IRON AND STEEL FOUNDRIES

Note.—For information regarding the scope of the Census, instructions given to firms for making returns, and definitions of the terms used in this report, reference should be made to the Introductory Notes on pages v to xviii.

Introductory

This trade comprises firms that were engaged wholly or mainly in the manufacture of iron and steel castings, except heavy steel castings, which are dealt with in the report on the Iron and Steel (Smelting and Rolling) Trade (see page 33).

A separate schedule for foundries was issued at the 1930 Census for the first time. At the previous Census the manufacture of cast iron goods was distributed between a number of the metal working industries, pipes and heavy castings being included in the schedule for steel and wrought iron production (see page 27) and stoves, baths, boilers and sanitary cast iron goods in that for the Light Castings Trade, which also covered the production of machined products such as heating, ventilating and sanitary appliances. A large quantity of finished castings was also included for 1924 in the returns made on schedules for the Mechanical Engineering Trade and the Hardware, Hollow-ware, etc., Trade. For purposes of comparison with the results of the 1930 Census, an attempt has been made to re-classify the 1924 returns so as to bring together those received from firms that were chiefly engaged in foundry production. The particulars so obtained are shown in the present report and represent as close an approximation to comparability with the 1930 results as is practicable. between the two sets of figures is affected by the inclusion in the figures for 1930 of a considerable number of returns made by engineering and other firms that produced rough castings for finishing in their own machine shops; at the 1924 Census these firms as a rule furnished only one return for the whole undertaking, and owing to the absence of separate returns for the foundries in these cases, the 1924 results are not as fully representative of foundry production as are those for 1930.

The following table shows the main results of the Censuses of 1930 and 1924 in respect of firms in Great Britain that employed an average of more than ten persons:—

Particulars	Unit	1930	1924
Value of goods made and work done (Gross output) Cost of materials used Paid for work given out to other firms Net output Average number of persons employed Net output per person employed	£'000 ,,, No. £	29,423 12,226 165 17,032 91,351 186	31,046 14,225 160 16,661 84,302
Power available: Prime movers Electric motors driven by purchased electricity Number of returns Number of establishments	H.P. No.	30,040 121,161 792 826	39,971 92,719 801

^{*} Not available.

Deficiencies in 1930 aggregates.—The aggregate number of persons employed in 1930 by firms that stated that they employed not more than ten persons on the average was 2,252. In addition, 71 firms to which schedules were sent furnished no information; these firms either had small businesses or had ceased productive operations before the end of the censal year. Corresponding particulars for 1924 are not available owing to the different classification of the returns for that year.

Size of firms.—In the following table the main particulars recorded at the Census of 1930 are grouped according to the average numbers of persons shown in the returns:—

Size of fir (average numbers employed	3	Number of returns	Gross output	Net output	Average number of persons employed	Net output per person employed
	716 S	No.	£'000	£'000	No.	£
11-24	10.00	185	901	556	3,335	167
25-49		212	2,075	1,222	7,341	167
50-99		175	3,775	2,155	12,443	173
100-199		114	5,016	2,922	16,051	182
200-299		40	2,831	1,629	9,557	170
300-399	80	20	2,183	1,376	6,703	205
400-499		14	2,064	1,306	6,351	206
500-749		15	3,103	1,891	9,309	203
750-999		8	2,203	1,213	6,768	179
1,000 and ov	er	9	5,272	2,762	13,493	205
TOTAL		792	29,423	17,032	91,351	186

Regional distribution.—In the following table the results recorded at the Censuses of 1930 and 1924 are grouped according to the principal areas* of Great Britain in which firms in this trade are situated:—

Area	Number of returns	Gross output	Net output	Average number of persons employed	Net output per person employed
	No.	£'000	£'000	No.	£
1 1930	46	1.087	670	2.887	232
$1 \qquad \begin{cases} 1930 \\ 1924 \end{cases}$	50	1,179	675	3,317	203
2 1930	112	3,960	2,232	11,985	186
1924	111	2,725	1,686	7,837	215
3 1930	92	2,023	1,179	6,583	179
3 \ 1924	101	2,668	1,393	6,924	201
4\[\frac{1930}{7004}	38	2,089	992	6,298	157
4 \ 1924	41	3,243	1,353	7,675	176
5\\ \frac{1930}{1930}	202	6,518	3,999	21,311	188
1924	190	5,480	3,226	15,959	202
$6 \qquad \int 1930$	144	6,310	3,576	18,793	190
1924	134	7,629	3,910	19,450	201
7 and 8 $\begin{cases} 1930 \\ 1994 \end{cases}$	32	974	447	2,412	186
(1924	32	1,208	502	2,641	190
$9 \qquad \dots \begin{cases} 1930 \\ 1004 \end{cases}$	57	2,653	1,484	7,982	186
(1924	77	2,926	1,490	7,968	187
$10 \qquad \dots \begin{cases} 1930 \\ 1930 \end{cases}$	69	3,809	2,453	13,100	187
10\ 1924	65	3,988	2,426	12,531	194
TOTAL \$1930	• 792	29,423	17,032	91,351	186
101AL \ 1924	801	31,046	16,661	84,302	198
					10 TO

Northern Ireland.—The following table summarises the particulars recorded at the Census of Production taken by the Government of Northern Ireland for 1930. Corresponding figures for 1924 are not available.

Value of goods made and work done (Gross output)	63000	
	£'000	24
Cost of materials used	,,	1)
Paid for work given out to other firms	,,	8
Net output	,,	16
Average number of persons employed	No.	110
Net output per person employed	£	145
Power available:—		110
Prime movers	H.P.	142
Electric motors driven by purchased electricity	,,	45

^{*} For particulars see page xviii.

Production

Principal products.—The following table shows the value and, where available, the weight of stoves, grates, baths, boilers, pipes, tubes and other cast iron goods manufactured in 1930 and 1924:—

District Seal Seal			1930		100		192	4
	Returned on schedules for							
Kind of goods	Iron and Steel Foundries			All trades			Total	
	Quan- tity	Value	Ent- ries	Quan- tity	Value	Ent- ries	Quan- tity	Value
Cast iron stoves, grates and ranges for cooking and	Th. tons	£'000	No.	Th. tons	£'000	No.	Th. tons	£'000
heating, and loose parts therefor: For coal and other solid fuel	97.8	2,782 228	146 8	98.5	2,835 320		} 96.5	3,279
For gas { For electricity For liquid fuel Unclassified	65·4 * 3·4 0·3 *	3,555 206 183 13	40 4 21 6 1	65·4 3·4 0·3 *	3,555 206 183 13 28	4 21 6	\begin{cases} 55.0 \\ + \\ - \end{cases}	3,090
Total—Cast iron stoves, grates, etc	166.9	6,533 451	•••	167.6	6,586 554		}151.5	6,369
Cooking and washing boilers of cast iron (including portable boilers and furnace pans) Sanitary cisterns	12·0 *	350 60		12.1	352 93		} 5.4	189
(flushing tanks) of cast iron Cast iron baths	12.1	355	30	12.2	357	32	9.5	309
(porcelain enamelled or other finish) Sanitary cast iron goods not included above	31.7	657	20	31.7	657	20	17.2	715
(such as sinks, basins, lavatories, etc.)	4.1	136	33	4.1	136	33	6.9	140
TOTAL—Cast iron boilers, cisterns, baths, etc.	59.9	1,498		60.1	1,502		39.0	1,353

N20Y			198	30			195	24
		Returne	ed on s	schedules	for			
Kind of goods	Iron and Steel Foundries			All trades			Total	
	Quan- tity	Value	Ent- ries	Quan- tity	Value	Ent- ries	Quan- tity	Value
Iron and steel pipes and fittings, cast:— Pipes up to 6 in ches diameter:— Soil pipes, drain pipes and rain- water pipes	Th. tons	£'000	No.	Th. tons	£'000	No.	Th. tons	£',000
(including gutters of all sizes) and fittings therefor	136.4	2,028	72	136.4	2,028	72	63 · 2‡§	1,166‡\$
Gas pipes and fittings therefor Hot water pipes (including radiators)	32.6	316	25	32.6	316	25		
and fittings therefor Other water pipes (up to 6 in ches	15.6	251	19	15.6	252	20	126.5§	1,289§
diameter) and fittings therefor Pipes (up to 6 inches diameter) not	55.5	484	37	55 · 5	484	37		
specified above and fittings therefor Fittings for pipes (including radia-	10·1	263	36	11.0	276	38	30.5§	424§
tors) up to 6 inches diameter Pipes over 6 inches diameter and				II	11	Ţ	9.9	181
fittings therefor Pipes not separately distinguished	205.5	1,594	60	205 · 6	1,595	63	254·4	2,549
and fittings therefor	57.0	510	3	67.2	726	16	63.9	1,536
Total—Iron and steel pipes and fittings, cast	512.7	5,446	10 (523 · 9	5,677		548 • 4	7,145

4.00			/ 19	24					
		Return		Mark the state of the					
Kind of goods		and Stoundries		All trades			To	Total	
The state of	Quan- tity	Value	Ent- ries	Quan- tity	Value	Ent- ries	Quan- tity	Value	
MATERIAL MAT	Th. tons	£'000	No.	Th. tons	£'000	No.	Th.	£'000	
Builders' iron- mongery, cast, not elsewhere specified	*1.0	61 68	4 6	*1.0	61 68	4 6	}	125	
Piano frames {	2.3	37	4	$2 \cdot 3 \\ * \\ 275 \cdot 7$	54 43 5,668	5			
Engineering castings Castings for roads and drainage (including man-	266.4	5,463	409	*	199	11	748.2	14,320 830	
hole covers and frames)	39 · 3	417	232 $\Big\{$	40·5 *	433 30	251 5			
$\left. \begin{array}{ccc} \text{Other} & \text{and} & \text{unclease} \\ \text{classified} & \text{iron} \\ \text{castings} \end{array} \right\}$	289 • 4	5,076 371		443.2	7,570 591	720 83		MAS MARKET MARK	
Total—Principal {	1,337 · 9	24,548 987		1,514·3	27,551 1,578		1,487 · 1	29,187 955	

* Weight not stated.

† Not separately recorded for 1924.

† So far as recorded separately.

§ Exclusive of fittings.

|| Included with the various kinds of pipes.

It may be noted that the particulars given under the headings Cast iron stoves, grates and ranges, etc., and Cooking and washing boilers, cisterns, baths and other sanitary cast iron goods cover substantially the same ground in each year and are comparable in detail; those shown for pipes and fittings are comparable in the aggregates but not as regards the individual items, since, apart from the large proportion of unclassified output, fittings were recorded separately from pipes at the 1924 Census. In the case of the remaining items, the figures shown for 1924 are subject to the qualification mentioned on page 61.

Prices.—The average selling values of certain kinds of castings in 1930 and 1924, as calculated from the Census returns, are shown in the following table. It should be borne in mind that these comparisons do not take account of any changes that may have occurred since the earlier year in the quality or type of goods included under the specified descriptions.

Kind of goods	Averag	Average value			
Title of goods	1930	1924	of 1924		
Iron and steel pipes and fittings, cast:— Pipes up to 6 ins. diameter and fittings therefor:—	£ per ton	£ per ton	Per cent.		
Soil pipes, drain pipes and rainwater pipes (including gutters of all sizes) and fittings therefor Gas pipes and fittings therefor	$ \begin{array}{ c c c c } \hline 14.9 \\ 9.7 \end{array} $	18·4*	81.0		
Hot water pipes (including radiators) and fittings therefor Other water pipes (up to 6 ins.	16.1 10.1	10.2*	99.0		
diameter) and fittings therefor Pipes (up to 6 ins. diameter) not specified above and fittings therefor	8.7	13.9*	180.6		
All pipes up to 6 ins. diameter and fittings therefor	13.4	13.3†	100.8		
Pipes over 6 ins. diameter and fittings therefor Cast iron stoves, grates and ranges for cooking and heating and loose parts therefor:—	7.8	10.0	78.0		
For coal and other solid fuel For gas	28·8 54·3	33·6 56·2	85·7 96·6		
For electricity For liquid fuel	54·2 42·9	# 1970			
pans)	29.2	34.9	83.7		
ast iron baths (porcelain enamelled or	29.3	32.3	90.7		
other finish) anitary cast iron goods not included above (such as sinks, basins, lavatories,	20.8	41.4	50.2		
closets, etc.)	33·1 24·1) ·	20.3	163 · 1		
Engineering castings	$ \begin{vmatrix} 20.6 \\ 10.7 \end{vmatrix} 18.0 $	19.1	94.2		
Other and unclassified iron castings	17.1		CERTIFICATION OF		

^{*} Excluding fittings.

Volume of production in 1930 and 1924.—The following table compares the volume of production of cast iron and steel goods in 1930 and 1924:—

[†] Including fittings.

[‡] Not separately recorded.

	To	otal producti	ion	1930
Wind of moods	1930	19:	24	as a
Kind of goods	As returned	As returned	At 1930 average values	percentage of 1924
Iron and steel pipes and fittings,	£'000	£'000	£,000	Per cent.
Pipes up to 6 ins. diameter and fittings therefor Pipes over 6 ins. diameter and	3,356	3,060	3,075	109
fittings therefor Pipes not separately distin-	1,595	2,549	1,988	80
guished and fittings therefor	726	1,536	691	105
Total—Pipes and fittings, cast	5,677	7,145	5,754	99
Cast iron stoves, grates and ranges for cooking and heating and loose parts therefor:—				o was pake.
For coal and other solid fuel	3,155	3,279	2,810	112
For gas For electricity, liquid fuel and	3,761	3,090	2,985	126
unclassified fuel Cooking and washing boilers of east	224	****	(1760 · · · Israe)	March
iron (including portable boilers and furnace pans)	445	189	158	282
baths and other sanitary cast iron goods	1,150	1,164	867	133
Builders' ironmongery, cast, not elsewhere specified Other and unclassified iron castings	129	125	118†	109
(including engineering castings, castings for roads and drainage, etc.)	14,588	15,150	14,272	102
TOTAL	29,129	30,142	26,964	108

^{*} Not separately recorded.

Production, exports and imports.—The following table shows, in relation to production, the quantities of iron castings of the specified kinds exported from the United Kingdom in 1930 and 1924, together with the quantities imported and retained. As regards the 1930 figures of production, the deficiencies referred to on page 62 of this report should be borne in mind; the figures for 1924 include the ouput of the small firms. For the purpose of comparison between production and overseas trade rough estimates of weight have been made for that part of the 1930 output which was returned by value only. The 1930 production figures for stoves, grates and ranges are exclusive of the small unclassified output.

Kind of goods	Produc- tion	Ex- ports	Proportion of production exported	Retained imports	Available for use in the United Kingdom	Share of home market held by British products
Stoves, grates and ranges for cooking and heat- ing:—	Th. tons	Th. tons	Per cent.	Th. tons	Th. tons	Per cent.
For coal and other solid fuel 1930	109·6 97·3	7·4 6·7	6·7 6·9	0·8 0·3	103·1 90·9	$99 \cdot 2 \\ 99 \cdot 7$
For gas \dots $\begin{cases} 1930 \\ 1924 \end{cases}$	69·2* 56·1* 0·3*	$3 \cdot 0$ $2 \cdot 0$ $0 \cdot 2$		0.1	$\begin{array}{c c} 66 \cdot 3* \\ 54 \cdot 1* \\ 1 \cdot 6* \end{array}$	
Sanitary cisterns \$\)\ \(\)\ (flushing tanks \)\ \(\)\ \\ \\ \)\ \(\)\ \(\)\ \(\)\ \\ \(\)\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	12·2 10·1	Not red $4 \cdot 7$ $3 \cdot 3$	$\begin{array}{c c} \operatorname{corded} \operatorname{sep} \\ 38 \cdot 5 \\ 32 \cdot 7 \end{array}$	parately † †	7·5 6·8	99·7 99·9
Baths (porcelain enamelled or other finish) 1930	31·7 18·1	$1.5 \\ 3.1$	4·8 17·1	7·5· 4·2	37·7 19·2	80·0 78·1
Other sanitary cast-iron goods (sinks, basins, 1924	4.1	$0.4 \\ 0.4$	9·6 5·1	$\begin{array}{c c} 0 \cdot 2 \\ 0 \cdot 1 \end{array}$	3·9 7·6	95·1 99·1
lavatories, etc.) Cooking and 1930 washing boilers 1924	15·2 5·5	$\begin{array}{c} 0.7 \\ 0.5 \end{array}$	4·6 9·4	$\begin{array}{c c} 0 \cdot 2 \\ 0 \cdot 1 \end{array}$	14·8 5·1	98·8 97·8
$ \begin{array}{c c} \text{Iron and steel} \\ \text{tubes, pipes and} \\ \text{fittings, cast‡} \end{array} \begin{array}{c} 1930 \\ 1924 \\ \text{Castings for roads} \\ \text{and drainage} \end{array} $	523·9 552·6	116·3 84·5	22·2 15·3	20·5 25·6	428·1 493·7	95·2 94·8
(manhole covers, frames, etc.)§ 1930	43.3	1.5	3.4	0.1	41.9	99.8

^{*} Not including stoves, etc., of sheet iron (see Report on the Hardware, Hollow-ware, etc., Trades, page 99).

† Less than 50 tons.

§ Not recorded separately in the trade returns for 1924.

Iron and steel structural work, work done for the trade, etc.— The following amounts were received for work done in 1930 and 1924 by firms classified in this trade:—

		£'000	1924 £'000
Iron and steel structural work		 425*	1,103*
General and jobbing engineering		 175	445
Work done for the trade		 23	23
Other work done		 21	5 20
TOTAL	•••	 644	4,571

^{*} Exclusive of the value of materials made and supplied by the firm.

[†] Based on average values of all iron castings.

Cast iron baths.

‡ Detailed comparisons cannot be made owing to differences in the classification used for Census purposes and for recording exports and imports and also owing to the large proportion of production that was unclassified in each year.

Other products.—In addition to the output shown in the table of principal products on pages 64-66, the following goods were produced in 1930 and 1924 by firms classified in this trade. These goods are dealt with in the reports on those trades in which the principal output was recorded.

and the state of t	198	30	1924		
Kind of goods	Quantity	Value	Quantity	Value	
	Th. tons	£'000	Th. tons	£,000	
Fencing material (other than fenc-	III. tons	£ 000	In. tons	£ 000	
ing wire) of cast or wrought iron Railway materials (including wheels	2.2	45	Marie Harm	3	
and axles, spikes, sleepers and			Marie & September		
fishplates)	105.2	1,015	117.3	1,555	
Metal casements and window					
frames	2.0	81	*	*	
Hollow-ware and utensils for domestic and industrial use	1.9	100		128	
Parts and accessories for motor cars.	1 9	100		120	
motor cycles and cycles		86	*	*	
Machinery and appliances (inclu-			25 27 76		
ding parts and accessories)		302	•••	642	
Steel castings	18.7	632	52.4	1,841	
Iron forgings Heavy steel forgings	0.4	13 26	$\begin{vmatrix} 0.3 \\ 4.8 \end{vmatrix}$	8 207	
Other manufactures of iron and	0.9	20	4.9	201	
steel		82	200 700	490	
Castings of brass and other alloys					
of copper		438		71	
Other manufactures of non-ferrous metals	ELECTRIC PRODUCT	204	CONTRACTOR		
0.1	•••	204 158		117	
Other goods made		193		473	
TOTAL VALUE		3,182		5,535	

^{*} Not separately recorded.

Waste products sold.—The following sales of scrap metals were recorded by firms classified in this trade for 1930 and 1924:—

		193	30	192	4
	7	Th. tons	£'000	Th. tons	£'000
Iron and steel scrap	•••	23.0	47	10.3	40
Scrap of non-ferrous metals	•••	1.0	15	_	<u></u>
TOTAL	•••		62		40

Employment and Wages

Employment.—The following table shows the average numbers of persons employed in 1930 and 1924:—

Persons employed	Ma	les	Fem	ales	Total		
r ersons employed	Under 18	All	Under 18	All	Under 18	All	
1930 Operatives (average for the year) Administrative, technical and	10,393	78,712	1,177	4,219	11,570	82,931	
clerical staff (as at 18th October)	647	6,592	305	1,828	952	8,420	
Тотац	11,040	85,304	1,482	6,047	12,522	91,351	
1924 Operatives (average for the year) Administrative, technical and	10,527	73,571	1,050	3,189	11,577	76,760	
clerical staff (as at 18th October)	635	6,015	245	1,527	880	7,542	
TOTAL	11,162	79,586	1,295	4,716	12,457	84,302	

Wages.—The available information as to the amount of wages paid in 1930 and 1924 is given on pages 18 and 19.

Power

The following table shows the capacity of prime movers, electric generators and electric motors ordinarily in use and in reserve or idle in 1930 and 1924:—

Power	And the latest	1930	reservation and the		1924	1931
equipment	Ordinarily in use	In reserve or idle	Total	Ordinarily in use	In reserve or idle	Total
	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.
PRIME MOVERS						
Reciprocating steam	Alter and					
engines	5,994	2,215	8,209	10,564	4,258	14,822
Steam turbines	5,667	1,150	6,817	10,582	702	11,284
Internal combustion						
engines :						
Gas	9,132	2,863	11,995	10,914	1,939	12,853
Petrol, kerosene, or				A STATE OF THE STATE OF		
other light oils	161	67	228	287	18	305
Heavy oils	2,434	244	2,678	300	- 1915	300
Water engines	88	25	113	407		407
TOTAL	23,476	6,564	30,040	33,054	6,917	39,971

TABLES I. Summary of results

Particulars	Unit	England and Wales	Scotland	Great Britain
Value of goods made and work done				
(Gross output)	£'000	22,961	6,462	29,423
Cost of materials used	,,	9,721	2,505	12,226
Paid for work given out to other firms	,,	146	19	165
Net output	,,	13,094	3,938	17,032
Average number of persons employed	No.	70,269	21,082	91,351
Net output per person employed Power available :—	£	186	187	186
Prime movers	H.P.	26,350	3,690	30,040
Electric motors driven by purchased electricity	,,	85,967	35,194	121,161

II. Production

11. PF	oduction	LOND BUCKE	a Day Linds	
Goods sold or added to stock and work done	Unit	England and Wales	Scotland	Great Britain
Cast iron stoves, grates and ranges for cooking and heating, and loose parts therefor:—	Total Marie	CASA ASSET		g is partiti
For coal and other $\left\{ egin{array}{ll} Weight stated & \left\{ \\ Weight not stated \end{array} \right. \end{array} \right.$	Th. tons £'000 £'000 Th. tons	60·1 1,659 228 57·3	37·7 1,123 — 8·1	97.8 $2,782$ 228 65.4
For gas \{ Weight stated \{ Weight not stated \}	£'000 £'000 Th. tons	3,095 206 2·3	460	3,555 206 3·4
For liquid fuel {	£'000 Th. tons £'000	118 * *	65 * *	183 0·3 13
Unclassified	£'000 Th. tons	*	*	166.9
etc Weight not stated	£,000 £,000	*	*	6,533 451
Cooking and washing boilers of east iron (including portable boilers and furnace $Weight stated$ $Weight not stated$	Th. tons £'000 £'000	6·0 203 60	6·0 147 —	12·0 350 60
pans) Sanitary cisterns (flushing tanks) of cast iron hoths (panels in enemalical	Th. tons £'000 Th. tons	* * 22.0	* * 9.7	12·1 355 31·7
Cast iron baths (porcelain enamelled or other finish)	£'000	339	318	657 4·1

Power	000000	1930	mestam		1924	
equipment	Ordinarily in use	In reserve or idle	Total	Ordinarily in use	In reserve or idle	Total
ELECTRIC GENERATORS Driven by Reciprocating steam	Kw.	Kw.	Kw.	Kw.	Kw.	Kw.
engines Steam turbines Internal combustion engines :—	2,305 4,250	1,136 800	3,441 5,050	2,792 8,455	2,146 540	4,938 8,995
Gas Petrol, kerosene or	3,579	2,027	/5,606	3,084	543	3,627
other light oils Heavy oils Water engines	89 814 8	30 16 20	119 830 28	153 177	11 60 20	55 213 197
Total	11,045	4,029	15,074	14,705	3,320	18,025
ELECTRIC MOTORS Driven by Electricity generated in same works Electricity generated in other works under same owner- ship Purchased electricity	H.P. 13,341 14,446 110,468	H.P. 1,376 2,783 10,693	H.P. 14,717 17,229 121,161	H.P. 17,256 1,306 81,952	H.P. 5,785	H.P. 23,041 1,446 92,719
Total	138,255	14,852	153,107	100,514	16,692	117,206

Consumption of fuel

The following table shows the quantities of coal, coke and electricity recorded as used in 1930:—

	Kir	nd of fu	iel used	l		For (drivin	power g engir		For other purposes (so far as recorded
Coal Coke				1000		56	Cons 6,720 1,262	1	Tons 227,190* 257,780*
Electric	eity used	for all	nurnos	20g •—			1		B.T.U. (Kwhrs.)
	rated in								12,713
Gene	rated in	other -	works	under s	ame ow	nership			23,703
			•••			أ			70,192
Purcl									

^{*}These figures were recorded by firms representing 95 \cdot 3 per cent. of the net output of the whole trade.

A STATE OF THE PARTY OF THE PAR				
Goods sold or added to stock and work done	Unit	England and Wales	Scotland	Great Britain
Iron and steel pipes and fittings, cast:— Pipes up to 6 inches diameter and fittings therefor:— Soil pipes, drain pipes and rainwater pipes (including gutters of all sizes) and fittings therefor Gas pipes and fittings therefor Hot water pipes (including radiators) and fittings therefor Other water pipes (up to 6 inches diameter) and fittings therefor Pipes (up to 6 inches diameter) not specified above, and fittings therefor Pipes over 6 inches diameter and fittings therefor Pipes, not separately distin-	Th. tons £'000 Th. tons	61·3 893 30·8 301 13·8 230 49·0 430 7·5 222 *	$75 \cdot 1$ $1,135$ $1 \cdot 8$ 15 $1 \cdot 8$ 21 $6 \cdot 5$ 54 $2 \cdot 6$ 41 *	136·4 2,028 32·6 316 15·6 251 55·5 484 10·1 263 205·5 1,594
guished, and fittings therefor \(\)	£,000	510		57·0 510
Total—Cast iron and steel pipes and fittings therefor	£'000	*	*	512·7 5,446
Piano frames \begin{cases} Weight stated \\ Weight not stated \\ Engineering castings \\ Castings for road and drainage (including manhole covers and frames) Builders' ironmongery weight stated \\ engineery, cast, not elsewhere specified \begin{cases} Weight not stated \\ Weight not stated \\ Iron castings, not \\ separately distinguished \\ Weight not stated \\ Fencing material (other than fencing \\ wire) of cast or wrought iron \\ Railway material, (including wheels \\ and axles, spikes, sleepers, etc.) Metal casements and window frames \\ Machinery and appliances, including \\ parts and accessories Hollow-ware and utensils for domestic \\ and industrial use Parts and accessories for motor cars, \\ motor cycles and cycles	Th. tons £'000 £'000 Th. tons £'000	$2 \cdot 3$ 54 37 $200 \cdot 0$ $3,995$ $33 \cdot 2$ 335 $1 \cdot 0$ 61 68 $229 \cdot 0$ $4,251$ 314 $8 \cdot 6$ 177 22 $1 \cdot 6$ 28 $99 \cdot 6$ 967 $1 \cdot 2$ 67 295 $1 \cdot 5$ 90 86	$\begin{array}{c}$	$2 \cdot 3$ 54 37 $266 \cdot 4$ $5,463$ $39 \cdot 3$ 417 $1 \cdot 0$ 61 68 $278 \cdot 8$ $4,856$ 330 $10 \cdot 6$ 220 41 $2 \cdot 2$ 45 $105 \cdot 2$ $1,015$ $2 \cdot 0$ 81 302 $1 \cdot 9$ 100

IRON AND STEEL TRADES

Goods sold or added to stock and work done	Unit	England and Wales	Scotland	Great Britain
and the state of t	<i>(</i> 17)	10.4	0.2	10 8
Heavy steel castings {	Th. tons £'000	16·4 532	2·3 100	$\begin{array}{c} 18.7 \\ 632 \end{array}$
	Th. tons	*	*	0.4
Iron forgings {	£'000	*	*	13
2. 1.	Th. tons	0.8	0.1	0.9
Steel forgings {	£'000	23	3	26
Other manufactures of iron and steel	£'000	73	9	82
Castings of brass and other alloys of				
copper	£'000	202	236	438
Other manufactures of non-ferrous				
metals	£'000	187	17	204
Other goods made	£,000	147	11	158
Iron and steel scrap sold {	Th. tons	21.8	1.2	23.0
}	£'000 Th. tons	0.7	0.3	47 1·0
Non-ferrous scrap sold {	£'000	10	5	15
TOTAL VALUE OF GOODS MADE	£'000	22,399	6,380	28,779
The state of the s	CORP. CHICA THE SOL	Amount	Amount	Amount
CONTRACTOR OF STREET				
Work done:—				
Iron and steel structural work	£'000	*	*	425
General and jobbing engineering	"	137	38	175
Work done for the trade	,,	*	*	23
Other work done	"	8	13	21
TOTAL AMOUNT RECEIVED FOR				
WORK DONE	£'000	562	82	644
TOTAL VALUE OF GOODS MADE AND WORK DONE (GROSS OUTPUT)	£'000	22,961	6,462	29,423

^{*} Owing to the possible disclosure of information relating to individual firms particulars can be given only for Great Britain as a whole.

III. Employment

A.—Numbers employed in week ended 18th October, 1930

Persons employed		Ma	les	Fem	ales	Males and females	
		Under 18	All	Under 18	All	Under 18	All
o portarios	•	8,164 509	59,232 4,944	952 243	3,414 1,373	9,116 752	62,646 6,317
TOTAL		8,673	64,176	1,195	4,787	9,868	68,963
o Postario		1,961 138	17,448 1,648	194 62	696 455	2,155 200	18,144 2,103
TOTAL		2,099	19,096	256	1,151	2,355	20,247
O Portorio	•••	10,125 - 647	76,680 6,592	1,146 305	4,110 1,828	11,271	80,790 8,420
TOTAL		10,772	83,272	1,451	5,938	12,223	89,210

^{*}Administrative, technical and clerical staff.

B.—Operatives employed in one week in each month of 1930

	Males and females				Males and females			
Week ended	England and Wales	Scotland	Great Britain	Week ended	England and Wales	Scotland	Great Britain	
Jan. 18 Feb. 15 Mar. 15 Apl. 12 May 17 June 21	65,909 65,812 65,448 65,122 64,793 64,503	20,110 19,831 19,458 19,711 19,509 19,110	86,019 85,643 84,906 84,833 84,302 83,613	July 19 Aug. 16 Sept. 13 Oct. 18 Nov. 15 Dec. 13	64,359 62,857 62,570 62,646 61,975 61,429	18.781 18,773 18,453 18,144 17,971 17,897	83,140 81,630 81,023 80,790 79,946 79,326	

IV. Power

PARTICULARS OF PRIME MOVERS, ELECTRIC GENERATORS AND ELECTRIC MOTORS

		76				
adminit fragion	England Wal		Scotl	and	Gre Brits	
Power equipment	Ordinarily in use	In reserve or idle	Ordinarily in use	In reserve or idle	Ordinarily in use	In reserve or idle
PRIME MOVERS	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.
Reciprocating steam engines Steam turbines Internal combustion	4,306 5,667	2,003 400	1,688	212 750	5,994 5,667	2,215 1,150
engines :— Gas Petrol, kerosene or	8,694	2,699	438	164	9,132	2,863
other light oils Heavy oils Water engines	161 2,006 78	67 244 25	428 10		161 2,434 88	67 244 25
TOTAL	20,912	5,438	2,564	1,126	23,476	6,564
TOTAL OF PRIME MOVERS INSTALLED	26,350		3,6	90	30,0	040
ELECTRIC GENERATORS Driven by	Kw.	Kw.	Kw.	Kw.	Kw.	Kw.
Reciprocating steam engines Steam turbines Internal combustion	1,752 4,250	1,136 300	553	500	2,305 4,250	1,136 800
engines:— Gas Petrol, kerosene	3,509	2,027	70		3,579	2,027
or other light oils Heavy oils Water engines	89 571 8	30 16 20		_	89 814 8	30 16 20
TOTAL	10,179	3,529	866	500	11,045	4,029
TOTAL OF ELECTRIC GENERATORS INSTALLED	13,	708	1,3	366	15,	074
ELECTRIC MOTORS Driven by	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.
Electricity generated in same works Electricity generated in other works		1,220	1,208	156	13,341	1,376
under same owner- ship Purchased electricity	11,929 79,123	2,633 6,844	2,517 31,345	150 3,849	14,446 110,468	2,783 10,693
TOTAL	103,185	10,697	35,070	4,155	138,255	14,852
TOTAL OF ELECTRIC MOTORS INSTALLED	113	,882	39,	225	153	,107

V. Consumption of fuel

Kind of fuel used	England and Wales	Scotland	Great Britain
Coal used for power	Tons 47,187 1,242	Tons 9,533 20	Tons 56,720 1,262
	B.T.U. (Kwhrs.)	B.T.U. (Kwhrs.)	B.T.U. (Kwhrs.)
Electricity used for all purposes:—			
Generated in same works	11,240	1,473	12,713
Generated in other works under same ownership Purchased	21,869 50,148	1,834 20,044	23,703 70,192
Total—Electricity	83,257	23,351	106,608