

PA324 1985

STATISTICS BACK - UP **BUSINESS STATISTICS OFFICE**

Business Monitor

Report on the Census of Production

Machinery for the food, chemical and related industries ; process engineering contractors



A publication of the Government Statistical Service

BUSINESS MONITORS

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The Business Statistics Office, aided by industry and commerce, provides much of the statistical data required by Government for monitoring the economy.

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The Annual Census of Production Monitors deal with the manufacturing, energy, mining and construction industries. There are 115 Monitors in this series some of which cover more than one industry and they are all listed overleaf. They are prefixed by a code P (for Production) followed by A (annual series).

The 1980 Annual Census of Production was the first to be produced on the basis of the 1980 revision of the Standard Industrial Classification with individual reports covering three digit groups of the classification. 1980 reports contain comparable data for 1979, reworked from information originally published on the basis of the 1968 revision of the SIC. Also available is a special summary volume for the 1979 Census of Production based on 1980 SIC, and also containing the 1979 Purchases Inquiry Business Monitor -PA1002.1. 1979 Census of Production and Purchases Inquiry is available from HMSO Books, PO Box 276, London SW8 5DT (Telephone 01-622 3316 for orders) price £21.00 reference ISBN 011 5141146.

If you would like details concerning Annual Census of Production data published for earlier years please telephone Newport (STD 0633) 222455.

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PA324

Report on the **Census of Production** 1985

Presented by the Secretary of State for Trade and Industry to Parliament in pursuance of the Statistics of Trade Act 1947 (10 & 11 Geo.6 Cha.39 sec 7)

BUSINESS MONITOR A publication of the Government Statistical Service

Machinery for the food, chemical and related industries; process engineering contractors

Department of Trade and Industry **Business Statistics Office**

London: Her Majesty's Stationery Office

BUSINESS MONITORS MAKING UP THE COMPLETE CENSUS REPORT

The following is the list of Business Monitors making up the complete census report.

Shown alongside each title, where appropriate, is an indication of the change in the estimated employment in that industry that has arisen, between 1983 and 1984, from the introduction of a new, more up to date, register of businesses. The change shown reflects the increase or decrease between the old and new registers at a fixed point in time and does not in itself give any indication of the growth or contraction within any industry between 1983 and 1984. Over all manufacturing industry there was an increase between the two registers of 1.3%. Changes for individual industries have arisen not only from the addition of extra, mainly small, units but also from the reclassification of some small units from one industry to another.

Since estimates of census variables, based on register employment, are made for small establishments which are not required to complete census forms, the change will affect much of the data contained in the reports. This should be taken into account in interpreting the figures.

> Employment percentage variation

	Lucidization antice
PA1001	Introductory notes Coal extraction and manufacture of solid fuels
PA111	Coke ovens
PA120	Extraction of mineral oil and natural gas
PA130	
PA140	Mineral oil processing Production and distribution of electricity
PA161	
PA162	Public gas supply
PA170	Water supply industry
PA210	Extraction and preparation of metalliferous ores
PA221	Iron and steel industry
PA222	Steel tubes
PA223	Drawing, cold rolling and cold forming of steel
PA224	Non-ferrous metals industry
PA231	Extraction of stone, clay, sand and gravel
PA239	Extraction of miscellaneous minerals (including salt)
PA241	Structural clay products
PA242	Cement, lime and plaster
PA243	Building products of concrete, cement or plaster
PA244	Asbestos goods
PA245	Working of stone and other non-metallic minerals
PA246	Abrasive products
PA247	Glass and glassware
PA248	Refractory and ceramic goods
PA251	Basic industrial chemicals
PA255	Paints, varnishes and printing ink
PA256	Specialised chemical products mainly for industrial and agricultural purposes
PA257	Pharmaceutical products
PA258	Soap and toilet preparations
PA259	Specialised chemical products mainly for household and office use
PA260	Production of man made fibres
PA200	Foundries
PA312	Forging, pressing and stamping
	Bolts, nuts, etc; springs; non-precision chains; metals treatment
PA313	
PA314	Metal doors, windows etc
PA316	Hand tools and finished metal goods
PA320	Industrial plant and steelwork
PA321	Agricultural machinery and tractors
PA322	Metal-working machine tools and engineers' tools
PA323	Textile machinery
PA324	Machinery for the food, chemical and related industries; process engineering contractors
PA325	Mining machinery, construction and mechanical handling equipment
PA326	Mechanical power transmission equipment
PA327	Machinery for printing, paper, wood, leather, rubber, glass and related industries; laundry and
	dry cleaning machinery
PA328	Miscellaneous machinery and mechanical equipment
PA329	Ordnance, small arms and ammunition
PA330	Manufacture of office machinery and data processing equipment
PA341	Insulated wires and cables
PA342	Basic electrical equipment
PA343	Electrical equipment for industrial use, and batteries and accumulators
PA344	Telecommunication equipment, electrical measuring equipment, electronic capital goods and
	passive electronic components
PA345	Miscellaneous electronic equipment
PA345	Domestic-type electric appliances
PA340 PA347	Electric lamps and other electric lighting equipment
PA347 PA351	Motor vehicles and their engines
	Motor vehicle bodies, trailers and caravans
PA352	

BUSINESS MONITORS MAKING UP THE COMPLETE CENSUS REPORT (continued)

PA353	Motor vehicle parts
PA361	Shipbuilding and repairing
PA362	Railway and tramway vehicles
PA363	Cycles and motor cycles
PA364	Aerospace equipment manufacturing and repairing
PA365	Miscellaneous vehicles
PA371	Measuring, checking and precision instruments and apparatus
PA372	Medical and surgical equipment and orthopaedic appliances
PA373	Optical precision instruments and photographic equipment
PA374	Clocks, watches and other timing devices
PA411	Organic oils and fats
PA412	Slaughtering of animals and production of meat and by-product
PA413	Preparation of milk and milk products
PA414	Processing of fruit and vegetables
PA415	Fish processing
PA416	Grain milling
PA419	Bread, biscuits and flour confectionery
PA420	Sugar and sugar by-products
PA421	Ice-cream, cocoa, chocolate and sugar confectionery
PA422	Animal feeding stuffs
PA423	Starch and miscellaneous foods
PA424	Spirit distilling and compounding
PA426	Wines, cider and perry
PA427	Brewing and malting
PA428	Soft drinks
PA429	Tobacco industry
PA431	Woollen and worsted industry
PA432	Cotton and silk industries
PA433	Throwing, texturing, etc. of continuous filament yarn
PA434	Spinning and weaving of flax, hemp and ramie
PA435	Jute and polypropylene yarns and fabrics
PA436	Hosiery and other knitted goods
PA437	Textile finishing
PA438	Carpets and other textile floorcoverings
PA439	Miscellaneous textiles
PA441	Leather (tanning and dressing) and fellmongery
PA442	Leather goods
PA451	Footwear
PA453	Clothing, hats and gloves
PA455	Household textiles and other made-up textiles
PA456	Fur goods
PA461	Sawmilling, planing, etc. of wood
PA462	Manufacture of semi-finished wood products and further proce
PA463	Builders carpentry and joinery
PA464	Wooden containers
PA465	Miscellaneous wooden articles
PA466	Articles of cork and plaiting materials, brushes and brooms
PA467	Wooden and upholstered furniture and shop and office fittings
PA471	Pulp, paper and board
PA472	Conversion of paper and board
PA475	Printing and publishing
PA481	Rubber products
PA483	Processing of plastics
PA403	Jewellery and coins
PA491 PA492	Musical instruments
PA492 PA493	Photographic and cinematographic processing laboratories
	Toys and sports goods
PA494	Niscellaneous manufacturing industries
PA495	
PA500	Construction
PA1002	Summary tables

Employment percentage variation

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processing and treatment of wood

PA324 MACHINERY FOR THE FOOD, CHEMICAL AND RELATED INDUSTRIES; PROCESS ENGINEERING CONTRACTORS PA324

The information in this report relates to establishments classified to the Machinery for the food, chemical and related industries; process engineering contractors industry, Group 324 in the Standard Industrial Classification Revised 1980. The industry Group covers the following Activity Headings:-

3244	Food, drink and tobacco processing machinery; packaging and bottling machinery	
	1. Food and drink processing machinery Manufacture of plant and machinery for industrial food and drink processing. Machinery for use on farms is classified to Gro	un 321 and
	for domestic use to Group 346.	
	2. Packaging and bottling machinery	
	Manufacture of machinery for bottling, canning, packeting, labelling and bottle washing.	
	3. Tobacco processing machinery	
	Manufacture of tobacco processing and cigar and cigarette making machinery.	
		TTANT
3245	Chemical industry machinery; furnaces and kilns; gas, water and waste treatment plant	
	1. Chemical industry machinery	
	Manufacture of centrifuges, drying machines, filtration and industrial mixing equipment.	
	2. Furnaces and kilns	
	Manufacture of furnaces, ovens and kilns for the manufacture of metals and for the manufacture of cement, lime, glass and s	imilar
	materials. Electrically fired types are included. High frequency microwave and dielectric furnaces are classified to Group 34	3

3. Gas, water and waste treatment plant Manufacture of air and gas cleansing plant for processes and for polution control. Manufacture of water, effluent and sewage treatment plant for process, industrial or municipal use. Manufacture of refuse disposal plant including incinerators.

3246 Process engineering contractors

LIS

Contracting for the design, engineering, procurement, on site construction, assembly and installation, and commissioning of plant for the process industries. Firms in this category are organised to enable them to contract for a combination of these functions even though their responsibility may be limited in the case of individual contracts.

For a full description of the 1980 classification see Standard Industrial Classification Revised 1980, obtainable from Her Majesty's Stationery Office, price £3.95.

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	In interpreting the data in the tables it is essential to bear		
	in mind the notes and definitions which commence on page	D. Institut adda brink y initial	
		Fur goods 5-	
T OF CONTE	NTS	Wooden containers	
			age
Est_ tobación	neterials, trusines and is come	-	PAABB
Explanator	y notes and definitions		-7 SAAS
Table 1	Output and costs, 1981–1985	Putp, prost and board	
I able 1		Conversion of paper and board	
Table 2	Capital expenditure, 1981–1985	9	
STATE STREET	and in the new state of the second		
Table 3	Stocks and work in progress, 1981–1985	0	
Table 4	Employment, labour costs, output, net capital expenditure and stocks and	studiosi instruments	0 11
	work in progress by size of total employment, 1985	mporamento lina outoasperiori 1	0-11
Table 5	Percentage analysis of twelve-month periods covered by returns received		
Table 5	for the 1985 Census by number of returns and total employment	a proportionaria assessmentaria	2
Table 6	Operating ratios, 1981–1985	leader yearning	2
	annere a first secold again. I standard annar a fi garain again garain an an annar firstair		
Table 7	Regional distribution of employment, net capital expenditure, net output		3
	and gross value added at factor cost, 1985		3
Table 8	Output and costs by activity heading, 1985	1	4
Table o	Output and costs by activity reading, 1905		
Table 9	Capital expenditure by activity heading, 1985	1	5
Table 10	Stocks and work in progress by activity heading, 1985	1	5
			0
Table 11	Operating ratios by activity heading, 1985		6

EXPLANATORY NOTES AND DEFINITIONS

INTRODUCTION

1. These notes give basic information to help with the interpretation of tables in this Industry Report. More general information about the Census is given in a separate Business Monitor – Report on the Census of Production, Introductory Notes (PA1001).

2. Since 1980, Censuses have been conducted on the Standard Industrial Classification Revised 1980 (SIC(80)). The Standard Industrial Classification exists to promote uniformity and comparability in the official statistics of the United Kingdom. The SIC(80) is the result of an attempt to align the United Kingdom classification with the General Industrial Classification of Economic Activities within the European Communities (NACE). It is based on activity rather than commodities produced. A full description of SIC(80) is given in Standard Industrial Classification Revised 1980, obtainable from Her Majesty's Stationery Office, price £3.95.

REPORTING UNIT

3. As far as possible the reporting unit in respect of which information is collected is one whose activities fall within a single activity heading of the classification and which is situated at a single geographical location. Frequently, however, the information required cannot be provided on this basis. Where information covering a mixture of activities is all that is available, the unit is classified according to the main activity. Where a unit operates at a number of locations and the full range of information is not available for each location, the reporting unit is deemed to cover a number of locations. In most cases, separate information on employment and net capital expenditure is obtained for each location (local unit) in order to enable regional data to be compiled. The reporting unit, usually called the establishment, is therefore defined as the smallest unit for which the information normally required in a production census can be provided.

4. Establishments are asked to exclude from their returns particulars relating to ancillary departments not engaged in production (such as merchanting or factoring organisations, transport organisations, canteens and warehouses) for which separate accounts are kept. Transfers of goods produced to such departments are treated as sales, valued as far as possible as if sold to an independent purchaser. Where separate accounts are not kept, establishments are allowed to include details in their returns. Establishments are asked to include details relating to head offices engaged mainly in the administration of production units within the scope of the Census. Where head office activity covers more than one return, details are included in the principal return.

THE REGISTER

5. A register of production units throughout the United Kingdom is held on the BSO computer and provides the basis for BSO inquiries to the production sector. For each unit the register contains identification particulars and information about that unit's eligibility for inclusion in an inquiry, its relationship with other units in common ownership, its industrial classification, the nationality of its parent and location indicators for regional analyses. Regional and size analyses of manufacturing units are published in Business Monitor PA1003 — Analyses of United Kingdom Manufacturing (Local) Units by Employment Size. During 1984, for production inquiries, the BSO moved to an updated register which makes fuller use of information obtained from HM Customs and Excise VAT records.

6. The annual Census and other inquiries provide a major source of information for updating and checking the register. For establishments on the register making returns to the Quarterly Sales Inquiry, industrial classification is reviewed annually and is derived from an analysis of their commodity sales. Employment data are provided by the Quarterly Sales Inquiry and the Census of Production. Where establishments on the register do not make returns to these inquiries, employment is based mainly on information provided by the Department of Employment from Censuses of Employment. New additions to the register are obtained from various sources including HM Customs and Excise VAT records and Censuses of Employment.

COVERAGE

7. The Census covers United Kingdom establishments engaged in industrial production, i.e. mining and quarrying, manufacturing, construction, and gas, electricity and water supply industries (Divisions 1 to 5 of SIC(80)). Establishments in the Channel Islands and the Isle of Man are excluded.

8. Under the sampling arrangements agreed for the 1985 Census, forms were despatched to all establishments with 100 or more employed and, for most production industries, samples of 1 in 4 and 1 in 2 respectively being taken for establishments in the 20 to 49 and 50 to 99 employment size bands. For industries where there were few units in the sample size band or where response in earlier years was poor, it was necessary to increase the sample. About 16,800 forms were despatched to production establishments in the United Kingdom for the 1985 Census.

PERIOD COVERED

9. Establishments were asked to make returns for the calendar year 1985 but, where this was not possible, returns for business years ending between 6 April 1985 and 5 April 1986 were accepted. Returns covering fewer than twelve months were accepted for businesses which had started or ceased trading during the year.

ESTIMATION

10. All published Census results include estimates for nonresponders, unsatisfactory returns and establishments not selected for the Census. Estimates are also made for items not covered on the shorter form sent to smaller establishments.

11. Within employment size groups in each industry, the "average per head" is calculated for each census variable by dividing the total returned value for each variable by the total returned employment. This value is multiplied by the employment thought to exist in each non-responding or unselected establishment to yield an estimated value for that establishment. Estimates for items not collected on the shorter form are made in a similar way using returned employment.

12. The accuracy of the totals produced by adding together estimates and returned data is mainly dependent on two measures. The first of these is the extent to which establishments making satisfactory returns account for the overall total for any heading. In practice a measure of this is normally taken to be the employment of establishments making satisfactory returns expressed as a percentage of the total estimated employment (this is given in footnote (a) to Table 1). Thus the accuracy of data published in an Industry Report where 95 per cent of the employment in the industry is covered by returns made, will, in general, be better than that in an Industry Report where the coverage is only 70 per cent.

13. The second measure is the extent to which individual headings in an Industry Report are related to employment. Thus an estimate of total earnings which bears a close relationship to total employment is likely to be more accurate than an estimate of capital expenditure where the relationship to employment is not so clearly marked.

SUPPRESSION OF INFORMATION RELATING TO INDIVIDUAL UNDERTAKINGS 14. Sub-section 9(5)(b) of the Statistics of Trade Act 1947 states that:

"The following provisions shall have effect with respect to any report, summary or other communication to the public of information obtained under the foregoing provisions of this Act -

in compiling any such report, summary or communication the competent authority shall so arrange it as to prevent any particulars published therein from being identified as being particulars relating to any individual person or undertaking except with the previous consent in writing of that person or the person carrying on that undertaking, as the case may be; but this provision shall not prevent the disclosure of the total quantity or value of any articles produced, sold or delivered; so, however, that before disclosing any such total the competent authority shall have regard to any representations made to them by any person who alleges that the disclosure thereof would enable particulars relating to him or to an undertaking carried on by him to be deduced from the total disclosed."

15. Figures which would be likely to disclose particulars relating to an individual undertaking are not published unless the contributor has given written consent for their publication.

CHANGES MADE FOR 1985

16. The 1985 Census was a slimline one with fewer establishments receiving inquiry forms than in 1984, due to the increased use of sampling. The additional questions in the 1984 Census relating to road transport costs, and postal and telecommunications costs were excluded for 1985.

SYMBOLS USED

5

17. The following symbols are used throughout the PA series of Business Monitors:

 not available	

- nil or less than half the final digit shown
- figures cannot be shown owing to the risk of disclosing information about individual enterprises
- R revised

ROUNDING OF FIGURES

Figures in the tables have been rounded to the nearest final digit where necessary and, in these instances, the sum of the constituent items may not always agree exactly with the total shown.

EXPLANATION OF TERMS USED IN THE CENSUS REPORT 19. The notes and definitions given in this section are based on the instructions given to respondents as to the way in which returns were to be completed.

CAPITAL EXPENDITURE

This represents the value charged to capital account together 20 with any other amounts which ranked as capital items for taxation during the year to which each establishment's return purposes related. The value is inclusive of any amounts received or expected to be received in grants and/or allowances from government sources, statutory bodies or local authorities. Where expenditure is spread over more than one Census year, payments are included in the years in which they were made. Capital expenditure during the year in respect of production units where production had not started before the end of the year and the value of CAPITAL GOODS PRODUCED FOR ESTABLISHMENTS' OWN USE by establishments' own staff are included. The value of any assets acquired in taking over an existing business are excluded. The figures include non-deductible VAT but exclude deductible VAT. allowance is made for depreciation, amortisation or obsolescence.

on LAND AND EXISTING BUILDINGS

This represents the value of freeholds and the value or 21. premium payable or receivable for leaseholds acquired or disposed of. The figures for acquisitions include architects' and surveyors' fees, legal fees, stamp duties, agents' commissions and Land Registry The figures for disposals are net of any such professional fees pavable.

on NEW BUILDING WORK b.

This represents the value of new building and other construc-22. tional work such as the extension and reconstruction of old buildings, and the value of any newly constructed buildings acquired. The figures include architects' and surveyors' fees, legal fees, stamp duties, agents' commissions and Land Registry fees.

on PLANT AND MACHINERY, VEHICLES C.

This represents the value of new and second-hand plant and 23. machinery and vehicles acquired or disposed of. The figures for acquisitions are net of any discounts received but include the cost of transport and installation and Customs and Excise car tax. The figures for disposals exclude amounts written off for capital assets which are scrapped.

CAPITAL GOODS PRODUCED FOR ESTABLISHMENTS' OWN USE

This represents the value of all work of a capital nature 24 carried out during the year by the establishments' own staff for use in the businesses covered by the returns.

COST OF INDUSTRIAL SERVICES RECEIVED

This includes amounts payable to other organisations for work done on materials supplied by the establishment completing the return, for repairs and maintenance including those in respect of rented buildings, and for contracts which have been sublet. Direct payments to outworkers and amounts charged to capital account are excluded.

COST OF NON-INDUSTRIAL SERVICES RECEIVED

This includes commercial insurance premiums, bank charges and amounts payable to other organisations for the hire of vehicles, plant and machinery, for the rent of industrial and commercial buildings, for the services of accountants, auditors, agents, solicitors and surveyors other than in connection with the acquisition or of capital assets, for postal and telecommunications disposal services, for carriage by all forms of transport within the United Kingdom, for advertising, market research etc., for the right to use patents, trade marks, copyrights etc., for manufacturing and quarrying rights and technical 'know-how'. Interest payments and amounts payable for sea and air freight on goods exported on materials and fuel imported are excluded

EMPLOYERS' NATIONAL INSURANCE CONTRIBUTIONS ETC. 27. This includes employers' national insurance contributions under the Social Security Pensions Act 1975, commercial insurance premiums for policies providing pensions, superannuation or other retirement benefits, sickness benefits, personal accident benefits, disability benefits or death benefits for employees, including former employees, or their dependants. Also included are contributions to canteens, social centres, children's and holiday homes etc. and the cost of supplying luncheon vouchers.

EMPLOYMENT

28. This is the average number of ADMINISTRATIVE, TECHNICAL AND CLERICAL EMPLOYEES and OPERATIVES on the payroll and the number of WORKING PROPRIETORS employed during the year of return. Full-time and part-time employees are included but outworkers (i.e. people who worked in their own homes on materials supplied by establishments) and casual employees such as jobbers are excluded. The average number of employees returned by individual establishments may have been calculated by, for example, the average of the number of employees on the payroll for the last week of each calendar month.

ADMINISTRATIVE, TECHNICAL AND CLERICAL EMPLOYEES

This includes directors who received a definite wage, salary or 29. commission, managers, foremen, draughtsmen, editorial and advert-ising staff, travellers, all office employees and research and design employees other than operatives.

b. OPERATIVES

30. This includes all manual wage earners including operatives in power stations, operatives engaged in outside work of erecting, fitting, etc., inspectors, maintenance workers and cleaners. Staff engaged in transport (including roundsmen) and employed in warehouses, stores, shops and canteens are in general excluded.

c. WORKING PROPRIETORS

These are people who are regarded as self-employed for 31. national insurance purposes, members of their families who worked in the business without receiving a definite wage or salary for at least half the normal working hours and directors who worked in the business but did not receive a definite wage, salary or commission. Part-time directors paid by fee only and directors who received a definite wage, salary or commission are excluded.

GROSS OUTPUT

32. This is calculated by increasing (or decreasing) the value of TOTAL SALES AND WORK DONE by the rise (or fall) during the year of WORK IN PROGRESS AND GOODS ON HAND FOR SALE.

GROSS VALUE ADDED AT FACTOR COST

33. This is calculated by deducting from NET OUTPUT the COST OF NON-INDUSTRIAL SERVICES RECEIVED, RATES and the cost of LICENSING OF MOTOR VEHICLES. This estimate of gross value added approaches more closely than NET OUTPUT the definition of net output or value added in national accounts statistics.

GROSS VALUE ADDED AT FACTOR COST PER HEAD 34. This is calculated by dividing GROSS VALUE ADDED AT FACTOR COST by total EMPLOYMENT.

NET CAPITAL EXPENDITURE

This is calculated by adding to the value of NEW BUILDING 35. WORK acquisitions less disposals of LAND AND EXISTING BUILDINGS, VEHICLES and PLANT AND MACHINERY.

NET OUTPUT

This is a traditional census measure calculated by deducting 36. From GROSS OUTPUT the cost of PURCHASES OF MATERIALS FOR USE IN PRODUCTION AND PACKAGING AND FUEL and PURCHASES OF GOODS FOR MERCHANTING OR FACTORING, the COST OF INDUSTRIAL SERVICES RECEIVED and is adjusted for net duties and levies etc. where applicable. Purchases are adjusted for changes during the year of STOCKS OF MATERIALS, STORES AND FUEL.

NET OUTPUT PER HEAD

This is calculated by dividing NET OUTPUT by total EMPLOYMENT.

NON-INDUSTRIAL SERVICES RENDERED

38. This includes amounts charged for the hire of vehicles, plant and machinery, for the rent of industrial and commercial buildings, for the right to use patents, trade marks, copyrights etc., for manufacturing and quarrying rights, for technical 'know-how' and for the provision of transport to other organisations. It also includes revenue from staff facilities such as canteens.

OPERATING RATIOS

39. These ratios are calculated using industry totals, i.e. including the estimates for establishments not responding to or not selected for the Census. Respondents are able to compare the ratios for their own businesses with those for the industry as a whole.

PURCHASES OF MATERIALS FOR USE IN PRODUCTION, AND PACKAGING AND FUEL. PUF MERCHANTING OR FACTORING PURCHASES OF GOODS FOR

40. These include the cost of raw materials, components, semimanufactured goods and workshop materials, replacement parts and consumable tools not charged to capital account, packaging materials of all types, stationery and printed matter, fuel, electricity and water, materials of all types used by the establishments or given out to other establishments for the production of machinery or other capital items for the establishments' own use and materials for use by the establishments when working on goods supplied by customers. The figures exclude VAT, purchases of machinery and plant, which are included in CAPITAL EXPENDITURE, and amounts payable to transport firms or credited to establishments' own transport departments for delivery of materials. The figures are net of the value of goods or packaging materials returned to suppliers and trade discounts receivable. Materials purchased duty-paid are included at their duty-paid value less drawbacks, rebates etc. Imported goods are included at their full delivered cost. If the transport from docks or airport of imported goods is not included in the cost of goods purchased, the cost is entered at cif plus duty, if applicable. Transfers of goods to an establishment from other departments of the organisation not covered by the return are included at the estimated selling value recorded by the other departments.

REMUNERATION PAID TO OUTWORKERS

41. This represents amounts paid to outworkers, i.e. people who do work in their own homes generally on a piece-work basis, whose names appear on establishments' payrolls. Amounts paid to outworkers by subcontractors are included in the COST OF INDUSTRIAL SERVICES RECEIVED. Estimates are not made for remuneration of outworkers for establishments not completing Census returns.

SALES OF GOODS PRODUCED

42. This represents deliveries on sale of goods produced by establishments in the United Kingdom coming within the scope of the Census irrespective of whether or not they were produced in the year of the return. It also includes sales of goods made for establishments from materials given out by them to other organisations or to outworkers and sales of waste products and residues. The value of sales is the 'net selling value', i.e. the amount charged to customers whether valued 'ex-works' or 'delivered' less VAT, trade discounts, agents' commissions, etc. and allowances on returned goods. Where products attract Excise duty, the value is inclusive of duty if goods are sold 'duty-paid' and exclusive of duty if goods are sold in bond or exported. The cost of packaging materials less allowances for returnable containers is included. Sales of fixed assets and exceptional receipts are excluded. Transfers of goods produced by an establishment to departments not covered by the return (including other establishments in the same enterprise group) are treated as sales, valued as if sold to an independent purchaser.

STOCKS

This represents the value of goods on hand for sale, including 43 goods for merchanting or factoring and of materials, stores and fuel held by establishments coming within the scope of the Census, whether held in the United Kingdom or abroad. Values include any duty payable but exclude VAT.

WAGES AND SALARIES

44. This represents amounts paid during the year to ADMINISTRATIVE, TECHNICAL AND CLERICAL EMPLOYEES and to OPERATIVES. All overtime payments, bonuses, commissions, holiday pay and redundancy payments, less any amounts reimbursed for this purpose from government sources, are included. No deduction is made for income tax or employees' national insurance contributions etc. Payments to WORKING PROPRIETORS, payments in kind, travelling expenses, lodging allowances etc. and EMPLOYERS' NATIONAL INSURANCE allowances etc. CONTRIBUTIONS ETC, are excluded

WORK DONE AND INDUSTRIAL SERVICES RENDERED This includes amounts charged for work carried out including that done by sub-contractors on customers' materials including amounts charged by establishments for materials supplied by them in the course of such work and for industrial services such as repairs and maintenance, installation work and technical research and studies rendered to other organisations. For certain industries this heading covers a wide variety of activities, for example, butter packed on commission in the food industries, making up of garments, fur dressing and textile finishing in the textile industries, and preparatory work on typesetting, block making and binding in the printing and publishing industries. Work done is an important part of the activities of the electrical machinery and heavy engineering industries, and includes erection, installation and repair and jobbing work.

WORK IN PROGRESS

This represents materials which have been partially processed 46 and are awaiting further processing before being sold or transferred. Progress payments made to sub-contractors are excluded and progress payments received from other organisations are not deducted

Output and costs, 1981-1985 All United Kingdom establishments classified to the industry (a)

	Unit	1981	1982	1983	1984	1985
Enterprises	Number	742	715	692		898
Establishments		825	790	763	953(b)	967
Sales of goods produced	£ million	806.1	842.8	813.0	915.3	1,017.8
Nork done and industrial services rendered		798.8	782.2	785.3	841.8	896.9
Capital goods produced for establish- nents' own use		0.6	0.6	0.5	0.8	1.1
Non-industrial services rendered		4.4	5.2	3.8	2.9	10.1
Goods merchanted or factored		119.2	100.4	123.9	125.6	119.9
Total sales and work done		1,729.1	1,731.2	1,726.5	1,886.6	2,045.8
ncrease during the year, work in rogress and goods on hand for sale		7.3	2.6	10.2	36.0	1.9
Gross output	"	1,736.4	1,733.8	1,736.7	1,922.6	2,047.7
Purchases of materials for use in pro- luction, packaging and fuel		355.2	385.5	365.0	455.7	498.1
urchases of goods for merchanting or actoring		84.2	79.9	89.2	98.3	80.7
crease during the year, stocks of aterials, stores and fuel		-8.5	-1.7	1.7	10.4	3.1
ost of industrial services ceived	n	124.8	135.8	104.0	122.8	156.7
Net output		1,163.7	1,130.8	1,180.3	1,256.1	1,315.3
otal employment	Thousand	65.9	61.3	56.0	53.3(b)	50.4
Net output per head	£	17,645	18,462	21,058	23,572	26,073
ost of non-industrial services ceived						
Hire of vehicles, plant and machinery	£ million	17.0	18.1	19.9	20.0	35.7
Rents of industrial and commercial buildings	0	24.4	28.3	29.1	31.4	29.8
Commercial insurance premiums	u	11.1	9.8	8.8	9.4	10.0
Bank charges		1.3	1.4	1.6	1.8	1.9
Other non-industrial services		112.8	125.9	115.5	116.8	134.7
censing of motor vehicles		0.5	0.7	0.5	0.5	0.6
ates, excluding water rates		21.1	22.1	22.9	23.8	24.4
Gross value added at factor cost		975.4	924.6	981.9	1,052.5	1,078.2
Gross value added at factor cost per head	£	14,790	15,094	17,518	19,750	21,373

(a) Satisfactory returns accounted for 77 per cent of employment within the industry in 1985.

(b) Use of a new register of businesses for 1984 has affected the number of enterprises and establishments. This has led to the estimated total employment being increased by 2% in this industry. Estimates for other variables are dependent upon employment and the change should be taken into account when interpreting the figures in this publication. Further information is given on page 2.

8

TABLE 2

PA324

Capital expenditure, 1981-1985 All United Kingdom establishments classified to the industry

discret interferences	wild	Elemente ana la con	Empiovolam	- States	a tala talan ang ang	Size
	1981	1982	1983	1984	1985	
					NING AT YE	
Land and buildings						
New building work	5.9	4.1	3.4	3.5	3.3	
Land and existing buildings						
Acquisitions	2.0	8.3	1.5	3.5	2.4	
Disposals	3.5	3.0	3.8	2.6	1.4	
Net	4.4	9.4	-1.1	4.4	4.4	
Plant and machinery						
Acquisitions	19.1	23.1	24.3	34.4	39.7	
Disposals	2.1	3.6	3.1	2.6	3.9	
Net	17.0	19.5	21.2	31.8	35.8	
Vehicles						
Acquisitions	7.4	7.5	6.9	8.1	7.7	
14.85 6.414.64 EB.M		2 2 2		2.0		
Disposals	3.4	3.7	2.3	3.6	3.9	
Net	4.0	3.8	4.5	4.5	3.8	
Total net capital expenditure	25.4	32.7	26.9	40.7	44.1	

TABLE 3

Stocks and work in progress, 1981-1985 All United Kingdom establishments classified to the industry

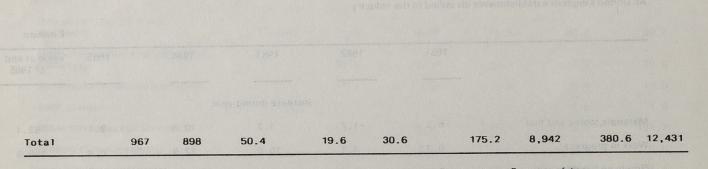
					£ million
1981	1982	1983	1984	1985	Value at end of 1985
	In	crease during ye	ear		
-8.5	-1.7	1.7	10.4	3.1	82.1
6.7	7.1	10.0	32.9	0.4	159.9
0.5	-4.6	0.2	3.1	1.5	51.8
-1.2	0.9	12.0	46.4	5.0	293.9
	-8.5 6.7 0.5	In -8.5 -1.7 6.7 7.1 0.5 -4.6	Increase during ye -8.5 -1.7 1.7 6.7 7.1 10.0 0.5 -4.6 0.2	Increase during year -8.5 -1.7 1.7 10.4 6.7 7.1 10.0 32.9 0.5 -4.6 0.2 3.1	Increase during year -8.5 -1.7 1.7 10.4 3.1 6.7 7.1 10.0 32.9 0.4 0.5 -4.6 0.2 3.1 1.5

PA324

Employment, labour costs, output, net capital expenditure and stocks and work in progress by size of total employment, 1985

All United Kingdom establishments classified to the industry (a)

Size group		Estab- lish- ments	Enter- prises (b)	Employment			Wages and sa	ilaries (C)		
				Total, including working proprietors	Opera- tives	Administr- ative,tech- nical and clerical	Operatives	o o o o o o o o o o o o o o o o o o o	Administrativ technical and clerical	1777 - St.
							Total	per	Total	per head
	8.7							head		neau
	2.5		-	<u> </u>	<u> </u>	P	k		ivee sevi	
		Number	Number	Thousand	Thousand	Thousand	£ million	£	£ million	£
1-9		554	539	2.0)						
10-19		143	142	2.0)	7.`0	5.3	56.6	8,136	54.4	10,362
20-49		101	98	3.4)						
50-99		70	68	5.1)						
100-19	9	48	46	6.8	3.9	2.9	31.1	7,976	28.6	9,772
200-29	9	16	15	3.9	1.8	2.1	14.8	8,414	23.6	11,202
300-39	9	8	8	2.9	0.8	2.1	6.8	8,061	26.3	12,684
400-49	9	8	8 4.5	3.5	1.1	2.4	7.9	7,005	27.9	11,632
500-74	9	10	9	6.6	1.0	5.6	8.9	8,867	74.0	13,206
750-99	9	3	3 '	2.4	0.5	1.9	4.6	9,387	31.1	16,148
1,000-PI	us	6	6	11.8	3.5	8.3	44.6	12,659	114.7	13,770



(a) Establishments employing fewer than 20 persons are not required to complete census returns. Because of this, data for these establishments should be regarded merely as the best estimates available and used with caution.

(b) The count of enterprises shown in each row represents the number of enterprises, irrespective of size, owning the establishments shown in each size group. Because an enterprise may own establishments in more than one size group, the sum of individual enterprise counts may exceed the total for the industry.

(c) The cost of employers' contributions to the national insurance, pensions and welfare schemes and the running costs of canteens are excluded from the table but were estimated for the industry at £76.2 million.

(d) Gross value added data relates to establishments employing 1-199.

Total sales and work	Gross output	Net output		1111	Gross value added at factor cost	100000		Net capital expenditure	Total stocks and work in progress at
Jone					101				end of year
		Total		per head	Total	8.2 8.2	per head		
hours		-	1.2					C	C. million
£ million	£ million	£ milli	on	£	£ million		£	£ million	£ million
442.2	447.0	2	39.6	19,262	(d)		(d)	7.7	81.2
				123. 2					
							32.4	and the	. I Marene 666
253.0	256.4		23.5	18,090	301.5(d)	15,649(d)	4.0	40.8
151.3	151.4		93.6	24,222	78.5		20,307	2.7	28.1
103.4	106.6		63.5	21,735	52.0		17,781	2.1	14.4
170.3	157.9		00.0	28,376	79.1		22,436	4.8	30.0 16.4
284.3	286.1		00.0	30,282	159.1		24,086	6.6 0.9	8.3
98.3	98.3		82.0	33,923	55.3		22,882 29,777	15.4	74.6
543.0	544.0	4	13.1	34,865	352.8		29,111	13.4	
2,045.8	2,047.7	1,:	315.3	26,073	1,078.2		21,373	44.1	293.9
	10 personal	127,223,274	oteni attore	ale games	manage gas autor	Anne was a	sentent an ibret to	angar - stars	an name is a ma

PA324

Percentage analysis of twelve-month periods covered by returns received for the 1985 Census by number of returns and total employment

Accounting year ended			Percentage of total returns				ntage of t	otal	
		rece	ived			emplo	oyment	zand	asias tata
1985	April 6-30		2.2	na gran Letas analy	E.		0.8	- Andrews	lone
	May		1.4				0.4		
	June		2.9				0.9		
	July		1.4				0.4		
	August		1.4				0.3		
	September		5.8				3.2		
	October		2.9				3.7		
	November		0.7				0.1		
	December		51.4				60.8		
1986	January		2.2				0.7		
	February		-				-		
	1 March- 5 April		27.5				28.8		
				10057	TEST. FT	a_08	1.100	107 20 F	No Class

TABLE 6

Operating ratios, 1981-1985

All United Kingdom establishments classified to the industry

	Unit	1981	1982	1983	1984	1985	
Gross output per head	£	26,330	28,305	30,985	36,078	40,591	
Net output per head	£	17,645	18,462	21,058	23,572	26,073	
Gross value added per head	£	14,790	15,094	17,518	19,750	21,373	
Gross value added as a percentage of gross output	%	56	53	57	55	53	
Ratio of gross output to stocks		5.3	5.3	5.2	5.5	7.0	
Wages and salaries as a percentage of gross value added	%	52	56	51	50	52	
Ratio of operatives to administrative, echnical and clerical employees		0.7	0.7	0.7	0.6	0.6	
Wages and salaries per operative	£	6,326	6,734	7,126	7,700	8,942	
Nages and salaries per administrative, echnical and clerical employee	£	8,810	9,629	10,186	11,148	12,431	
Net capital expenditure per head	£	385	535	479	763	874	
	%	3	4	3	4	4	
Net capital expenditure as a percentage of gross value added	%	3	4	3	4	4	

PA324

TABLE 7

Regional distribution of employment,net capital expenditure,net output and gross value added at factor cost, 1985 All United Kingdom establishments classified to the industry

Area		Total employme (a)	nt	Net capital expenditure (b)		Net outpu (c)	t	Gross value added at factor cost	e ensingenta
		(a)	5.26	(0)				(c)	anderkiste:
t and and anothing both	1.885. 1000	Thousand	of	£ million	per cent of	£ million	per cent	£ million	per cent of United
			United Kingdom		United Kingdom		United Kingdom		Kingdom
Standard regions of Engl	and								
North		1.9	3.8	1.0	2.2	83.6	6.4	75.2	7.0
Yorkshire and Humberside		3.2	6.3	1.8	4.0	48.3	3.7	38.2	3.5
East Midlands		2.5	4.9	1.5	3.3	49.7	3.8	39.7	3.7
East Anglia		4.0	8.0	7.9	17.8	122.8	9.3	107.5	10.0
South East		24.4	48.3	19.5	44.2	745.1	56.6	603.5	56.0
South West		1.7	3.4	1.1	2.5	32.1	2.4	26.7	2.5
West Midlands		4.7	9.2	3.8	8.7	89.1	6.8	71.2	6.6
North West		5.9	11.7	5.4	12.3	108.2	8.2	86.7	8.0
England		48.3	95.7	41.9	95.0	1,278.8	97.2	1,048.6	97.3
Wales		0.7	1.3	0.3	0.6	12.0	0.9	9.5	0.9
Scotland		1.2	2.3	1.4	3.3	20.1	1.5	16.4	1.5
Great Britain		50.1	99.4	43.6	98.9	1,311.0	99.7	1,074.5	99.7
Northern Ireland		0.3	0.6	0.5	1.1	4.3	0.3	3.6	0.3
United Kingdom		50.4	100.0	44.1	100.0	1,315.3	100.0	1,078.2	100.0
(a) Average number e	mployed dur	ing the year	,including	full and part-ti	me employ	ees and wor	king proprie	etors.	ents ef un undrigs

(c) Where a census return covered addresses in two or more regions, an estimate of the net output attributable to each address was made by assuming that net output was proportionate to employment. An estimate for each region was obtained by aggregating estimates of net output for addresses located in that region. Gross value added at factor cost was treated similarly.

342.01	

PA324

Output and costs, 1985 All United Kingdom establishments classified to each Activity Heading within the industry

	Unit		3244		3245	3246
Ners ontrous to) addet of	Number	un and ter Unbried in	325	- rossi - rossi	530	60
nterprises(a)	Number					
stablishments	•• •••••••••••••••••••••••••••••••••••		354		550	63
ales of goods produced	£ million		618.6		398.1	1.1
lork done and industrial services	on Umreo		35.8		63.2	797.9
endered			00.0			
apital goods produced for establish- nents' own use	н		0.4		0.7	tan <u>d</u> ard regions of Er
on-industrial services rendered	242		2.4		3.9	3.8
oods merchanted or factored			106.8		13.1	Yarkshire and
	410		764.1		478.9	802.8
Total sales and work done			104.1			East Mathemits
ncrease during the year, work in rogress and goods on hand for sale	8" vr *		5.3		-3.4	Eest Anglia
Gross output	5"øð		769.4		475.4	802.8
urchases of materials for use in pro-	8.5		9.6			South West
uction, packaging and fuel			262.4		221.0	14.6
urchases of goods for merchanting or			~ ~ ~		11.0	
ctoring			69.7		11.0	North Weet
crease during the year, stocks of aterials, stores and fuel	". 05.0		0.9		2.2	broige
ost of industrial services eceived	0¥0		27.4		16.2	113.2
Net output	8"8		410.8		229.6	674.9
otal employment	Thousand		22.8		11.7	15.9
			10 022		19,602	42,342
Net output per head	£		18,022		19,002	bristeri manno
ost of non-industrial services eceived						
Hire of vehicles, plant and				P.0.2	1944	Hed Kingdom
machinery	£ million		5.5		3.2	27.0
Rents of industrial and commercial buildings			3.8	Licay add a	1.8	24.2
	" " agained buildings		35		2.3	4.2
Bank charges	" "		1.0		0.6	0.3
	the attended a				36.9	53.6
	lone to engle esses <mark>beate</mark> d		0.3		0.2	0.1
ates, excluding water rates			6.5		3.5	14.4
Gross value added at factor cost			346.0		181.0	551.1
Gross value added at factor cost						
per head	£		15,181		15,456	34,576

(a) The count of enterprises shown in each column represents the number of enterprises owning the establishments shown for each activity heading. Because an enterprise may own establishments in more than one activity heading, the sum of the enterprise counts may exceed the total for the industry.

TABLE 9

Capital expenditure, 1985 All United Kingdom establishments classified to each Activity Heading within the industry

		3244
Land and buildings		
New building work		2.1
Land and existing bu	ildings	
Acquisitions		5501.2
Disposals		0.6
Net		2.8
Plant and machinery		
Acquisitions		17.9
Disposals		1.6
Net		16.3
Vehicles		
Acquisitions		3.3
Disposals		0001.3
Net		2.0
Total net capital e	xpenditure	21.1

TABLE 10

Stocks and work in progress, 1985 All United Kingdom establishments classified to each Activity Heading within the industry

	3244
10a Increase during year	
Materials, stores and fuel	0.9
Work in progress	5.2
Goods on hand for sale	0.2
Total	6.2

10b Value at end of year	
Materials, stores and fuel	52.1
Work in progress	108.8
Goods on hand for sale	43.4
Total	204.3

 3245	3246	
0.3	0.9	
0.3	1.0	hest wa wants tell
-	0.8	
0.6	to again1.1 a	
7.8 0.7	14.0	
7.1	12.4	
2.4	2.0	
0.8	1.8	
1.7	0.2	
9.3	13.7	

		£ million
3245	3246	
2.2	-	
-4.7	-	
1.3	-	
-1.2	The second second	
30.1	-	
51.1	-	
8.4	-	
89.6	-	

PA324

Operating ratios, 1985

All United Kingdom establishments classified to each Activity Heading within the industry

	an a	and a distant of			
		Unit	3244	3245	3246
Gross output per head		£	33,758	40,591	50,364
Net output per head		£	18,022	19,602	42,342
Gross value added per head		£	15,181	15,456	34,576
Gross value added as a percentage of gross output		о. ₀	45	38	69
tatio of gross output to stocks Vages and salaries as a percentage of			3.8	5.3	countenios
ross value added		° _o	60	57	45
latio of operatives to administrative, echnical and clerical employees		•	1.2	1.0	0.1
Vages and salaries per operative		£	8,264	8,143	18,159
Vages and salaries per administrative, achnical and clerical employee		£	10,063	9,617	15,233
let capital expenditure per head		£	924	798	858
let capital expenditure as a percentage f gross value added		0, ₀	6	stationeque in 5	ngala tan Istol ¹¹ 3

		TABLE 10

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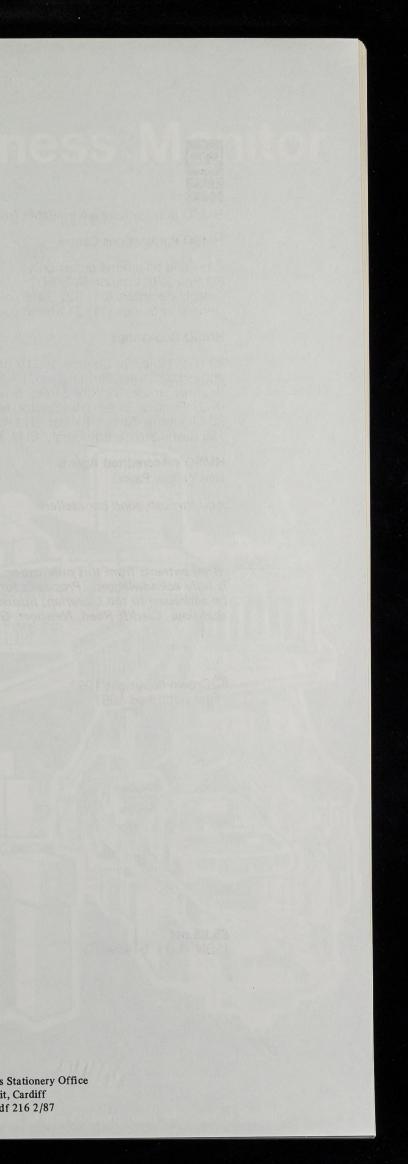
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£5.95 net ISBN 0 11 514598 2