

## Report on the Census of Production 1963

52 General mechanical engineering

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## 52

General mechanical engineering

Presented by the Board of Trade to Parliament in pursuance of the
Statistics of Trade Act 1947 (10 \& 11 Geo. 6 Cha. 39 Sec. 7)

## Notes

These notes give the main information needed for
interpreting the figures in the industry reports. interpreting the figures in the industry repor
(More detailed information about the Census (More detailed informat ion about the Censuc
is given in a separate booklet - 'Introduct is given in a separate booklet - Introductory
Notes'
Prod 1

## GENERAL INFORMATION

Changes in the 1963 census
There were few changes resulting from amendment
to the Standard Industrial Classification and to the Standard Industrial Classification and
only minor changes in the scope of certain only minor changes in the scope of certain
industry reports compared with 1958. Any such changes are explained in the introductions to the industry reports concerned or by footnotes to the tables.
Industrial Classification
Establishments were classified to industries on
the basis of major activity in conformity the basis of major activity in conformity with
the second edition of the Standard Industrial Classification (Consolidated Edition 1963, incorporating Amendment 1). Each industry was
basically defined in terms of its principal products, these being of a similar nature or
commonly associated in production. Normally, an establissment was classified to an industry
if its sales of the principal products of that industry accounted for a greater proportion of its total sales than did its sales of the prer, where the application of this rule would
ever whem have resulted in a change of classificat ion
between 1958 and 1963, the establishment between 1958 and 1963 , the establishment was
reclassified only if the sales of principal products of the newly predominant industry was
more than one third greater than the sales more than one third greater than the sales of
principal products of the previously predominan principal products of the previously predominan
industry. This modification of the general rule was introduced for 1958 to avoid discontinuities which would result from margina
changes in sales between successive censuses. changes in sales between successive censuses.
The principle of classification by major
output was allo output was also normally followed in compiling
the analys is by sub-divisions of an industry. the analys is by sub-divisions of an industry
In certain industries, classif fication was dealt with in a different way. Details of any
non-standard treatment are given in the intro-non-standard treatment are given in the intr

TERMS USED IN THE CENSUS REPORT
Average number employed
Firms were required to state the number of persons on the payroll (i.e. whose Nat ional
Insurance cards were held by them) on the average during the year of return, whether full$t$ ime or part-time employees. Separate figures and clerical for (a) administrative, technical below). Averages could be calculated from figures relating to the last week of each calendar month; figures shown in respect of the
average number employed relate to the sum of average number employed rellate to the sum of
these averages. Firms were also required to these averages. Firms were also required to
state the number of working proprietors (see
below) where appropriate and these are included below) where appropriate and these are included
in total employment figures. Outworkers are in total
excluded.
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The figures include persons engaged in where particulars in respect of these activities where particulars in respect of these activitie
could not be excluded from the return.
Working Proprietors These include all persons regarded as self-
employed' for National Insurance purposes, and employed for Nat ional Insurance purposes,
members of their families who worked in the business without receiving a fixed wage or salary; but persons who worked less than half
the normal number of working hours are excluded
. For Great Britain, directors working in the business but not in receipt of a definite wage,
salary or commission are included under this heading for 1963 , but are excluded for 1958 .
For Northern Ireland, directors of limited For Northern Ireland, directors of 1 imited 1958 . companies, other than those paid by fee only,
are included for both years.
(Directors paid by fee only are not included in any of the
Employees
(i) Administrative, technical and clerica employees inc lude managers, super intendents
and works foremen; research, experimental, development, technical and design employees (other than operat ives); draughtsmen and
tracers; editorial staff, staff reporters tracers; editorial staff, stadf reporter
canvassers, competition and advertising staff; travellers; and off fice (inciuding
works of ice) employees. For Great works off ice) employees. For Great
Britain, but not for Northern Ireland, Britain, but not for Northern Ireland, the
include also managing and other directors in receipt of a definite wage, salary or
commissio
(ii) Operatives include all other classes of employees, that is, broadly speaking, all
manual wage earners. They include those employed in and about the factory or houses, transport work, stores, warehouses shops and canteens; inspectors, viewers
and similar workers; maintenance workers; and similar workers; maintenance workers;
and cleaners. Operatives engaged in outside work of erection, fitting, etc. are
also included, but outworkers $(i . e$. also included, but outworkers (i.e.
persons employed by the firm who worked in persons employed by the firm who wor
the ir own homes. etc. on materials
supplied by the firm) are excluded. the ir own homes, etc. on materials
supplied by the firm) are excluded.
Information about the numbers of outworker Information about the numbers of outworker
employed was collected only for the gloves
industry. Capital Expenditure
(i) New building work

This represents the cost incurred during the year of new building and other new
construct onal work (including of ice constructional work (including off fice
buildings, canteens and the like used in buildings, canteens and the $l$ ike used in
connection with the business covered by the
return but return but not dwelling houses for employees). The value is that charged to capital account during the year of return;
it includes expenditure on new buildings or it includes expenditure on new buildings o
on the extension or reconstruction of old buildings, the value of work of a capital
nature carried out by firms' own staff and nature carried out by firms' own staff, and
the cost of any nemly constructed buildings
purchased. The figures shown include any legal charges, st
commiss ions, etc.

Notes - continued on pages iii and iv

This Report on the General Mechanical Engineering Industry relates to establishment engaged wholly or mainly in manufacturing ball, roller, needle and similar bearing vehicles and cycles; machinery parts other than those made in association with complete machines, and to establishments undertaking general sub-contract or repair work. The report includes particulars relating to establishments whose products are of such a mixed character that they cannot be allocated elsewhere among the

This industry corresponds to minimum list he Classification (Consolidated edition, 1963).

## TREATMENT OF PARTS

In reports for mechanical engineering industries, a distinction is made between parts sold in association with the sale of complete machines, and other parts sold a similar distinction is made in the Motor Vehicle Manufacturing and Motor Cycle, Three-wheel Vehicle and Pedal Cycle Manufacturing Industries in respect of complete internal combustion engines for use in motor vehicles, motor cycles, etc. and parts
sold. The only parts shown in Table 5 are those included on returns (whether sold. The only parts shown in Table 5 are those included on returns (whethe machines; where the return was classified to another industry, these parts are also shown in Table 5.
Parts of machinery included in returns which showed no sales of complete machines are treated as principal products of this industry whether made by general engineerare treated as principal products of this industry whe
ing firms or by specialist manufacturers of machinery.

Sales of all parts (i.e. whether or not sold in association with the sale of the complete machines) are brought together in Table 14 of the reports covering the

## IETHOD OF CLASSIFICATION

In classifying returns within the mechanical engineering group of industries sales f parts of machines and work done (other than structural and installation work), including repair work, were not taken into account unless they exceeded 80 per cent ndustry). Exceptionally, however, parts of machines were taken into account where the return would otherwise have been classified outside the mechanical engineering group of industries.
The classification of returns to sub-divisions of the industry was by the standard procedure.

For 1963, but not for earlier censuses, the amount charged for erecting and instal ing machinery and plant (other than air-conditioning, heating and ventilating lant) was treated industrial classification of returns.
n interpreting the data in the tables it is essential to bear in mind

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TABLE 1 Industry summary: United Kingdom
Estimates for all firms, 1958 and 1963 (a)

|  | Unit | 1958 | 1963 |
| :---: | :---: | :---: | :---: |
| Number of enterprises | No. | 3,891 | 4,417 |
| Number of establishments | - | 4,062 | 4,759 |
| Gross output | £.000 | 337.875 | 467,618 |
| Net output | , | 186,761 | 272,859 |
| Net output per head | $\varepsilon$ | 996 | 1,287 |
| Sales and work done $\quad\{$ goods produced and work done | \& 000 | 318,775 | 438,018(b) |
| Sales and work done $\quad\left\{\begin{array}{l}\text { merchanted goods and canteen takings }\end{array}\right.$ | , | 15,666 | 28,825 |
| Purchases $\quad\left\{\begin{array}{l}\text { materials for processing and } \\ \text { packaging, and fuel } \\ \text { goods for merchanting and } \\ \text { canteen purchases }\end{array}\right.$ | " | 143,491 | 156,664 23.930 |
| $\begin{aligned} & \text { Payments to other } \\ & \text { organisations } \end{aligned} \quad\left\{\begin{array}{l} \text { for work done on materials given out } \\ \text { for transport } \end{array}\right.$ | . | 6,228 2,753 | 11,019 3,096 |
| Stocks and work in progress |  |  |  |
| $\begin{aligned} & \text { Total stocks and work in } \quad\left\{\begin{array}{l} \text { change during year } \\ \text { progress } \\ \text { at end of year } \end{array}\right. \end{aligned}$ | * | $\begin{array}{r} 4,793 \\ 83,216 \end{array}$ | $+\quad 725$ 117,487 |
| Goods on hand for sale $\quad\left\{\begin{array}{l}\text { change during year } \\ \text { at end of year }\end{array}\right.$ | , | 83,219 $+\quad 1,619$ 18,453 | $\begin{array}{r}17,105 \\ +\quad 105 \\ \hline 28.759\end{array}$ |
| Work in progress $\quad\left\{\begin{array}{l}\text { change during year } \\ \text { at end of year }\end{array}\right.$ | * | 18,835 $+\quad 1,815$ 35,207 | + 670 48,937 |
| Materials, stores and fuel $\left\{\begin{array}{l}\text { change during year } \\ \text { at end of year }\end{array}\right.$ | * | + 2,309 $+\quad 29,556$ | $\begin{array}{r} -\quad 50 \\ 39,791 \end{array}$ |
| $\int$ total, including working proprietors | Th | 187.4 | 211.9 |
| Average number employed $\quad\left\{\begin{array}{l}\text { operatives }\end{array}\right.$ | * | 144.6 | 158.3 |
| other employees (c) |  | 41.8 | 47.7 |
| \{ of operatives | \& 000 | 84,333 | 113,306 |
| Wages and salaries $\quad$ of other employees (c) | . | 30,755 | 42,210 |
| Employers' contributions to National Insurance and private pension schemes, etc. (d) | * | .. | 9,226 |
| Capital expenditure (e) |  |  |  |
| Total | * | .. | 25,349 |
| New building work |  | 4,162 | 4,533 |
| Land and existing buildings (f) |  |  | 1,314 |
| Plant and machinery ( $f$ ) | . | 14,168 | 18,274 |
| Vehicles (f) |  | 897 | 1,229 |

(a) For 1963, estimates for small firms and for firms not making satisfactory returns accounted for about 19 per cent. of the total figures in which they were incorporated. (For 1958 the
comparable figure was 17 per cent.) A summary of the detailed returns received is given in comparable figure was 17 per cent.) A summary of the detailed returns received is given
Table 2.
(b) Including services rendered to other or ganisations (amounts charged for hiring out plant,
machinery and other goods, for providing transport, or for technical or other services rendered).
(c) Administrative, technical and clerical employees.
(c) Administrative, Including pensions and gratuities paid other than from pension funds.
(e) Excluding expenditure for establishments not yet in production.
(f) Acquisitions less disposals.


| Sub-divisions of the industry (b) |  |  |  |  |  | Total |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Firms engaged mainly on repair and jobbing work and making for the trade on commission, sub-contract, etc. |  | Makers of components and parts for sale 34 |  | Other engineering including precision chain manufacture ( c ) manuf acture (c) <br> 20 and 35 |  |  |  |
| 1958 | 1963 | 1958 | 1963 | 1958 | 1963 | 1958 | 1963 |
| 257 | 346 | 165 | 181 | 327 | 364 | 765 | 891 |
| 291 | 417 | 188 | 208 | 402 | 489 | 909 | 1,144 |
| 32,304 | 60,488 | 39,905 | 56,789 | 160,658 | 200,922 | 280,739 | 380,166 |
| 19,422 | 38,728 | 21,401 | 29,453 | 86,714 | 117,819 | 155,179 | 221,830 |
| 942 | 1.291 | 1,011 | 1,346 | 984 | 1,290 | 996 | 1,287 |
| 28,711 | 52,536(e) | 36,933 | 52,986(e) | 155.379 | 192,555(e) | 264,869 | 356,102(e) |
| 3,434 | 7,737 | 1,572 | 4,466 | 4,436 | 7,146 | 13.017 | 23,434 |
| 25,924 | 48.719 | 26,660 | 38,130 | 118,950 | 153,218 | (f) | (f) |
| 90 | 93 | 72 | 72 | 77 | 79 | 87 | 85 |
| 11,799 | 12,767 | 18,646 |  | 69049 | 70,613 | 119,227 | 127,366 |
|  | 6,562 |  | 3,660 | 析 | 6,792 | 119,227 | 19,454 |
| 840 | 2, 186 | 674 | 1,663 | 3.447 | 4,785 | 5,175 | 8,959 |
| 255 | 401 | 329 | 435 | 1,437 | 1,385 | 2,287 | 2,517 |
| + 166 | + 68 | 55 | - 170 | + 168 | + 173 | + 1,345 | + 85 |
| 957 | 1,878 | 1.578 | 1,780 | 8,127 | 12,323 | 15,332 | 23,381 |
| - 7 | + 148 | + 1,345 | - 494 | + 675 | + 1,048 | + 1,508 | 545 |
| 1,470 | 3,983 | 6,106 | 7.773 | 15,911 | 18,706 | 29,254 | 39,785 |
| + 12 | + 155 | + 1.145 | - 207 | - 15 | + 471 | + 1,129 | - 41 |
| 1,565 | 3,033 | 5.170 | 5,339 | 13,045 | 17,739 | 24,558 | 32,349 |
| 20,613 | 29,990 | 21,169 | 21,881 | 88,077 | 91,307 | 155,725 | 172,298 |
| 16,866 | 24,116 | 16,336 | 16,773 | 67.142 | 68,459 | 120,760 | 131,877 |
| 3,699 | 5.563 | 4,818 | 4,989 | 20,921 | 22,583 | 34,888 | 39,715 |
| 10,168 | 18,455 | 9,378 | 11,873 | 39,409 | 47.970 | 70,424 | 94,409 |
| 2,979 | 5,626 | 3,655 | 4,642 | 15,726 | 20,143 | 25,682 | 35,170 |
| 603 | 765 | 574 | 708 | 587 | 701 | 583 | 716 |
| 805 | 1,011 | 759 | 930 | 752 | 892 | 736 | 886 |
| .. | 932 | . | 637 | .. | 2,598 | .. | 5,019 |
|  | 363 |  | 309 | .. | 1,668 | .. | 2.669 |
| 243 | 493 | 603 | 707 | 1,798 | 1,878 | 3,458 | 3,685 |
|  |  | .. | 423 | .. | 1,187 | .. | 1,988 |
|  |  | . | 377 | .. | 261 | .. | 920 |
| 1,398 | 2,460 | 2,262 | 1,882 | 8,702 | 8,592 | 12,389 | 15,837 |
| 118 | 313 | 174 | 120 | 272 | 439 | 617 | 981 |
| 286 | 394 | 150 | 271 | 621 | 810 | 1,153 | 1.594 |
| 107 | 138 | 55 | 101 | 221 | 317 | 408 | 595 |

TABLE 3 Analysis of larger firms by size of enterprise within the industry, 1963
(i) Output, employment, capital expenditure and stocks

Firms employing 25 or more persons: United Kingdom

| Average number employed by the enterprise industry (a | $\begin{aligned} & \text { Enter- } \\ & \text { prises } \end{aligned}$ | $\begin{array}{\|l\|l} \text { Estab- } \\ \text { lish- } \\ \text { lisnts } \end{array}$ | $\begin{aligned} & \text { Average } \\ & \text { number } \\ & \text { employed } \\ & \text { (a) } \end{aligned}$ (a) | Gross output | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Net output per head | Capital ture (b) | Total value of stocks and mork in progress at end of year |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number | Number | Number | \& 000 | \&. 000 | E | \& 000 | \& 000 |
| 25-49 | 363 | 390 | 13,225 | 28,147 | 16.473 | 1,246 | 1.536 | 3.422 |
| 50-99 | 260 | 285 | 17,893 | 37,290 | 21,697 | 1,213 | 2,184 | 5,940 |
| 100-199 | 130 | 187 | 17,987 | 38,764 | 22,361 | 1,243 | 1,715 | 6,658 |
| 200-299 | 44 | 59 | 11,035 | 24,995 | 14,667 | 1,329 | 1,239 | 5,706 |
| 300-399 | 25 | 42 | 8.600 | 20,212 | 11,481 | 1,333 | 819 | 5,295 |
| 400-499 | 15 | 27 | 6,757 | 16,797 | 9,979 | 1,477 | 807 | 4,085 |
| 500-749 | 22 | 41 | 13,219 | 29,628 | 16,475 | 1,246 | 1.546 | 8,311 |
| 750-999 | 7 | 15 | 6,386 | 16,274 | 8,838 | 1,384 | 713 | 4.555 |
| 1,000-1,499 | 8 | 24 | 9,826 | 28,762 | 13,796 | 1,404 | 1,967 | 8.883 |
| 1,500-1,999 | 4 | 15 | 7,239 | 16,458 | 10,195 | 1,408 | 1,355 | 4,292 |
| 2,000-2,999 | 6 | 19 | 15,697 | 33,414 | 19,476 | 1,241 | 2,326 | 9,988 |
| 3,000 and over | 7 | 40 | 44,434 | 91,422 | 56,413 | 1,270 | 4,400 | 28,381 |
| Total | 891 | 1,144 | 172,298 | 380,168 | 221,830 | 1,287 | 20,608 | 95,515 |

(ii) Employees, wages and salaries, and employers' contributions Firms employing 25 or more persons: United Xingdoa

| Average number employed by the enterprise in the industry (a) | Employees |  | Wages and salaries |  | Employers' contributions |  | Wages and salaries per head |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others (c) | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others <br> (c) | National Insurance <br> (d) | Private pension schemes, etc. (e) | $\begin{aligned} & \text { oper- } \\ & \text { atives } \end{aligned}$ | Others (c) |
|  | Number | Number | \& 000 | \& 000 | £'000 | £ 000 | $\varepsilon$ | $\varepsilon$ |
| 25-49 | 10,542 | 2,334 | 7.545 | 2,388 | 400 | 103 | 716 | 1,023 |
| 50-99 | 14,477 | 3,171 | 9,937 | 3,126 | 523 | 161 | 688 | 986 |
| 100-199 | 13,996 | 3,914 | 9,926 | 3,833 | 532 | 237 | 709 | 979 |
| 200-299 | 8,167 | 2,850 | 5.858 | 2,682 | 327 | 207 | 717 | 941 |
| 300-399 | 6,297 | 2,293 | 4,675 | 2.134 | 256 | 129 | 742 | 931 |
| 400-499 | 4,997 | 1,757 | 3,717 | 1,685 | 204 | 99 | 744 | 959 |
| 500-749 | 9,864 | 3,353 | 7,204 | 2,800 | 385 | 253 | 730 | 835 |
| 750-999 | 4,988 | 1,397 | 3,394 | 1,169 | 182 | 99 | 680 | 837 |
| 1,000-1,499 | 7,383 | 2.443 | 5,338 | 2,184 | 292 | 142 | 723 | 894 |
| 1,500-1,999 | 5,818 | 1,421 | 3,923 | 1,277 | 211 | 114 | 674 | 899 |
| 2,000-2,999 | 11,734 | 3,962 | 7,769 | 3.491 | 442 | 287 | 662 | 881 |
| 3,000 and over | 33,614 | 10,820 | 25,123 | 8.401 | 1,265 | 837 | 747 | 776 |
| Total | 131,877 | 39,715 | 94,409 | 35,170 | 5.019 | 2,669 | 716 | 886 |

[^0](b) Acquisitions less disposals.
(c) Administrative, technical and clerical employees.
(d) Including both flat rate and graduated contributions
(e) Including pensions and gratuities paid other than from pension funds. These amounted

TABLE 4 Percentage analysis of employees, by age and
sex, all firms, 1963: United Kingdom (a)

| Sex, all firms, 1963: United Kingdom (a) |  |  |  |
| :---: | :---: | :---: | :---: |
| Agea | Nales | Females | All employees |
| Under 18 <br> 18 and over | Per cent. | Per cent. | Per cent. |
|  | 4 | 2 | 6 |
|  | 78 | 20 | 94 |

Source: Ministry of Labour
(a) The percentages relate to the numbers employed (excluding working proprietors) at mid-June, 1963.

Footnotes to Table 2
(a) The following information relates to small firms (emincludes an estimate for small firms not making satisfactory returns, which account for 4 per cent. of the employ
nent shown for 1963 and 3 per cent. for 1958 .

$$
\begin{array}{lrr}
\begin{array}{l}
\text { Number of firms }
\end{array} & \begin{array}{l}
1958 \\
\text { Average number employed: }
\end{array} & \begin{array}{r}
1963 \\
\text { A,519 }
\end{array} \\
\left.\begin{array}{l}
\text { Working proprietors } \\
\text { Other per sons employed }
\end{array}\right\} & 30,497 & \left\{\begin{array}{r}
5,269 \\
29,593
\end{array}\right.
\end{array}
$$ (b) The method of classifying returns to sub-divisions of the the characteristic products of each sub-division are the characteristic pr

identified in Table 5
(c) Including for 1958 but not for 1963 a small number of firms
(d) The sim
(d) The sum of the figures for the sub-divisions exceeds the
total for the industry to the extent that ent erprises made returns for more than one sub-division
(e) Including services rendered to other or ganisations (amounts harged for hiring out plant, machinery and other goods. for providing transport, or for technical or other servic
(f) Characteristic products relate only to sub-divisions of the
industry
(g) For sub-divisions of the industry, this is the ratio of sales of characteristic products to total sales of goods
produced and work done. For the industry as a whole, thi is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
(h) Administrative, technical and clerical employees.
(i) Including both flat rate and graduated contributions.
(j) Including pensions and gratuities paid other than from
(k) Excluding expenditure for establishments not yet in production.

TABLE 5 Sales of principal products of the industry by larger firms, including Sales of principal products of the industry by larger firms, including
sales by establishments classified to other industries, 1958 and 1963 Firns employing 25 or more persons: United Kingdom

\begin{tabular}{|c|c|c|c|c|c|c|c|}
\hline \multirow[t]{2}{*}{} \& \& \multicolumn{2}{|c|}{1958} \& \multicolumn{4}{|c|}{1963} <br>
\hline \& \& Quantity \& Value \& Quantity \& Value \&  \& Entries <br>
\hline 10 \& Bearings and parts thereof Ball and roller bearings and parts thereof, excluding non-precision balls \& .. \& \&

41,900 \& . \& £ 000
56,772 \& Number
36 \& Number
38 <br>
\hline 35 \& Other bearings (e.g. plain) and bushes \& .. \& 13,004 \& .. \& 22,808 \& 45 \& 53 <br>
\hline \multirow[t]{3}{*}{35} \& Burners \& \& \& \& \& \& <br>
\hline \& Oil fuel burning equipment \& .. \& 6,226 \& .. \& 8,701 \& 52 \& 54 <br>
\hline \& Other \& .. \& 274 \& .. \& 567 \& 19 \& 20 <br>
\hline \multirow[t]{8}{*}{20} \& Chains \& \& \& \& \& \& <br>

\hline \& | Steel transmission |
| :--- |
| Roller type |
| Up to and including 0.625 in . pitch | \& \& \& \& \& \& <br>

\hline \& Not over 0.2 in . width between plates \& .. \& 688 \& .. \& 1,310 \& * \& * <br>
\hline \& Over 0.2 in . width between plates \& .. \& 2,788 \& .. \& 2,913 \& * \& * <br>
\hline \& Over 0.625 in. pitch \& .. \& 2.718 \& .. \& 4,381 \& * \& * <br>
\hline \& Other than roller type Precision chains, other than trans- \& .. \& 296 \& .. \& 763 \& 7 \& 10 <br>
\hline \& mission chains \& \& 968 \& .. \& 1.591 \& * \& * <br>
\hline \& Transmission chains of iron \& Thousands \& 1,136 \& $\xrightarrow{\text { Thousands }}$ \& 299 \& * \& * <br>

\hline 35 \& Cylinder liners and inserts \& 2,020 \& 1,838 \& $\begin{array}{r}1,610 \\ \hline .\end{array}$ \& $$
\begin{aligned}
& 1,957 \\
& 1,259
\end{aligned}
$$ \& 9 \& 13 <br>

\hline \multirow[t]{3}{*}{35} \& Filters, other than water filters and filter presses \& \& \& \& \& \& <br>
\hline \& 0 il \& .. \& 3,705 \& . \& 6,604 \& 22 \& 23 <br>
\hline \& Other \& .. \& 1.595 \& .. \& 4,033 \& 30 \& 33 <br>
\hline 35 \& Gaskets and jointings, including metallic packings \& .. \& 4,609 \& .. \& 7,144 \& 25 \& 28 <br>
\hline \multirow[t]{3}{*}{35} \& Gears and gear wheels \& \& \& \& \& \& <br>
\hline \& For vehicles \& \& \& .. \& 2,183 \& 21 \& 22 <br>
\hline \& Other than for vehicles including unclassified \& \& \& .. \& 12,461 \& 95 \& 103 <br>
\hline \multirow[t]{4}{*}{35} \& Gear boxes, including steering boxes and differential gears \& \& \& Number \& \& \& <br>
\hline \& For railway locomotives and rail cars \& \& 30,542 \& 142 \& 209 \& * \& * <br>
\hline \& For ships and boats \& \& (b) \& 901 \& 238 \& 5 \& 5 <br>
\hline \& Other except road vehicles but including road rollers \& \& \& . \& 11,183 \& 44 \& 46 <br>
\hline \multirow[t]{3}{*}{35} \& Mechanical power transmission plant, not elsewhere specified \& \& \& \& \& \& <br>
\hline \& Complete \& \& \& \& 5,165 \& 17 \& 17 <br>
\hline \& Parts \& \& \& .. \& 1,459 \& 18 \& 18 <br>
\hline
\end{tabular}

TABLE 5 (cont inued)


| Industry sub-division (a) |  | 1958 |  | 1983 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value | ¢ | Entries |
|  | Waste products Scrap metals | Th.tons | \&'000 | Th.tons | £.000 | Number | Number |
|  | Iron and steel | 103 $\cdots$ | 765 330 | $\begin{array}{r}137 \\ \hline\end{array}$ | 1,048 130 | 371 | 407 |
|  |  | 3.6 | $\begin{aligned} & 443 \\ & 158 \end{aligned}$ | \} 8.1 | 1,125 | 190 | 201 |
|  | Copper | . | 51 | 1.7 | 362 | 67 | 70 |
|  | Other scrap metals | .. | 821 |  | 884 | 157 | 174 |
|  | Other waste products | .. | 48 | . | 93 | 40 | 45 |
|  | Work done |  | 2,395(e) |  |  |  |  |
|  | Machinery and plant (other than marine machinery and air-conditioning, heating and ventilating plant) erected and installed and other installation work |  |  |  | 3,288 | 56 | 57 |
| 32 | Research and development work done for customers (including Government Departments) (f) |  | 2,329 |  | 静䋨 | 23 | 23 |
| 32 | Repair and jobbing work <br> Other work done on commission, subcontract work, etc. |  | 48,816 |  | 81,531 | 1.566 | 1,829 |
| 32 |  |  | 38,265 |  | 49,696 | 601 | 603 |
|  | Total |  | 358,611 |  | 462,748 | . | . |
|  | Sales in other industries (see Table 6) |  | 129,292 |  | 160,195 | .. | . |
|  | Principal products of this industry sold by establishments in the industry |  | 229,319 |  | 302,552 | 891 | 976(g) |

(a) The number given is that of the sub-division of which the item is a characteristic product. The sales shown a
sub-division.
(b) Gear boxes, other than for motor vehicles, were not separately recorded for 1958 but insofar as they were distinguished, they were included with gears and gear wheels. Some gear boxes for motor
vehicles may also be included. (c) Denios may also be inctad.
(c) Details of these parts are given in Table 14 at the end of the industry reports relating to the
(d) So far as separately recorded.
(e) Including other than principal products of the industry.
(f) Including for 1958 but not for 1963 a small number of firms wholly or mainly engaged on research and deve lopment work.
(g) This figure represents the total number of returns made by larger firms in this industry, which is less than the total number of establishments shown in Table 2 on account of combined returns cover in more than one establishment.

TABLE 6 Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963
Firns employing 25 or more persons: United Kingdom

|  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value | Entries | $\begin{aligned} & \text { Principal } \\ & \text { industries } \\ & \text { in which } \\ & \text { produced (a) } \end{aligned}$ |
|  |  | \& 000 |  | £'000 | Number |  |
| Bearings and parts thereof <br> Ball and roller bearings and parts thereof, excluding nonprecision balls <br> Other bearings (e.g. plain) and bushes |  |  |  |  |  |  |
|  | . | 138 | .. | 902 | 14 | 37,47,49,74 |
|  | .. | 810 | .. | 1,456 | 27 | 40,49, 107, 124 |
| BurnersOil fuOther |  |  |  |  |  |  |
|  | . | 1,929 | .. | 2,907 | 35 | 49,50,62,126 |
|  | . | 155 | .. | 214 | 14 | 49,50,60,74 |
| Chains, steel transmission and other precision chains | .. | 126 | .. | 55 | 7 | 47,49,51 |
| Filters, other than water filters and filter presses $0 \text { il }$ <br> 0 ther |  |  |  |  |  |  |
|  | . | 2.020 | .. | 3,115 | 10 | 49,51,53,62 |
|  | . | 526 | .. | 876 | 15 | 44,45,49,74 |
| Gaskets and jointings, including metallic packings | . | 1,376 | .. | 1.182 | 11 | 40, 88, 113, 124 |
| Gears and gear wheels |  |  |  |  |  |  |
| For vehicles |  |  | .. | 466 | 6 | 42,49,62,74 |
| Other than for vehicles including unclassified |  |  | . | 1,735 | 42 | 45,50,55,61 |
| Gear boxes, including steering boxes and differential gears other than for vehicles |  | 6,844 | . | 765 | 19 | 41,45,50,74 |
| Mechanical power transmission plant, not elsewhere specified |  |  |  |  |  |  |
| Complete |  |  | .. | 861 | 8 | 42,45,49,50 |
| Parts |  |  | .. | 303 | 7 | 42,47,50 |
| Lubricators and parts (other than of railway wagon, etc. axle boxes) | . | 177 | .. | 828 | 14 | 42,49,62,74 |
| Moulds, metal (other than moulds and dies for use with metal-working machine tools or for diecasting, moulds for use incivil engineering and ingot moulds and bottoms) | \} .. | 209 | . | 165 | 15 | 40,43,49,50 |
| Moulding boxes and parts thereof |  |  | .. | 43 | * |  |
| Oil seals | .. | 21 | .. | 126 | * | 50,74,109 |
| Pistons, piston rings, packing rings, etc. |  | 613 | .. | 434 | 9 | 27,38,49,107 |
|  | Th. doz. |  |  |  |  |  |
| Pressure and vacuum gauges | 43.1 | $\begin{aligned} & 479 \\ & 393 \end{aligned}$ | \} | 2,241 | 28 | 49,50,53,62 |
| Pulleys and pulley wheels | .. | 283 | .. | 208 | 20 | 41,49,59 |
| Railway and locomotive brake gear | . | 3.531 | .. | 2,801 | * | 49,58,62,65 |

TABLE 6 (cont inued)

|  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value | Entries | Principal industries in which produced (a |
|  | Th.tons | $\varepsilon^{\prime} 000$ | Th.tons | £ 000 | Number |  |
| Rolls of iron or steel |  |  |  |  |  |  |
| For metal rolling mills | 22.0 | 5.005 | 22.6 | 6,622 | 18 | 37,49,50,65 |
| For machinery, other than metal working | 4.2 | 477 75 | 2.3 | 243 22 | $\}$ * | 39,49,74 |
| Plant and machinery unclassified |  |  |  |  |  |  |
| Complete | .. | 3,990 | .. | 6,076 | 41 | 27,55,58,126 |
| Parts | .. | 2,514 | .. | 1,266 | 26 | 40,55,58,60 |
| Other and unclassified engineering products | .. | 14,226 | .. | 17,906 | 225 | (c) |
| Parts not elsewhere specified sold other than in association with the sale of completemachines |  |  |  |  |  |  |
| Agricultural machinery other than tractors | . | 2,534 | .. | 1,939 | 58 | 49,50,62,74 |
| Metal-working machine tools | .. | 431 | .. | 456 | 34 | 47,49,50,51 |
| Industrial engines | .. | 1,065 | . | 1,509 | 40 | 49,51,62, 107 |
| Textile machinery | .. | 635 | .. | 913 | 45 | 40,42,49,50 |
| Contractors' plant and quarrying machinery | .. | 1,408 | .. | 1,569 | 50 | 37,47,49,50 |
| Mechanical handling equipment | .. | 2,028 | .. | 1,395 | 66 | 49,50,66,74 |
| off ice machinery | .. | 348 | .. | 453 | 16 | 49,58,62,74 |
| 0 ther machinery | .. | 7,758 | .. | 4,404 | 177 | 42,43,50,107 |
| Industrial plant | .. | 5,488 | .. | 1,358 | 67 | 27,49,60,107 |
| Non-electrical parts of internal combustion engines other than for motor vehicles not specific to any type of internal combustion engine | .. | 745 | . | 8,772 | 28 | 37,44,49,62 |
| Non-electrical parts of motor vehicle engines (sold other than in association with sales of complete engines) | .. | 4,148 |  |  |  |  |
| Work done |  |  |  |  |  |  |
| Installation work |  | (b) |  | 2,351 | 25 |  |
| Repair and jobbing work |  | 35,632 |  | 61,012 | 1,548 |  |
| Other work done on commission, sub-contract work, etc. |  | 21,173 |  | 20,246 | 364 |  |
| Total |  | 129,292 |  | 160,195 | . |  |

(a) The references given are to the list of industries at the back of this report.
(b) Not recorded separately.
(c) Production is widely distributed.

TABLE 7 Sales of other than principal products by larger firms in the industry, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1958 | 1963 |
| :---: | :---: | :---: |
|  | Value | Value |
|  | £ 000 | £. 000 |
| Castings of iron | 1,282 | 1,474 |
| Castings and forgings of steel | 1,096 | 1,288 |
| Wood and metal patterns | 10 | 86 |
| Castings of brass and other copper alloys | 309 | 783 |
| Agricultural machinery |  |  |
| Complete |  | 72 |
| Parts | 317 | 25 |
| Metal-working machine tools |  |  |
| New |  |  |
| Complete |  | 1,160 |
| Parts |  | 658 |
| Reconditioned |  | 210 |
| Welding and cutting machinery and accessories | 369 | 349 |
| Engineers' small tools and parts |  |  |
| Cutting tools and press tools | 299 | 930 |
| Jigs and fixtures | 219 | 218 |
| Other | 664 | 1,107 |
| Engineers' gauges and measuring instruments | 31 | 84 |
| Industrial engines, complete and parts | 420 | 282 |
| Textile machinery, parts and accessories | 1,141 | 2.020 |
| Contractors' plant and quarrying machinery | 10 | 1,149 |
| Mechanical handling equipment and parts, new and reconditioned | 894 | 2,840 |
| Mining machinery |  |  |
| Complete |  | 135 |
| Parts | 571 | 1,504 |
| Printing, book-binding, paper-working etc., machines and parts, new and reconditioned | 155 | 630 |
| Space heating, ventilating and air-conditioning equipment | 489 | 644 |
| Pump |  |  |
| Complete |  | 447 |
| Parts | 925 | 334 |
| Air compressors and exhausters and parts | 284 | 327 |
| Industrial valves and cocks | 118 | 695 |
| Bottling, packing, canning, packeting and labelling machinery and parts | 182 | 101 |
| Food and drink preparation, processing and sterilising machinery and parts | 1,164 | 270 |
| Pulpmaking and paper and board making machinery, complete and parts | (a) | 4,055 |
| Testing machinery and equipment | (a) | 238 |
| Boiler-house plant |  |  |
| Complete |  | 375 |
| Parts |  | 277 |

TABLE 7 (cont inued)

|  | 1958 | 1963 |
| :---: | :---: | :---: |
|  | Value | Value |
|  | \& 000 | \&'000 |
| Furnaces and kilns, complete and parts | 218 | 211 |
| Industrial plant, complete and parts |  |  |
| Chemical making machinery |  | 1,169 |
| Gasworks plant | 978 | 87 |
| Other including water treatment plant and waterworks equipment |  | 519 |
| Fabricated iron and steelwork | 621 | 1,318 |
| Arms, ammunition and naval, military and air force stores | 628 | 415 |
| Scientific and industrial instruments | 348 | 433 |
| Electrical goods and machinery | 122 | 1,282 |
| Radio and television apparatus and parts | 222 | 314 |
| Marine machinery and parts | 264 | 1,027 |
| Motor vehicles and trucks, tractors and trailers, complete and parts | 572 | 1,616 |
| Motor bodies, chassis and other parts of motor vehicles | 4,921 | 4,328 |
| Aircraft parts and accessories |  |  |
| Parts of aero-engines | 210 |  |
| Other | 991 | 1,352 |
| Handtrucks, trolleys and parts | 42 | 246 |
| Stampings, pressings and drop forgings of iron and steel | 242 | 303 |
| Other manufactures | 12,281 | 8.400 |
| Work done |  |  |
| Building and civil engineering work carried out, including structural work and the erection and installation of air-conditioning, heating and ventilating plant, but not of other industrial machinery and plant |  |  |
| Work done as main contractors | 417 | 762 |
| Work done as sub-contractors | 465 | 1,302 |
| (Less) estimated value of goods made and used in the contract work | 4 | 430 |
| 0 ther work |  |  |
| Machinery and plant (other than air-conditioning, heating and ventilating plant) erected and installed and other work done (b) |  | 1,817 |
| Total work done exclusive of goods made and used in the contract work | 878 | 3,451 |
| Services rendered to other organisations (c) | - | 2,314 |
| Total value of goods sold without having been subjected to any manufacturing process | 12,106 | 22,207 |
| Canteen takings | 911 | 1,227 |
| Total | 48,567(d) | 76,985 |

[^1](b) Other than for principal products of the industry.
(c) Amounts charged for hiring out plant, machinery or other goods, for providing
transport, or for technical or other services rendered to other organisations
(d) Excluding amounts charged for services rendered to other organisations.

TABLE 8 Production of certain principal products of the industry by larger firms, including production by establishments
classified to other industries, 1958 and 1963

This table is not applicable to this industry.

TABLE 9 Purchases of selected principal products of the industry by larger firms, 1963

This table is not applicable to this industry.

TABLE 10 Purchases by larger firms in the industry, 1954 and 1963 Firus enploying 25 or more persons: United Kingdom

|  |  |  |
| :--- | ---: | ---: | ---: | ---: |

TABLE 10 (continued)

|  | 1954 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
| Materials for processing (continued) |  | £ 000 |  | \& 000 |
| Solder, soft | . | 21 | . | 44 |
| Non-ferrous metal wire (single wire, not insulated) (g) | .. | 17 | . | 47 |
| Non-ferrous metal scrap | .. | 35 | .. | 271 |
| Glass in all forms, including finished parts | .. | (h) | .. | 56 |
| Metal powders |  |  | .. | 696 |
| Heavy chemicals (acids, alkalis, alcohols, other inorganic and organic chemicals, compressed gases, etc.) |  |  | .. | 567 |
| Paint and varnish (including lacquers and stains) | .. | 267 | .. | 314 |
| Synthetic resins and plastics materials (excluding leathercloth and reinforced plastics) |  |  |  |  |
| Polyethylene and polypropylene and co-polymers sheet, rod, film, foil, profile shapes and monofilament |  |  | Th. 4.4 t. | 245 |
| Polyvinyl chloride (including co-polymers) plasticised and unplasticied sheet, film, rod, foil, tube, profile shapes and foam |  |  | $\left\{\begin{array}{c}2.5 \\ \cdots\end{array}\right.$ | 39 13 |
| Polystyrene sheet, film, tape, foil and foam |  | (i) | 1.2 | 17 |
| Phenolics and cresylics |  |  |  |  |
| Resins, solutions, emulsions, dispersions, moulding and extrusion compounds |  |  | $\left\{\begin{array}{c}36.3 \\ \cdots\end{array}\right.$ | 187 33 |
| Decorative and other laminated sheet, cast sheet, laminated or cast rod, tube and profile shapes |  |  | $\left\{\begin{array}{c}0.5 \\ \cdots\end{array}\right.$ | 52 29 |
| Thermosetting polyesters (including epoxide resins and resin glass fibre mixtures) |  |  | $\left\{\begin{array}{l}15 \\ \\ \cdots\end{array}\right.$ | 37 10 |
| Refractory materials | .. | 122 |  | 341 |
| Rubber, including hard rubber, balata, gutta-percha and synthetic rubber in all forms, including finished parts | .. | 718 | .. | 1,699 |
| Timber |  |  |  |  |
| Softwood, sawn or planed, but not further prepared or manuf actured |  | 176 | .. | 175 |
| Hardwood, sawn or planed, but not further prepared or manufactured | Th.sq.ft. |  | Th.sq.ft. |  |
| Plywood, including blockboard, laminboard and battenboard | 167 | 8 2 | 273 | ${ }_{8}^{20}$ |
| Woven piece goods (other than narrow fabrics) | .. | (i) | .. | 238 |
| Asbestos in all forms, including finished parts | .. | 85 | . | 462 |
| Other thermal insulating materials | .. | 63 | . | 93 |
| Insulated wires, cables, strips and strands ( $j$ ) | .. | 171 | . | 210 |
| Bolts, rivets, nuts and washers, screws, nails, tacks, etc. | . | 536 | .. | 1,447 |
| Machinery bought for installation | . | (i) | .. | 1,199 |
| Purchased components for incorporation in firms' own products |  |  |  |  |
| Ball and roller bearings and parts thereof | .. | 1,017 | . | 4,417 |
| Electric motors |  |  |  |  |
| of less than $1 \mathrm{~h} . \mathrm{p}$. |  | 575 | - | 669 |
| of $1 \mathrm{~h} . \mathrm{p}$. and over |  |  | . . | 508 |

TABLE 10 (continued)

|  | 1954 |  | 1983 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
|  | Number | \& 000 |  | \& 000 |
| Materials for processing (continued) <br> Purchased components for incorporation in firms' own products (cont inued) |  |  |  |  |
|  |  |  |  |  |
| Internal combustion engines | 2,442 | 66 | .. | 41 |
| Industrial valves | . | 56 | .. | 435 |
| Gear and gear wheels of metal | .. | 120 | .. | 335 |
| Pumps | .. | 126 | . | 565 |
|  |  |  |  |  |
| Industrial process measuring and control instruments and equipment |  | 555 | .. | 471 |
| 0 ther |  |  |  | 759 |
| Plastic goods moulded and fabricated |  |  | .. | 254 |
| Other components not elsewhere specified except those of rubber and asbestos ( $k$ ) |  | 5,799 |  | 9,710 |
| Purchased second-hand machinery for reconditioning | .. | (i) |  | 400 |
|  | Th.gal. |  | Th.gal. |  |
| Lubricating oils and greases (including cutting oils and emulsions) | 930 | 218 281 | 3,286 | 844 94 |
| Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement | .. | 4,626 | .. | 7,069 |
|  |  | 10.191 |  | 14,030 |
| Packaging materials |  |  |  |  |
| Paper and board <br> Boxes, cartons, packing cases, and drums and canisters (with or without metal ends) of paper, cardboard and fibreboard |  |  |  |  |
|  |  |  | .. | 917 |
| Wrapping paper (including paper coated with plastics and any laminates incorporating paper but not metal) moulded pulp units, labels and other packaging materials of paper, cardboard and fibreboard (except multiwall sacks) |  | 458 |  | 365 |
| Timber |  |  |  |  |
| Containers wholly or mainly of wood, including plywood boxes and drums, baskets and wickerwork crates |  |  | Th.cu.ft. | 527 |
| Timber (sawn or planed) for manufacture into packing cases, etc. |  | 448 | $\left\{\begin{array}{c}257 \\ \\ \end{array}\right.$ | 105 40 |
| Plywood for manufacture into packing cases |  |  | .. | 4 |
| Sheet, film, foams, etc., wholly or mainly of polyethylene (including bags and lay flat tubing) |  | (i) |  | 16 |
| All other packaging materials |  | 402 |  | 181 |
| Fuel and electricity (1) | Th.tons |  | Th.tons |  |
| Coal | 148 | 640 | 111 | 706 |
| Coke (including screenings) and manufactured fuel | 62.3 | 390 | 48.3 | 483 |
| Derv fuel and motor spirit for use in road vehicles | Th.gal. 2,076 | 421 | $\begin{gathered} \text { Th. gal. } \\ 2,454 \end{gathered}$ | ${ }_{133}^{524}$ |
| Other liquid fuels (including creosote/pitch mixtures, etc., and liquefied petroleum gases) | 8,101 | 395 69 | 26, 108 | 1,144 |

TABLE 10 (continued)

|  | 1954 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
|  | Th.therms | £ 000 | Th.therms | £ ${ }^{\prime} 000$ |
| Fuel and electricity (1) (continued) |  |  |  |  |
| Gas | 12,931. | 645 108 |  | 1,249 |
|  | Th. kWh |  | Th.kwh |  |
| Electricity | 337,835 | $\begin{array}{r}1,720 \\ \hline 275\end{array}$ | 647,745 | 3,412 1,004 |
| Total cost of materials and fuel |  | 68,181 |  | 127,366 |
| Goods purchased for merchanting |  | .. |  | 18,255 |
| Canteen purchases |  | .. |  | 1,199 |
| Total cost of purchases |  | .. |  | 146,820 |

(a) Described in 1954 as 'Pig iron, except refined pig iron'
(b) 'Pillars rolled (not fabricated) including tube rounds and squares' not included in 1954.
(c) Described in 1954 as 'Drop forgings of iron and steel'.
(d) Described in 1954 as 'Steel springs'
(e) Described as covering 'Iron and steel' in 1954.
(f) 'Blister' was not specifically excluded in 1954.
(g) Not specified as 'single' wire in 1954.
(h) Included with 'all other materials for processing'
(i) Not separately recorded.
(j) Strips and strands were not included in 1954.
(k) Components of rubber and asbestos were not excluded in 1954.
(1) The total quantity of electricity generated in firms' own establishments in this industry

The total quantity of electricity generated in firms
was $15,578 \mathrm{Th}$. kWh in 1954 and 3.034 Th . KWh in 1963 .

TABLE 11 Transport costs and employment of larger firms, 1963 Firms employing 25 or more persons: United Kingdom

|  | Unit | 1963 |
| :---: | :---: | :---: |
| Average number employed mainly on transport | No. | 1,419 |
| Transport costs |  |  |
| Wages and salaries | \& 000 | 1,092 |
| Derv fuel and motor spirit | * | 657 |
| Payments to other organisations for transport | " | 2.517 |
| Costs of operating road goods vehicles |  |  |
| Insurance | " | 108 |
| Vehicle licences | " | 78 |
| Depreciation | * | 516 |
| Payments to other organisations for repairs and maintenance | * | 264 |
| Total | " | 5,231 |

TABLE 12 Payments for certain services, etc. by larger firms, 1963 (a) Firms employing 25 or more persons:
United Kingdom

|  | Amounts <br> payable |
| :--- | ---: |
| Repairs and maintenance to | $£^{\prime} 000$ |
| Buildings | 855 |
| Road goods vehicles | 264 |
| Plant, machinery, and other capital equipment | 1,523 |
| Insurance, licensing and depreciation of road | 701 |
| goods vehicles (b) | 2,459 |
| Rates, excluding water rates | 813 |
| Hire of plant and machinery | 1,642 |
| Tostage, telephone, telegrams and cables | 8,257 |

(a) No deduction is made for these payments to
figures of net output given in this report.
(b) For details see Table 11.

TABLE $13 \begin{aligned} & \text { Percentage analys is of twelve-month per iods } \\ & \text { covered by returns from larger firms, } 1963\end{aligned}$ firms employing 25 or more persons
Firms employing 25 or more persons
United Kingdom

| Year ended | Percentage of <br> total number <br> employed | Year ended | Percentage of <br> total number <br> employed |
| :--- | :---: | :---: | :---: |
| 1963 | Per cent. | 1963 <br> (contd.) | Per cent. |
| April (a) | 2.5 | November | 1.5 |
| May | 0.6 | December | 40.7 |
| June | 9.8 | 1964 |  |
| July | 5.7 |  |  |
| August | 1.7 | January | 1.5 |
| September | 11.8 | February | 3.9 |
| October | 2.6 | March | 17.7 |
|  |  | Total | 100 |

[^2]TABLE 14 Sales of all parts of machinery and plant by larger firms, including sales by estab lishments classified to other industries 1958 and 1963

This table is not applicable to this industry

Capital Expenditure (continued) (ii) Land and existing buildings.

The items shown are the capital cost of
freeholds purchased and the capital freenolds purchased and the capital cost or
premium payable for leaseholds acquired (excluding the value of any assets acquired in taking over an exist ting business), and the amounts receivable for any freeholds or
leaseholds disposed of. The value is that leaseholds disposed of. The value is that
charged to capital account during the year
of return.
(iii) Plant, machinery and vehicles The items shown are the value of plant and machinery and of vehicles acquired, bo
new and second-hand, and the amount new and second-hand, and the amount
received for items disposed of during the year. The value of plant and machinery acquired includes plant, etc. which firms
produced for the ir own use in connect ion with the business covered by the return.
The value of plant, etc. acquired is the The value of plant, etc. acquired is th
expenditure charged to capital account expenditure charge treturn less any dis-
dur ing the year of remer counts rece ived, but including the cost of
transport and inst transport and installation. No deduct ion
is made for depreciation, amortisation or obsolescence. The proceeds of items disposed of during the year exclude amounts written off for items scrapped.
tal expenditure during the year
ap mafacturing establishme year in respect of manufacturing establishments where pro-
duction had not started before the end of duction had not started before the end of the
year is excluded in this report for both 1958 year is e.
and 1963.
Characteristic Products
The characteristic products of a sub-division
are those in terms of which the sub-division is defined. They are products commonly associa-
ted in production and are usually similar innature or manner of production. In most cases the characteristic products of each sub-
division are indicated in Table 5 of the division industry reports. For those industries for which an analysis by sub-divisions has been made, Table 2 shows the total sales of such
character ist ic products for each sub-division. character ist ic products for each sub-division.
The totals include, besides the products which def ine the sub-division, other items of output assumed to be closely related to them, e.g.
Enterprise
The term enterprise is used in this report to mean one or more firms under common ownership or control. An enterprise normally consists either of a single firm, or of a parent company

Entries
The number of entries shown in Tables 5, 6 and
8 against a particular output or production
heacing is the number of returns on wh
Establishment
The census was based on the establishment,
comprising in most cases the whole of the comprising in most cases the whole of the
premises under the same ownership or managemen at a particular address (e.g. a factory or
mine) ; but firms were asked to exclude from ne); but firms were asked to exclude relating to any department not engaged in production for which they kept a separate set of accounts. Where separate accounts were not kept, they were asked to include merchanting o
factor ing, canteens operated by them and other
ancillary activities such as bottling, packing
and the manufacture of containers for packing and the manufacture of containers for packin
their own products, whether or not these activities are carried on at the same addres as the works. Building and engineering
maintenance departments and selling and trans. maintenance departments and seling and tran
port departments were treated similarly.
Gross Output
The gross output of an industry is the aggre gate value of goods made and other work done
during the year by the establishments classi fied to the industry. It is derived by subtracting from the value of sales and work done
the value of stocks of goods on hand for sale the value of stocks of goods on hand
and work in progress at the beginning of the year and adding the value at the end of the year.

Larger Firms
These are firms in which twenty-five or more
persons were employed on the average dur ing the year.

Net Output
The net output of an industry represents the value added to materials by the process of pro-
duction. It includes the gross margin any duction. It includes the gross margin on any
merchanted or factored goods sold; it constitutes the fund from which wages, salaries, insurance, pensions, hire of plant and machinery, payments for repairs and mainten-
ance, costs of operating road vehicles, rents, rates and taxes. advertising and other selling expenses and all other similar charges have to
be met, as well as depreciation and profits. be met, as well as depreciation and in net out-
There is no appreciable duplication in
put. Net output has been obtained by deductput. Net output has been obtained by deduct-
ing from the gross output the cost of purchases ing from the gross output the cost of purchases
adjusted for stock changes, payments for work given out to other firms, and payments for transport.
Normally
Normally any customs or excise duty on
materials purchased is included in the cost of materials. Similarly, finished goods sold
have been valued as they were sold, duty paid have been valued as they were sold, duty paid
duty free.
The amounts of duty, subsidies, duty free. The amounts of duty, subsidies,
allowances and levies receivable or payable, where of substantial importance in the industry, were required to be stated separately, and these
items were taken into account when calculat ing net output.
Net output per person employed
The figures for net output per person employed are derived by dividing the net output by the average number of persons employed (full-time
and part-time) on all activities covered by the returns, including operatives, administrative, technical and clerical employees and working proprietors, but excluding outworkers.
Principal Products
The principal products of an industry are those
in terms of which the industry is def ined. They are products commonly associated in pros They ion, and are usually similar in nature or manner of production

## Production

This means the total quantity of a product made during the year, whether sold in the yar, added to stock, transterred to another department of
the same firm, or used in the manufacture of other products within the business covered by materials supplied by other firms. turnable cases and containers when first
purchased; of workshop materials, of fice purchased; of workshop materials, office
mater ials and materials for repairs to firms.
own buildings, plant and vehicles when carried own buildings, plant and vehicles when carried
out by their own workpople incle out by their own workpeople included in the
return; of consumable tools; and of parts for return; of consumale tools; and of parts for
machinery purchased dur ing the year as replacements. Water charges are also included. In
general purchases of goods for merchant ing or general purchases or goods for merchant ing or
factor ing and canteen supplies are included.
Materials supplied by customers for proces in Materials supplied by customers for processing
are excluded. ${ }^{\text {are }}$ The values shown include any duty paid (less rebate, etc.) but exclude trade discounts
allowed. The cost of allowed. The cost of transport is included
only if included in the cost of materials as only if included in the cost of materials as
invoiced; amounts paid to transport organisa-
tions tions, including firms, own sepprate transport
organisations, for delivery of mater ials organisations, for del ivery of materials and
fuel are, therefore, excluded. Materials purchased overseas are included at the ir c.i. cost plus any duty payable if the cost of
transport from the docks was not included in the transport from the docks was not included in the
invoiced price, but at their full delivered cost
if invoice if invoiced 'carriage paid home'. Materials
ind
and fuel transer and fuel transferred from another department of
the firm not covered by the same return are the firm not covered by the same return are
included at the estimated selling value recorded
by the other department.
Sales
Sales are in respect of goods made by the business covered by the return, goods made for
it by outworkers or by other firms from it by out workers or by other firms from
materials given out to them (somet imes described
as goods made on commission) and waste products. Any mach inery or other capital items produced for use in the business covered by the return are included, the value being that adopted in
the firm's capital asset account. Goods sold without being subjected to any manufactur ing takings are included as in 1958. and cante The value shown for sales is the net selling
value, def ined as the amount charged to value, def ined as the amount charged to
customers whether on an ex-works or delivered customers whet her on an ex-works or delivered
basis, net of any trade discounts, agents ${ }^{\text {. }}$ basis, net of any trade discounts, agents ${ }^{\text {con }}$ purchase tax, etc.: the net amount charged for
packing materials is included. Goods charged on a deli ivered basis to customers overseas are
included at the $f .0 . b$. value. For work done on included at the f.o.b. value. For work done on
commission or for the trade the value shown is the net amount charged.
Where goods produced in one department were
transferred to another department of the same
ransferred to another department of the same
firm not covered by the return, these transfers were treated as sales by the producing depart-
ment and valued as far as possible as if they had been sold to an independent purchaser. ing organisations for which separate accounts were kept were valued on the same basis. Estimations of a similar kind were also some-
times necessary in valuing transfers between times necessary in valing transfers between
different firms belonging to the same enterprise. To the extent that the sales of
finished products of one establishment may Tinished products of one establishment may
constitute the mater ials purchased by another,
total finures of the value of sales (and of (otal figures of the value of sales (and of
naterials and fuel purchased) include an naterials and fuel purchased) include an
Services rendered
This represents the amounts charged for hiring ut plant, machinery and other goods, providing
transport, or for any technical or other
services rendered to other organisations. inchdered to other departments of the same fir not covered by the return.
Small Firms
These are firms in which fewer than twenty-five
persons were employed on the average during the
Stocks and Work in Progress
Values are given of stocks of goods on hand for
sale, and of materials and fuel sale, and of materials and fuel, at the be-
ginning and end of the year of ginning and end of the year of return, includin
any stocks of goods held for merchant ing or factoring. The values include duty in the case
of dutiable goods held out of bond. The value of dutiable goods held out of bond. The value
of work in progress at the two dates is also of work in progress at the two dates is also
usually shown. This excludes any progress
payments made to sub-contractors, payments made to sub-contractors, and no de-
duction is made on account of progress payments duction is made on account of progress paymen
received.
Transport Payments
These represent the total amount paid or
credited during the year for both outwards credineo during the year for both out wards
transport of $f$ inished goods sold and inward transport of materials and fuel purchased.
They include payments to other firms and any separate transport organisation of and the same firm, not covered by the return, but exclude
the value of transport services provided the value of transport services provided by the
business covered by the return. The items
included are business covered by the return. The items
included are payments for hired cartage and for inwards and outwards carriage by all forms of
inland transport, i.e. railways, road haulage. inland transport, i.e. railways, road haulage
canals, coast-wise shipping, air, etc. Payments made for sea freight on goods sold to
customers overseas and on materials and fuel customers overseas and on materials and fuel
purchased from overseas suppliers are excluded. Wages and Salaries
These are the amounts paid during the year to and clerical employees. Payments to working proprietors, whether called salaries or not, are excluded; in Northern Ireland this
exclusion extends also to payments to exclusion extends also to payments to
directors of 1 imited companies. The values
shown include all overtime payments shown nemissions, whether paid regularly or not
and comit and commissions, whether paid regularly or not
and no deduction is made for income tax,
insurances, contributory pensions insurances, contributory pensions, etc,
value of any payments in kind, travelling The value of any payments in kind, travelling
expenses, 1 odg ing allowances, etc. and expenses, lodg ing allowances, etc. and
employers. contributions to National Insurance
and pension schemes is excluded.
Work given out
The figures shown represent the total amount
paid for work done by other firm on material paid for work done by other firms on materials
supplied to them and also by firms supplied to them, and also by firms' own
establishments for which separate returns were
They do not include paymet nade. They do not include payments to to were
individual outworkers or payments for bus iness individual outworkers or payments for business Symbols used
he following symbols are used throughout the $\because$ Not available

Nil or negligible (less than half the

* Figures cannot be shown owing to the risk of disclosing information about
individual enterprises.


## Rounding of Figures

The figures in the tables have, where necessary, ay, therefore be apparent slight discrepancies may, therefore, be apparent slight discrepancies
between the sums of the constituent items and
the totals shown.

```
Part No. and title
1 Introductory
l
4 Chalk, Clay, Sand and Gravel Extraction
    Salt and Miscellaneous Non-metalliferous
    Mining and Quarrying
8 Bread and Flour Confect ionery
9 Biscuits
9 Biscuits 
12 Sugar
l
14 Fruit and Vegetable Products
16 Margar ine
16 Margarine Miscellaneous Foods 
18 Brewing and Malt ing
lol
l
21 Tobacco 
22 Coke Ovens and Manufactured Fue
los}25\mathrm{ Dyestuffs
27 General Chemicals
27 General Chemicals 
$2 Toilet Preparations 
31 Paint and Printing Ink
32 Vegetable and Animal Oils and Fats
$,
34 Synthetic
35 Polishes,
37 Iron and Ste
l
41 Agricultural Machinery (except Tractors)
42 Metal-working Mach ine Tools
l
44 Industrial Engines
45 Textile Machinery and Accessor ies 
47 Mechanical Handling Equipment
48 Miscellaneous (Non-electrical) Mach inery
50 Industrial Plant and Steelmo
51 Ordnance and Smala Arms
$
54 Watches and Clocks
```




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56 Insulated Wires and Cables 
```



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59 Domestic Electrical Appliances
60 Miscellaneous Electrical Goods 
62 Motor Vehicle Manufactur ing
63. Motor Cycle, Three-whe
64 Aircraft Manufactur ing and Repairing
lol
65 Locomot ives and Railway Track Equipment 
lol
48 of fice Machinery
0 Industrial Plant and Steelwork Machinery
```

Part No. and title
Introductor
Coal Nining
 Salt and Miscellaneous Non-metalliferous Mining and Quarrying

Part No. and title
69 Cut lery

```
9 Cut lery
lol
$1 Wire and Wire Nanufactures
3 Jewellery, Plate and Refining of Preciou
4 Miscellaneous metal Manufactur
5 Product ion of Metal Manufacture
75 Production of Man-made Fibres 
Man-made Fibres (
8 Wooll
l
31 Hosiery
83 Carpets
| Narrow Fabric
N Household Text iles and Handkerchiefs
$ Household Textiles an
8 Asbestos
9 Miscellaneous Textile Industries
    eather (Tanning and Dressing) and
    Fellmongery
91 Leath
92 Fur
$ Weatherproof Outerwear 
lol
Overalls and Men's Shirts, Underwear, etc
87 Dresses, Lingerie, Infants' Wear, etc.
8 Hats,Caps and Milimery Near, ctc. 
Corsets and Miscellaneous Dress Industr
Gloves
Bricks, Fireclay and Refractory Goods
Bricks,
3 Pottery
5 Cement
l
Miscellaneous Building Materials, e
\ Furniture and Upholstery 
eedding and Soft Furnishings
Shop and Office Fitting
Wooden Containers and Baskets
Miscell aneous Hood and Cork Manufactures
Paper and Board
l
Miscell laneous Manufactures of Paper and Board
6 Miscll laneous Manufactures of Paper and Board
8 Periodicals s (eneral Printing, Publishing, Bookbinding.
M Rugray 
linoleu
Toys, Games and Sports Equipment
M Miscellaneous Stationers' Goods
M,scellaneous Stat ioners''Goods
5 Miscellaneous Manufacturing Industries
25 Miscellaneous
I26 Const
27 Gas 
9 Water Supply ly 
Index of Product
131 Summary Volume
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[^0]:    (a) Including working proprietors

[^1]:    (a) Included with Other manufactures for 1958

[^2]:    (a) Including returns made f

