

BOARD OF TRADE

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& 4-2 \\
& {\left[H^{A}=5,7\right]}
\end{aligned}
$$

## Report on the Census of Production 1963

$115 \begin{aligned} & \text { Cardboard boxes, cartons and fibreboard } \\ & \text { packing cases }\end{aligned}$

Report on the Census of Production 1963

115
Cardboard boxes, cartons and fibreboard packing cases

Presented by the Board of Trade to Parliament in pursuance of the
Statistics of Trade Act 1947 (10 \& 11 Geo. 6 Cha. 39 Sec. 7)

## Notes

These notes give the main information needed for interpreting the figures in the industry reports
More detailed information about the Census More detailed information about the Census
is $g$ iven in a separate booklet - Introductory Notes' : Part 1 of the Report on the Census of
Production for 1963 .)

GENERAL INFORMATION
Changes in the 1963 census
There were few changes resulting from amendments
to the Standard Industrial Classification and only minor changes in the scope of certain industry reports compared with 1958 . Any
changes are explained changes are explained in the introductions to
the industry reports concerned or by footnotes
to the tables. to the tables

Industrial Classification
Establishments were classified to industries on
the basis of major activity in conformity with the bas is of major act ivity in conformity with
the second edition of the Standard Industrial the second edit ion of the Standard Industrian
Classif icat ion (Consolidated Edition 1963,
indor incorporat ing Amendment 1 ).
basically def ined in terms of industry was basically defined in terms of its principal
products. these being of a similar nature or comonny, associated in product ion. Normally,
an establishment was classified to an industry an establishment was classified to an industry if its sales of the principal products of that
industry accounted for a greater proportion of its total sales than did its sales of the principal products of any other industry. How-
ever, where the application of this rule would
ener have resulted in a change of classification between 1958 and 1963 , the establ ishment wa reclassified only if the sales of principal
products of the newly predominant industry wa more than one third greater than the sales of
principal products of the previously predominant principal products of the previously predominant
industry. This modif ication of the general rule was introduced for 1958 to avoid discont inuit ies which would result from marginal
changes in sales between successive censuses. changes in sales between successive censuses.
The principle of classif ication by major output was also normally followed in compiling
the analysis by sub-divis ions of an industry. the analys is by sub-divis ions of an industry
In certain industries, classificat ion was dealt with in a different way. Details of any non-standard treatment are given in the in
ductions to the relevant industry reports

TERMS USED IN THE CENSUS REPORT
Average number employed
Firms were required to state the number of ersons on the payroll (i.e. whose Nat ional average during the year of return, whether full$t$ ime or part-t ime employees. Separate figures ere required for (a) administrative, technical and clerical employees and (b) operatives (se
below). Averages could be calculated from below). Averages could be calculated fro
figures relating to the last week of each calendar month; figures shown in respect of the
average number employed relate to the sum of average number employed relate to the sum of
these averages. Firm were also required to
state the thete the number of working proprietors (see ilow where appropriate and these are included
in total employment figures.
Outworkers are in total

The figures include persons engaged merchanting or factoring and canteen workers
where particulars in respect of these activities could not be excluded from the return.
Working Proprietors
These include all persons regarded as 'self-
employed. for Nat ional Insurance purposes, and employed' for Nat ional Insurance purposes, and
members of their families who worked in the members of the ir famines who worked in the
business without receiving a fixed wage or
salary but persons who salary; but persons who worked less than half
sal
the normal number of working hours are excluded the normal number of working hours are exclude
For Great Britain, directors working in the business but not in receipt of a definite wage salary or commission are included under this
head ing for 1963, but are excluded for 1958 . heading for 1963 , but are excluded for 1958 .
For Northern Ireland, directors of 1 imited companies, other than those paid by fee only,
are included for both years. (Directors paid are included for both years. (Directors paid
by fee only are not included in any of the employment figures for either year.)
Employees
(i) Administrative, technical and clerical employees include managers, super intendents
and works foremen; research, experimental. and works foremen; research, experimental,
development, technical and design employees (other than operatives); draughtsmen and racers; editorial staff, staff reporters, canvassers, compet ition and advertising
staff travelliers; and off ice (includin
tors vorks of fice) employees. For Great Britain, but not for Nor thern Ireland, they in rece ipt of a definite wage, salary or
comission. commission.
ii) Operatives include all other classes of employees, that is, broadly speaking, all
manual wage earners. They include those employed in and about the factory or
 shops and canteens; inspectors, viewers
and similar workers;
maintenance workers and similar workers; maintenance workers
and cleaners. Operatives engaged in out and cleaners. Operat ives engaged in out
side work of erection, fitting, etc. are also included, but outworkers (i.e. are persons employed by the firm who wor
their own homes, etc. on materials supplied by the firm) are excluded. nformation about the numbers of outworke
mployed was collected only for the gloves employed was collected only for the glove
industry.
Capital Expenditure
(i) New building work
his represents the cost incurred during the year of new building and other new
constructional work (including off ice
buildings, canteens and the like used in connect ion with the business covered by the
eturn but not dwelling houses for
employees). The value is that charged to employees). The value is that charged to
capital account during the year of return; it includes expenditure on new buildings or
on the extension or reconstruct ion of old
buildings, the value of work of a capital
nature carriied out by firms' own saptf and
the cost of any newly constructed buildings
the cost of any newly constructed buildings
purchased. The figures shown include any
purchased. The figures shown include
legal charges, stamp duties, agents
comissions, etc.

Cardboard boxes, cartons and fibreboard packing cases

This Report on the Cardboard Boxes, Cartons and Fibreboard Packing Cases Industry relates to establishments engaged wholly or mainly in manufacturing all types (whether printed or not) of rigid or folding cardboard and paper boxes, canisters and other containers (including composite containers of board and metal) except paper bags and fibre card and sliver cans.

This industry corresponds to minimum list heading 482 in the Standard Industrial Classification (Consolidated edition, 1963).

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (ii), (iii) and (iv)

| $\begin{aligned} & \text { Table } \\ & \text { No. } \end{aligned}$ | Title | Page |
| :---: | :---: | :---: |
| 1 | Industry summary: United Kingdom. <br> Estimates for all firms, 1958 and 1963 | 115/3 |
| 2 | Analysis of larger firms by sub-divisions within the industry, 1958 and 1963 | 115/4 |
| 3 | Analysis of larger firms by size of enterprise within the industry, 1963 | 115/6 |
| 4 | Percentage analys is of employees, by age and sex, all firms, 1963: United Kingdom | 115/7 |
| 5 | Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963 | 115/8 |
| 6 | Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963 | 115/9 |
| 7 | Sales of other than principal products by larger firms in the industry. 1958 and 1963 | 115/10 |
| 8 | Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963 | DOES ${\underset{A P P I Y}{N O T}}^{2}$ APPLY |
| 9 | Purchases of selected principal products of the industry by larger firms, 1963 | $\begin{aligned} & \text { DOES } \\ & \text { APT } \\ & \text { APPLY } \end{aligned}$ |
| 10 | Purchases by larger firms in the industry, 1954 and 1963 | 115/11 |
| 11 | Transport costs and employment of larger firms, 1963 | 115/12 |
| 12 | Payments for certain services, etc. by larger firms, 1963 | 115/13 |
| 13 | Percentage analysis of twelve-month periods covered by returns from larger firms, 1963 | 115/13 |
| 14 | Sales of all parts of machinery and plant by larger firms, including sales by establishments classified to other industries, 1958 and 1963 | $\begin{aligned} & \text { DOES } \\ & \text { NPT } \\ & \text { APPLY } \end{aligned}$ |

TABLE 1 Industry summary: United Kingdom Estimates for all firms, 1958 and 1963 (a)

|  | Unit | 1958 | 1963 |
| :---: | :---: | :---: | :---: |
| Number of enterprises | No. | 496 | 468 |
| Number of establishments | - | 588 | 594 |
| Gross output | \&.000 | 123,278 | 178,862 |
| Net output | , | 48.121 | 71.845 |
| Net output per head | $\varepsilon$ | 857 | 1,134 |
| ( goods produced and work done | \& 000 | 120,775 | 172,910(b) |
| Sales and work done $\quad\left\{\begin{array}{l}\text { goorchented goods and canteen takings } \\ \text { merchat }\end{array}\right.$ | 2 | 1.895 | 5,257 |
| Purchases $\quad\left\{\begin{array}{l}\text { mater ials for processing and } \\ \text { packaging, and fuel } \\ \text { goods for merchant ing and } \\ \text { canteen purchases }\end{array}\right.$ | * | 70,661 | 96,992 4,884 |
| Payments to other organisations $\quad\left\{\begin{array}{l}\text { for work done on materials given out } \\ \text { for transport }\end{array}\right.$ | , | 1.120 2,282 | 1,606 3,675 |
| Stocks and work in progress ${ }^{\text {for transport }}$, | - | 2,262 | 3,675 |
| Total stocks and work in \{ change during year | * | - 506 | + 838 |
|  | * | 19,533 | 27,986 |
| cods on tand for sale $\quad$ change during year | - | + 279 | + 447 |
| Goods on hand for sale $\left\{\begin{array}{l}\text { at end of year }\end{array}\right.$ | * | 2,303 | 5,402 |
| Work in progress $\quad\left\{\begin{array}{l}\text { change during year } \\ \text { at end of year }\end{array}\right.$ | - | 2,329 $+\quad 4,810$ | 5,248 $+\quad 7,384$ |
| ¢ change during year | - | -1,114 | + 140 |
| aterials, stores and fuel ${ }^{\text {at end of year }}$ | * | 12,420 | 15, 199 |
| dotal, including working proprietors | Th. | 58.2 | 63.4 |
| Average number employed $\quad\left\{\begin{array}{l}\text { operatives }\end{array}\right.$ | * | 46.8 | 51.8 |
| other employees (c) | * | 9.2 | 11.1 |
| Wers of operatives | \&.000 | 20,673 | 29,601 |
| Wages and salaries $\quad\left\{\begin{array}{l}\text { of other employees (c) }\end{array}\right.$ |  | 6,993 | 10,238 |
| Employers' contributions to National Insurance and private pension schemes, etc. (d) | * | .. | 2,892 |
| Capital expenditure (e) |  |  |  |
| Total | * | .. | 7.008 |
| New building work | , | 1,192 | 1,433 |
| Land and existing buildings (f) | - | . | - 285 |
| Plant and machinery (f) | $\cdots$ | 3,988 | 5,179 |
| Vehicles (f) | * | 359 | 661 |

(a) For 1963 , estimates for small firms and for firms not making satisfactory returns accounted for about 5 per cent. Of the total figures in which they were incorporated. (For 1958 the comparable figure was 6 per cent.) A summary of the detailed returns received is given in
(b) Including services rendered to other organisations (amounts charged for hiring out plant,
machinery and other goods, for providing transport, or for technical or other services rendered). machinery and other goods, for providing transport
(c) Administrative, technical and clerical employees.
(d) Including pensions and gratuities paid other than from pension funds
(e) Excluding expenditure for establishments not yet in production.
(f) Acquisitions less disposals.

TABLE 2 Analysis of larger firms by sub-divisions within the industry, 1958 and 1963 Firms employing 25 or more persons: United Kingdom (a)

|  | Unit | Sub-divisions of the industry (b)(c) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Rigid boxes <br> 01 |  | Cartons 02 |  |
|  |  | 1958 | 1963 | 1958 | 1963 |
| Number of enterprises (d) | No. | 177 | 155 | 72 | 74 |
| Number of establishments |  | 216 | 189 | 91 | 101 |
| Gross output | £'000 | 20,460 | 21,356 | 48.842 | 68,056 |
| Net output |  | 10,277 | 10,787 | 19,770 | 28.661 |
| Net output per head | \& | 592 | 727 | 881 | 1,152 |
| Sales and wisk $\{$ goods produced and work done | £ 000 | 19,710 | 19,977(e) | 47,341 | 65,286(e) |
| Sales and work done $\left\{\begin{array}{l}\text { merchanted goods and canteen takings }\end{array}\right.$ | " | 575 | 1,361 | 1,035 | 2,282 |
| Sales of characteristic products |  | 16, 196 | 16,385 | 36,618 | 51,284 |
| Index of specialisation ( g ) | $\begin{aligned} & \text { Per } \\ & \text { cent. } \end{aligned}$ | 82 | 82 | 77 | 79 |
| Purchases $\quad\left\{\begin{array}{l}\text { materials for processing and } \\ \text { packaging, and fuel } \\ \text { goods for mer chanting and canteen } \\ \text { purchases }\end{array}\right.$ | £ 000 | 9,455 | 8,904 1,250 | 26,935 | 35,154 2,119 |
| $\begin{aligned} & \text { Payments to other } \\ & \text { organisations } \end{aligned}\left\{\begin{array}{l} \text { for work done on materials given out } \\ \text { for transport } \end{array}\right.$ | " | 297 242 | 331 170 | 699 663 | 1,004 920 |
| Stocks and work in progress |  |  |  |  |  |
| Goods on hand $\int$ change during year | " | + 87 | - 8 | + 212 | + 318 |
| for sale $\quad$ at end of year | * | 445 | 511 | 1,328 | 3,541 |
| ¢ change during year | " | + 88 | + 26 | + 254 | + 170 |
| Work in progress $\{$ at end of year | " | 682 | 517 | 3.220 | 5.418 |
| Materials, stores $\left\{\begin{array}{c}\text { change during year }\end{array}\right.$ | " | - 189 | + 86 | - 774 | - 197 |
| and fuel $\quad$ at end of year | " | 2,172 | 1,933 | 4,848 | 6,014 |
| total, including working proprietors | No. | 17,371 | 14,833 | 22,444 | 24,886 |
| Average number employed | " | 15,079 | 12,936 | 18,496 | 20,247 |
| other employees ( h ) | " | 2,245 | 1,754 | 3,945 | 4,600 |
| of operatives | $£^{\prime} 000$ | 4,884 | 4,950 | 9,362 | 13,054 |
| Wages and salaries $\left\{\begin{array}{l}\text { of other employees ( } h \text { ) }\end{array}\right.$ | ${ }^{\prime \prime}$ | 1,639 | 1,508 | 3, 186 | 4,562 |
| Wages and salaries \{operatives | \& | 324 | 383 | 506 | 645 |
| per head $\quad$ other employees ( $h$ ) | " | 730 | 860 | 808 | 992 |
| Employers' contributions to National Insurance (i) | £ 000 | .. | 329 |  | 710 |
| Employers' contributions to private pension schemes, etc. (j) | " | .. | 102 | .. | 543 |
| Capital expenditure (k) |  |  |  |  |  |
| New building work | " | 324 | 102 | 397 | 394 |
| Land and existing \{ acquisitions | * |  | + 2 (1) | . | 501 |
| buildings $\quad$ disposals | " |  |  | .. | 813 |
| Plant and $\quad\left\{\begin{array}{l}\text { acquisitions }\end{array}\right.$ | * | 423 |  | 2,349 | 2,629 |
| machinery $\quad$ disposals | * | 23 |  | 111 | 135 |
| facquisitions | " | 156 | 132 | 187 | 316 |
| Vehicles $\quad$ disposals |  | 57 | 38 | 75 | 90 |


| Sub-divisions of the industry (b)(c) |  |  |  | Total |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Fibreboard packing cases <br> 03 |  | Other <br> 04 |  |  |  |
| 1958 | 1963 | 1958 | 1963 | 1958 | 1963 |
| 26 | 47 | 20 | 7 | 283 | 260 |
| 45 | 77 | 21 | 9 | 373 | 376 |
| 43,047 | 75,761 | 3,778 | 4,175 | 116,126 | 169,348 |
| 13,676 | 26,681 | 1,607 | 1,895 | 45,329 | 68,024 |
| 1,261 | 1,422 | 717 | 1,256 | 857 | 1,134 |
| 42,984 | 74,309(e) | 3,733 | 4,142(e) | 113,768 | 163,713(e) |
| 140 | 1,290 | 36 | 44 | 1,785 | 4,977 |
| 40,557 | 68,708 | (f) | (f) | (f) | (f) |
| 94 | 92 | .. | .. | 91 | 92 |
| 28,092 | 45,622 | 2,080 | 2,153 | 66,562 | 91,833 |
|  | 1,213 |  | 42 |  | 4,624 |
| 40 | 179 | 18 | 7 | 1,055 | 1,521 |
| 1,155 | 2,274 | 71 | 116 | 2,131 | 3,479 |
| - 33 | + 114 | - 4 | - 1 | + 263 | + 424 |
| 345 | 1,010 | 52 | 53 | 2,170 | 5,115 |
| - 44 | + 47 | + 13 | - 9 | + 310 | + 235 |
| 541 | 1,036 | 88 | 21 | 4,531 | 6,992 |
| - 84 | + 207 | - 2 | + 37 | -1,049 | + 133 |
| 4.268 | 5,979 | 411 | 465 | 11,699 | 14,391 |
| 10,847 | 18,760 | 2,241 | 1,508 | 52,903 | 59,987 |
| 8,703 | 14,876 | 1,922 | 1,192 | 44,200 | 49,251 |
| 2,137 | 3,843 | 315 | 312 | 8,642 | 10,509 |
| 4,516 | 9,369 | 744 | 771 | 19,506 | 28,145 |
| 1,532 | 3,394 | 242 | 271 | 6.598 | 9,735 |
| 519 | 630 | 387 | 647 | 441 | 571 |
| 717 | 883 | 768 | 867 | 764 | 928 |
| .. | 545 | .. | 42 | .. | 1,626 |
| .. | 449 | .. | 30 | .. | 1,124 |
| 281 | 832 | 121 | 30 | 1,123 | 1,357 |
| .. | + 59(1) | . | - | .. | 593 |
| . | + 59(1) | . | - | .. | 844 |
| 1,117 | 2,014 | 215 | + $158(1)$ | 4, 105 | 5,337 |
| 210 | 205 | 4 | + 156(1) | 348 | 433 |
| 137 | 355 | 19 | 46 | 499 | 848 |
| 25 | 88 | 4 | 6 | 162 | 222 |

For notes to this table - see page $115 / 7$

TABLE 3 Analysis of larger firms by size of enterprise within the industry, 1963
(i) Output, employment, capital expenditure and stocks

Firms employing 25 or more persons: United Kingdom

| Average number employed by the enterprise industry (a) (a) | Enterprises | $\begin{aligned} & \text { Estab- } \\ & \text { lish- } \end{aligned}$ ments | $\begin{aligned} & \text { Average } \\ & \text { number } \\ & \text { employed } \\ & \text { (a) } \end{aligned}$ | Gross output | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Net output per head | Capital ture (b) | Total ralue of stocks and rork in progress at end of year |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number | Number | Number | \& 000 | \& 000 | E | \& 000 | \&'000 |
| 25-49 | 75 | 79 | 2,862 | 5,283 | 2,225 | 778 | 278 | 557 |
| 50-99 | 88 | 95 | 6,283 | 11,397 | 5,247 | 835 | 522 | 1,415 |
| 100-199 | 49 | 64 | 7,031 | 16,700 | 7,174 | 1,020 | 1,043 | 2,333 |
| 200-299 | 17 | 32 | 3,868 | 7.858 | 3,380 | 874 | 435 | 1,157 |
| 300-399 | 6 | 7 | 2.059 | 4.674 | 1,922 | 933 | 270 | 893 |
| 400-499 | 6 | 9 | 2,547 | 6,963 | 2,905 | 1,141 | - 339 | 1,231 |
| 500-749 | 5 | 6 | 3,127 | 9,376 | 3,643 | 1,165 | 368 | 1,460 |
| 750-999 | 5 | 29 | 4,809 | 11,609 | 4,895 | 1,018 | 958 | 2,117 |
| 1,000-1,999 | 3 | 7 | 4,136 | 15,640 | 6,256 | 1,513 | 620 | 1,925 |
| 2,500-3,999 | 3 | 23 | 9,420 | 31,823 | 12,249 | 1,300 | 976 | 4.549 |
| 4,000 and over | 3 | 25 | 13,845 | 48,025 | 18,127 | 1,309 | 1,503 | 8,860 |
| Total | 260 | 376 | 59,987 | 169,348 | 68,024 | 1,134 | 6,635 | 26,497 |

(ii) Employees, wages and salaries, and employers' contributions Firms employing 25 or more persons: United Kingdom

| Average number employed by the enterprise industry (a) | Employees |  | Mages and salaries |  | Employers ${ }^{\circ}$ contributions |  | Wages and salaries per head |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | $\begin{aligned} & \text { Others } \\ & \text { (c) } \end{aligned}$ | $\begin{aligned} & \text { Oper- } \\ & \text { ative } \end{aligned}$ | Others <br> (c) | National Insurance <br> (d) | Private pension schemes, etc. (e) | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others (c) |
|  | Number | Number | \&'000 | \& 000 | \&. 000 | \& 000 | $\varepsilon$ | $\varepsilon$ |
| 25-49 | 2,475 | 308 | 978 | 253 | 63 | 12 | 395 | 822 |
| 50-99 | 5,426 | 775 | 2,225 | 718 | 155 | 33 | 410 | 926 |
| 100-199 | 5,963 | 1,034 | 2,984 | 994 | 181 | 72 | 500 | 962 |
| 200-299 | 3,304 | 541 | 1,532 | 496 | 87 | 21 | 464 | 918 |
| 300-399 | 1,648 | 402 | 824 | 339 | 47 | 15 | 500 | 844 |
| 400-499 | 2,094 | 453 | 1,323 | 392 | 64 | 50 | 632 | 866 |
| 500-749 | 2,709 | 418 | 1.520 | 450 | 82 | 62 | 561 | 1,078 |
| 750-999 | 3,971 | 838 | 2,251 | 699 | 127 | 98 | 567 | 834 |
| 1,000-1,999 | 3,586 | 550 | 2,409 | 577 | 118 | 72 | 672 | 1,049 |
| 2,500-3,999 | 7,347 | 2,073 | 4,879 | 1,863 | 272 | 185 | 664 | 899 |
| 4,000 and over | 10, 728 | 3,117 | 7.220 | 2,953 | 431 | 504 | 673 | 947 |
| Total | 49,251 | 10,509 | 28,145 | 9,735 | 1,626 | 1,124 | 571 | 926 |

[^0]$\begin{array}{ll}\text { TABLE } 4 & \begin{array}{l}\text { Percentage analysis of employees, by age and } \\ \\ \text { sex, all firms, 1963: United Kingdom (a) }\end{array}\end{array}$

| Ages | Males | Females | All employees |
| :--- | :---: | :---: | :---: |
| Under 18 <br> 18 and over | Per cent. | Per cent. | Per cent. |
|  | 46 | 7 | 10 |
|  | 49 | 44 | 90 |
|  | Source: Ministry of Labour |  |  |  |

(a) The percentages relate to the numbers employed (excluding orking proprietors) at mid-June, 1963.

Footnotes to Table 2.
(a) The following information relates to small firms (employing fewer than 25 persons) in this industry. It includes an estimate for small firms not making satisfactory returns,
which account for 5 per cent. of the employment shown for Which account for 5 per cent. of
1963 and 1 per cent. for 1958 .

$$
\begin{aligned}
& \text { Number of firms } \\
& \text { Average number employed: } \\
& \text { Working proprietors } \\
& \text { Other persons employed }\}^{2,691}\left\{\begin{array}{r}
279 \\
2,533
\end{array}\right.
\end{aligned}
$$

(b) The method of classifying returns to sub-divisions of the industry is explained in the notes; the characteristic
products of each sub-division are identified in Table 5 .
c) For 1958 a number of firms classified to this industry di not separately distinguish between sales of specific
products and were classified to the 'other sub-divisi products and were classified to the 'other' sub-division,
but for 1963 they were able to give more detail and were consenuently classified to specific sub-divisions.
divisional data for 1958 is not therefore strictly divisional data for 1958 is not therefore strictly
(d) The sum of the figures for the the sum of the figures for the sub-divisions exceeds the
total for the industry to the extent that enterprises made returns for more than one sub-division.
(e) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods
for providing transport, or for technical or other for providing transp
services rendered).
(f) Characteristic products relate only to specific subions of the industry
g) For sub-divisions of the industry, this is the ratio of sales of characteristic products to total sales of goods
produced and work done. For the industry as a whole, thi is the ratio of total sales of principal products by the
h) Administrative, technical and clerical employes
(i) Administracive, lechical and clerical employees.
(j) Including pensions and gratuities paid other than fro
pension funds.
(k) Excluding expenditure for establishments not yet in
production.
(1) Acquisitions less disposals.

TABLE 5 Sales of principal products of the industry by larger firms, including Firms employing 25 or more persons: United Kingdom

(a) The number given is that of the sub-division of which the item is a characteristic product. The sales shown a
sub-division.
(b) This figure represents the total number of returns made by larger firms in this industry, which is This figure represents the total number of returns mate
less than the total number of establishments in Table 2 on account of combined returns covering
more than one establishment.

TABLE 6 Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963
Firns employing 25 or more persons: United Kingdom

| Firns enploying 25 or more persons: United Kingdom |
| :--- |

(a) The references given are to the list of industries at the back of this report.
(b) Amended figure.

TABLE 7 Sales of other than principal products by larger firms in the industry, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1958 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  |  | \&'000 |  | \&'000 |
| Wrapping paper (including oil, waxed, waterproof and tissue) |  |  |  | 1,614 |
| Single faced corrugated paper | .. | 1,633 | Th.cwt. <br> 154 | 427 |
| Other paper and board |  |  | .. | 1,124 |
| Paper bags (including carrier bags) | 100 | $\begin{aligned} & 593 \\ & 319 \end{aligned}$ | 139 | 1,197 |
| Labels and tags. plain or printed | . | 1,610 | .. | 1,978 |
| Other manufactured stationery | .. | 229 | .. | 188 |
| Bobbins and tubes of paper and cardboard |  |  | .. | 157 |
| Bags and wrappers of transparent regenerated cellulose film | .. | 2,252 | 1.7 | 45 |
| Other manufactures of paper and cardboard not elsewhere specified |  |  | .. | 1,234 |
| Show cards, price tickets, etc. | .. | 728 |  | 1,313 |
| Other printing and publishing work done (books, bookbinding, etc.) | .. | 2,117 | .. | 2,464 |
| Products wholly or mainly of plastics materials |  |  | .. | 581 |
| Other goods and other work done |  | 560 | .. | 368 |
| Services rendered to other organisations (a) |  | .. |  | 212 |
| Total value of goods sold without having been subjected to any manufacturing process (merchanted or factored) | .. | 1,440 | .. | 4.488 |
| Canteen takings |  | 344 |  | 489 |
| Total |  | 11,827(b) |  | 17,876 |

(a) Amounts charged for hiring out plant, machinery or other goods, for providing transport,
or for technical or other services rendered to other organisations. (b) Excluding amounts charged for services rendered to other organisations.

TABLE 8 Production of certain principal products of the industry by larger firms, including production by establishments clapsified to other industries, 1958 and 1963

This table is not applicable to this industry.

TABLE 9 Purchases of selected principal products of the industry by larger firms, 1963

This table is not applicable to this industry.

TABLE 10 Purchases by larger firms in the industry, 1954 and 1963 Firms employing 25 or more persons: United Kingdom


|  | 1954 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
| Fuel and electricity (c) (continued) | Th.gal. | £ 000 | Th.gal. | £ 000 |
| Derv fuel and motor spirit for use in road vehicles | 1,308 | 261 | 1,491. | 295 40 |
| Other liquid fuels (including creosote/pitch mixtures, etc., and liquefied petroleum gases) | 2,538 | 107 18 | 10,512 | 414 62 |
|  | Th.therms |  | Th. therms |  |
| Gas | 1,489 | 90 |  | 64 49 |
|  | Th. $\mathrm{kWh}^{\text {h }}$ |  | Th.kWh |  |
| Electricity | 43,567 | ${ }_{3}^{297}$ | 104,336 | 721 191 |
| Total cost of materials and fuel |  | 53,459 |  | 91,833 |
| Goods purchased for merchanting |  | .. |  | 4,152 |
| Canteen purchases |  | .. |  | 472 |
| Total cost of purchases |  | .. |  | 96,457 |

(a) Not recorded separately for 1954
(b) So far as recorded separately
(c) Owing to the risk of disclosure of information relating to individual firms, the total quantity
of electricity generated in firms' own establishments in this industry for 1954 and 1963 cannot
be given.

TABLE 11 Transport costs and employment of larger firms, 1963 Firms employing 25 or more persons: United Kingdom

|  | Unit | 1963 |
| :---: | :---: | :---: |
| Average number employed mainly on transport | No. | 2,772 |
| Transport costs |  |  |
| Wages and salaries | £ 000 | 843 |
| Derv fuel and motor spirit | " | 335 |
| Payments to other organisations for transport | " | 3,479 |
| Costs of operating road goods vehicles |  |  |
| Insurance | * | 63 |
| Vehicle licences | * | 56 |
| Depreciation | * | 370 |
| Payments to other organisations for repairs and maintenance | * | 191 |
| Total | * | 5,337 |

TABLE 12 Payments for certain services, etc. by larger firms, 1963 (a)
Firms employing 25 or more persons:
United Kingdom

|  | Amounts <br> payable |
| :--- | ---: |
| Repairs and maintenance to | $£^{\prime} 000$ |
| $\quad$ Buildings | 261 |
| Road goods vehicles | 191 |
| Plant, machinery, and other capital equipment | 750 |
| Insurance, 1icensing and depreciation of road <br> goods vehicles ( b$)$ | 489 |
| Rates, excluding water rates | 1,139 |
| Hire of plant and machinery | 70 |
| Postage, telephone, telegrams and cables | 484 |
| Total | 3,384 |

(a) No deduction is made for these payments to arrive at the figures of net output given in this report.
(b) For details see Table 11.

TABLE 13 Percentage analysis of twelve-month periods Percentage analysis of twelve-month per iods
covered by returns from larger firms, 1963 Firms employing 25 or more persons:
United Kingdom

| Year ended | Percentage of <br> total number <br> employed | Year ended | Percentage of <br> total number <br> employed |
| :--- | :---: | :---: | :---: |
| 1963 | Per cent. | 1963 <br> (contd.) | Per cent. |
| April (a) | 3.8 | November | 1.7 |
| May | 1.6 | December | 44.4 |
| June | 2.1 | 1964 |  |
| July | 1.9 |  |  |
| August | 1.3 | January | 2.2 |
| September | 6.8 | February | 3.8 |
| October | 7.4 | March | 23.0 |

(a) Including returns made for twelve-month per iods ended
ist to tit hppli, 1964 .

TABLE 14 Sales of all parts of machinery and plant by larger firms, including sales by estab lishments classified to other industries, 1958 and 1963

This table is not applicable to this industry.
DX $85237 / 1 / 137230 \times 7$ 3/88 LB

Capital Expenditure (continued) (ii) Land and existing buildings. The items shown are the capital cost of
freeholds purchased and the capital freeholds purchased and the capital cost or
premium payable for leaseholds acquired (excluding the value of any assets acquired in taking over an exist ing business), and
the amounts receivable for any freeholds or the amounts receivable for any freeholds or
leaseholds disposed of. The value is that charged to capital account during the year of return
(iii) Plant, machinery and vehicles. The items shown are the value of plant and mach inery and of vehicles acquired
new and second-hand, and the amount received for items disposed of during the year. The value of plant and machinery acquired includes plant, etc. Which firms
produced for the ir own use in connect ion
with the business covered by produced
with the business covered by the return. The value of plant, etc. acquired is the
expenditure charged to capital account dur ing the year of return less any dis-
counts received, but including the cost counts received, but including the cost of
transport and installation. No deduct ion transport and installation. No deduct ion
is made for depreciation, amortisation or obsolescence. The proceeds of items disposed of during the year excl
written off for items scrapped.
Capital expenditure during the year in respe
of manufacturing establ ishments where pro-
of manufactur ing establishments where pro-
duction had not started before the end
duction had not started before the end of the
year is excluded in this report for both 1958 and 1963.
Characteristic Products
The characteristic products of a sub-division are those in terms of which the sub-division is defined. They are products commonly associa-
ted in production and are usually similar inted in production and are usually similar in
nature or manner of production. In most cases the characteristic products of each sub-
division are indicated in Table 5 of division are indicated in Tase industries for
industry reports. For those industry reports. For those industries for
which an analysis by sub-divisions has ben
made, Table 2 shows the total sales of such made, Table 2 shows the total sales of such characterist ic products for each sub-division.
The totals include, besides the products which The totals include, besides the products which
define the sub-division, other items of output
assumed to be closely related to them, e.g.
waste produc
The term enterprise is used in this report to mean one or more firms under common ownership or control. An enterprise normally consists elther of a single firm, or of a paren
Entries
The number of entries shown in Tables 5, 6 and 8 against a particular output or production heading is the number of returns on
figures were recorded for that item.
Establishment The census was based on the establishment,
comprising in most cases the whole of the
premises under the same ownership or management premises under the same ownership or managemen at a particular address (e.g. a factory or
mine) ; but firms were asked to exclude from all sections of their returns particulars relating to any department not engaged in production for which they kept a separate set of
accounts. Where separate accounts were not kept, they were asked to include merchanting or
ancillary activities such as bottling, packin and the manufacture of containers for packing
their own products, whether or not these activities are carried on at the same addres as the works. Building and engineering maintenance departments and selling and trans-
port departments were treated similarly.

Gross Output
The gross output of an industry is the aggregate value of goods made and other work done
dur ing the year by the establishments classi fied to the industry. It is der ived by sub-
tracting from the value of sales and work done tracting from the value of sales and work done
the value of stocks of goods on hand for sale and work in progress at the beginning of the year
year.

Larger Firms
These are firms in which twenty-five or more
persons were employed on the average dur ing the perso

Net Output
The net output of an industry represents the value added to maceries de process of production. It includes the gross margin on any
merchanted or factored goods sold; it constitutes the fund from which wages, salaries
insurance, pensions, hire of plant and insurance, pensions, hire of plant and machinery, payments for repairs and mainten-
ance, costs of operating road vehicles, rents, ance, costs of operating road vehicles, rents, expenses and all other similar charges have
be met, as well as depreciation and prof its. be met, as well as depreciation and proft.
There is no appreciable duplication in net out
put. Net output has been obtained by deductput. Net output has been obtained by deduct-
ing from the gross output the cost of purchases ing from the gross output the cost of purchases
adjusted for stock changes, payments for work adjusted for stock changes, payments for wo
given out to other firms, and payments for transport.
Normally
Normally any customs or excise duty on materials purchased is included in the cost of
materials. Similarly, finished goods sold have been valued as they were sold, duty paid have been valued as they were sold, duty paid
duty free. The amounts of duty, subsidies, allowances and levies receivable or payable where of substantial importance in the industry,
were required to be stated separately, and these were required to be stated separately, and these
items were taken into account when calculating net output.
Net output per person employed
The figures for net output per person employed are der ived by dividing the net output by the average number of persons employed (full-time
and part-time) on all activities covered by the returns, including operatives, administrative, eturns, incluche operatives, admind arratin
Principal Products
Pre principal producte of an industry are those in terms of which the industry is defined They are products commonly associated in pro-
duction, and are usually similar in nature or anner of production
Production
This means the total quantity of a product made dur ing the year, whether sold in the year, added to stock, transferred to another department
the same firm, or used in the manufacture of other products within the business covered by
the return. It includes goods produced from It includes goods preturn.
materials supplied by other firms.

Purchases
Purchases include the cost of materials and fuel and electricity for all prorposes; of pack aging materials, including the full cost of re-
turnable cases and containers when first purchased; of workshop materials, of fice
materials and materials for repairs materials and materials for repairs to firms
own buildings, plant and vehicles when carried own by theirs, pwn workpeople included in the return; of consumable tools; and of parts fo machinery purchased dur ing the year as replace-
ments. Water charges are also included. In general purchases of goods for merchanting or factor ing and canteen supplies are included.
Mater ials supplied by customers for processin are excluded. The values. shown include any duty paid (less ebate, etc.) but exclude trade discounts
allowed. The cost of transport is included only if included in the cost of materials as invoiced; amounts paid to transport organisa-
tions, including firms' own separate transport tions, including firms own separate transport
organisations, for del ivery of materials and fuel are, therefore, excluded. Materials purchased overseas are included at their c.i. cost plus any duty payable if the cost of
transport from the docks was not included in the invoiced price, but at the ir full delivered cost
invoiced 'carriage paid home' and fuel transferred from another department of the firm not covered by the same return are included at the estimated selling value recorded Sales
Sales are in respect of goods made by the
business covered by the return, goods made for ousiness covered by the return, goods made for
it by outworkers or by other firms from
materials given out to them (somet materials given out to them (somet imes described
as goods made on commission) and waste products. Any machinery or other capital items produced for use in the business covered by the return the firmded, the capital asset account. Goods sold without being subjected to any manufacturing
process (merchanted or factored) and canteen takings are included as in 1958. The value shown for sales is the net selling
value, def ined as the amount charged to customers whether on an ex-works or del ivered bas is, net of any trade discounts, agents'
commissions, allowances for returnable commissions, allowances for returnable cases, purchase tax, etc.; the net amount charged fo
packing materials is included. Goods charged
on a delivered basis Gods charged
on a delivered basis to customers overseas are
included at the f.ob. value. inchuded at the f.o.b. value. For work done on
commission or for the trade the value shown is the net amount charged
Where goods produced in one department were transferred to another department of the same
firm not covered by the return, these transfer were treated as sales by the producing department and valued as far as possible as if they
had been sold to an independent purchaser. had been sold to an independent purchaser.
Goods transferred to wholesale or retail selling organisations for which separate accounts were kept were valued on the same basis.
Estimations of a similar kind were also times necessary in valuing transfers between different firms belonging to the same enter-
prise. To the extent that the sales of prise. To the extent that the sales of
finished products of one establishment may constitute the materials purchased by another,
total figures of the value of sales (and of total figures of the value of sales (and
materials and fuel purchased) include an materials and fuel purch
element of duplication.
Services rendered
This represents the amounts charged for hiring out plant, machinery and other goods, providing
transport, or for any technical or other
services rendered to other organisations. It includes amounts credited for similar services
rendered to other departments of the same fir not covered by the return.
Small Firms
These are firms in which fewer than twenty-f ive
persons were employed on the average during the
Stocks and Work in Progress Values are given of stocks of goods on hand for
sale, and of materials and fuel, at the be$g$ inning and end of the year of return, including any stocks of goods held for merchanting or factoring. The values include duty in the case
of dutiable goods held out of bond. The value of work in progress at the two dates is also
usually shown. This excludes any progres usually shown. This excludes any progress
payments made to sub-contractors payments made to sub-contractors, and no de-
duction is made on account of progress payments
received. received.
Transport Payments
These represent the total amount paid or
credited during the year for both outwards credited during the year for both outwards transport of finished goods sold and inward
transport of materials and fuel purchased. transport of materials and fuel purchased.
They include payments to other firms, and to any separate transport organisation of the same irm, not covered by the return, but exclude
the value of transport services provided by the business covered by the return. The items the
included are payments included are payments for hired cartage and for
inwards and outwards carriage by all forms of inwards and outwards carriage by all forms of
inland t transport, i.e. railways, road haulage, canals, coast-wise shipping, air, etc. Payments made for sea freight on goods sold to
customers overseas and on materials and fuel customers overseas and on materials and fuel
purchased from overseas suppliers are excluded.
Wages and Salaries
These are the amounts paid during the year to
operatives and to administrative, technical operatives and to administrative, technical
and clerical employees. Payments to working
proprietors, whe ther called salaries or not, proprietors, whe ther called salaries or
are excluded; in Northern Ireland this exclusion extends also to payments to
directors of 1 imited companies. directors of 1 imited companiies. The values
shown include all overtime payments, bonuses and comisissions, whether paid regularly or not and no deduction is made for income tax, The
insurances, contributory pensions, etc. insurances, contributory pensions, etc.
value of any payments in kind, travelling expenses, lodg ing allowances, etc. and employers' contribut ions to National Insurance
and pension schemes is excluded. dension schemes is excluded
Fork given out
The figures shown represent the total amount
paid for work done by other firms an materials supplied to them, and also by firms' own stablishments for which separate returns were They do not include payments to
ndividual outworkers or payments for business and other services.
Symbols used
The following symbols are used throughout the Not available

Nil or negligible (less than half the
Figures cannot be shown owing to th risk of disclosing information about
individual enterprises. unding of Figures
The figures in the tables have, where necessary,
been rounded to the nearest final digit may therefore, the nearest may, therefore, be apparent slight discrepancie
bet ween the sums of the constituent items and
the totals shown.
between the sums of the constituent items and
the totals shown.

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Part No. and title
Introductory Note
$ Stone and Slate Quarrying and Mining
4Chalk, Clay,Sand and Gravel Extraction
5 Metalliferous Mining and Quarrying
    Mining and Quarrying
    Grain milling
Bread and Flour Confectionery
10 Bacon Curing, Meat and Fish Products
11 Milk Products
13 Cugar, Chocolate and Sugar Confectionery
lol
15 Animal an
17 Starch and Miscellaneous Foods
18 Brewing and Malting
19 Spir it Dist tlling and Compounding
21 Tobacco
22 Coke Ovens and Manufactured Fuel
22 Coke Ovens and Manurac
24 Lubricating 0ils and Greases
\mp@subsup{}{26}{26 Fertu1tizers and Chemicals for Pest Control}
27 General Chemicals
28 Pharmaceutical Preparations
30 Explosives and Firewor
\, Paint and Printing Ink
33 Soap, Detergents, Candles and Glycer in
34 Synthetic Resins and Plastics Materials
    M,
36 Gelat ine, Adhesives, etc 
39 lron Castings, e
40 Non-ferrous Metals
40 Non-ferrous Metals
42 Metal-working Machine Tools
43 Engineers, Smal ines
45 Textile Machinery and Accessories
46 Contractors'. Plant and Quarryin
48 office Machinery (Non-electrical) Nach inery
49 Miscellaneous (Non-electrical) Machinery
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$,
Instuments, etc.
54 Watches and
55 Electrical Machinery
56 Insulated wires and Cables
lol
59 Domest ic Electrical Appliances
61 Shipbuilding and Marine Engineering
l
63 Motor Cycle, Three-wheel Vehicle and Peda
64 Aircraft Manufacturing and Repairing
65 Locomot ives and Railway Track Equipmen
67 Perambulators,Hand-
Part No
0 Bolts, Nuts, Screws, Rivets, etc
M, Mire and Mire Manufactures
2 Cans and Metal Boxes 
4 Miscellaneous Metal Manufactures
FProduction of Nan-made Fibres 
Spinning and Doubling of Cotton, Flax and
Man-made Fibres Linen and Man-made Fibres 
    lope, Twine and Net
    1 Hosiery
3 Carpets 
84 Narrow Fabrics 
5 Household Textiles and !
ks akerchiefs
Mscestlaneous Textile Industries
    Leather (Tanning and Dressing) and
    Fel Imongery
    Leather Goor
    91 Leath
3 Weatherproof Outerwear
M
l
97 Dresses, Linger 's, Infants' Wear, etc.
88 Hats, Caps and Millinery Wear, etc.
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Mo Gloves
Frotwear Fireclay and Refractory Goods
loz Brick,
Fireclay and Refractory Goods
l
l
$5 Cement 
7 Miscellaneous Building Materials, etc.
lol
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12 Hooden Containers and Baskets,
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l
Cardboard Boxes
Packing Cases
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    General Printing, Publishing, Bookbinding,
    8General Pr inting,
    #ngraving, etc.
19 Rubber
20 Linoleum, Leathercloth, etc.
l
Brushes and Brooms 
23 Miscellameous Stationers' Goods
23 Miscellaneous Stationers' Goods
l
125 Miscellaneous
127 Gas
127 Gas 
128 Electricity
lol
$31 Summary Volume
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