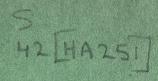


BOARD OF TRADE





THE REPORT ON THE CENSUS OF PRODUCTION FOR 1958

Part 44
ENGINEERS' SMALL TOOLS AND GAUGES

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 (10 & 11 Geo.6 Ch.39, Sec.7)

LONDON: HER MAJESTY'S STATIONERY OFFICE

1961

TWO SHILLINGS NET

These notes give only the main information which is needed for interpreting the census figures. Fuller explanations are given in a separate booklet of Introductory Notes (Part 1 of the Report on the Census of Production for 1958).

CHANGES IN THE 1958 CENSUS

Some changes were introduced in the 1958 census, which affect the comparability between 1954 and 1958 figures.

Returns in full detail were required only from firms employing 25 or more persons, instead of. as previously, from firms employing 11 or more

The coverage of firms' returns for 1958 was in many cases rather wider than for 1954. In both years the census was based on the establishment, comprising in most cases the whole of the premises under the same ownership or management at a particular address (e.g. a factory or mine); but offices, warehouses, laboratories, etc. at addresses separate from the works were treated as part of the establishment. For 1958, but not for 1954, firms were asked to include also, in all sections of their returns, particulars relating to merchanting or factoring, canteens operated by them, and other ancillary activities, such as bottling, packing, and the manufacture of containers for packing their own products, whether or not these activities were carried on at the same address as the works, unless

TERMS USED IN THE CENSUS REPORTS

CAPITAL EXPENDITURE

The expenditure on new building work shown excludes the cost of land and existing buildings purchased; for plant, machinery and vehicles both new and second-hand items are included. The value is that charged to capital account during the year, including any transport and installation cost involved. Capital expenditure in respect of establishments in Great Britain where production had not started before the end of the year is included in

CHARACTERISTIC PRODUCTS (See the description of the method of classification before List of Tables)

(i) Working proprietors

These include all persons regarded as 'selfemployed' for National Insurance purposes, and members of their families who worked in the business without receiving fixed wages or salaries; but persons working less than half the normal hours are excluded.

(ii) Employees

Employees are classified under the two main headings of (a) administrative, technical and clerical employees and (b) operatives. The figures relate to persons on the pay-roll (i.e. whose National Insurance cards were held by employers), whether full-time or part-time employees. The figures for 1958 include, but those for 1954 exclude, persons engaged in merchanting or factoring, and canteen workers.

Administrative, technical and clerical employees include managers, superintendents, and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; travellers; and office (including works office) employees.

Operatives include all other classes of employees, that is, broadly speaking, all manual wage earners. They include those employed in and about the factory or works; operatives employed in power houses, transport work, stores, warehouses and, for 1958, canteens; inspectors, viewers and similar workers; maintenance workers; and cleaners. Operatives engaged in outside work of erection, fitting etc. are also included, but outworkers (i.e. persons employed by the firm who worked on materials

they were conducted by a separate company, or by a separate department with a separate set of accounts; building and engineering maintenance departments were treated similarly. Selling and transport departments were treated in this way both for 1954 and 1958. While the effect of including these further ancillary activities was generally to produce higher figures for employment etc., the reporting of separate figures for merchanted goods led to the exclusion of some firms who proved to be merchants with only minor productive activities.

Changes made for 1958 in the instructions governing the making of returns for two or more establishments operated by the same firm permitted combined returns to be made more freely than in previous censuses. Combined returns were accepted covering establishments in the same census industry, and situated in the same country (i.e. England, Scotland or Wales).

The 1954 figures have been re-tabulated to correspond as closely as possible to those for 1958, but because of the changes described above the correspondence is not always exact.

supplied by the firm in their own homes, etc.) are excluded.

(iii) Total employment

This is the sum of the average number of employees and the number of working proprietors; outworkers are excluded.

The term enterprise is used in this report to mean one or more firms under common ownership or control as defined in the Companies Act, 1948. An enterprise normally consists either of a single firm, or of a holding company together with its subsidiary companies.

The number of entries shown in Tables 4, 5 and 7 is the number of returns on which figures against a particular output or production heading were recorded. The number of entries is less than the corresponding number of establishments to the extent that combined returns were made covering more than one of the establishments concerned.

ESTABLISHMENT

In most cases an establishment comprises the whole of the premises under the same ownership or management at a particular address (e.g. a factory or mine). Offices, warehouses, laboratories and other ancillary places of business at a separate address from the works were treated as part of the establishment.

INTERMEDIATE PRODUCTS

For some industries figures are given showing the total quantities made during the year of important intermediate products, i.e. products which may be further processed in the establishments in which they are produced, whether or not they are also sometimes sold. They include also goods produced from materials supplied by other firms.

MATERIALS AND FUEL

The totals shown include the cost of all purchases of materials and components for use in production, and of fuel (including oil, gas and electricity) for all purposes including heating, lighting and transport (where carried out by firms' own staff included in the return); all packing

materials, including the full cost of returnable cases and containers when first purchased; workshop materials; office materials; water charges; materials for repairs to firms' own buildings, plant and vehicles when carried out by their own workpeople included in the return; consumable tools; and parts for machinery purchased during the year as replacements. Purchases of goods for merchanting or factoring, and canteen supplies, are included for 1958 but not for 1954. Materials supplied by customers for processing are excluded for both years.

The values shown include any duty paid (less rebate, etc.) but exclude trade discounts allowed. The cost of transport was included only if included in the cost of materials as invoiced; amounts paid to transport organisations, including firms' own separate transport organisations, for delivery of materials and fuel are therefore excluded. Materials purchased overseas were entered at their c.i.f. cost plus any duty if the cost of transport from the docks was not included in the invoiced price, and at their full delivered cost if invoiced 'carriage paid

The net output of an industry represents the value added to materials by the process of production and includes for 1958 the gross margin on any merchanted or factored goods sold; it constitutes the fund from which wages, salaries, rents, rates and taxes, advertising and other selling expenses, and all other similar charges have to be met, as well as depreciation and profits. There is no appreciable duplication in net output.

Net output was normally obtained by taking the total value of sales and work done (including, for 1958, the value of merchanted goods sold and canteen takings); adding the value of stocks at the end of the year and deducting their value at the beginning of the year; and deducting also the cost of materials and fuel purchased (including, for 1958, the value of goods purchased for merchanting and canteen supplies), payments for work given out to other firms, and payments for transport. The net amount of duty paid was deducted, and the net amount of subsidy received added.

NET OUTPUT PER PERSON EMPLOYED

The figures for net output per person employed are derived by dividing net output by total employment (see above).

PRINCIPAL PRODUCTS (See the description of the method of classification before List of Tables)

Sales include goods made by the business covered by the return, those made for it by outworkers or by other firms from materials given out to them (sometimes described as goods made on commission), and waste products sold. Any machinery or other capital items produced for use in the business covered by the return are also included, the value being that adopted in the firm's capital account for income tax purposes. Goods sold without being subjected to any manufacturing process (merchanted or factored) and canteen takings are included for 1958 but not for 1954; where the total sales of merchanted or factored goods were less than £5,000, firms were permitted to include them with the figures for sales of goods of their own pro-

The value shown for sales is the net selling

value, defined as the amount charged to customers whether on an ex-works or delivered basis, net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc.; the net amount charged for packing materials is included, Goods charged on a delivered basis to customers overseas, are included at the f.o.b. value. For work done on commission or for the trade, the value shown is the net amount charged. With a few exceptions, receipts for business and other services are

To the extent that the finished products of one establishment constitute the materials purchased by another, total figures of the value of sales (and of materials and fuel purchased) include an element of duplication.

STOCKS AND WORK IN PROGRESS

The values shown are the income tax values of stocks of products on hand for sale, and of materials and fuel, at the beginning and end of the year of return. For 1958, but not for 1954, they include any stocks of goods held for merchanting or factoring. The value of work in progress at the two dates is also usually shown. This excludes any progress payments made to subcontractors, and no deduction is made on account of progress payments received.

TRANSPORT PAYMENTS

These represent the total amount paid or credited during the year for both outwards transport of finished goods sold and inwards transport of materials and fuel purchased. They include payments to other firms, and to any separate transport organisation of the same firm, not covered by the return, but exclude the value of transport services provided by the business covered by the return. The items included are payments for hired cartage and for inwards and outwards carriage by all forms of inland transport, that is railways, road haulage, canals, coast-wise shipping, air, etc. Payments made for sea freight on goods sold to customers overseas and on materials and fuel purchased from overseas suppliers are excluded.

WAGES AND SALARIES

These are the amounts paid during the year to operatives and to administrative, technical and clerical employees. Payments to working proprietors, whether called salaries or not, are excluded. The values shown include all overtime payments, bonuses and commissions, whether paid regularly or not, and no deduction is made for income tax, insurances, contributory pensions, etc. The value of any payments in kind, travelling expenses, lodging allowances, etc. is excluded.

Figures are also shown for average salaries etc. paid per head for the week ended 25th October, 1958. For staff paid monthly, the figures are based on payments made in October, 1958. Where payments related to periods other than a week or month, an appropriate proportion was returned. Only those bonuses and commissions actually paid in the period are included.

The figures shown represent the total amount paid for work done by other firms on materials supplied to them, and also by firms' own establishments for which separate returns were made. They do not include payments to individual outworkers or payments for business and other services.

SYMBOLS USED

The following symbols are used throughout the

for not available

for nil or negligible (less than half the final digit shown)

The figures in the tables have, where necessary, been rounded to the nearest final digit. There may, therefore, be apparent slight discrepancies between the sums of the constituent items and the totals

The Report on the Census of Production for 1958

Part 44. ENGINEERS' SMALL TOOLS AND GAUGES

This report on the Engineers' Small Tools and Gauges Industry relates to establishments engaged in the manufacture of engineers' small tools, tool holders and/work holders of the types used with metal-working machine tools, and engineers' gauges. The principal products of the industry include three other items manufactured in association with engineers' small tools, namely machine bits for wood, circular saw blades fitted with toothed segments of metal for cutting wood as well as metal, and detachable tools used in rock drilling machinery. The industry corresponds to minimum list heading 333 of the second (1958) edition of the Standard Industrial Classification, which has been used for the first time in the 1958 Census.

Engineers' small tools and engineers' gauges formed part of Industries 4C (Machine Tools) and 5A (Tool and Implement) in the reports on the last detailed Census of Production, for 1954; micrometers and detachable tools for rock drilling machinery were formerly reported on in Industries 5H (Scientific, Surgical and Photographic Instruments, etc.) and 4I (Mechanical Engineering (General)) respectively.

For 1958, returns in full detail were required only from firms employing twenty-five or more persons and most of the tables in this report relate only to these larger firms. This is an important change from previous censuses when returns in full detail were required from firms employing eleven or more persons on productive work. Estimates for the industry as a whole are given in Table 1.

The figures given for 1954 correspond as closely as possible to those collected for 1958 but the correspondence is not exact, especially in respect of the small firms who gave only limited information. Some other changes introduced in the 1958 Census also affect the comparability between 1954 and 1958 figures; these are explained in the notes prefacing this report.

METHOD OF CLASSIFICATION

This industry is defined in terms of its 'principal products' which are those shown in Table 4. A census return was classified to this industry if the sales of the principal products of this industry accounted for a greater proportion of its output than the principal products of any other industry. Where, however, the application of this rule would have resulted in a change of classification between 1954 (on the revised basis) and 1958, the return was classified to the same industry as for 1954 unless the output of principal products in the new industry was one third more than in the old; this modification of the general rule was designed to avoid discontinuities as the result of marginal changes of output between the two censuses. Sales of merchanted products and of non-specific items such as waste products, work done and canteen takings were not taken into account in classifying returns.

A similar procedure was followed in classifying to the sub-divisions of the industry shown in Table 2, the sub-divisions being defined in terms of their 'characteristic products'. The numbers shown in the left hand column of Table 4 identify the sub-division of which the item is a characteristic product. The total value of sales of characteristic products shown in Table 2 includes, besides the products which define the sub-divisions, other items of output assumed to be closely related to them, e.g. waste products and non-specific work done, but such items were not generally taken into account in determining the classification to sub-divisions.

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3	Analysis by size of enterprise within the industry, 1958	44/5
4	Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries	44/6
5	Sales of principal products of the industry by establishments classified to other industries	44/8
6	Sales of other than principal products by larger firms in the industry	44/9
7	Total make of intermediate products, 1958	oes not apply
8	Employment and salaries, etc. for the week ended October 25, 1958	44/10

Industry summary: United Kingdom

and whater (d) tristing	Sab-daylasten or the	Unit	1954	1958
Number of enterprises		No.	••••	1,106
Number of establishments		constitue.	1,168	
1 1956 1 1954 1	goods produced and work done	£.000	59,933	73,521
Sales	merchanted goods and canteen takings		3,000	3.788
Purchases of materials and	fuel (b)		16,693	23,059
Products on hand	Schange during year	10b . 15 cs	- 185	+ 565
for sale (b)	lat end of year		3,232	6.414
64 886 til tegil 218	Schange during year		6- 6- 6-	- 189
ork in progress	at end of year		4,571	6.852
tocks of materials	Schange during year		- 475	+ 1
and fuel (b)	at end of year		3,850	5,706
Cayments for work done on		1,757	2,191	
ayments for transport			360	610
et output			40,458	51 , 828
	(operatives	Th.	37.0	39.8
verage number employed (c)	other employees		9.5	11.5
	total, including working proprietors	9000 di	46.8	51.5
ages and salaries	fof operatives	£,000	17.640	23.855
ages and salaries	of other employees		5,928	9,007
apital expenditure (d)			20 to 1 2 to 2 7	
New building work			617	1,457
Plant and machinery	{acquisitions		2.619	3,321
191,0 200 211	disposals		190	192
Vehicles	\{acquisitions		426	647
	disposals		138	271

⁽a) For 1958, estimates in respect of returns from small firms and unsatisfactory returns accounted for about 17 per cent. of the total figures in which they were incorporated. A summary of the detailed returns received is given in Table 2.
(b) Goods for merchanting and canteen supplies are included for 1958 but excluded for 1954.
(c) Persons engaged in merchanting or factoring and canteen workers are included for 1958 but excluded for 1954.

⁽d) Including expenditure in Great Britain for establishments not yet in production.

Analysis by sub-divisions of the industry

Firms employing 25 or more persons: United Kingdom (a) TABLE 2

TABLE 2	Firms employing 25 or mo	re perso	ns. oni	ted Kingd	om (d)			
1958			Sub-di vi	sions of	the indu	stry (b)	44.7	
		Unit	Engineers' small tools (01)		Engineers' gauges (02)		To tal	
	Surply Cook as a surf most a large to	polición.	1954	1958	1954	1958	1954	1958
Number of enterp	rises	No.	332	324	23	31	355	355
Number of establ:	ishments		405	378	35	37	440	415
	goods produced and work done	£,000	45,386	55.077	4,511	6,134	49,898	61,211
Sales	merchanted goods and canteen takings			3,053		101	d so sion	3,154
Sales of charact	eristic products		38.085	44.241	2,090	3,793	127 (0)-18	
Purchases of mat	erials and fuel (c)		12,985	17,800	912	1,397	13,898	19,198
Products on hand	change during year		- 218	+ 351	+ 63	+ 119	- 154	+ 471
for sale (c)	at end of year		2,413	4.736	278	604	2.691	5,340
Work in	Change during year		- 75	- 124	+ 70	- 33	- 5	- 157
progress	at end of year		2,758	4,889	1.048	816	3,806	5,705
Stocks of mater-	change during year		- 365	- 93	- 30	+ 95	- 395	+ 1
ials and fuel(c)	at end of year		2,750	4,217	455	533	3,205	4,750
Payments for work	k done on materials given out		1,398	1,745	65	78	1,463	1.824
Payments for tra	n sport		271	460	29	48	300	508
Net output			30,076	38,258	3,608	4,891	33,684	43,150
	Coperatives	No.	26,912	29,290	4,034	4,012	30,946	33,302
Average number employed (d)	other employees		6,989	8,465	989	1,115	7.978	9.580
emproyed (d)	total, including work proprietors	Q	33,932	37.788	5,023	5,129	38,955	42,917
Net output per p	erson employed	£	886	1,012	718	959	865	1,005
Wages and	(of operatives	£,000	12,862	17.421	1,896	2,537	14.758	19,958
salaries	of other employees		4,357	6.682	603	853	4,960	7.536
Wages and salar-	(operatives	£	478	595	470	632	477	599
ies per head	other employees	"	623	789	610	765	622	787
Capital expendit	ure (e)							
New building w	ork	£.000	472	813	21	50	493	864
Plant and	\[acquisitions \]		2.065	2,550	115	209	2,181	2.759
machinery	\disposals		152	148	6	12	158	160
Vehicles	[acquisitions		339	514	16	21	355	535
	{disposals		110	217	4	9	115	226

(a) The following information relates to small firms (employing fewer than 25 persons) in this industry:

1958 Number of returns 728 Average number of persons employed including working proprietors 6,934 1,118

(b) The method of classifying returns to sub-divisions of the industry is explained at the beginning of this report; the characteristic products of each sub-division are identified in Table 4.
(c) Goods for merchanting and canteen supplies are included for 1958 but excluded for 1954.
(d) Persons engaged in merchanting or factoring and canteen workers are included for 1958 but excluded for 1954.
(e) Excluding expenditure at establishments not yet in production.

Analysis by size of enterprise within the industry, 1958

TABLE 3 Firms employing 25 or more persons: United Kingdom

Average number employed by the enterprise	Enter-	Estab-	Total	Net	Emplo	yees	Wages and	salaries	Capital expendi-	Net out- put per
in this industry (a)	prises	ments	sales (b)	ou tpu t	Operatives	Others	Operatives	Others	ture (c)	person employed (a)
a training a sediment	Number	Number	£'000	£,000	Number	Number	£.000	£,000	£, 0,00	£
25 - 49	155	160	8,158	5,872	4,484	1,137	3,004	942	558	1,045
50 - 99	107	119	10,381	7,371	5,899	1,469	3,864	1,250	706	999
100 - 199	49	58	10,322	6,851	4,910	1,652	3,102	1,285	832	1,043
200 - 299	17	22	6,430	4,040	3,090	1,027	1,796	783	433	981
300 - 399	9	11	4,992	3,161	2,249	791	1,446	712	314	1,040
400 - 499	5	8	3,676	2,381	1,851	459	998	320	212	1,031
500 - 749	4	13	3,739	2,441	2,092	491	1,183	435	168	945
750 - 999 .	5	13	5,059	3,758	3,274	771	1,618	560	223	929
1,000 - 2,999	4	11	11,608	7,274	5,453	1,783	2,947	1,249	713	1,005
Ťotal	355	415	64,365	43,150	33,302	9,580	19,958	7,536	4,158	1,005

(a) Including working proprietors.
 (b) Value of sales of goods (including merchanted goods), work done, and canteen takings.
 (c) Capital expenditure on new building work and on acquisition of plant, machinery and vehicles. Excluding expenditure for establishments not yet in production.

Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries

Firms employing 25 or more persons: United Kingdom

Indus try	de maria de la composición del composición de la	19	54	19.58				
sub- division (a)	to), area season [sections] exects	Quantity	Value	Quantity	Value	Enter- prises	Entries	
9	man Const. Const. A security	Th.doz.	£,000	Th.doz.	£,000	Number	Number	
18.4	Engineers' cutting and forming small tools, and tool and work holders and parts thereof				40 1 402	320	- 35	
01	Hard metal tipped tools	239	2,940 487	266	3,357 1,150	} 55	56	
01	Hard metal tips and inserts, sold {	555	1,497 419	711	1,751	20	21	
01	Hard metal dies and die pellets, sold {	8.6	233 275	6.1	339 96	} 17	17	
01	Hard metal tipped tools, tips and inserts, dies and die pellets, unclassified				516	7	7	
	Francisco Statement Comment		(1)	5.2	449	} 8	9	
01	Diamond tipped tools and diamond dies		(b) 4	4	244	1 ,	9	
	Other than hard metal							
01	Drills, cylindrical, helically grooved (commonly known as twist drills), bit stock drills and machine bits for wood (but not including auger bits)		2,231 1,717	3,174	3,446 488	30	30	
01	Slitting saws	37.6	370 89	} 42.0	515	6	6	
01	Milling cutters $\Big\{$	59.5	1,310 1,359	49.9	1.747 729	} 52	52	
01	Reamers, end mills and similar shank {	100	895 562	208	1,957 371	} 47	48	
01	Lathe and planer tools	257	1,120 75	275	1,254 102	} 31	31	
01	Broaches	17.6	909 398	}	1,208	12	12	
01	Hacksaw blades	••	2,515(c)	2,355	12	12	
01	Cut and ground thread screwing tackle	••	3,782	••	4,479	30	32	
01	Other cutting tools, except saws and saw blades	•.•	1,850		1,850	50	50	
01	Press tools		3,611		6,262	162	167	
01	Moulds and dies		2,265		2,699	110	112	
01	Lathe chucks	••	1,266		1,605	14	16	
01	Drill chucks		410		532	14	14	
01	Jigs and fixtures	••	11,584	••	11,828	294	306	
01	Other tool and work holders	••	1,537		2,190	67	69	
01	Circular saw blades fitted with toothed segments of metal and toothed segments therefor (for metal or wood)	1		d	943	8	8	
01	Metal cutting bandsaw blades		(d) 4		129	8	8	
01	Detachable tools (drilling bits, etc.) used in rock drilling machinery	••	863	179	1,304 567	} 13	14	
01	Other and unclassified engineers' small tools		12,527		9,622	129	134	
	Total engineers' small tools		59,096		66,084			

TARIF 4 (contd

Industry sub-		19	354		1958		
division (a)	and the same of th	Quantity	Value	Quantity	Value	Enter- prises	Entries
	Engineers' gauges and measuring instruments (except pressure and vacuum gauges)	Th.	£.000	Th.	£,000	Number	Number
02	Plain plug, ring, gap and plate gauges	80.9	192 1,038	314.4	925 586	} 67	68
02	Dial gauges and other dial indicators (except pressure and vacuum gauges)	29.1	242 1,310	48.9	242 575	} 17	17
02	Other and unclassified engineers' { gauges and measuring instruments	359.6	708 747	933.9	1,028 2,340	} 76	79
	Total engineers' gauges		4,237		5,696		.,
	Iron and steel scrap	Tons 5,919	154 110	Tons 5,923	132 64	} 132	137
	Brass scrap	4	1 5	7	1 2	} 17	17
	Copper scrap	9	2 1	21	1 2	} 12	12
	Other scrap metals	••	43		7	22	22
	Other waste products		13	1000 1000	31	15	15
	Research and development work done for customers (including Government Departments)		65		321	19	10
	Installation work		-	TORLERS D	79		19
	Total		63,727		72,417		
	Sales in other industries (see Table 5)		21,005	Polician de la companya de la compan	22,356		
	Principal products of this industry sold by establishments in the industry	10 E. L. 10	42,722		50,061	355	369(e)

⁽a) The number given is that of the sub-division of which the item is a characteristic product. The sales shown are total sales by larger firms, not merely sales by establishments classified to the sub-division.
(b) Not separately recorded in 1954.
(c) Including hacksaw frames.
(d) Included in 'Other and unclassified engineers' small tools'.
(e) This figure represents the total number of returns made by larger firms in this industry, which is less than the total number of establishments shown in Table 2 on account of combined returns covering more than one establishment. than one establishment.

Sales of principal products of the industry by establishments classified to other industries

Firms employing 25 or more persons: United Kingdom TADI E 5

	195	54	1958				
	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)	
	Th.doz.	£,000	Th.doz.	£,000	Number		
Engineers' cutting and forming small tools, and tool and work holders and parts thereof		. 11 12 - 13	10 30 31 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3				
Hard metal tipped tools		1,333 {	82.9	1,280 813	} 19	38, 43, 50, 53	
Hard metal tips and inserts, sold separately		497	52.7	271	6	38, 43, 50	
Hard metal dies and die pellets, sold separately		228		96	5	38, 43	
Hard metal tipped tools, tips and inserts, dies and die pellets. unclassified	OLI	- 1		318		38, 69, 75	
Other than hard metal							
Drills, cylindrical, helically grooved (commonly known as twist drills), bit stock drills and machine bits for wood (but not	200				1 15 H 6 200		
including auger bits)		535	1000	368	10	43, 75	
Milling cutters		313 {	12.2	122 290	11	43, 50, 53	
Reamers, end mills and similar shank tools		150	••	188	5	43, 50, 53	
Lathe and planer tools		82		171	10	43, 50, 52	
Hacksaw blades		342		435	5	38, 43, 52, 69	
Cut and ground thread screwing tackle	****	1,265		1,229	11	43, 50	
Other cutting tools, except saws and saw blades		1,221		1,582	23	43, 50, 53, 69	
Press tools		804		2,531	40	43, 50, 63, 75	
Moulds and dies	••	1,015		849	37	41, 43, 50, 52	
Lathe chucks]	265	1000	474	12	43	
Drill chucks	J						
Jigs and fixtures		2,106		1,611	95	43, 49, 53, 63	
Other tool and work holders	70.00	416	and her news	1,256	35	41, 43, 52, 75	
Detachable tools (drilling bits, etc.) used in rock drilling machinery	••	478 {	24.1	320 58	8	50, 57, 61, 69	
Other and unclassified engineers small tools		8,107		6,784	57	38, 43, 50, 69	
Engineers' gauges and measuring instruments (except pressure and vacuum gauges)							
Plain plug, ring, gap and plate gauges	Th.	91	Th.	(b)			
Dial gauges and other dial indicators (except pressure and vacuum gauges)	{ 4.5 	97 1,089	}	127	5	46, 50	
Other and unclassified engineers' { gauges and measuring instruments	37.1	111 460	31.6	92 1,092	} 40	50, 54, 61, 69	
Total		21,005		22,356			

Sales of other than principal products by larger firms in the industry

TABLE 6 Firms employing 25 or more persons: United Kingdom

A STATE OF THE PARTY OF THE PAR	19	54	1958		
A STAN LIVE SHOULD MINISTER AND SHOULD SHOUL	Quantity	Value	Quantity	Value	
		£,000		£.000	
Permanent magnets and other metal manufactures	7. 3a unit	631		605	
Metal-working machine tools		ation and the late	mentant -		
New					
Complete	rea man ad 23	1,317		1,886	
Parts		396		547	
Reconditioned	••	76	Sec. 1	14	
Textile machinery and accessories		125		31	
Mining machinery, complete and parts		40		273	
Other (non-electric) machinery, complete and parts		713		667	
Industrial plant and steelwork; and ordnance and small arms, complete and parts	2.0	282	n Karan-sa sen	737	
Other general mechanical engineering		62	••	440	
cientific, surgical and photographic instruments, etc.	••	6i	Aligher Teneral Company	118	
Parts and accessories of motor vehicles and aircraft	en de de	26		405	
Cools and implements	\	833		817	
Cutlery		70		944	
Other products	1	973	Herman and the	1,368	
depairs and jobbing and other work done		1,572		2,297	
otal value of goods sold without being subjected to any manufacturing process (merchanted or factored)				2,964	
anteen takings		Charles Carrie		191	
Total:				14,303	

⁽a) The references given are to the list of industries at the back of this report.(b) Included in 'Other and unclassified engineers' gauges and measuring instruments'.

TABLE 7 - Total make of intermediate products, 1958

This table is not applicable to the industry.

Employment and salaries, etc. for the week ended October 25, 1958

Firms employing 25 or more persons: United Kingdom

TABLE 8

Time employing 20 of more pe	onited Kingdom		e formed a
	Males	Females	Total
The seem has been proported for the season of the season o	Number	Number	Number
Working proprietors	32	79 para (1980 3 - 19	35
Opera ti ves	26,674	6,223	32,897
Administrative, technical and clerical employees	6,001	3,660	9,661
Total employees	32,675	9,883	42,558
Average salaries, etc. paid per head for the week to administrative, technical and clerical employees	£ 19.4	£ 6.8	£

Part 70 Cutlery
71 Bolts, Nuts, Screws, Rivets, etc.
72 Wire and Wire Manufactures
73 Cans and Metal Boxes 1 Introductory Notes 2 Coal Mining 3 Stone and Slate Quarrying and Mining 4 Chalk, Clay, Sand and Gravel Extraction 5 Metalliferous Mining and Quarrying 74 Jewellery, Plate and Refining of Precious 6 Salt and Miscellaneous Non-metalliferous Metals Mining and Quarrying 75 Miscellaneous Metal Manufactures 7 Grain Milling 8 Bread and Flour Confectionery 76 Production of Man-made Fibres 77 Spinning and Doubling of Cotton, Flax and 9 Biscuits Man-made Fibres 10 Bacon Curing, Meat and Fish Products 78 Weaving of Cotton, Linen and Man-made Fibres 11 Milk Products 79 Woollen and Worsted 12 Sugar 80 Jute 13 Cocoa, Chocolate and Sugar Confectionery 81 Rope, Twine and Net 14 Fruit and Vegetable Products 82 Hosiery and Other Knitted Goods 15 Animal and Poultry Foods 83 Lace 16 Margarine 84 Carpets 85 Narrow Fabrics
86 Household Textiles and Handkerchiefs
87 Canvas Goods and Sacks 17 Starch and Miscellaneous Food Industries 18 Brewing and Malting
19 Spirit Distilling and Compounding 20 Soft Drinks, British Wines, Cider and Perry 88 Textile Finishing 21 Tobacco 89 Ashestos 22 Coke Ovens and Manufactured Fuel 23 Mineral Oil Refining 24 Lubricating Oils and Greases 90 Miscellaneous Textile Industries 91 Textile Converting
92 Leather (Tanning and Dressing) and 25 Dvestuffs Fellmongery
93 Leather Goods 26 Fertilizers, and Chemicals for Pest Control 27 Coal-tar Products 94 Fur 28 Chemicals (General) 95 Weatherproof Outerwear 29 Pharmaceutical Preparations 96 Men's and Boys' Tailored Outerwear 97 Women's and Girls' Tailored Outerwear 30 Toilet Preparations 31 Explosives and Fireworks 98 Overalls and Men's Shirts, Underwear, etc. 99 Dresses, Lingerie, Infants' Wear, etc. 100 Hats, Caps and Millinery 32 Paint and Printing Ink 33 Vegetable and Animal Oils and Fats 34 Soap, Detergents, Candles and Glycerine 101 Corsets and Miscellaneous Dress Industries 35 Synthetic Resins and Plastics Materials 102 Gloves 36 Polishes 103 Footwear 37 Gelatine, Adhesives, etc. 104 Bricks, Fireclay and Refractory Goods 38 Iron and Steel (General) 105 Pottery 39 Steel Tubes 106 Glass 40 Iron Castings, etc. 107 Cement 41 Non-ferrous Metals
42 Agricultural Machinery (except Tractors) 108 Abrasives 109 Miscellaneous Building Materials, etc. 43 Metal-working Machine Tools 110 Timber 44 Engineers' Small Tools and Gauges 111 Furniture and Upholstery 45 Industrial Engines 112 Bedding, etc. 46 Textile Machinery and Accessories 113 Shop and Office Fitting
114 Wooden Containers and Baskets
115 Miscellaneous Wood and Cork Manufactures 47 Contractors' Plant and Quarrying Machinery 48 Mechanical Handling Equipment 49 Office Machinery
50 Miscellaneous (Non-electrical) Machinery
51 Industrial Plant and Steelwork
52 Ordnance and Small Arms 116 Paper and Board 117 Cardboard Boxes, Cartons and Fibre-board Packing Cases 118 Miscellaneous Manufactures of Paper and Board 53 General Mechanical Engineering 119 Printing and Publishing of Newspapers and 54 Scientific, Surgical and Photographic Periodicals Instruments, etc. 120 General Printing, Publishing, Bookbinding, 55 Watches and Clocks Engraving, etc. 121 Rubber 122 Linoleum, Leathercloth, etc. 56 Electrical Machinery 57 Insulated Wires and Cables 58 Telegraph and Telephone Apparatus
59 Radio and Other Electronic Apparatus
60 Domestic Electrical Appliances
61 Miscellaneous Electrical Goods 123 Brushes and Brooms
124 Toys, Games and Sports Equipment
125 Miscellaneous Stationers' Goods 126 Plastics Moulding and Fabricating 62 Shipbuilding and Marine Engineering 63 Motor Vehicle Manufacturing 64 Motor Cycle, Three-wheel Vehicle and Pedal 127 Miscellaneous Manufacturing Industries 128 Construction

- Cycle Manufacturing 65 Aircraft Manufacturing and Repairing
- 66 Locomotives and Railway Track Equipment 67 Railway Carriages and Wagons and Trams
- 68 Perambulators, Hand-trucks, etc. 69 Tools and Implements

129 Gas 130 Electricity

131 Water Supply

132 Index of Products

133 Summary Volume

134 Summary Volume

135 Summary Volume

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CENSUS OF PRODUCTION REPORTS FOR OTHER RECENT YEARS

The census reports for earlier years include some items which are not included in the Report on the Census of Production for 1958. The most recent reports are listed below, with an indication of any important items they contain which do not appear in the 1958 Reports. The data in all these earlier reports is analysed in accordance with the original (1948) edition of the Standard Industrial Classification.

Census of Production for 1951: Summary Tables, Part I (H.M.S.O., 1956. Price 6s. net).

No important items which do not appear in the 1958 Reports.

Census of Production for 1951: Summary Tables, Part II (H.M.S.O., 1956. Price 6s. net).

Channels of sales, 1948
Payments for services, 1948
Shift working, 1951
Power equipment, 1951
Prime movers, 1951
Analysis of periods covered by census returns, 1948 and 1951.

The Report on the Censuses of Production for 1952 and 1953. Introductory Notes and 5 volumes. (These volumes are now out of print.)

No important items which do not appear in the 1958 Reports.

The Report on the Census of Production for 1954. Introductory Notes, Index of Products, and 154 booklets relating to individual industries (H.M.S.O., 1956-59. Prices vary, usually from 1s. 6d. to 2s. net for each booklet).

Detailed information about materials and fuel purchased.

Census of Production for 1954: Summary Tables, Part I (H.M.S.O., 1958. Price 9s. net).

Fuel purchased
Gas produced in certain industries
Electricity generated, purchased and sold
Materials purchased: iron and steel; nonferrous metals; paint; plastics materials;
cotton and rayon, nylon, etc. textiles; timber;
packing materials; replacement parts for plant
etc. (Information about purchases of other
materials is given in The Report on the Census
of Production for 1954.)

Census of Production for 1954: Summary Tables, Part II (h.M.S.O., 1959. Price 7s. net). Regional analyses of gross output, net output and capital expenditure.

Census of Production for 1954: Summary Tables, Part III (H.M.S.O., 1959. Price 8s. net). Sales of particular products by certain industries in Scotland and Wales.

The Report on the Censuses of Production for 1955, 1956 and 1957. Introductory Notes and 5 volumes (H.M.S.O., 1959. Prices 1s. 6d. to 3s. 6d. net according to size of volume).

No important items which do not appear in the 1958 Reports.

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