## THE WOODEN CRATES, CASES, BOXES AND TRUNKS TRADE

Note.—For information regarding the scope of the Census, instructions given to firms for making returns, and definitions of the terms used in this report, reference should be made to the Introductory Notes on pages v to xviii.

### Introductory

This trade comprises firms that were engaged wholly or mainly in the manufacture of wooden crates, cases, boxes and trunks. The following table shows the main results of the Censuses of 1930 and 1924 in respect of firms in Great Britain that employed an average of more than ten persons:—

Particulars	Unit	1930	1924
Value of goods made and work done (Gross output)	£'000	4,981	5,899
Cost of materials used	,,	2,847	3,360
Paid for work given out to other firms	,,	18	14
Net output	,,	2,116	2,525
Average number of persons employed	No.	12,188	13,510
Net output per person employed Power available :—	£	174	187
Prime movers	H.P.	13,169	22,916
Electric motors driven by purchased electricity	,,	19,409	14,541
Number of returns	No.	226	267
Number of establishments	,,	257	*

<sup>\*</sup> Not available.

Deficiencies in 1930 aggregates.—The aggregate number of persons employed in 1930 by firms that stated that they employed not more than ten persons on the average was 1,388, or about 10 per cent. of the total number recorded by all firms that furnished particulars. No information was given by 11 small firms to which schedules were sent. At the 1924 Census, an average of 984 persons was employed by the small firms that furnished returns (or nearly 7 per cent. of the aggregate recorded by all firms) while 80 small firms to which schedules were sent furnished no particulars.

The value of the gross output of the small firms in 1924 was £388,000, and particulars of the items included in this figure

are given below:-

						£'000
Crates, cases and boxes	for I	packing	merc	handise	(in-	
cluding rolling boards i	for clo	oth piece	s)			352
Chests, travelling trunks	and o	ther wo	od bo	xes		18
Deals and other saw mill	prod	ucts				3
Firewood, etc., sold				100		7
Other products of wood						5
Work done for the trade						3
						-
		TOTAL				388

Size of firms.—In the following table the main particulars recorded at the Census of 1930 are grouped according to the average numbers of persons shown in the returns:—

Size of firm (average numbers employed)	Number of returns	Gross output	Net output	Average number of persons employed	Net output per person employed
	No.	£'000	£'000	No.	£
11-24	 84	590	254	1,396	182
25-49	70	960	417	2,342	178
50-99	45	1,175	525	3,048	172
100-199	20	1,121	505	2,768	183
200-999	 7	1,135	415	2,634	158
TOTAL	 226	4,981	2,116	12,188	174

Regional distribution.—In the following table the results recorded at the Censuses of 1930 and 1924 are grouped according to the principal areas\* of Great Britain in which firms in this trade are situated:—

Area	Number of returns	Gross output	Net output	Average number of persons employed	Net output per person employed
	No.	£'000	£'000	No.	£
· 1930	71	1,557	701	3,888	180
1\\\ 1924	83	1,912	904	4,835	187
1930	42	880	417	2,226	187
2 \ \ \frac{1924}{1924}	41	983	434	2,108	206
1 1930	13	220	92	597	154
$3 \text{ and } 4 \begin{cases} 1924 \end{cases}$	18	322	126	765	164
_ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	13	213	100	549	183
$5 \qquad \cdots \begin{cases} 1924 \end{cases}$	30	244	111	622	178
1930	14	697	216	1,001	216
9 \ \ \frac{1924}{1924}	18	871	316	1,136	278
10 1930	17	457	165	1,310	126
$10 \qquad \dots \begin{cases} 1924 \end{cases}$	20	533	195	1,461	133
Other \( \) 1930	56	957	425	2,617	162
areas \( 1924	57	1,034	439	2,583	170
Тотац (1930	226	4,981	2,116	12,188	174
1924	267	5,899	2,525	13,510	187

Northern Ireland.—A summary of the particulars recorded at the Census of Production taken by the Government of Northern Ireland for 1930, together with those furnished at the 1924 Census, is included in the report on the Timber Trade (page 25). Particulars of the output of wooden crates, cases, chests, etc., included in the gross output values shown in that table are as follows:—

	1930 £'000	1924 £'000
Crates, cases and boxes for packing mer- chandise Chests, travelling trunks and other boxes,	36	118
cases, etc., of wood	6	
	_	
TOTAL	42	118

It should be noted that the 1930 figures relate to firms that employed an average of more than *five* persons, while those for 1924 relate to all firms.

### Production

**Principal products.**—The following table shows the value of wooden crates, cases, etc., made in 1930 and 1924. Particulars of quantities were not required in either year.

1930					
Re	turned on	schedules	s for		
Crates	, Cases,	All t	Total		
Value	Entries	Value	Entries	Value	
	No.	£'000	No.	£'000	
4,263	218	4,836	402	6,104	
700	18	251	81	367	
4,399		5,087		6,471	
	The V Crates etc., Value £'000 4,263	Returned on   The Wooden   Crates, Cases, etc., Trade   Value   Entries   £'000   No.   4,263   218   136   18	Returned on schedules   The Wooden   Crates, Cases, etc., Trade   Value   Entries   Value   £'000   No.	Returned on schedules for   The Wooden   Crates, Cases, etc., Trade   Value   Entries   £'000   No.   £'000   No.   4,263   218   4,836   402   136   18   251   81	

In general, the particulars given in the above table are confined to goods made for sale. Except for a few firms which furnished separate returns for their packing case departments, crates, cases, boxes, etc., made by manufacturing and merchanting firms and used for packing their own goods are not included. The number of such firms was rather greater in 1930 than in 1924 but the total output was not affected appreciably by this increase.

Volume of production in 1930 and 1924.—As the output of wooden crates, boxes, etc., was not recorded quantitatively, no comparison of average values in the two years can be made. From such particulars of manufacturing costs as are available, it is estimated that the output in 1924, valued at £6,471,000, would

<sup>\*</sup> For particulars see page xviii.

be equivalent to a sum of about £5,800,000 at 1930 prices. On this basis, the output in 1930 (£5,087,000) represents a decline in volume of production of about 12 per cent.

**Exports and imports.**—Particulars of exports and imports are available only in respect of tea chests and chip boxes, other classes of wooden crates, boxes, etc., not being separately recorded in the trade returns:—

T. 1.6. 1	Expo	orts	Retained imports		
Kind of goods	Quantity	Value	Quantity	Value	
Tea chests, metal-lined $\cdots \begin{cases} 1930 \\ 1924 \end{cases}$	Thous. 1,903 1,528	£'000 296 320		£'000 —	
Chip boxes $\left\{ \begin{array}{lll} 1930 \\ I924 \end{array} \right.$	ewts. 177 27	1	cwts. 2,032 3,424	4 6	

\* Less than £500.

Work done for the trade.—The total amount recorded as received for work done for the trade in 1930 was £19,000, the corresponding total for 1924 being £32,000. The principal kinds of work included in these totals were as follows:—

Kind of work done			1930	1924
Sawing and planing timber, deals, etc. Other work		 	£'000 13 6	£'000 18 14
	TOTAL	 	19	32

Other products.—In addition to the output shown in the table of principal products on page 67, the following goods were produced in 1930 and 1924 by firms that made their returns on schedules for the Wooden Crates, Cases, etc. Trade. These goods are dealt with in the reports on those trades in which the principal output was recorded.

Kind of go	1930	1924				
					£'000	£'000
Sawmill products:—						
Sawn hard woods	•••				26	1
Sawn soft woods					123	125
Planed or dressed woods				1.1.22	148	123
Other sawmill products		1			3	
asks and barrels					58	33
uilders' woodwork (window fran	nes, door	rs, etc.	)		30	1)
Vood wool, fibre, flour, etc					23	> 220
ther manufactures of wood					70	-
'irewood, shavings, etc., sold	•••				33	40
ther goods made and work done		•••			49	148
	TOTAL			-	563	566

### Employment and Wages

**Employment.**—The following table shows the average numbers of persons employed in 1930 and 1924:—

Persons employed	Ma	ales	Fen	nales	Total	
1 ersons employed	Under 18	All	Under 18	All ages	Under 18	All
1930 Operatives (average for the year) Administrative, technical and	2,408	9,805	398	1,335	2,806	11,140
clerical staff (as at 18th October)	46	830	39	218	85	1,048
TOTAL	2,454	10,635	437	1,553	2,891	12,188
1924 Operatives (average for the year) Administrative, technical and clerical staff (as at 18th	2,996	11,181	327	1,242	3,323	12,423
October)	66	871	29	216	95	1,087
TOTAL	3,062	12,052	356	1,458	3,418	13,510

**Wages.**—The available information as to the amount of wages paid in 1930 and 1924 is given on pages 14 and 15.

### Power

The following table shows the capacity of prime movers, electric generators and electric motors ordinarily in use and in reserve or idle in 1930 and 1924:—

		1930		DON'T IN	1924			
Power equipment	Ordinarily in use	In reserve or idle	Total	Ordinarily in use	In reserve or idle	Total		
	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.		
PRIME MOVERS	T	and T						
Reciprocating steam engines	6,038	515	6,553	16,013	814	10 007		
Steam turbines	208	— — — — — — — — — — — — — — — — — — —	208	10,013	814	16,827		
Internal combustion engines:—		•	200					
Gas	4,822	359	5,181	5,347	478	5,825		
Petrol, kerosene, or				10 trong 331	MA CENTRAL			
other light oils	15	Sen Trans	15	49	AS - 383	49		
Heavy oils	898	189	1,087	147	-	147		
Water engines	125	_	125	68	_	68		
TOTAL	12,106	1,063	13,169	21,624	1,292	22,916		
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# TABLES I. Summary of results

Particulars		England and Wales	Scotland	Great Britain
Value of goods made and work done (Gross				
output)	£'000	3,827	1,154	4,981
Cost of materials used	,,	2,074	773	2,847
Paid for work given out to other firms	,,	18	_	18
Net output	,,	1,735	381	2,116
Average number of persons employed	No.	9,877	2,311	12,188
Net output per person employed	£	176	165	174
Power available :—				
Prime movers	H.P.	9,955	3,214	13,169
Electric motors driven by purchased				
electricity	,,	16,673	2,736	19,409

### II. Production

Kind of goods made and work done	England and Wales	Scotland	Great Britain
Crates, cases and boxes for packing merchandise	£'000	£'000	£'000
(including cable drums, rolling boards for cloth			
pieces, tinplate boxes, confectionery and cigar	0.000	022	4 000
boxes, etc.)	3,308	955	4,263
Chests, travelling trunks, and other boxes, cases,	*	*	136
etc. of wood (except cabinet ware) Sawmill products:—			100
Sawn hard woods	*	*	26
Sawn soft woods	100	23	123
Planed or dressed woods	92	56	148
Other sawmill products	*	*	3
Casks and barrels	6	52	58
Builders' woodwork (window frames, doors, etc.)	*	*	30
Wood wool, fibre, flour, etc	*	*	23
Other manufactures of wood	62	8	70
Firewood, shavings, etc., sold	25	8	33
Other goods made and work done	40	9	49
Sawing and planing timber, deals, etc., on com-			
mission	13†	_	13
Other work done on commission	5†	1†	6.
TOTAL VALUE OF GOODS MADE AND WORK DONE	0.005		4.007
(Gross output)	3,827	1,154	4,981

<sup>\*</sup> Owing to the possible disclosure of information relating to individual firms, separate particulars for England and Wales and for Scotland cannot be given.

† Amount received for work done.

#### 1930 1924 In Power equipment In Ordinarily Ordinarily Total Total reserve reserve in use or idle or idle Kw. Kw. Kw. Kw. Kw. Kw. ELECTRIC GENERATORS Driven by Reciprocating steam 1,115 180 1,295 931 436 1,367 engines ... Steam turbines ... 5 Internal combustion engines :-1,066 1,111 116 116 Gas ... 45 Heavy oils 189 192 1,483 2,189 414 2,603 1,047 436 TOTAL H.P. H.P H.P. H.P. H.P. H.P. ELECTRIC MOTORS Driven by Electricity generated in same works ... 2,368 121 2,489 1,308 103 1,411 Electricity generated in other works under same owner-633 290 923 ship Purchased electricity 19,409 1,925 14,541 17,406 2,003 12,616 22,821 15,952 TOTAL 20,407 2,414 13,924 2,028

### Consumption of fuel

The following table shows the quantities of coal, coke and electricity recorded as used in 1930:—

Kind of fuel used	For power (driving engines)	For other purposes (so far as recorded)	For power and other purposes, not separately distinguished
Coal	14	Tons 3,373* 896*	Tons 254 —
Electricity used for all purposes Generated in same works Generated in other works unde Purchased			B.T.U. (Kwhrs.) '000 1,707 367 7,089

<sup>\*</sup> These figures were recorded by firms representing  $84\cdot 3$  per cent. of the net output of the whole trade.

### III. Employment

### A—Numbers employed in week ended 18th October, 1930

Persons employed	M	. Males		Females		Males and females	
Tersons employed	Under 18	All	Under 18	All ages	Under 18	All	
England and Wales:— Operatives	1.7	8,087 701	305 27	1,098 157	2,290 68	9,185 858	
TOTAL	2,026	8,788	332	1,255	2,358	10,043	
Scotland:— Operatives Administrative, etc.* .		1,794 129	96 12	247 61	538 17	2,041 190	
Total	. 447	1,923	108	308	555	2,231	
Great Britain:— Operatives Administrative, etc.*	1 10	9,881	401 39	1,345 218	2,828 85	11,226 1,048	
TOTAL	. 2,473	10,711	440	1,563	2,913	12,274	

<sup>\*</sup> Administrative, technical and clerical staff.

### B—Operatives employed in one week in each month of 1930

Week	Males and females		Week	Males and females			
ended	England and Wales	Scotland	Great Britain	Week ended	England and Wales	Scotland	Great Britain
Jan. 18 Feb. 15 Mar. 15 April 12 May 17 June 21	9,135 8,954 8,863 9,079 9,135 8,988	2,152 2,178 2,198 2,171 2,159 2,145	11,287 11,132 11,061 11,250 11,294 11,133	July 19 Aug. 16 Sept. 13 Oct. 18 Nov. 15 Dec. 13	8,933 8,792 8,741 9,185 9,255 9,169	2,119 2,102 1,948 2,041 2,091 2,148	11,052 10,894 10,689 11,226 11,346 11,317
Average	E FOR THE	TWELVE I	MONTHS	To PATH-OLDER	9,019	2,121	11,140

IV. Power

# Particulars of prime movers, electric generators and electric motors

A Manual Carlo	45			AND EST	6+ B1000	
D	England and Wales		Scotland		Great Britain	
Power equipment	Ordinarily in use	In reserve or idle	Ordinarily in use	In reserve or idle	Ordinarily in use	In reserve or idle
PRIME MOVERS	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.
Reciprocating steam engines Steam turbines Internal combustion engines :—	4,548 208	260	1,490	255 —	6,038 208	515 —
Gas Petrol, kerosene, or	3,468	334	1,354	25	4,822	359
other light oils Heavy oils Water engines	15 808 125	189	90		898 125	189
TOTAL	9,172	783	2,934	280	12,106	1,063
TOTAL OF PRIME MOVERS INSTALLED	9,9	)55	5 3,214		13,169	
ELECTRIC GENERATORS Driven by	Kw.	Kw.	Kw.	Kw.	Kw.	Kw.
Reciprocating steam engines Steam turbines Internal combustion	570 5	_	545	180	1,115 5	180
engines :— Gas Heavy oils	196 3	45 189	870	_	1,066	45 189
TOTAL	774	234	1,415	180	2,189	414
TOTAL OF ELECTRIC GENERATORS INSTALLED	1,008		1,595		2,603	
ELECTRIC MOTORS Driven by	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.
Electricity generated in same works Electricity generated in other works	1,126	50	1,242	71	2,368	121
under same owner- ship Purchased electricity	626 14,732	290 1,941	7 2,674	62	633 17,406	290 2,003
TOTAL	16,484	2,281	3,923	133	20,407	2,414
TOTAL OF ELECTRIC MOTORS INSTALLED	18	,765	4,056		22,821	

### V. Consumption of fuel

Kind of fuel used	England and Wales	Scotland	Great Britain	
Coal used for power*	Tons 6,422 14	Tons 3,495	Tons 9,917 14	
Electricity used for all purposes:— Generated in same works	B.T.U. (Kwhrs.) '000 635	B.T.U. (Kwhrs.) '000 1,072	B.T.U. (Kwhrs.) '000 1,707	
Generated in other works under same ownership Purchased	363 5,978	4 1,111	367 7,089	
Total—Electricity	6,976	2,187	9,163	

<sup>\*</sup> In addition, 254 tons of coal (all in England and Wales) were recorded as used for power and for other purposes, not separately distinguished.