the products which def ine the sub-division, other items of outpu
assumed to be closely related to them, e.g. aste products and work done.
Enterprise
The term enterprise is used in this report to
mean one or more firms under common ownership mean one or more firms under common ownership or
control. An enterprise normally consists control. An enterprise normally consists either of a single firm, or of a parent
together with its subsidiary companies.
Entries
The number of entries shown in Tables 5, 6 and 8 against a particular output or production heading is the number of returns on which Establishment

## Establishment

The census was based on the establishmen
comprising in most cases the whole of the comprising in most cases the whole of the
premises under the same ownership or managemen at a particular address (e.g. a factory or mine), but firms were asked to exclude fro
all sections of their returns particulars relating to any department not engaged in pro duction for which they kept a separate set of accounts. Where separate accounts were not
kept, they were asked to include merchanting o factoring, canteens operated by them and other
ancillary activities such as bottling, packing and the manufacture of containers for packi
their own products, whether or not these activities are carried on at the same addre maintenance departments and selling and port departments were treated similarly.
Gross Output
The gross output of an industry is the aggregaute value of goods made and other work done
during the year by the establishments classi fied to the industry. It is derived by subtracting from the value of sales and work done
the value of stocks of goods on hand for sale and work in progress at the beginning of the year and adding the value at the end of the
year.

Larger Firms
hese are firms in which twenty-five or more persons were employed on the average during the

Net Output
The net output of an industry represents the duction. It includes the gross margin on any erchanted or factored goods sold; it contitutes the fund from which wages, salarie
insurance, pensions, hire of plant and insurance, pensions, hire of plant and ance, costs of operating road vehicles, rents, expenses and ali other similar charges have to be met, as well as depreciation and profits. There is no appreciable duplication in net out
put. Net output has been obtained by deducting from the gross output the cost of purchase djusted for stock changes, payments for work iven out to other firms, and payments for

Normally any customs or excise duty on
materials purchased is included in the cost of naterials purchaimilarly materials. Similarly, finished goods sold
have been valued as they were sold, duty paid duty free. The amounts of duty, subsidies 11 owances and levies receivable or payable,
here of substantial importance in the indust vere required to be stated separately, and thes tems were taken into account when calculating et output.
Net output per person employed
The figures for net output per are derived by dividing the net output by the average number of persons employed (ful1-t ime and part-time) on all activities covered by the eturns, including operaline administrative proprietors, but excluding outworkers. Principal Products
The principal products of an industry are thos in terms of which the industry is def ined They are products commonly associated in pro-
duction, and are usually similar in nature or duction, and ade usua
manner of product ion.
Production
This means the total quantity of a product made during the year, whether sold in the year, added he same $f$ irm, or used in the manufacture of the same firm, or used in the manufacture of
other products within the business covered by the return. It includes goods produced from
materials supplied by other firms.

Purchases
Purchases include the cost of materials and
components bought for use in production: of fuel and electricity for al ppurposes: of pack-
aging materials, including the full cost of reaging materials, including the full cost of re
turnable cases and containers when first purchased; of workshop materials, of fice materials, and mater ials for repairs to firms'
mwn bildings. own buildings, plant and vehicles when carried
out by their own workpeople included in the return; of consumable tools; and of parts for machinery purchased during the year as replace-
ments. Water charges are also included. In ments. Water charges are also included. In
general purchases of goods for merchanting or gener
factor inl and and canteen supplies are included.
Haterials supplied by customers for processing rater ials supplied by customers for processing
The values shown include any duty paid (less
rebate, etc.) but exclude trade discounts rebate, etc.) but exclude trade discounts
allowed. The cost of transport is included only if included in the cost of materials as invoiced; amounts paid to transport organisa-
tions, including firms' own separate transport ions, including firms' own separate transport
organisations, for delivery of materials and fuel are, therefore, excluded. Materials purchased overseas are included at their c.i. ost plus any duty payable if the cost of
transport from the docks was not included in the novoiced price, but at their full delivered cos
if invoiced 'carriage paid home' if invoiced 'carriage paid home'. Materials
and fuel transferred from another department of the firm not covered by the same return are included at the estimated selling value recorded
by the other department.

Sales
Sales are in respect of goods made by the
business covered by the return, goods made for
 it by out workers or by other firms from
materials given out to them (somet imes described
as goods made on commission) and waste products. as goods made on commission) and waste products
Any mach inery or other capital items produced Any machinery or other capital items produced
for use in the business covered by the return are included, the value being that adopted in
the firm's capital asset account. Goods sold without being subjected to any manuf actur ing
process (merchanted or factored) and canteen process (merchanted or factored) and canteen
takings are The value shown for sales is the net selling customers whether on an ex-works or delivered basis, net of any trade discounts, agents'
commissions, allowances for returnable cases, purchase tax, etc.: the net amount charged for packing mater ials is included. Goods charged on a delivered basis to customers overseas are
included at the f.o.b. value. For work done o commission or for the trade the value shown is the net amount charged transferred to another department of the same firm not covered by the return, these transfers were treated as sales by the producing depart-
ment and valued as far as possible as if they ment and valued as far as possible as if they
had been sold to an independent purchaser. Goods transferred to wholesale or retail sell
ing organisations for which separate accounts ing organisations for which separate account
were kept were valued on the same basis. Estimations of a similar kind were also some-
$t$ imes necessary in valuing transfers between $t$ imes necessary in valuing transfers between
different $f$ irms belong ing to the same enterdifferent firms belonging to the same enter
prise. To the extent that the sales of finished products of one establishment may
constitute the materials purchased by anothe constitute the materials purchased by anothe total figures of the value of sales (and
materials and fuel purchased) include an
element of duplication.
Services rendered
This represents the amounts charged for hiring
out plant, machinery and other goods, providing transport, or for any technical or other
services rendered to other organisations. It rendered to other credited for similar services ot covered by the return
Small Firms
These are firms in which fewer than twenty-five
persons were employed on the average during the person
year.
Stocks and Work in Progress Values are given of stocks of goods on hand for ginn ing and end of the year of return, including any stocks of goods held for merchant ing or factoring. The values include duty in the case of work in progress at the two dates is also
usually shown. This excludes any progress usually show. This excludes any progress
payments made to sub-contractors, and no depayments made to sub-contractors, and no de-
duction is made on account of progress payments
received.

Transport Payments
These represent the total amount paid or
credited during the year for both outwar credited during the year for both outwards
transport of fin ished goods sold and inwards transport of materials and fuel purchased. They include payments to other firms, and to
any separate transport organisation of the same any separate transport organisation of the same
firm, not covered by the return, but exclude fhe
the nalue of transport services provided by the business covered by the return. The items
included are payments included are payments for hired cartage and for
inwards and outwards carr iage by all forms of inlan t tansport, i.e. railways. road haulage,
canals, coast-wise shipping, air, etc. canals, coast-wise shipping, air, etc.
Payments made for sea freight on goods sold to Payments made for sea freight on goods sold to
customers overseas and on materials and fuel
purchased from overseas suppliers are excluded. purchased from overseas suppliers are excluded. Wages and Salaries
These are the amounts paid during the year to operatives and to administrative, technical
and clerical employees. Payments to working and clerical employees. Payments to working
proprietors, whether called salaries or not, are excluded; in Northern Ireland this
exclusion extend also to payments to exclusion extends also to payments to
directors of limited companies. directors of 1 imited companies. The values
shown include all overtime payments, bonuses and comissions, whether paid regularly or not
and no deduction is made for income tax and no deduct ion is made for income tax, The
insurances, contributory pensions, etc. The Insurances, contributory pensions, etc.
value of any payments in kind, travelling
expenses, lodg ing allowances. etc. and expenses, lodg ing allowances, etc. and
employers 'contributions to National Insurance employers' contributions to Nat
and pension schemes is excluded
Work given out
The figures shown represent the total amount
paid for work done by other firms on material paialied work done by other firms on material
supplied to them, and also by firms' own establishments for which separate returns wer madividual outworkers or payments for busines
ind and other service
Symbols used
The following symbols are used throughout the
.. Not available
Not available
Nil or negligible (less than half the
final

- figures cannot be shown owing to the Figures cannot be shown owing to the
risk of disclos ing information about
individual enterprises. rindividual enterprises.


## Rounding of Figures

 The figures in the tables have, where necessary,been rounded to the nearest final digit. There
may, therefore, be apparent slight discrepancies may, therefore, be apparent slight discrepancies
between the sums of the constituent items and bet ween the sums
the totals shown.

```
Part No, and title
Introductory Notes
3 Stone and Slate Quarrying and Mining
44 Chalk, Clay, Sand and Gravel Extraction
$ % Metali|ferous Mining and Quar rying
    Mining and Quarrying
7 Grain Milling
8 Bread and Flour Confectionery
90 Biscuits 
10 Bacon Curing, Meat and Fish Products
```



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l
l
16 Margarine Miscellaneous Foods
18 Brewing and Malt Ing
los, Spirit Distilling and Compounding and Perry
21 Tobaco0
22 Coke Ovens and Manufactured F
25 Dyestuffs
    % Fertilizers and Chemicals fo
28 Pharmaceutical Prepa
\ 29 Toilet Preparations
\0 Explosives and Fireworks
32 vegetable and Animal Dils and Fats
33 Soap, Detergents, Candles and Glycerine
34 Synthet ic
36 Gelat ine, Achesives, etc.
$%. Iron and Ste 
$
40 Agricultural Machinery (except Tractors)
42 Metal-working Mac
l
44 Industrial Engines
46 Contractors' Plant and Quarrying Machinery
    Mechanical Handl Ing Equipment
Miscellaneous (Non-electrical) Mach inery
lol
51 Ordnance and Small Arms
52 General Mechanical Engineering
    Instruments, etc.
54 Watches and Clocks
56 Insulated Wires and Cables
7 Telegraph and Telephone Apparatus 
    $8 Radio and Other Electronic Appa
60 Miscell laneous Electrical Goods 
lol
6% Notor Vehicle Manufactur ing
Aircraf Manuactur ing
64 Aircraft Manufactur ing and Repairing 
66 Railway Carriages and Wagons and Trams
67 Perambulators,Hand-
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