# THE ASBESTOS GOODS AND ENGINE AND BOILER PACKING TRADE.

Note.—For information regarding the scope of the Census, instructions given to firms for making returns, and definitions of the terms used in this report, reference should be made to the Introductory Notes on pages v to xviii.

#### Introductory.

This trade comprises firms that were engaged wholly or mainly in the manufacture of asbestos goods and engine and boiler packing. The following table shows the main results of the Censuses of 1930 and 1924 in respect of firms in Great Britain that employed an average of more than 10 persons:—

Particulars.	Unit.	1930.	1924.
Value of goods made and work done (Gross output) Cost of materials used and amount paid for work	£'000	3,809	3,681
given out to other firms	,,	1,932	1,637
Net output	,,	1,877	2,044
Average number of persons employed	No.	7,226	6,345
Net output per person employed	£	260	322
Mechanical power available:—			laciud
Prime movers	H.P.	1,720	5,387
Electric motors driven by purchased electricity	,,	13,736	7,326
Number of returns	No.	63	62
Number of establishments	,,	65	*

<sup>\*</sup> Not available.

**Deficiencies in 1930 aggregates.**—The aggregate number of persons recorded in 1930 by firms that stated that they employed not more than 10 persons on the average was 554, the corresponding figure for 1924 being 374. The value of the gross output of the small firms in 1924 was £174,000.

The principal classes of goods made and work done in 1924 by the small firms and by the few firms in Northern Ireland, for which separate particulars of the output (valued at £58,000) cannot be stated, were as follows:—

			£,000
Engine and boiler packing and coverings	S		61
Metallic packing			16
Asbestos manufactures			63
Other products		•••	17
Work done in applying compositions			75
GOOL IN ASSESSMENT OF THE PROPERTY OF THE PROP			
Total		•••	232

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In addition, 3 firms to which schedules were sent at the 1930 Census and 10 at that of 1924 furnished no information; these firms either had small businesses or had ceased productive operations before the end of the censal year.

Size of firms.—In the following table the main particulars recorded at the Census of 1930 are grouped according to the average numbers of persons shown in the returns:—

Size of firm (average numbers employed).	No. of returns.	Gross output.	Net output.	Average number of persons employed.	Net output per person employed.
		£'000.	£'000.		£
11-24	20	162	79	368	214
25-49	14	243	140	512	274
50-99	15	435	225	1,055	213
100-199	7	468	221	1,161	190
200 and over	7	2,501	1,212	4,130	294
TOTAL	63	3,809	1,877	7,226	260

Regional distribution.—In the following table the results recorded at the Censuses of 1930 and 1924 are grouped according to the principal areas\* of Great Britain in which firms in this trade are situated:—

Area.	No. of returns.	Gross output.	Net output.	Average number of persons employed.	Net output per person employed.
	2. 10	£'000	£'000		£
1 \( \) 1930	20	1,192	564	2,504	225
1 \ 1924	22	1,315	749	2,573	291
2 \$ 1930	17	1,995	986	3,389	291
1924	17	1,900	1,036	2,761	375
3 1930	6	304	158	652	243
1924	6	235	147	479	307
4, 5, 6 and 7 1930	11	175	96	428	224
4, 6 and 7 1924	8	110	49	237	207
9 and 10 $\begin{cases} 1930 \\ 1924 \end{cases}$	9	143	73	253	287
5 and 10 \ \ 1924	9	121	63	295	214
Тотац $\begin{cases} 1930 \\ 1924 \end{cases}$	63	3,809	1,877	7,226	260
1924	62	3,681	2,044	6,345	322

**Northern Ireland.**—Owing to the possible disclosure of information relating to individual firms, no particulars are available respecting the production of engine and boiler packing and asbestos manufactures in Northern Ireland in 1930.

#### Production.

**Principal products.**—The following table shows the value and, where available, the quantity of engine and boiler packing and asbestos goods made in 1930 and 1924 for sale:—

- FEE DESCRIPTION OF THE PARTY			193	30.		00 (See C	1924	DITCH CH
1 1 1 1	Returned on schedules for							
Kind of goods.	The Asbestos Goods and Engine and Boiler Packing Trades.			All trades.			Total.	
	Quantity.	Value.	Ent- ries.	Quantity.	Value.	Ent- ries.	Quantity.	Value.
Engine and boiler packing (not including asbestos packing)	Tons. 1,360	£'000. 183	No. 14	Tons. { 1,460 †	£'000. 203 23	No. 15 5	Tons. 1,416 †	£' 000. 176 72
Coverings and com- positions, not in- cluded elsewhere (including slag wool and silicate	COLIE.	12 Mary 18		komingori Komingori				
cotton) Metallic packing {	290 †	106 105 58	${}^{25}_{12} \Big\{$	290 †	129 105 63	$\begin{cases} 32 \\ 15 \end{cases}$		154* 103*
Asbestos manufactures: Sheets, slates, etc. of asbestos cement	105,720	852	5	105,720	852	57		02000 =
Engine and boiler packing Other asbestos manufactures Asbestos manu-	2,070 14,800	477 1,447	18 25 {	2,070 14,800 †	477 1,447 826	$\left.\begin{array}{c} 18 \\ 28 \end{array}\right\}$	{ 68,760 †	2,315 460
factures not separately dis- tinguished	3,970	142	1	3,970	142	1	negler	
Total—Asbestos manufactures	126,560	2,918	{	126,560	2,918 826		68,760 †	2,315 460
Total value— Principal products	One in a	3,370	2011 2011 2011 2011	•••	4,267		To estate	3,280

<sup>\*</sup> So far as recorded separately.

Work done for the trade or on commission, etc.—The total amount received for applying composition to boilers, pipes, etc., in 1930 was £311,000, of which £16,000 was returned on schedules for trades other than the Asbestos Goods and Engine and Boiler Packing Trade; the corresponding figure for 1924 was £212,000.

**Prices.**—The average selling values of engine and boiler packing and asbestos manufactures in 1930 and 1924, as calculated from the Census returns, are shown in the following table. It should be borne in mind, however, that there is a wide range of prices and, particularly in the case of asbestos goods, a considerable diversity of types of goods included under the specified descriptions, and that the comparisons made do not necessarily reflect the extent of the price changes for goods of similar qualities.

<sup>\*</sup> For particulars see page xviii.

<sup>†</sup> Quantity not stated.

W. 1 . 5 1-	1930.	1924.
Kind of goods.	Value.	Value.
	£'000.	£'000.
Machinery belting of balata, cotton, etc	93	130
Valves and boiler mountings of all metals, gaskets, etc	34	1
etc	17	} 174
Тотац	144	304

#### Employment and Wages.

Employment.—The following table shows the average numbers of persons employed in 1930 and 1924:—

	Males,		Females.		Total.	
Persons employed.	Under 18.	All ages.	Under 18.	All ages.	Under 18.	All ages.
1930. Operatives (average for the year) Administrative, technical and	331	4,432	220	1,618	551	6,050
clerical staff (as at 18th October)	88	781	81	395	169	1,176
TOTAL	419	5,213	301	2,013	720	7,226
1924. Operatives (average for the year) Administrative, technical and	348	3,734	275	1,503	623	5,237
clerical staff (as at 18th October)	75	734	80	374	155	1,108
TOTAL	423	4,468	355	1,877	778	6,34

**Wages.**—The available information as to the amount of wages paid in 1930 and 1924 is given on pages 18 and 19.

#### Power.

The following table shows the capacity of prime movers, electric generators and electric motors ordinarily in use and in reserve or idle in 1930 and 1924:—

Kind of goods,	Average	1930 as a	
	1930.	1924.	of 1924.
Engine and boiler packing (not including asbestos packing or	£ per ton.	£ per ton.	Per cent.
metallic packing)	139 · 4	124.3	129 · 1
Asbestos manufactures	22.4	33.7	66.5

Volume of production in 1930 and 1924.—The following table compares the volume of production of engine and boiler packing and asbestos manufactures in 1930 and 1924:—

	- !				
Kind of goods.	1930. 1924.			1930 as a	
	As returned.	As returned.	At 1930 average values.	of 1924.	
Engine and boiler packing (not including asbestos	£'000.	£'000.	£,000.	Per cent.	
packing)	226	248	346	65	
Asbestos manufactures Coverings and compositions, not included elsewhere (in- cluding slag wool and sili-	3,744	2,775	1,845	203	
cate cotton)	129	154	219	59	
Metallic packing	168	103	114	147	
TOTAL	4,267	3,280	2,524	169	

Exports and imports.—The following table shows the quantities and values of engine and boiler packing and of asbestos goods exported from the United Kingdom in 1930 and in 1924, together with the quantities and values of similar products imported and retained. Owing to certain differences in classification and to the absence of complete data regarding the quantities of these goods manufactured in the two years, these figures cannot be compared with those shown under the same headings in the table of principal products.

hio off-set acitticraco as	Expo	rts.	Retained imports.		
Kind of goods,	Quantity.	Value.	Quantity.	Value.	
Engine and boiler packing (including metallic packing but not including asbestos packing) 1924	Tons. 2,339 1,220	£'000. 169 119	Tons. 71 87	£'000, 14 20	
Asbestos manufactures:— Sheets, slates, etc., of asbestos cement 1930 Other manufactures 1930	18,704 9,384	231 1,034	31,105 2,994	240 182	
$\begin{array}{c} \text{TotalAsbestos} & \begin{cases} 1930 \\ 1924 \end{cases} \end{array}$	28,088 13,956	1,265 957	34,099 14,850	422 231	

# Ordinarily in use. Total. Ordinarily in use. For idle. Total. Ordinarily in use. For idle. Fo

Particulars.	Unit.	England and Wales.	Scotland.	Great Britain.
Value of goods made and work done (Gross output) Cost of materials used and amount paid	£'000.	3,666	143	3,809
for work given out to other firms	,,	1,862	70	1,932
Net output	,,	1,804	73	1,877
Average number of persons employed	No.	6,973	253	7,226
Net output per person employed  Mechanical power available:—	£	259	287	260
Prime movers	H.P.	1,578	142	1,720
Electric motors driven by purchased electricity	"	13,443	293	13,736

#### II. Production.

Goods sold or added to stock and work done.	Unit.	England and Wales.	Scotland.	Great Britain.
Engine and boiler packing (not in- cluding asbestos packing)	Tons. £'000.	*	*	1,360 183
Coverings and compositions, not included elsewhere (including slag wool	183			Œ
and silicate cotton)	£'000.	93	13	106
	Tons.	290		290
Metallic packing \( \) Quantity stated \( \)	£'000.	105	A -	105
$egin{array}{ll}  ext{Metallic packing} & egin{array}{ll}  ext{\it Quantity stated} & egin{array}{ll}  ext{\it Quantity not stated} & egin{array}{ll}  ext{\it Quantity$	£'000.	*	*	58
Asbestos manufactures :—	Т	105 700		105,720
Sheets, slates, etc., of asbestos	Tons. £'000.	105,720 852	110) - 1100	855
cement Engine and boiler packing of as-	Tons.	*	*	2,07
bestos	£'000.			47
Participants India and Alice and Ali	Tons.	*	*	14,80
Other asbestos manufactures	£'000.			1,44
Asbestos manufactures not separ-	Tons.	3,970	Thought and the	3,97
ately distinguished \	£'000.	142		14
	Tons.	*	*	126,56
Total—Asbestos manufactures {	£'000.	135	AT AMERICA	2,91
Machinery belting of balata, cotton, etc.	£'000.	93	<u> </u>	9
Valves and boiler mountings of all		1 191	1 1 1 1 1 1 1 1 1	BEEF .
metals, gaskets, etc	£'000.	34	-	3
Other goods made	£'000.	15	2	l series of
Work done in covering boilers and pipes, etc	£'000.	196	99	29
Total value of goods made and work done (Gross output)	£'000.	3,666	143	3,80

<sup>\*</sup> Owing to the possible disclosure of information relating to individual firms, separate particulars for England and Wales and for Scotland cannot be given.

	22 33 Q7 E	1930.		1924.			
Power equipment.	Ordinarily in use.	In reserve or idle.	Total.	Ordinarily in use.	In reserve or idle.	Total.	
PRIME MOVERS. Reciprocating steam	H.P.	H.P.	H.P.	H.P.	H.P.	Н.Р.	
engines Steam turbines Internal combustion engines :—	1,050	34	1,084	1,000	242 900	1,242 900	
Gas Petrol, kerosene, or other light	488	10	498	1,336	579	1,915	
oils	_	20 20 <u>21 2</u> 0 3	1900	90	rol <u>u</u> t la	90	
Heavy oils Water engines	52 56	_	52	800	400	1,200	
Other prime movers	_	30	56 30	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$		40	
TOTAL	1,646	74	1,720	3,266	2,121	5,387	
ELECTRIC GENERATORS. Driven by	Kw.	Kw.	Kw.	Kw.	Kw.	Kw.	
Reciprocating steam engines Steam turbines Internal combustion	55 —	=	55 —	10	20 660	30 660	
$\operatorname{engines}:$ $\operatorname{Gas}$		A SECTION ASSESSMENT		175	195	370	
Heavy oils		_		570	375	945	
Water engines	37		37	_	_	_	
TOTAL	92	-	92	755	1,250	2,005	
ELECTRIC MOTORS. Driven by Electricity generated	H.P.	Н.Р.	H.P.	H.P.	H.P.	H.P.	
in same works Purchased electricity	25 11,595	15 2,141	40 13,736	1,552 6,264	168 1,062	1,720 7,326	
TOTAL	11,620	2,156	13,776	7,816	1,230	9,046	

## Consumption of fuel.

The following table shows the quantities of coal, coke and electricity recorded as used in 1930:—

Kind of fuel used.	For power (driving engines).	For other purposes (so far as recorded)	
Coal	Tons. 2,884	Tons.	
Coke	143	17,678* 4,308*	
Electricity used for all purposes:—	in a constitution of the c	B.T.U. (Kwhrs.) '000.	
Generated in same works Purchased		18 11,028	
Total—I	Electricity	11,046	

<sup>\*</sup>These figures were recorded by firms representing 95·2 per cent. of the net output of the whole trade.

## III. Employment.

## A.—Numbers employed in week ended 18th October, 1930.

Persons employed,	Ma	les.	Females.		Males and females.	
Torsons employed,	Under 18.	All ages.	Under 18.	All ages.	Under 18.	All ages.
England and Wales:—	2010	1.00	oune e	ningang ke	rodnuse	
Operatives	335	4,389	218	1,641	553	6,030
Administrative, etc.*	88	765	76	370	164	1,135
Тотац	423	5,154	294	2,011	717	7,165
Scotland :—						
Operatives	8	201	10	34	18	235
Administrative, etc.*	_	16	5	25	5	41
Тотац	8	217	15	59	23	276
Great Britain:—				96.10 As		
Operatives	343	4,590	228	1,675	571	0 905
Administrative, etc.*	88	781	81	395	169	6,265 1,176
		.01	01	000	109	1,170
TOTAL	431	5,371	309	2,070	740	7,441

<sup>\*</sup> Administrative, technical and clerical staff.

# B.—Operatives employed in one week in each month of 1930.

a	Males and females.			Week	Males and females.		
	England and Wales.	Scotland.	Great Britain.	ended	England and Wales.	Scotland.	Great Britain.
Jan. 18th Feb. 15th Mar. 15th Apl. 12th May 17th June 21st	5,798 5,700 5,672 5,832 5,746 5,829	221 235 212 191 193 180	6,019 5,935 5,884 6,023 5,939 6,009	July 19th Aug. 16th Sept. 13th Oct. 18th Nov. 15th Dec. 13th	5,890 5,798 5,913 6,030 5,925 5,930	190 195 200 235 234 259	6,080 5,993 6,113 6,265 6,159 6,189
76年	Ave	CRAGE FOR	тне 12 м	ONTHS	5,838	212	6,050

### IV. Power.

# PARTICULARS OF PRIME MOVERS, ELECTRIC GENERATORS AND ELECTRIC MOTORS.

The state of the s						
Pa	England W		Scotland.		Great Britain.	
Power equipment.	Ordinarily in use.	In reserve or idle.	Ordinarily in use.	In reserve or idle.	Ordinarily in use.	In reserve or idle.
Prime movers.	н.р.	н.р.	H.P.	H.P.	H.P.	н.р.
Reciprocating steam engines Internal combustion engines :—	1,034	16	16	18	1,050	34
Gas  Heavy oils  Water engines	400 32 56	10 	88 20 —		488 52 56	<u>10</u>
Other	-	30		_		30
TOTAL	1,522	56	124	18	1,646	74
TOTAL OF PRIME MOVERS INSTALLED	1,5	78	14	<b>12</b>	1,720	
ELECTRIC GENERATORS. Driven by	Kw.	Kw.	Kw.	Kw.	Kw.	Kw.
Reciprocating steam engines Water engines	55 37		<u>-</u>	_	55 <b>37</b>	_
TOTAL	92	-	<u> </u>	_	92	_
TOTAL OF ELEC- TRIC GENERA- TORS INSTALLED	. 92		<del>-</del>		92	
ELECTRIC MOTORS. Driven by Electricity gener-	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.
ated in same works	25	15	_	_	25	15
Purchased electricity	11,336	2,107	259	34	11,595	2,141
TOTAL	11,361	2,122	259	34	11,620	2,156
TOTAL OF ELECTRIC MOTORS INSTALLED	13,	483	293		13,776	

## V. Consumption of fuel.

Kind of fuel used.	England and Wales.	Scotland.	Great Britain.	
Colro mand for namen	Tons. 2,684 143	Tons. 200	Tons. 2,884 143	
	B.T.U. (Kwhrs.)	B.T.U. (Kwhrs.) '000.	B.T.U. (Kwhrs.) '000.	
D11	18	39	18 11,028	
TOTAL—Electricity	11,007	39	11,046	