BOARD OF TRADE

## THE REPORT ON THE

## CENSUS OF PRODUCTION FOR 1958

Part 118<br>MISCELLANEOUS MANUFACTURES OF PAPER AND BOARD

Presented by the Board of Trade to Parliament in pursuance of the
Statistics of Trade Act, 1947 ( 10 \& 11 Geo. 6 Ch.39, Sec.7)

## LONDON: HER MAJESTY'S STATIONERY OFFICE 1961

TWO SHILLINGS NET

These nores give only the main information which is needed for interpreting the census figures.
俍 Fuller explanations are given in a separate
Census of Production for 1958). CHANGES IN THE 1958 CENSUS

Some changes were introduced in the 1958 census,
and 1958 figures.
Returns firms employing 25 or more persons, instead of as previously, from firms employing 11 or mor persons.
The The coverage of firms' returns for 1958 was in
many cases rather wider the for 1954 . In bo then years the census was based on the estab1i shment,
comprising in most cases the whole of the premise
 lar address (e.g. a factory or mine); but of fices,
warehouses, 1aboratories, ett. at addresses separate warehouses, 1aboratories, etc. at addresses separate
from the works were treated as part of the establ
ishent ishment. For 1958, but not for 1954, firms were
asked to include also, in all sections of their asked o include also, in all sarticulars relating to merchanting or
returns, partion
factoring cantens factoring, canteens operated by them, and other
ancillary activities, such as botting, packing, and
the manufacture of containers for packing their own anciliary activities, such as boting, packing, and products, whether or not these activities were
carried on at the same address as the works, unless TERMS USED IN TH
CAPITAL EXPENDITURE
The expenditure on new building work shown
excludes the cost of land and existing buildings excludes the cost of 1 and and existing buildings
purchased; for plant, machinery and vehicles both purchased;
new and second-hand items are included. The value
is that charged to capital account during the year is that charged to capital account during the year,
including any transport and installation cost involved. Capital expenditure in respect of estab-
ishment
in Great Britain where production had not 1ishments in Great Britain where production had not
started before the end of the year is included in
Thble Table 1

CHARACTERISTIC PRODUCTS (See the description of the
method of classification before List of Tables)
EMPLOYMENT
Working propri etors members of their families who worked in the business without receiving fixed wages or salaries; but
persons working less than half the normal hours are
excluded (ii) Employees
headings of $(a)$ administrative headings of (a) administrative, technical and
clerical employees and (b) operatives. The figures clerical employes and (b) operatives. The figures
relate to persons on the pay-roli (i.e. whose National Insurance cards were held by employers),
whether full-time or part-time employes. The figures for 1958 include, but those for 1954 exclude, persons engaged in merchanting or factor-
ing, and canteen workers. , and canteen workers.
ployees includative, technical and clerical em-
foremen foremen; research, experimental, development,
technical and desi gn emploner tives); draughtsign employees (other than opera-
tond tracers; travellers; and office (including works off fice) employees.
Operatives include all other classes of emOperatives include all other classes of em-
ployes, that is, broadiy speak ing, all manual wage earness. They include those employed in and about
the factory or works. houses, transport work, stores, warehouses and, for
tor
1958, canteer 19os, canteens; inspectors, viewers and similar
workers, maintenance workers; and cleaners. Operatives engaged in outside work of erection,
fitting etc. are also included, but outworkers (i.e. fitting etc. are also included, but outworkers (i.e.
persons employed by the firm who worked on material
they were conducted by a separate company, or by a
separate department with a separate set of accounts; building and engineering maintenance departments
were treated similarly. Selling and transport were treated similarly. Selling and transport
departments were treated in this way both for 1954 department while the effect of wincluthing these
and 1958 . While
further ancillary activities was generally to further ancillary activities was generally to
produce higher figures for employment etc, the
reporting of separate figures for merchanted goods reporting of separate figures for merchanted goods
led to the exclusion of some fi ms who proved to be led to the exclusion of some firms who proved to be
merchants with only minor productive activities. Changes made for 1958 in the instructions governing the making of returns for two or more
establishments operated by the same firm permitted estabined returns to bee made more freely than in
combined
previous censuses. Combined returns were accepted previous censuses. Combined returns were accepted
covering establishment in the same census industry, and situated in the same country (i.e. England,

The 1954 figures have been re-tabulated to correspond as ciosely as possibie to those for 1958 , correspondence is not always exact.
CENSUS REPORTS
supplited by the firm in their own homes, etc.) are (iii) Total employment
This is the sum of the ployees and the number of average number of ementerpaise
TERPRISE The term enterprise is used in this report to mean one or more firms under common ownership o control as defined in the Companies Act, 1948 . An
enterprise normally consists either of a single firm, or of a holding company together with its
subsidiary companies. subsidiary companies.
entries
The number of entries shown in Tables 4, 5 and a particular output or production heading were
recorded. The number of entries is less than the ecorded. The number of entries is 1 ess than the
orresponding number of establi shments to the extent corresponding number of establi isments to the extent
that combined returns were made covering more than ne of the establishments concerned.
stablishment
In most cases an establishment comprises the hole of the premises under the same ownership or
nanagenent at a particular address (e.g. a factory or mine). Off fices, warehouses, 1 aboratories and ther ancillary places of business at a separate
address from the works were treated as part of the establi shment.
inte ruediate phoducts
For some industries figures are given showing
the total quantities made during the year of importne total quantities made during the year of import e further processed in the establishments in whic hey are produced, whe ther or not they are also
ometimes sold. They include also goods produce from materials supplied by other fi ms.
haterials and fuel
The totals shown include the cost of all purroduction, and of fuel (inclunding oit, gas and 1 ighting and transport (where carried out by firms

net output
The net output of an industry represents the duction and includes for 1958 the process of prargin on
any merchanted or factored goods sold: it con stitetes the fund from which wages, salaries, rents rates and taxes, advertising and other selling
expenses, and al other similar charges have to be
met, as well as depreciation and met, as well as depreciation and profits. There is
no appreciable duplication in net output.
Net output was normally obtained by taking the Net output was no rmally obtained by taki ing the
total value of sal es and work done (including, for
1958, the value of merchanted foods sold 1958, the value of merchanted goods sold and canteen
takings); adding the value of stocks at the end of
the eyear and deducting their value to the the year and deducting their value at the beginning
of the year, and deducting also so the cost
materials and materials and fuel purchased (including, for 1958 ,
the value of goods purchased for merchanting and
canteen supplies), payments for work given out to


NET OUTPUT PER PERSON EMPLOYED
The figures for net output per person employed
are derived by dividing net output by total employ-
PRINCIPAL PRODUCTS (See the description of the
method of classification before List of Tables) sales
Sales include goods made by the business covered by the return, those made for it by out-
Workers or by other firms from materials given out
to them (sometimes described as goods made on to them (sometimes described as goods made on
commission), and waste products sold.
or othy machinery
ound
businer capital items produced for use in the business covered by the return are also included,
the value beeng that adopted in the firm capital
account for income tax purposes he account for income tax purposes. Goods sold wi thout
being subjected to any manufacturing process (merr-
chanted or factored) and canteen takings are in-
 sales of merchanted or factored goods were less than
$\{5,000$ firms were permitted to include them with
the figures for sales of goods of their own pro-
duction.

The value shown for sales is the net selling
SYMBOLS
The fed
Toll
The following symbols are used throughout the
eports: for not available for nil or nelligible (less than half the
final digit shown)
value, defined as the amount charged to customers
whether on an ex-works or del ivered basis, net of any trade discounts, agents' commissions, allowances
for returnable cases, purchase tax, etc.; the net
amount charged for perinater amount charged cases, purchase tax, etc.; the net
aoods charged on orials is included.
Godelinered Goods charged on a delivered basis to customers
overseas, are included at the f.o. b. Value. For
work done on conmission or for the trade, the value show is the net anount or forged. With a fee the exceptue
ions, receipts for business and other services are not included.
To the extent that the finished services are To the extent that the fini shed products of one another, total figures of the value of sales (and of
materials and fuel purchased) include an el ement of materials and
duplication.
STOCKS AND MORK IN PROGRESS
The values shown are the income tax values
of stocks of products on hand for sale, and of
materials and fuel, at the beginning and end of materials and fuel, at the beginning and end of
the year of return. For 1958 , but not for 1954,
they include any they include any stocks of goods held for merprogress at the two dates is also usually shown.
This excludes any progress payments made to subThis excludes any progress payments made to sub-
contractors, and no deduction is made on account of
progress payments received. contractors, and no deducti.
progress payments received.

## Thansport PAYMENTS

credited during the year tor total amount paid outwards trand or
of finisher of finished goods sold and inwards transport of
materials and fuel to other fi fms, pund to any They include payments organisation of the same firm, not coverransport
return, but exclude the value of transport by the
provide by ent
 for inwards and outwards carriage by all forms of of
inland transport inland transport, that is railways, road haulage,
canals, coast-wise shipping, ai r, etc. Payments
made for sea freight made for sea freight on goons sold to customers
overseas and on materials and fuel purchased from
overseas and whage and salahies
operatives and to amounts paid during the year to clerical employees. Payments to technical and cierical employees. Payments to working pro-
prietors, whether calied salaries or not, are
excluded. The values shown include all overtime excluded. The values show include all overtime
payments, bonuses and comissions, whether paid
regularly or not, and no deduction is made for income tax, insurances, contributory pensions, etc. expenses, lodging allowents in kind, etc. is excludelling
Fi gures are also etc. Pigures are a1so shown for average salaries
1958 . For head for the week ended 25 th October,
For paid monthy, the figures are 1958. For staff paid monthly, the figures are
based on payments made in October, 1958. Where payments related to periods other than a week or Only those approses and cormi ssions actually paid in in
the period are incturned
work given out
paid The figures shown represent the total amount paid for work done by othere firms on materials
suppli ed to them, and al so by firms own establish
ments for which separate retin do not include separate returns were made. They do not include payments to individual outworkers or
payments for business and other services.

Rounding of figures
The fi gures in the tables have, where necessary,
been been rounded to the nearest final di ghit. Theressary, may,
therefore, be apparent slight discrepanci the surs, be apparent slight discrepancies between
shown.

The Report on the Census of Production for 1958

## Part 118 MISCELLANEOUS MANUFACTURES OF PAPER AND BOARD

This report on the Miscellaneous Manufactures of Paper and Board Industry relates to establishments engaged in the printing of wallpaper; paper bags; manufactured stationery (writing pads, envelopes, manuscript books, account books, office and school stationery, cardboard
index cards and tabulating machine cards); and other paper, cardboard or papier maché goods but index cards and tabulating machine cards); and other paper, cardboard or papier mache goods but
not including boxes or cartons. The industry corresponds to minimum list heading 483 of the not including boxes or cartons. The industry corresponds to minimum ist ind en used for the first time in the 1958 Census.

This industry corresponds to Industries 10G (Wallpaper) and 10I (Manufactured Stationery, Paper Bag and Kindred Industries) in the reparts on the last detailed Census of Production for 1954, but transparent regenerated cellulose film, formerly included in this industry, now forms part of minimum list heading 499 and is included in the report onlatince machine cards, formerly Industries (Part 127). Manuscript books, account books and tabulating macking, etc.), are now included in this industry.

Cardboard boxes, cartons and fibreboard packing cases are the subject of a separate industry report (Part 117).

For 1958, returns in full detail were required only from firms employing twenty-five or more persons and most of the tables in this report relate only to these larger firms. This is an important change from previous censuses when returns in full detail were required from firms employing eleven
given in Table 1.

The figures given for 1954 correspond as closely as possible to those collected for 1958 but the correspondence is not exact, especially in respect of the small firms who gave only limited information. Some other changes introduced in the 958 Census also affect the com.

METHOD OF CLASSIFICATION
This industry is defined in terms of its principal products which are those shown in Table 4. A census return was classified to this industry if the sales of the principal products of this industry accounted for a greater proportion of its output than the principal products of any other industry. Where, however, the application of this rule would have resulted in a change
of classification between 1954 (on the revised basis) and 1958, the return was classified to the same industry as for 1954 unless the output of principal products in the new industry was one third more than in the old; this modification of the general rule was designed to avoid dis continuities as the result of marginal changes of output between the two censuses. Sales of erchanted products and of non-specific items such as waste products, work done and canteen takings were not taken into account in classifying returns.

A similar procedure was followed in classifying to the sub-divisions of the industry shown in Table 2, the sub-divisions being defined in terms of their 'characteristic products'. The numbers shown in the left hand column of Table 4 identify the sub-division of which the item is a
characteristic product. The total value of sales of characteristic products shown in Table 2 includes, besides the products which define the sub-divisions, other items of output assumed to be closely, related to them, e.g. waste products and non-specific work done, but such items were no generally taken into account in determining the classification to sub-divisions.

| Table No. | Title | Page |
| :---: | :---: | :---: |
| 1 | Industry summary: United Kingdom. Estimates for all firms | 118/3 |
| 2 | Analysis by sub-divisions of the industry | 118/4 |
| 3 | Analysis by size of enterprise within the industry. 1958 | 118/6 |
| 4 | Sales of principal products of the industry by larger firms. including sales by establishments classified to other industries | 118/7 |
| 5 | Sales of principal products of the industry by establishments classified to other industries | 118/9 |
| 6. | Sales of other than principal products by larger firms in the industry | 118/10 |
| 7 | Total make of intermediate products, 1958 | Does not apply |
| 8 | Employment and salaries, etc. for the week ended October 25, 1958 | 118/11 |

Industry summary: United Kingdom

|  |  | Unit | 1954 | 1958 |
| :---: | :---: | :---: | :---: | :---: |
| Number of enterprises |  | No. | .. | 614 |
| Number of establishments |  | . | .. | 727 |
|  | Soods produced and work done | £. 000 | 116.937 | 162.804 |
| Sales | $\{$ merchanted goods and canteen takings | . |  | 8.389 |
| Purchases of materials and | fuel (b) | . | 68,403 | 98.750 |
| Products on hand | \{ change during year | . | + 827 | + 1.245 |
| for sale (b) | end of year | . | 4,350 | 8,606 |
| Work in progress | \{ change during year | " | 351 | + 49 |
| Work in progress | end of year | . | 2.098 | 2.799 |
| Stocks of materials | \{change during year | $\cdots$ | + 1.817 | - 610 |
| nd fuel | end of year | . | 11.154 | 14,311 |
| Payments for work done on | materials given out | " | 709 | 749 |
| Payments for transport |  | " | 2.497 | 4.030 |
| Net output |  | " | 48.325 | 68.347 |
|  | $\int$ operatives | Th. | 50.0 | 55.6 |
| Average number employed (c) | $\left\{\begin{array}{l}\text { other employees } \\ \text { total, including working proprietors }\end{array}\right.$ | . | 13.4 | 16.3 |
|  |  | . | 63.6 | 72.0 |
|  | $\left\{\begin{array}{l}\text { of operatives } \\ \text { of other employees }\end{array}\right.$ |  | $\begin{array}{r} 16,877 \\ 7.882 \end{array}$ | $\begin{aligned} & 24,031 \\ & 11,187 \end{aligned}$ |
| Wages and salaries |  |  |  |  |
| Capital expenditure (d) |  |  |  |  |
| New building work | $\left\{\begin{array}{l} \text { acquisitions } \\ \text { disposals } \end{array}\right.$ | $\cdots$ | 612 | 1.830 |
|  |  | " | 2,651 | 4. 574 |
| Plant and machinery |  | . | 132 | 157 |
| Vehicles | $\left\{\begin{array}{l} \text { acquisitions } \\ \text { disposals } \end{array}\right.$ | " | 410 | 773 |
|  |  | " | 128 | 344 |
| (a) For 1958, estimates in respect of returns from small firms and unsatisfactory returns accounted for about 6 per cent. of the total figures in which they were incorporated. A summary of the detailed returns received is given in Table 2. <br> (b) Goods for merchanting and canteen supplies are included for 1958 but excluded for 1954. |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| (c) Persons ongaged in merchanting or factoring and canteen workers are included for 1958 but <br> (d) Including for $1958^{\circ}$, expenditure in Great Britain for establishments not yet in production. such expenditure was reported for 1954. |  |  |  |  |

s by sub-division

|  | Unit | Sub-divisions of the industry (b) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Wallpaper$\qquad$ 10 |  | Paper bags and multiwall paper sacks <br> 20 |  |
|  |  | 1954 | 1958 | 1954 | 1958 |
| Number of enterprises (c) | No. | 10 | 11 | 58 | 53 |
| Number of establi shments | " | 19 | 20 | 70 | 68 |
| Sales $\quad\left\{\begin{array}{l}\text { goods produced and work done }\end{array}\right.$ | \&. 000 | 9.933 | 15.577 | 26,289 | 35.722 |
| Smerchanted goods and canteen takings | " | .. | 22 | .. | 1.453 |
| Sales of characteristic products | " | 9.778 | 15,571 | 23,097 | 31.746 |
| Purchases of materials and fuel (d) | * | 5.512 | 8.504 | 19.157 | 26.688 |
| Products on hand $\quad\left\{\begin{array}{l}\text { change during year }\end{array}\right.$ | $\cdots$ | + 99 | + 330 | + 210 | $+\quad 231$ |
| for sale (d) ${ }^{\text {d }}$ at end of year | - | 685 | 1.111 | 828 | 1.557 |
| Work in progress $\quad\left\{\begin{array}{l}\text { change during year }\end{array}\right.$ | $\cdots$ | + 14 | + | + 63 | + 44 |
| Work in progress $\left\{\begin{array}{l}\text { at end of year }\end{array}\right.$ | - | 60 | 61 | 254 | 332 |
| Stocks of materials $\quad$ change during year | " | + 55 | + 22 | + 514 | - 465 |
| and fuel (d) \{ at end of year | " | 772 | 1.168 | 2.765 | 3.678 |
| Payments for work done on materials given out | . | 18 | 5 | 50 | 64 |
| Payments for transport | " | 299 | 470 | 524 | 832 |
| Net output | . | 4.270 | 6.974 | 7.345 | 9.401 |
| operatives | No. | 4.345 | 5.100 | 7.771 | 8.850 |
| Average number employed (e) $\quad\left\{\begin{array}{l}\text { other employees }\end{array}\right.$ | * | 847 | 1.033 | 1.681 | 1.923 |
| total, including working proprietors | - | 5.192 | 6.133 | 9.457 | 10.779 |
| Net output per person employed | £ | 822 | 1.137 | 777 | 872 |
| Wages and salaries $\quad$ of operatives | £ 000 | 1.676 | 2.488 | 2.549 | 3.716 |
| Wages and salaries \{of other employees | . | 478 | 680 | 1.159 | 1,350 |
| Wages and salaries $\quad\left\{\begin{array}{l}\text { operatives }\end{array}\right.$ | $\varepsilon$ | 386 | 488 | 328 | 420 |
| per head $\begin{aligned} & \text { Other employees }\end{aligned}$ | " | 564 | 658 | 690 | 702 |
| Capital expenditure (f) |  |  |  |  |  |
| New building work | £. 000 | 21 | 384 | 63 | 235 |
| Plant and machinery $\left\{\begin{array}{l}\text { acquisitions }\end{array}\right.$ | * | 104 | 326 | 423 | 622 |
| ( disposals | - | 1 | 2 | 33 | 39 |
| Vehicles $\quad$ acquisitions | . | 23 | 52 | 60 | 87 |
| Vericles disposals | . | 3 | 18 | 17 | 29 |

[^0]of the industry (a)

|  | pads. plain and <br> rds |  | leaf <br> letter <br> index <br> , e <br> tc. <br> 2 |  | $\begin{aligned} & \text { manu- } \\ & \text { from } \\ & \text { regen- } \\ & \text { llulose } \end{aligned}$ | Other424 |  | Total |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1954 | 1958 | 1954 | 1958 | 1954 | 1958 | 1954 | 1958 | 1954 | 1958 |
| 38 | 40 | 93 | 75 | 6 | 12 | 142 | 120 | 347 | 299 |
| 50 | 58 | 102 | 90 | 9 | 17 | 178 | 156 | 428 | 409 |
| 18.803 | 28,182 | 19.548 | 21.214 | 2,823 | 6.601 | 33.216 | 46.700 | 110.612 | 153.997 |
|  | 930 | .. | 2.805 | .. | 300 | .. | 2.427 | .. | 7.935 |
| 12.422 | 16.476 | 14.851 | 18,293 | 2.797 | 5.338 | 29.110 | 40.864 |  |  |
| 10,086 | 15.289 | 8.962 | 10,921 | 2.040 | 4.429 | 18.945 | 27.577 | 64.703 | 93.408 |
| + 249 | + 121 | + 92 | - $\quad 2$ | + 7 | + 38 | + 126 | + 458 | + 782 | + 1.177 |
| 978 | 1.827 | 722 | 1.088 | 34 | 339 | 868 | 2.218 | 4.115 | 8.140 |
| + 61 | - 7 | + 128 | + 21 | + 6 | - 49 | + 61 | + 35 | + 332 | + 47 |
| 441 | 629 | 762 | 822 | 23 | 146 | 444 | 657 | 1.984 | 2.648 |
| + 266 | - 142 | + 254 | - 1 | + 108 | + 23 | + 523 | - 14 | + 1.719 | - 577 |
| 1.389 | 1.750 | 2.253 | 2.065 | 208 | 414 | 3.165 | 4.462 | 10.551 | 13.537 |
| 182 | 158 | 242 | 303 | 5 | 24 | 173 | 153 | 670 | 708 |
| 324 | 583 | 334 | 425 | 26 | 81 | 855 | 1.421 | 2.362 | 3.812 |
| 8.787 | 13.054 | 10.483 | 12.388 | 873 | 2.380 | 13.952 | 20.453 | 45.710 | 64.650 |
| 8.804 | 11.250 | 10.139 | 9.269 | 539 | 1.704 | 15.814 | 16.491 | 47.412 | 52.664 |
| 2.726 | 3.909 | 3.841 | 3.845 | 135 | 612 | 3.440 | 4.080 | 12,670 | 15.402 |
| 11.537 | 15.167 | 13.986 | 13.123 | 674 | 2.316 | 19.268 | 20,574 | 60.114 | 68.092 |
| 762 | 861 | 750 | 944 | 1.295 | 1.028 | 724 | 994 | 760 | 949 |
| 3.000 | 4.885 | 3.678 | 4.039 | 190 | 774 | 4.898 | 6.865 | 15.990 | 22,768 |
| 1.465 | 2.491 | 2.242 | 2.684 | 84 | 468 | 2.038 | 2.926 | 7.467 | 16.599 |
| 341 | 434 | 363 | 436 | 353 | 454 | 310 | 416 | 337 | 432 |
| 538 | 637 | 584 | 698 | 626 | 764 | 592 | 717 | 589 | 688 |
| 11 | 143 | 74 | 216 | 2 | 19 | 409 | 691 | 579 | 1.687 |
| 500 | 543 | 425 | 423 | 54 | 365 | 1.001 | 2.044 | 2.508 | 4.323 |
| 9 | 36 | 41 | 17 | 2 | 12 | 39 | 43 | 125 | 149 |
| 47 | 125 | 85 | 206 | 4 | 18 | 170 | 244 | 388 | 731 |
| 17 | 57 | 36 | 112 | - | 8 | 4, | 102 | 121 | 326 |

(b) The method of classifying returns to sub-divisions of the industry is explained at the beginning of
this report;
the characteristic products of each sub-division are identified in Table 4.
(c) The sum of the the characteristic proucucts of each sub-division are identified in Table 4 .
enterprises made returns for more than one sub-division.
(d)
Goods for
(e) Porsorchanting and canteen supplies are included for 1958 but excluded for 1954 .
(e) Persons engaged in merchanting or factoring and canteen workers are included for 1958 but excluded for
(f) Excluding expenditure at establishments not yet in production

MISCELLANEOUS MANUFACTURES OF PAPER AND BOARD
Analysis by size of enterprise within the industry, 1958

| $\begin{aligned} & \text { Average number } \\ & \text { opployed by } \\ & \text { the enterprise } \\ & \text { in this } \\ & \text { industry (a) } \\ & \hline \end{aligned}$ | Enter-prises | $\begin{aligned} & \text { Estab } \\ & \text { in ish- } \\ & \text { ments } \end{aligned}$ | $\begin{gathered} \text { Total } \\ \text { sales (b) } \end{gathered}$ | $\begin{gathered} \text { Not } \\ \text { Nu tput } \end{gathered}$ | Employeos |  | Wages and salaries |  | Capital ture (c) | Net out- <br> put per <br> person <br> employed <br> (a) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Operatives | Others | Operatives | Others |  |  |
| 25-49 | $\begin{gathered} \text { Number } \\ 68 \end{gathered}$ | $\begin{array}{\|c} \hline \begin{array}{c} \text { Number } \\ 70 \end{array} \\ \hline \end{array}$ | $\begin{gathered} \varepsilon^{\prime} 000 \\ 4.593 \end{gathered}$ | $\begin{gathered} \varepsilon^{\prime} 0000 \\ 1.876 \end{gathered}$ | $\begin{gathered} \text { Number } \\ 2.048 \end{gathered}$ | Number 454 | $\begin{gathered} \varepsilon^{\prime} 000 \\ 759 \end{gathered}$ | $\begin{array}{r} £^{\circ} 000 \\ 332 \end{array}$ | $\begin{array}{r} \varepsilon^{\prime} 000 \\ 225 \end{array}$ | $\begin{aligned} & \varepsilon \\ & 745 \end{aligned}$ |
| 50-99 | 89 | 98 | 13.506 | 5.231 | 5.087 | 1.200 | 1.979 | 828 | 315 | 832 |
| 100-199 | 67 | 87 | 22.335 | 8.374 | 7.507 | 1.979 | 3.090 | 1.403 | 625 | 883 |
| 200-299 | 22 | 29 | 13.683 | 4. 412 | 4.252 | 1.042 | 1.767 | 797 | 403 | 833 |
| 300 - 399 | 13 | 22 | 10.611 | 4,677 | 3, 547 | 987 | 1,575 | 686 | 388 | 1,032 |
| 400-499 | 14 | 26 | 15,531 | 7.062 | 4.992 | 1.342 | 2.164 | 1.006 | 1.020 | 1,115 |
| 500 - 999 | 15 | 23 | 20,302 | 8.942 | 7.900 | 2.041 | 3.207 | 1.238 | 1.606 | 899 |
| 1.000 and over | 11 | 54 | 61,371 | 24,076 | 17.331 | 6.357 | 8.226 | 4,308 | 2.158 | 1.016 |
| Total | 299 | 409 | 161.932 | 64,650 | 52.664 | 15,402 | 22,768 | 10,599 | 6.742 | 949 |

(a) Including working proprietors.
(b) Galue of sales of goods (including merchanted goods) ork done, and canteen takings
(c) Capital expendi

Capital expenditure on neer building work and on acquisi wition of plant, machinery and vehicles. Excluding
expenditure for establishments not yet in production.

Footnotes to Table
(a) The number given is that of the sub-division of which the item is a characteristic product.
The sales shown are total sales by larger firms, not merely sales by establishments classified to

The sales shown
the sub-division.
(b) So far as recorded separately.
(c) Including in 1954 jompot covers, bottle caps. discs, etc. of transparent cellulose film.
(d) Excluding output of establiser

(f) Celliulose wadding solld as such and manu factures therefrom were not separately recorded in 1954 and
Chave been included in the report on the Paper and Board Industry. The figures shown in this repor
hove

, see the report on the Weaving of Cotton, Linen and Man-mada
(i) and treated as a principal product of the Paper and Board Industry. ${ }^{\text {and }}$, was separately distinguished

This figure represents the total number of returns made by larger firms in this industry. Which is
less than the total number of estali ishments shown in Table 2 on account of combined returns
covering more than one establishment.

Sales of principal products of the industry by larger fims, including sales by establishments classified to other industries

| $\begin{gathered} \text { Indus try } \\ \text { sub- } \\ \text { division } \\ \text { (a) } \end{gathered}$ |  | 1954 |  | 1958 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | value |  | Entries |
| 10 |  | Th.rolls | \& 000 | Th. rolls | \&.000 | Number | Number |
|  | Paper hangings, printed and/or embossed including heavy relief goods not made on wallpaper machines | 94,445 | 9.538 | 115.448 | 15.400 | 11 | 11 |
| 10 | Plain lining paper hangings |  |  | .. | 47 | 5 | 5 |
| 10 | Retail pattern books (b) |  | 232 | .. | 135 | .. | .. |
| 31 | Notepaper and pads $\quad\{$ | $\underset{151}{\mathrm{Th} . \mathrm{cot}}$ | 1.571 751 | $\underset{192}{\text { Th.crit. }}$ | 2.228 890 | \} 130 | 134 |
| 31 | Envelopes $\quad\{$ | 619 | 7.356 3.004 | 837 | $\begin{gathered} 9,561 \\ 3.391 \end{gathered}$ | $\}^{121}$ | 123 |
| 31 | Boxed stationery (i.e. notepaper and envelopes packed toge ther in cardboard $\{$ boxes) and compendiums | 29.3 | $\begin{aligned} & 481 \\ & 377 \end{aligned}$ | 31.0 | 652 <br> 132 | \} 15 | 16 |
| 32 | Manuscript books, including ruled exercise books, etc., but excluding account books | 276 | $\begin{aligned} & 3.197 \\ & 2.610 \end{aligned}$ | 365 | 4.241 2.583 | $\} 206$ | 213 |
| 20 | Paper bags (including carrier bags) | 1.894 | 14,519 \{ | 1.923 | 15.149 2.642 | \} 92 | 103 |
| 20 | Multiwall paper sacks | 1,919 | 11.383 | 2.873 | 17.795 | 9 | 11 |
| 32 | Loose leaf binders $\quad\{$ | 20.8 | 839 1.192 | 29.5 | $\begin{array}{r} 988 \\ 1.636 \end{array}$ | $\} 146$ | 156 |
| 32 | Letter files | $\ldots$ | 1.501 | .. | 1.514 | 28 | 28 |
| 42 | Office systems or parts thereof of paper or cardbbard not elsewhere specified |  | 2.525 | 142 | 4.322 | 25 | 25 |
|  | Bobbins and tubes of paper and cardboard | 191 | 2.173 |  |  |  |  |
|  | For textile machinery |  |  |  | 1.983 | 8 | 8 |
| 42 | Other | 285 | $\begin{array}{r} 1,519 \\ 514 \end{array}$ | 431 | $\begin{aligned} & 1.946 \\ & 740 \end{aligned}$ | \} 22 | 23 |
| 42 | Jam pot covers, bottle caps, discs, etc.. of paper and cardboard (c) |  | 728 |  | 826 | 16 | 16 |
| 32 | Labels, tags, plain or printed (d) | .. | 3.171 | . | 4.074 | 43 | 51 |
| 42 | Picture and photo mounts of paper and cardboard | .. | 366 | .. | 409 | 12 | 12 |
| 42 | Pattern cards, dress patterns and transfers of paper | .. | 1.867 | .. | 2.260 | 15 | 16 |
| 42 | Toilet paper | 621 |  | 151752 | 1,680 | 10 | 10 |
|  | In cut sheets |  | 5.400 |  |  |  |  |
| 42 | In rolls |  |  |  | 6. 823 | \} 26 | 27 |
| 42 | Paper rolls and coils other than toilet paper | 114 | $\begin{aligned} & 950 \\ & 410 \end{aligned}$ | 60.9 | $\begin{array}{r} 611 \\ 1,171 \end{array}$ | $\}{ }_{33}$ | ${ }^{3}$ |
| 42 | Cake boards, dish papers, d'oyleys, crimped cases for confectionery and similar fancy paper goods | 53.4 | $\begin{aligned} & 824 \\ & 923 \end{aligned}$ | 85.5 | $\begin{array}{r} 1.533 \\ 987 \end{array}$ | \} 23 | 23 |

TABLE 4 (contd.

| $\begin{gathered} \text { Indus try } \\ \text { sub- } \\ \text { division } \\ \text { (a) } \end{gathered}$ |  | 1954 |  | 1958 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value | Entor- | Entries |
|  |  | Th. cwt. | \&. 000 | Th.cwt. | ع'000 | Number | Number |
| 42 | Bonbons, crackers and paper novelties | . | 1.454 | .. | 1.242 | 21 | 21 |
| 42 | Paper yarns, cords, twine, etc. \{ | 74.5 | $\begin{aligned} & 614 \\ & 337 \end{aligned}$ | 88.2 | 999 | \} .. | 6 |
| 42 | Gummed etc., tape, printed and unprinted | 210 | 1.856 | 334 | 2.753 | 7 | 7 |
| 42 | Vulcanised fibre, sheets, strips, etc. | 48.8 | 746 | .. | 1.206 | 5 | 5 |
|  | Articles manu factured from transparent regenerated cellulose film |  |  |  |  |  |  |
| 41 | Bags ${ }^{\text {a }}$ ( | 76.9 | 2.669 415 | 117 | 4.425 1.513 | \} 26 | 28 |
| 41 | $W_{\text {rappers }}$ | 31.6 | 1.036 | 91.5 | 2.990 | 12 | 15 |
| 41 | Other (including jam pot covers, etc.) (e) | 48.5 | 1.733 \{ | 19.9 | ¢ 1.057 | $\} 10$ | 11 |
| 42 | Articles manufactured from cellulose wadding (serviettes, paper towels, handkerchiefs and facial tissues. etc.) (f) (g) | 302 | $2.503\{$ | 324 | 4.158 940 | \} 26 | 26 |
| 32 | Cards for card index equipment | .. | 724 | . | 261 | 15 | 15 |
| 32 | Tabulating machine cards | . | 1.737 | .. | 2.436 | 141 | 145 |
| 32 | Account books, etc. \{ | 45.9 | $\begin{array}{r} 584 \\ 1.407 \end{array}$ | 30.3 | 1. 1.267 | \} 231 | 240 |
| 32 | Counter check books. continuous invoice forms and the like | 78.0 | ${ }_{2}^{1.280}$ | 96.2 | - ${ }_{2,938}^{1.693}$ | \} 22 | 22 |
| 42 | Purchased wrapping paper, cut and packed etc. | 147 | 1.024 | 68.8 | 441 67 | $\} 21$ | 21 |
| 42 | Purchased paper, crêped, corrugated, crinkled, etc. (h) | 790 | 4.175 488 | 486 | 2.707 678 | \} 13 | 15 |
| 42 | Purchased paper, gummed | 232 | 2,408 | 229 | 1.981 | 7 | 7 |
| 42 | Other manu factures of paper or cardboard, not specified above |  | 3.790 | .. | 5.601 | 58 | 61 |
| ${ }^{31}$ | Unclassified manufactured stationery | .. | 2.148 | .. | 2,938 | 109 | 110 |
|  | Unclassified manufactures of paper and board | .. | 1. 553 |  | 3.076 | 52 | 53 |
|  | Other principal products | . | 195 |  | 945 | 57 | 59 |
|  | Waste products |  | 508 |  | 609 | 170 | 178 |
|  | Work done on commission, sub-contract work, etc. |  | 391 |  | 582 | 40 | 40 |
|  | Total |  | 118.924 |  | 159.707 | .. | .. |
|  | Sales in other industries (see Table 5) |  | 16.782 |  | 17.119 | .. | .. |
|  | Principal products of this industry sold by establishments in the industry |  | 102.142 |  | 142,588 | 299 | 329 (i) |


| TABLE 5 Firms employing 25 or more persons: United Kingdom |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4 | 1954 |  | 1958 |  |  |  |
| 9093 | Quantity | Value | Quantity | Value | Entries | Principal industries in which produced (a) |
|  | Th. cwt . | \& 000 | Th. cwt. | \& 000 | Number |  |
| Notepaper and pads \{ | $\stackrel{4.6}{ }$ | 75 391 | 4.1 | 83 299 | \} 101 | 120 |
| Envelopes \{ | $\stackrel{43.4}{ }$ | ${ }_{415}^{491}$ | 29.8 | 319 483 | \} 74 | 120 |
| Manuscript books, including ruled exercise books. etc. | 51.1 | $\begin{array}{r} 799 \\ 1.198 \end{array}$ | 56.9 .. a | $\begin{array}{r} 986 \\ 1.114 \end{array}$ | $\}^{169}$ | 120 |
| Papar bags (including carrier bage) $\{$ | 210 | $\begin{array}{r}1.346 \\ \hline 246\end{array}$ | $\stackrel{207}{\square}$ | ${ }_{846}^{1.457}$ | \} 45 | 116. 117. 120 |
| Loose leaf binders <br> Letter files | 1.6 | 153 203 76 | $\}$. | 268 | 123 | 117. 120 |
| Office systems or parts thereof of paper or cardboard not elsewhere specified | .. | 42 | .. | 112 | .. | 117. 120 |
| Bobbins and tubes of paper and cardboard | 23.8 | 106 126 | $\}$.. | 567 | .. | 116 |
| Jam pot covers, bottle caps, discs, <br> etc.. of paper and cardboard | .. | 70 | .. | 76 | 8 | 117 |
| Labels, tags, plain or printed | .. | 1.001 | .. | 1.717 | 30 | 13. 117 |
| Paper rolls and coils including toilet paper | $\stackrel{29.8}{ }$ | $\begin{gathered} 174 \\ 48 \end{gathered}$ | 14.2 | $\begin{gathered} 107 \\ 51 \end{gathered}$ | \} | 116. 117. 125 |
| Cake boards, disi papers, d'oyleys, rimped cases for confectionery and similar fancy paper goods; bonbons. orackers and paper novelties | .. | 230 | .. | 238 | 9 | 13. 116,120 |
| Articles manufactured from transparent regenerated cellulose film | 39.8 | 1.359 | ${ }^{89.3}$ | 2.759 | 17 | 116. 117. 127 |
| Articles manufactured from cellulose wadding (serviettes, paper towels. handkerchiefs and facial tissues, etc.) | 153 | 1.027 | .. | 59 | .. | 116, 120 |
| Cards for card index equipment | .. | 470 |  |  |  |  |
| Tabulating machine cards |  |  |  | 282 | 137 | 120, 125 |
| Account books. etc.. counter check books, continuous invoice forms and the like | 9.2 | $\begin{array}{r} 293 \\ 1.041 \end{array}$ | 10.9 | $\begin{aligned} & 277 \\ & 918 \end{aligned}$ | $\} 209$ | 120 |
| Purchased wrapping paper, cut and packed etc. | .. | 245 | .. | 62 | .. | 116. 117 |
| Purchased paper. gummed; and gummed etc., tape, printed and unprinted | 48.2 | 450 | 68.8 | 417 | .. | 116. 117 |
| Other manufactures of paper and cardboard, not specified above | .. | 1.991 | .. | 774 | 20 | 63. 109, 120 |
| Unclassified manu factured stationery | .. | 1.471 | .. | 1,260 | 102 | 117. 120 |
| Unclassified manufactures of paper and board | .. | 823 | .. | 1.591 | 42 | 116. 117. 120 |

(93842)

TABLE 6

|  | 1954 |  | 1958 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  | Th. cwt. | \&. 000 | Th.cwt. | ¢.000 |
| Paper and board | .. | 1.505 | .. | 1.737 |
| Oiled, waxed and other waterproof wrappings | 152 | 1.212 | ${ }^{125}$ | 816 327 |
| Boxes and cartons of paper and cardboard and fibreboard packing cases | .. | 1.662 | . | 1.315 |
| Show cards, price tickets, etc. | .. | 415 | . | 1.019 |
| Christmas oards. greetings oards and calendars | ${ }_{\text {ith }}^{\text {Thross }}$ | 334 | ${ }_{\text {Th.gross }}$ | 316 |
| Albums and the like | .. | 174 | .. | 240 |
| Toys and games | .. | 188 | .. | 757 |
| Miscellaneous stationers ${ }^{\text {a }}$ goods | .. | 204 | .. | 314 |
| Plastics moulding and fabricating |  |  | .. | 1.277 |
| Other goods |  | 1.338 |  | 1.606 |
| Work done for the Printing and Publishing. Bookbinding. Engraving, etc. Industries |  |  |  |  |
| Printing |  |  |  |  |
| Main materials supplied by firms doing the work | .. | 361 | .. | 468 |
| Main materials supplied by customers | .. | 741 | .. | 936 |
| Other work (stamping, blocking, binding, etc.) |  | 339 |  | 282 |
| Total value of goods sold without being subjected to any manufacturing process (merchanted or factored) | .. | . |  | 7.616 |
| Canteen takings |  | . |  | 319 |
| Total |  | .. |  | 19,344 |

```
Part
    1 Introductory Not
    *)
    Chalk, Clay, Sand and Gravel Extraction
    $5 Metaliiferous Mining and Quarrying
    8 Grain Millin
    B Bread and F1, 
*)
    22 Sugar
        a. Chocolate and Sugar Confectioner
    Fruat and
    Snimal and Poultry Foods
17 Starch and Miscellaneous Food Industries
17 Starch and Miscella
*)
l
Coke Ovens and Manu factured Fu
lol
25 Dyestuffs
lol
lol
$0, Toilet Preparations
31 Explosives and Firemorks
lol
lol
36 Polishes
$37 Gelatine. Adhesives, etc. 
lol
l
lol
42 Agricultural Machinery (except Tr
44 Enginers' Small To,
lol
*)
\% Mechanical Handling Equipment 
$, (1)
52 Ordnance and Sma 11 Arms
```



```
5 Instruments. etc.
S5 Watches and Clocks
57 Insulated Wires and Cables
\,
*)
62 Shipbuilding and Marine Engineering
lol
CMcle Cycle, Threew
65 Aircraft Manu facturing and Repairing
lol
l
```

Part
70 Cutlery
71 Bolts, Nuts. Screws. Rivets, etc
72 Wire and Wire Manufactures 72 Wire and Wire Mans, Mive
73 Cans and Me tal Boxactures 73 Cans and Metal Boxes
74 Jewellery. Plate and Refining of Precious 75 Metals 75 Miscelligneous Metal Manufactures
76 Production of Man-made Fibres 77 Spinning and Doubling of Cotton, Flax and 78 Weaving of Cotton, Linen and Man-made Fibres
79 Woollen and Worsted
89 Woullen and Worsted
81 Rope. Twine and Net
82 Hosiery and Other Knitted Goods
${ }_{84}^{83}$ Lace
85 Narrow ${ }^{86}$ Fabrics
86 Household Textiles and Handkerchief
87 Household Textiles and
Canvas Goods and Sack
${ }^{88}$ Textile Finishing
88 Textie Finishing
89 Asbestos
90 Miscellaneous Textile Industries
90 Miscellaneous Textile Industries
91 Textile Converting
92 Leather (Tanning and Dressing) and
92 Leather (Tanning and Dressing) and
Fellmongery
Fellmongery
93 Leather Goods
${ }^{93}$ Leath



99 Dresses, Lingerie, Infants' Wear, etc.
100 Hats. Caps and Millinery
101 Corsets and Miscollaneous Dress Industrie
101 Corse ts
102 Gloves
103 Footwear
03 Footwear
104 Bricks.
105 Pottery
106 Glass
107 Cement
107 Cement
ard
08 Miscellaneous Building Materials, etc.
109 Miscell
110 Timber
Furniture and Upholster
11 Furniture and Upholstery
12 Bedding. etc.
12 Bedding. etc.
13
Shop and Office Fitting
114 Wooden Containeer ritind Baske ts
15 Miscellaneous wood and Cork Manu factures

116 Paper and Bourd
117 Cardband Bord
10 Boxes.
Packing Cases
18 Manu factures of Paper and Board
Misellaneous Mand
Printing and Publishing of Newspapers and
118 Miscellianeous Manu factures of Paper and Boar
119 Printing and Publishing of News papers and
Periodicals
Periodicals P1
21 Engravi
22 Rubboreum
Linoleut
122 Linoleum, Leather

124 Tops. Games and Sports Equipment
125 Miscellaneous Stationers ${ }^{\text {Gin }}$ Goods
126 Plastics Moulding and Fabricating
127 Miscellaneous Manu facturing Industries
28 Miscellaneous
Construction
128 Const
130 Gas
130 Elect
130 Glectricity
131 Whetricity
132 Index of Prop Produ
130
32 Index of Propucts
33
Summary Volume
134 Summary Volume
135 Summary Volume

## census of production reports for other recent years

The census reports for earlier years include some items which are not included in the Report o the Census of Production for 1958. The most recent reports are 1 isted below, with an indication o any important items they contain which do not appear in the 1958 Reports. The data in all the se earlier reports

Census of Production for 1951. Surmary Tables Part I (H.M.S.O., 1956. Price 6s. net). No important items which do not appear in the 1958 Reports.

Census of Production for 1951: Surmary Tables Part II (H.M.S.O., 1956. Price 6s. net) Channels of sales. 19
Payments for services, 1948
Shift working, 1951
Power equipment, 19
Analysis of periods covered by census returns.
1948 and 1951.
The Report on the Censuses of Production for 1952 and 1953. Introductory Notes and
volumes. (These volumes are now out of print.) (These volumes are now out of
No important items which do not appear in the
1958 Reports.
The Report on the Census of Production for 1954 Introductory Notes, Index of Products, and 154
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(H.M.S.O. 1956-59. Prices vary, usually from (H.M.S.O., 1956-59. Prices vary, usually from 1s. 6d. to 2 s. net for each booklet). purchased.

Census of Production for 1954: Summary Tables Part I (H.M.S.O., 1958. Price 9s. net)

Gas produced in certain industries
Electricity generated, purchased and sold
Materials purchased: iron and steel: non-
ferrous metals; paint: plastics materials;
cotton and rayon, nylon, etc. textiles; timbe cocking materials; replacement parts for plamt
packing patcking materials; (In formation about purchases of other
etc. aterials is given in The Report on the Census of Production for 1954.)

Census of Production for 1954: Summary Tables, art II (H.M.S.O., 1959. Price 7s. net). Regional analyses of gross output, net output

Census of Production for 1954: Surmary Tables Sales of particular products 8s. net) ducts by certain industries in Scotlund and wales.

The Report on the Censuses of Production fo 1955, 1956 and 1957. Introductory Notes and 3s. 3s. No important items which do not appear in the 1958 Reports.
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[^0]:    (a) The following information relates to small firms (employing fewer than 25 persons) in this industry:

    $$
    \begin{aligned}
    & \text { Number of returns } \\
    & \text { Average nuber of persons employed including } \\
    & \text { working proprietors } \\
    & \text { Manes } \\
    & \text { Females }
    \end{aligned}
    $$

