## The Report on the

## Census of Production

$$
\text { for } 1954
$$

## Volume 9: Industry M

## TOBACCO

Presented by the Board of Frodo of parigment in pursuance of the
Statistics of Trade Act, $19 \frac{72}{7}$ ? 12 nd e 10 Geo. 6 Ch. 39, Sec. 7)

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## The Report on the Census of Production for 1954

VOLUME 9, iNDUSTRY M
товассо
THIS REPORT on the Tobacco Industry relates to establishments engaged wholly or mainly in the manufacture of tobacco, cigars, cigarettes and snuff.

This industry corresponds to minimum list heading 169 in the Standard Industrial Classification.

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not
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11 Employment in a specified 9/M/8

The following notes describe terms in general use
in the tables of the report. More detailed explanain the tables of the report. More detailed explana-
tions of the terms used and a decription of the scope
and method of taking the census are given in the separand method of taking the census are given in the separ-
ate booklet entitled. The Report on the Census of Pro.
duction for 1954 . Introductory Notes (price 1s. 6 d . Industrial Classification: Establishments are classif-
ied to industries according to the nature of their output and as far as possible. in conformity with the Standard Indrestrial Classification. Certain products
aredidentified as the principal products of individual
industries. the principal products for a qiven industry induseries. the principal products for a qiven induutry
being of a similar nature or commonly aseciated in pro-
 followed is that an establishment is classified to an
industry if it output of the principal products of that
industry accounted for a greater proportion of the value industry accounted for a qreater propertion of the value
of its output than did its autput of the principal pro-
ducts of any other industry. Specialist producers normally comprise those establishments so per cent. or more of whose total output by
value is accounted for by the characteristic products of
the speialist the specialist group.
Intermediate products: For some industries figures are
given showing the total of intermediate products, i.e. products which may be further processed
are produced.
Larger establishments: The information, given in the report relates mainly to Iarger establishments i. i.e. .
establishments of firms employing on the average more estabishments of firms employing on the average more
than 10 persons. In most cases an establishment com-
prises the whole of the premises under the same owner -
 or factory). Offices, warehouses. Laboratories and
other ancillary places of business situated apart from other ancillary places of business situated apart from
the producing works are not regarded as eparate estab-
lishente and are included in the return for the orark. Small fi ms are those employing on the average 10 or fewer persons.
The estimates for the industry as a whole given in
Table 1 are normally obtained by increasing the other
items shown in the Gross output (production) is the total value of goods
made and other work done during the year: it is obtainmade and other work done during the year: it is obtain-
od by ajdusting the value of sales and work done during
od the year for changes in the value of 8
on hand for sale and work in progress.
Net output is the amount left after deducting from the
value of gross output the agreegate of the cost of mat-
erials value of gross output the aggregate of the cost of mat-
erialis and fuel ued. the amount paid for work given out.
and for and, for 1951 and 1954 , any transport payments made.
This represents the value added to materials by the pro-
cess of production, and constitutes the fund from which cess of production, and constitutes the fund from which
nages, salaries, rents; rates and taxes. advertising and mages. salaries, rents, rates and taxes, advertising and
other selling expenses and all other similar charges
have to be met, as well as depreciation and profits. Sales means sales during the year of goods made in the
establishment covered by the return or made on comisissestablishment cover by the return or wade on commiss-
ion for it. whether produced in the year or not. The
value of siles is the net selling value. i.e. the
 cominissions. allowances for returnable cases. purchase
tax. etc. For goods charged on a delivered basis to to cuas. emers overseas. firms were required to give the
f.o.b. value. Materials and
Materials and fuel The total cost of materials and
fuel purchased inciudes alit purchases during the year
of materials for use in production, and of fuel (includ-
ing oil. gas and electricity for all purposes: packing
materials, including the full cost of returnable cases



 cotained by adjusting purch
year in the value of s tocks.
Stodks: Firms were required to give stocks of materials
and fuel . product gress. at income tax values.
 goods are similarly valued as they were sold, duty-paid
or duty-free. The net amount of any duty paid is de-
ducted in arriving at net output.
Employment: Total employment includes morking propriet.
ors. administrative. technical and clerical employees. ors, administrative, technical and cherical employees.
and operatives, but excludes utworkers, canteen employ.
 sparatery as excluded employees. Employees are perr
ons on the pay-roll (i.e... persons whose National sons on the pay-roll (i.e.. persons whose National In
surance cards ore held by employers), whe the remployed
full-time or part-time. ull-time or part-time.
Morking proprietors are proprietors of businesses other
than 1 imited companies. together with members of their han limited companies. toge ther with members of their
families who wrked in the business without receiving
ixed wages or salaries.
 Ireland directors of limited ocmpaniies (other than those
paid by fee only) are also included. Administrative, tecmical and clerical employees include directors. other than those paid by fee only lexcept in

 men and tracers; trave
works office) employees.
Operatives include all other classes of employees, i.e.
broadly speaking. all manual workers. Cutworkers are persons employed by the firm who mork on
materials supplied by the firm in their own homes. hages and salaries include all overtime payments, bonus es and commissions in thout any deductions for income taz insurances, contributory pens
payments to working proprietor
Cepital expenditure includes expenditure on nee building
work, and on plant, machinery and vehicles, charged to capital account during the year. including any transpor and installation costs involved. It includes expendi-
ture in respect of establishments in Great Britain which
 (Which has not proviously been included in the
Production reports for individual industries).

## Symbols used:

for not available
for nil or negligible (less than half the final
digit shown).
Where figures are rounded, e.g. given to the nearest $\varepsilon$ thousand, there nay be aparent slight discrepan-
ies between the sums of constituent items and the tot als shown. In some cases. figures have been combined \#ith others of a sinilar nature where publication o
separate details might disclose information relating to
an individual undertaking.

|  | Unit | $\begin{gathered} \text { Great } \\ \text { Britain } \\ 1948 \end{gathered}$ | United \|Kingdom |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | 1951 | 1954 |
| firms employing on average 10 or fewer persons <br> Number of returns <br> Total employment, including working proprietors | No. | 32 169 | $\begin{gathered} 26(\mathrm{~g}) \\ 138(\mathrm{~g}) \end{gathered}$ | 25 122 |

(a) For the year 1948 gross output excludes payments for transort services outwards on finished goods sold.
For subsequent years gross output includes payments to other firms and undertakings and to firms
own separate transport organisations for transport services.
(b) Derived in the folloring way:-

|  | Great Britain$1948$ | United Kingdom |  |
| :---: | :---: | :---: | :---: |
|  |  | 1951 | 1954 |
|  | £. 000 | £. 000 | £. 000 |
| Duty paid on unmanufactured tobacco used and on clearance for home consumption of tobacco manufactured in bond | 718.879 | 815.842 | 818.234 |
| and of fals exported, deposited, etc. | 149,937 | 195.256 | 162.376 |
| Net Customs and Excise duty paid | 568.942 | 620,586 | 655.857 |

(c) Payments to other firms and undertakings and to firms own separate transport organisations, For the

Cover payments for transport of both finished goods so
(d) Number in week ended September 25, 1948
(e) Excluding outworkers and including working proprietors.
(i)
(d) Number in week ended and including working proprietors.
(e) Excluding outworkers and
(f) Excluding expenditure for establishments not yet in prod
(f) Excluding expenditure for establishments not yet in production.
(g) Excluding Northern Ireland. No information about small firms was collected in Northern Ireland for
(995l

Analysis by size, 1954
Larger establishments in the United Kingdom

| Average number employed ( $\alpha$ ) | $\begin{aligned} & \text { Estab- } \\ & \text { lish- } \\ & \text { ments } \end{aligned}$ | Gross <br> output | $\begin{aligned} & \text { Net } \\ & \text { output } \end{aligned}$ | Employees |  | Wages and salaries |  | $\begin{array}{\|c\|} \text { Capital } \\ \text { expenditure } \\ \text { (b) } \end{array}$ | Net output <br> per person <br> employed <br> (a) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Operatives | Others | Operatives | Others |  |  |
|  | Number | £. 000 | £ 000 | Number | Number | £. 000 | \&. 000 | \& 000 | $\varepsilon$ |
| 11-24 | 9 | 877 | 68 | 133 | ${ }^{3}$ | 36 | 19 | 1 | 404 |
| 25-49 | 15 | 3.590 | 559 | 402 | 123 | 119 | 102 | 17 | 1.062 |
| 50-99 | 10 | 6.820 | 549 | 531 | 131 | 166 | 83 | 56 | 829 |
| 100-199 | 7 | 9.019 | 660 | 765 | 220 | 261 | 153 | 56 | 670 |
| 200-299 | 4 | 16.822 | 1.284 | 788 | 285 | 267 | 200 | 69 | 1.196 |
| $300-399$ | 6 | 23,832 | 1.975 | 1.584 | 530 | 537 | 346 | 277 | 934 |
| 400-499 | 7 | 29.175 | 2,997 | 2.294 | 772 | 755 | 477 | 152 | 978 |
| 500-999 |  | 174.469 | 9.659 | 5.747 | 1.343 | 1.998 | 935 | 864 | 1.362 |
| 1.000 and over | 12 | 545,720 | 42.574 | 20.162 | 5.285 | 7.494 | 3,886 | 1.649 | 1.673 |
| Total | 79 | 810.325 | 60.325 | 32.406 | 8.722 | 11.632 | 6.201 | 3.142 | 1.467 |

(a) Excluding outworkers and including working proprietors.
(b) Capital

Capital expenditure on new building work and on acquisi
expenditure for establishments not yet in production.

Sales of the principal products of the industry, including sales of these products by establishments classified to other industries

Larger establishments in the United Kingdom

| TABLE 5 |
| :--- |


| TABLE 5 (contd.) |
| :--- |

(a) The weight of cigarette tissue. filter-tips. etc... is excluded from the recorded weight of cigarettes.
(b) Estimated net clearance weights (for Exciso factories) and estimated net factory weights (for Bonded factories) equivalent to these sales weights. are given belom. Net veight means the quantity of leaf strips, stem, shorts, etc.0 taken for manfacture of each class of product. less the quantity either
rejected or transferred to other classes of products.

|  |  | Sales Weight | $\underset{\text { Neight }}{\text { Neit }}$ | Net weight as a pro. portion of sales weight |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Th. 1 lb . | Th.lb. | \% |
| Cigarettes | $\left\{\begin{array}{l}1951 \\ 1954\end{array}\right.$ | $\begin{aligned} & 244,511 \\ & 244,355 \end{aligned}$ | 238.464 237.663 | 97.5 97.26 |
| Other manufactured tobacco (except cigars and snuff) | $\left\{\begin{array}{l}1951 \\ 1954\end{array}\right.$ | $\begin{array}{r} 39.639 \\ 36.727 \end{array}$ | $\begin{aligned} & 34.182 \\ & 31.261 \end{aligned}$ | $\begin{aligned} & 86.2 \\ & 85.12 \end{aligned}$ |

(c) Inc luding manu factures of Bonded factories.
(d) Including other manufactured tobacco from Bonded factories sold duty paid
(e) Including other mand

(h) Oing to the risk of disclosure of information relating to individual firms. separate particulars cannot
(i) The aiven and have been included with other manu factured tobacco. sold duty freat receivable was $£ 9.633 .000$ in 1954 and $£ 7.537 .000$ in 1951 .
(j) Amount charged.
(i) The amount of dr
(j) Amount charged.

TABLE 6-Sales of principal products of the industry by establishments classified to other industries
Larger establishments in the United Kingdom

No sales of principal products of the industry were recorded by establishments classified to other industries.

## TABLE 7 - Sales in the industry of other than principal products Larger establishments in the United Kingdom

The total value of sales by larger establishments in the industry of goods other than principal products In addition the larger establishments in this industry recorded an ancillary output (not for sale) of 86.1
thousand cwt. of boxes and cartons of paper and cardboard (including outers) and fibre-board packing cases. (51951)

|  | 1951 | 1954 |
| :---: | :---: | :---: |
|  | Number | Number |
| Average number of employees |  |  |
| Operatives Administrative, technical and clerical employe | 36.893 9.147 | 32.406 8.722 |
| Total | 46.040 | 41.128 |
| Wages and salaries paid to Operatives Administrative, technical and clerical employees | ${ }^{\text {c }} 0000$ | ¢ 000 |
|  | 10.644 5.570 | 11.632 6.201 |
| Total | 16,214 | 17.833 |
| Wages and salaries per head | $\varepsilon$ | $\varepsilon$ |
| Operatives $\begin{aligned} & \text { Administrative, technical and clerical employees }\end{aligned}$ | 289 609 | 359 711 |
| Superanmuation and other pension funds for employees and dependents ( $\alpha$ ) |  |  |
| Empioyers' contributions | .. | 1.008 |
| Employees covered | .. | $\begin{aligned} & \text { Number } \\ & 25.798 \\ & \text { S. } 70 \end{aligned}$ |
| Pension, etc. payments to former employees and dependents (a) |  | 258 |

(a) The figures given relate to larger establishments in Great Britain only.

Employment in a specified week (a)
Larger establishments in the United Kingdom

|  | 1951 |  |  | 1954 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Males | Females | Total | Males | Females | Total |
| Working proprietors | 7 | - | 7 | 4 | - | 4 |
| Operatives | 14.397 | 22.752 | 37.149 | 13.431 | 19.441 | - 32.872 |
| Administrative, technical and clerical employees | 5.930 | 3.338 | 9.268 | 5.458 | 3.305 | 8.763 |
| Total employees | 20.327 | 26.090 | 46.417 | 18,889 | 22.746 | 41.635 |

(a) Week ended September 22, 1951, or October 30, 1954.
volume 1


vowne 8 (contd.)

## E. Preserved Moa F. Milk Products G. Tce Cream

F. Milk Products
G. Ie Crear
S. Surar and Gluse
I. Cocoo. Chocolate and Sugar
J. Preserved Fruit and Vegetables
vOLUME 9
A. Margarine
B. Fish Curing
C. Catter Doa
D. Vinegar and
V. Siegr and . Starch
Ice

J. Spirit Distilling
K. Spirt Hectifying and
Compounding

と. Sompounding Dring. British Wine
14. Tobacco ander
voure 10
F. Timber
B. Furniture and Upholstery
C. Soft Furn ishings
C. Sornt Furn and inghingolstery
D. Shop and Office Fiting
E. Wooden Containers and Baske te
E.
E. Shop and Office Fitting
F. Fooden Containers and Basket
G. Woer and Board

FF. Puper and
H. Carrobarerd Box. Carton and
Fibreboard Packing Case Fibre-board Packing Case

1. Manu facturred Stat ionory. Puper
Bag and Kindred Indus tries

Printing and Publishing
K. Printing and Publishing.
Bookbind ing. Engraving.
volume 11
A. Rubber
B.
Linole
Allied

Linoleum, Leathercloth and
Allied
Aluied Industries
Brushes and Broom
Toys and
and


vOUME 12
A. Building and Contracting
B. Local Authoritien (Building and
Civil Encinerinq)

Civil Enginering)
C. Railmays (Civil Engineering)
D. Tramiay, Trolley Bus and
. Aailways Trivil Enqineerin
Tramvy, Trolley Bus and
Omibus Undertak ings

Under takings
Enginaering)
Cas
F. Gas Supply Indus try
G. Electricty Suply Industry
H. Water Under takings
G. Electricity Supply Industry
H. Water Under takings



