BOARD OF TRADE

[HA251]

# The Report on the Census of Production for 1954



Volume 1: Industry M

MANUFACTURED FUEL

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 (10 & 11 Geo. 6 Ch. 39, Sec. 7)

LONDON: HER MAJESTY'S STATIONERY OFFICE

1957

PRICE is 6d NET

# S HZ [HA 251]

# The Report on the Census of Production for 1954

### VOLUME 1, INDUSTRY M

### MANUFACTURED FUEL INDUSTRY

THIS REPORT on the Manufactured Fuel Industry relates to establishments engaged wholly or mainly in the manufacture of fuel briquettes, ovoids, etc.

This industry is included in minimum list heading 29(3) in the Standard Industrial Classification.

There were no larger establishments in Northern Ireland in the register for this industry.

### LIST OF TABLES

Table	Title	Page	Table	Title	Page
1	Industry summary: estimates for the industry as a whole	1/M/3	6	Sales of principal products of the industry by establishments classified to other industries	1/M/5
2	Summary of returns received	1/M/3	7	Sales in the industry of other than principal products	Does not apply
3	Analysis by size, 1954	1/M/4	8	Total make of inter- mediate products	Does not apply
and the same of th			9	Purchases of materials and fuel, 1954	1/M/5
4	Analysis according to specialisation within the industry, 1954	Does not apply	10	Average number of employees and wages, salaries and super-	1/M/6
5	Sales of principal products of the industry, including sales of these products by	1/M/4		annuation payments	
	establishments classified to other industries		11	Employment in a specified week	1/M/6

IMPORTANT NOTES and definitions appear on the next page. In interpreting the data in the tables, it is essential to bear these in mind.

in the tables of the report. More detailed explana-tions of the terms used and a description of the scope and method of taking the census are given in the separate booklet entitled 'The Report on the Census of Production for 1954 - Introductory Notes' (price 1s. 6d. net).

Industrial Classification: Establishments are classified to industries according to the nature of their output and, as far as possible, in conformity with the Standard Industrial Classification. Certain products are identified as the principal products of individual industries, the principal products for a given industry being of a similar nature or commonly associated in production. The principle of classification normally followed is that an establishment is classified to an industry if its output of the principal products of that industry accounted for a greater proportion of the value of its output than did its output of the principal products of any other industry.

Specialist producers normally comprise those establishments 50 per cent. or more of whose total output by value is accounted for by the characteristic products of the specialist group.

Intermediate products: For some industries figures are given showing the total quantities made during the year of intermediate products, i.e., products which may be further processed in the establishments in which they are produced.

Larger establishments: The information given in the report relates mainly to 'larger establishments', i.e., establishments of firms employing on the average more than 10 persons. In most cases an establishment com-prises the whole of the premises under the same ownership or management at a particular address (e.g., a mine or factory). Offices, warehouses, laboratories and other ancillary places of business situated apart from the producing works are not regarded as separate establishments and are included in the return for the works.

Small firms are those employing on the average 10 or fewer persons.

The estimates for the industry as a whole given in Table 1 are normally obtained by increasing the other items shown in the same proportion as total employment.

Gross output (production) is the total value of goods made and other work done during the year: it is obtained by adjusting the value of sales and work done during the year for changes in the value of stocks of products on hand for sale and work in progress.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used, the amount paid for work given out, and, for 1951 and 1954, any transport payments made. This represents the value added to materials by the process of production, and constitutes the fund from which wages, salaries, rents; rates and taxes, advertising and other selling expenses and all other similar charges have to be met, as well as depreciation and profits.

Sales means sales during the year of goods made in the establishment covered by the return or made on commission for it, whether produced in the year or not. The value of sales is the net selling value, i.e., the amount charged to customers, whether on an ex-works or delivered basis, and net of any trade discounts, agents commissions, allowances for returnable cases, purchase tax, etc. For goods charged on a delivered basis to customers overseas, firms were required to give the f.o.b. value.

Materials and fuel: The total cost of materials and fuel purchased includes all purchases during the year of materials for use in production, and of fuel (includ-

The following notes describe terms in general use ing oil, gas and electricity) for all purposes: packing materials; including the full cost of returnable cases when first purchased; workshop and office materials; water charges; materials for repairs to buildings, plant and vehicles when carried out by firms' own workpeople included in their returns; consumable tools; and parts for machinery purchased as replacements. Purchases of goods for merchanting are excluded. The cost of materials and fuel used, given in Table 2, is obtained by adjusting purchases for changes during the year in the value of stocks.

> Stocks: Firms were required to give stocks of materials and fuel, products on hand for sale, and work in progress, at income tax values.

> Customs and Excise Duty paid on materials purchased is normally included in the cost of materials. Finished goods are similarly valued as they were sold, duty-paid or duty-free. The net amount of any duty paid is deducted in arriving at net output.

> Employment: Total employment includes working proprietors, administrative, technical and clerical employees. and operatives, but excludes outworkers, canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return, who are shown separately as excluded employees. Employees are persons on the pay-roll (i.e., persons whose National Insurance cards were held by employers), whether employed full-time or part-time.

> Working proprietors are proprietors of businesses other than limited companies, together with members of their families who worked in the business without receiving fixed wages or salaries. Any persons working less than half the normal hours are excluded. For Northern Ireland directors of limited companies (other than those paid by fee only) are also included.

> Administrative, technical and clerical employees include directors, other than those paid by fee only (except in Northern Ireland); managers, superintendents and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; travellers; and office (including works office) employees.

Operatives include all other classes of employees, i.e., broadly speaking, all manual workers.

Outworkers are persons employed by the firm who work on materials supplied by the firm in their own homes.

Wages and salaries include all overtime payments, bonuses and commissions without any deductions for income tax insurances, contributory pensions etc. They exclude payments to working proprietors.

Capital expenditure includes expenditure on new building work, and on plant, machinery and vehicles, charged to capital account during the year, including any transport and installation costs involved. It includes expenditure in respect of establishments in Great Britain which had not begun production before the end of the year (which has not previously been included in the Census of Production reports for individual industries).

- .. for not available
- for nil or negligible (less than half the final digit shown).

Where figures are rounded, e.g., given to the nearest £ thousand, there may be apparent slight discrepancies between the sums of constituent items and the totals shown. In some cases, figures have been combined with others of a similar nature where publication of separate details might disclose information relating to an individual undertaking.

### Industry summary: Estimates for the industry as a whole

		United Kingdom	Scotland	Wales	
	1948	1951	1954	1954	1954
Seroline	£ million	£ million	£ million	£ million	£ million
Gross output (production)	5.3	6.0	5.6	0.60	3.44
Net output	1.2	1.2	0.2	0.12	- 0.23
Total stocks and work in progress At beginning of year Change during year	0.2 + 0.1	0.2	0.4	(b)	0.21
Capital expenditure less disposals (a)	0.1	0.1	0.1	0.01	0.01
Wages and salaries  Total employment (including working proprietors)	0.5 Thousands	0.6 Thousands	0.6 Thousands	0.06 Thousands 0.13	0.39 Thousands

(a) Capital expenditure on new building work, plant, machinery and vehicles (including (except in 1948) that incurred in Great Britain for establishments not yet in production). less amounts received for plant, machinery and vehicles disposed of.

(b) Owing to the risk of disclosure of information relating to individual undertakings, separate particulars cannot be given.

### Summary of returns received

TABLE 2

TARIE 1

		Unit	Great Britain	United Kingdom		
			1948	1951	1954	
TIRMS EMPLOYING ON AVERAGE	MORE THAN 10 PERSONS		Bullinger			
Number of establishments		No.	29	24	20	
Total value of sales and wa	rk done	£,000	4,844	5, 575	5,255	
Products on hand for sale	fat beginning of year		26	23	149	
and work in progress	change during year		+ 25	+ 9	- 84	
Gross output (production) (	α)		4,858	5,585	5,171	
Purchases of materials and	fuel	a compared	3,822	4,440(b)	4.722	
	for boolening of some		115	171	204	
Stocks of materials and fue	change during year		+ 32	+ 112	- 28	
Cost of materials and fuel	used		3.790	4.328	4.750	
Payment for work done on mo	terials given out		2	4,320	1	
Payment for transport (c)		"	11	102	261	
Net output			1,066	1,155	160	
	∫ operatives	No.	1,326	1.363	1,142	
Average number of employees	others		112(d)	81	83	
Total employment (e)			1,443	1,448	1,229	
Net output per person emplo	oyed (e)	£	739	798	130	
	(of operatives	£, 000	457	560	528	
Wages and salaries	{ of others		50	39	49	
Capital expenditure						
New building work (f)			19	2	5	
	(acquisitions (f)		51	46	25	
Plant and machinery	disposals		4	2	3	
Vehicles	Sacquisitions (f)		-	1	-	
venicles	disposals		-			
IRMS EMPLOYING ON AVERAGE	E 10 OR FEWER PERSONS		b elderferen en	steniel vyčte si		
Number of returns		No.	18	14(g)	18	
Total employment, includi	ng working			CHOCKET LINE IN 18	W-22	
proprietors			97	93(q)	100	

(a) For the year 1948 gross output excludes payments for transport services outwards on finished goods sold. For subsequent years gross output includes payments to other firms and undertakings and to firms' own separate transport organisations for transport services.

(b) Including payment for work done on materials given out.

(c) Payments to other firms and undertakings and to firms' own separate transport organisations. For the year 1948 payments cover only transport outwards of finished goods sold. For subsequent years they cover payments for transport of both finished goods sold and materials and fuel purchased.

(d) Number in week ended September 25, 1948.

(e) Excluding outworkers and including working proprietors.

(f) Excluding expenditure for establishments not yet in production. (g) Excluding Northern Ireland. No information about small firms was collected in Northern Ireland for 1951.

(52031)

(52031)

# Analysis by size, 1954

Larger establishments in the United Kingdom

TABLE 3

Average number	Estab-	I Gross Net		Employees		Wages and salaries		Capital	Net output per person
employed (a)	lish- ments output	output (b)	Operatives	Others	Operatives		expenditure (b)	employed (a)(b)	
	Number	£,000	£, 000	Number	Number	£,000	£. 000	£,000	£
11 - 24	11	698	153	151	21	73	14	12	890
25 - 49	5	982	157	200	16	84	8	5	727
50 - 499	4	3,492	- 150	791	46	371	26	13	- 179
Total	20	5.171	160	1.142	83	528	49	31	130

(a) Excluding outworkers and including working proprietors.

(b) The figures in these columns are affected by uneconomic production in some establishments.
 (c) Capital expenditure on new building work and on acquisition of plant, machinery and vehicles, excluding expenditure for establishments not yet in production.

TABLE 4 - Analysis according to specialisation within the industry, 1954 Larger establishments in the United Kingdom

No specialisation within this industry was distinguished.

Sales of the principal products of the industry, including sales of these products by establishments classified to other industries

Larger establishments in the United Kingdom

TABLE 5

	1951			1954	
	Quan ti ty	Value	Quantity	Value	Entries
	Th.tons	£,000	Th. tons	£,000	Number
Manufactured fuel of which coal is the chief constituent					
Briquettes	1.017	4,198	914	4,293	17
Ovoids	375	1.369 {	212	896	7
Other descriptions	1 3/3	1,363	19	100	
Work done for the industry or on commission	-	- 100	••	4	
Total	1.392	5.567	(	5,293	14 02 68 W. L.
Sales in other industries (see Table 6)	-	-	Constitution of the second	38	
Principal products of this industry sold by establishments in the industry	1,392	5.567		5,255	20

## TABLE 6 - Sales of principal products of the industry by establishments classified to other industries

Larger establishments in the United Kingdom

MANUFACTURED FUEL

Sales of principal products by larger establishments classified to other industries amounted to £38,000 in 1954

TABLE 7 - Sales in the industry of other than principal products Larger establishments in the United Kingdom

There were no sales in the industry of other than principal products in 1954

TABLE 8 - Total make of intermediate products

This table is not applicable to the industry.

Purchases of materials and fuel, 1954 Larger establishments in the United Kingdom

TABLE 9

	Quantity	Cost
	Th. tons	£,000
Materials		
Coal for use in the manufacture of briquettes or similar fuel	1.077.7	3,596
Pitch	100.4	903
All other purchased materials		70
Fuel and electricity		
Coal	25.6	86
Coke		-
Liquid fuels (including creosote/pitch mixtures)	Th.gal.	
Motor spirit (petrol) for use in road vehicles and derv. fuel	10.3	2 1
Other		-
Gas purchased	Th.therms	
From Gas Boards		1
From other sources, including other departments of the same firms		
Electricity purchased (a)	Th.kWh.	experience to
From Electricity Boards	8,627	39
From other sources, including other departments of the firms	2.099	9 6
All other purchased fuel		9
Total Cost		4,722

<sup>(</sup>a) No electricity was generated in firms' own establishments in this industry in 1954.

### Average number of employees, and wages, salaries and superannuation payments

### Larger establishments in the United Kingdom

T	AT	31	F.	1

	1951	1954
	Number	Number
Average number of employees		
Operatives Administrative, technical and clerical employees	1.363	1.142
Total	1,444	1,225
Wages and salaries paid to	£,000	£,000
Operatives Administrative, technical and clerical employees	56 0 39	528 49
Total	599	577
Wages and salaries per head	£	£
Operatives Administrative, technical and clerical employees	411 481	462 587 £°000
Superannuation and other pension funds for employees and dependents (a)	ica diffic the Commission	2 000
Employers' contributions	The Atlantance.	6
Employees covered	a de Balance	Number 52 £'009
Pension, etc. payments to former employees and dependents	edalicates regral	

<sup>(</sup>a) The figures given relate to larger establishments in Great Britain only.

### Employment in a specified week (a)

### Larger establishments in the United Kingdom

TABLE 11			Salara II		723603	Numb		
		1951			1954			
The state of the s	Males	Females	Total	Males	Females	Total		
Working proprietors	4		4	4	Toxing First St	4		
Operatives	1.337	1	1,338	1.176	-	1.176		
Administrative, technical and clerical employees	68	12	80	71	7	78		
Total employees	1.405	13	1,418	1,247	7	1,254		

<sup>(</sup>a) Week ended September 22, 1951, or October 30, 1954.

### VOLUME 1

- A. Coal Mines
  B. Non-Metalliferous Mines and
  Quarries (other than Coal, Salt and Slate)
- C. Salt Mines, Brine Pits and Salt Works
- D. Slate Quarries and Mines
  E. Metalliferous Mines and Quarries
  F. Brick and Fireclay
- G. China and Earthenware
- H. Glass Containers
- I. Glass (other than Containers)
- Abrasives
- L. Building Materials
  M. Manufactured Fuel

### VOLUME 2

- A. Coke Ovens and By-products
- B. Dyes and Dyestuffs B. Dyes and Dyestuffs
  C. Fertiliser, Disinfectant, Insecticide and Allied Industries
  D. Coal Tar Products
  E. Chemicals (General)

- F. Drugs and Pharmaceutical
- Preparations
  G. Toilet Preparations and Perfumery
- H. Explosives and Fireworks
  I. Paint and Varnish
- J. Soap, Candles and Glycerine K. Polishes
- L. Ink
- M. Match
- N. Mineral Oil Refining
- O. Oils and Greases
- P. Seed Crushing and Oil Refining
- Q. Glue, Gum, Paste and Allied
- Industries
  R. Plastics Materials

### VOLUME 3

- A. Blast Furnaces
  B. Iron and Steel (Melting and Rolling)
- C. Iron Foundries
  D. Steel Sheets
- E. Tinplate
- F. Wrought Iron and Steel Tubes G. Non-Ferrous Metals (Smelting.
- Rolling, etc.)
  H. Scrap Metal Processing
  I. Motor Vehicles and Cycles
- (Manufacturing)
- J. Motor Vehicles and Cycles
- (Repairing)
  K. Aircraft Manufacture and Repair
  L. Railway Locomotive Shops and
  Locomotive Manufacturing

- M. Railway Carriages and Wagons
- and Trams
  N. Carts, Perambulators, etc.

### VOLUME 4

- A. Shipbuilding and Ship Repairing
- B. Marine Engineering
- C. Machine Tools
- D. Textile Machinery and Accessories
- E. Small Arms
- F. Constructional Engineering
- G. Mechanical Handling Equipment

### VOLUME 4 (contd.)

- H. Printing and Bookbinding Machinery
  I. Mechanical Engineering (General)
  J. Mechanical Engineering (Repairing)
  K. Electrical Engineering (General)
  L. Electric Wires and Cables
- Radio and Telecommunications
- Batteries and Accumulators
- O. Electric Lighting Accessories and

### VOLUME 5

- A. Tool and Implement
- B. Cutlery C. Chain, Nail, Screw and
- Miscellaneous Forgings
  D. Wire and Wire Manufactures
- E. Hardware, Hollow-ware, Metal
- Furniture and Sheet Metal
- F. Brass Manufactures
  G. Needles, Pins, Fish Hooks and
  Metal Smallwares
- H. Scientific, Surgical and
  Photographic Instruments, etc.
  I. Watch and Clock
- J. Jewellery and Plate
  K. Precious Metals Refining
- L. Musical Instruments

### VOLUME 6

- A. Cotton Spinning and Doubling
- B. Cotton Weaving
- C. Woollen and Worsted
- D. Rayon, Nylon, etc. Production
  E. Rayon, Nylon, etc. Weaving, and
  Silk
- F. Flax Processing
  G. Linen and Soft Hemp
- H. Jute I. Rope, Twine and Net
- Hosiery and Other Knitted Goods
- Lace
- L. Carpets M. Narrow Fabrics

- M. Narrow rabics
  N. Canvas Goods and Sacks
  O. Textile Converting
  P. Made-up Household Textiles
  Q. Textile Finishing
  R. Textile Packing

### VOLUME 7

- A. Asbestos
- B. Flock and Rag
- C. Hair, Fibre and Kindred Industries
  D. Legther (Tanning and Dressing)
- E. Fellmongery
  F. Leather Goods
- G. Fur
- H. Tailoring, Dressmaking, etc.
- I. Hats, Caps and Millinery
- J. Glove
- K. Umbrella and Walking Stick

# VOLUME 8

- A. Grain Milling
  B. Bread and Flour Confectionery
- C. Biscuit
- D. Bacon Curing and Sausage

### VOLUME 8 (contd.)

- E. Preserved Meat
- F. Milk Products
- G. Ice Cream H. Sugar and Glucose
- I. Cocoa, Chocolate and Sugar
- Confectionery J. Preserved Fruit and Vegetables

### VOLUME 9

- A. Margarine
- B. Fish Curing
- Cattle, Dog and Poultry Foods Vinegar and Other Condiments
- E. Starch
- Miscellaneous Preserved Foods
- H. Brewing and Malting I. Wholesale Bottling
- J. Spirit Distilling K. Spirit Rectifying and
- Compounding
  L. Soft Drinks, British Wines
- and Cider M. Tobacco

### VOLUME 10

- A. Timber
- B. Furniture and Upholstery
- C. Soft Furnishings D. Shop and Office Fitting
- E. Wooden Containers and Baskets
- F. Paper and Board
- G. Wallpaper H. Cardboard Box, Carton and
- Fibre-board Packing Case
  I. Manufactured Stationery, Paper
- Bag and Kindred Industries
- J. Newspaper and Periodical Printing and Publishing
  - K. Printing and Publishing.
    Bookbinding, Engraving, etc.

### VOLUME 11

- B. Linoleum, Leathercloth and
  Allied Industries

- C. Brushes and Brooms Toys and Games

- . Toys and Games
  . Sports Requisites
  . Miscellaneous Stationers' Goods
  . Cinematograph Film Production
  . Cinematograph Film Printing
  . Plastic Goods and Fancy Articles
  . Incandescent Mantles

- VOLUME 12
- A. Building and Contracting B. Local Authorities (Building and
- Civil Engineering)
  C. Railways (Civil Engineering)
  D. Tramway, Trolley Bus and
  Omnibus Undertakings
  (Civil Engineering)
  E. Canal, Dock and Harbour

Undertakings (Civil

- Engineering)
- F. Gas Supply Industry G. Electricity Supply Industry
- H. Water Undertakings

Crown copyright reserved

Printed and published by
HER MAJESTY'S STATIONERY OFFICE

To be purchased from
York House, Kingsway, London w.c.2
423 Oxford Street, London w.1
P.O. Box 569, London s.e.1
13A Castle Street, Edinburgh 2
109 St. Mary Street, Cardiff
39 King Street, Manchester 2
Tower Lane, Bristol 1
2 Edmund Street, Birmingham 3
80 Chichester Street, Belfast
or through any bookseller

Printed in Great Britain