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BOARD OF TRADE

## Report on the Census of Production 1963

103 Potery


Report on the
Census of Production 1963

## 103 Potery

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act 1947 (10 \& 11 Geo. 6 Cha. 39 Sec. 7)

## Notes

These notes give the main information needed for
interpreting the figures in the industry reports. interpreting the figures in the industry repo
(More detailed informat ion More detailed informat ion about the Census
is given in a separate booklet - Introductor Notes': Part 1 of the Report on the Census of
Production for 1963.)

GENERAL INFORMATION
Changes in the 1963 census
There were few changes resulting from amendment
to the Standard Industrial Classification and only minor changes in the scope only minor changes in the scope of certain
industry reports compared with 1958. Any such changes are explained in the introductions to
the industry reports concerned or by footnotes to the tables.
Industrial Classification
Establishments were classified to industries on the basis of major activity in conformity with
the second edition of the Standard Industrial Classification (Consolidated Edition 1963 , incorporating Amendment 1). Each industry was
basically def ined in terms of its principal products, these being of a similar nature or commonly, associated in production. Normally, an establishment was classified to an industry
if its sales of the principal products of that industry accounted for a greater proportion of its total sales than did its sales of the
principal products of any other industry. ever, where the application of this rule would
have resulted in a change of classif have resulted in a change of classif icat ion
between 1958 and 1963 the establishment was between 1958 and 1963, the establishment was
reclassified only if the sales of principal products of the newly predominant industry was more than one third greater than the sales of
principal products of the previously predominant principal products of the previously predominan
industry. This modification of the general industry. This mod if ication of the gener-
rule was introduced for 1958 to avoid discont inuities which would result from marginal The princ iple of classification by major
output The principle of classification by major
output was also normally followed in compiling
the analysis by sub-divisions of an industry. the analys is by sub-divisions of an industry
In certain industries, classificat ion was dealt with in a different way. Details of any non-standard treatment are given in the in
ductions to the relevant industry

TERMS USED IN THE CENSUS REPORT
Average number employed
Firms were required to state the number of persons on the payroll (i.e. whose Nat ional
Insurance cards were held by them) on the average during the year of return, whether fullaverage during the year of return, whether full
$t$ ime or part-time employees. Separate figures were required for (a) administrative, technical
and clerical employees and (b) oneratives (see nd clerical employes and (b) operatives (se
below). Averages could be calculated from igures relating to the last week of each calendar month; figures shown in respect of the
average number employed relate to the sum of average number employed relate to the sum of
these averages. Firms were also required to these averages. Firms were also required to
tate the number of working proprietors (see
 in total

The figures include per sons engaged in where where particulars in respect of these
could not be excluded from the return.

Working Proprietors
These include all persons regarded as 'self-
employed' for National Insurance purposes, a employed for National Insurance purposes,
members of their families who worked in the business without receiving a fixed wage or salary; but persons who worked less than half
the normal number of working hours are excluded the normal number of working hours are exclud
For Great Britain, directors working in the business but not in receipt of a def inite wage
salary or commission are included under this heading for 1963, but are excluded for 1958 For Northern Ireland, directors of 1 imited companies, other than those paid by fee only,
are included for both years.
(Directors paid by fee only are not included in any of the

Employees
(i) Administrative, technical and clerica employees include managers, superintendents,
and works foremen; research, experimental development, technical and design employees (other than operatives); draughtsmen and racers; editorial staff, staff reporters canvassers, competition and advertising
staff; travellers; and office (including orks office) employees. For Great Britain, but not for Northern Ireland, they
include also managing and other directors increceipt of a definite wage, salary or
(ii) Operatives include all other classes of empluayees, that is, broadly speaking, all
manual wage earners. They include those
employed in and employed in and about the factory or
works; operatives employed in power works; operatives employed in power
houses, transport work, stores, warehouses, shops, and canteens; inspectors, viewers and similar workers; maintenance workers; and cleaners. Operatives engaged in out
side work of erection, fitting, etc. are also included, but outworkers (i.e. persons employed by the firm who wor
their own homes, ett. on materials supplied by the firm) are excluded Information about the numbers of outworkers
employed was collected only for the gloves employed was collected only for the gloves
industry.

Capital Expenditure
(i) New building work

This represents the cost incurred during che year of new building and other new
onstructional work (including of fice uildings, canteens and the like used in
onnection with the business covered by the connect ion with the business covere
return but not dwelling houses for employees). The value is that charged to
capital account during the year of return: capital account during the year of return;
it includes expenditure on new buildings or on the extension or reconstruct ion of old uildings, the value of work of a capital nature carried out by firms' own staff, and
he cost of any newly constructed buildings hechased. The figures shown include any egal charges, stamp duties, agents

Notes - continued on pages iii and iv

This Report on the Pottery Industry relates to establishments engaged wholly o nainly in manufacturing parts of electrical plant, apparatus and equipment from are; and domestic pottery (plates, cups, saucers, etc.), earthenware jars, china ornaments, etc
This industry corresponds to minimum list heading 462 in the Standard Industrial Classification (Consolidated edition, 1963)

Pits and quarries operated by firms in this industry are included in this report un ess they had their own separate sets of accounts in which case they were included in the Chalk, Clay, Sand and Gravel Extraction Industry (Part 4)

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (ii), (iii) and (iv).

LIST OF TABLES

| Table <br> No. | Title |
| :--- | :--- | :--- | :--- |

TABLE 1 Industry summary: United Kingdom
Estimates for all firms, 1958 and 1963 (a)

(a) For 1963, estimates for small firms and for firms not making satisfactory returns accounted for
 Table 2 .
(b) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods, for providing transport, or for technical or orther services rendered).
(c) Administrative, technical and clerical employees.
(d) Including pensions and gratuities paid other than from pension funds
(e) Excluding expenditure for establishments not yet in production.
(f) Acquisitions less disposals.

TABLE 2 Analysis of larger firms by sub-divisions within the industry, 1958 and 1963
Firms employing 25 or more persons: Uninted Kingdom (a)

|  |  | Sub-divisions of the industry (b) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Unit | Electrical ware 10 |  | $\begin{gathered} \text { Tiles } \begin{array}{c} \text { (not of brick } \\ \text { earth) } \\ 21 \end{array} \end{gathered}$ |  |
|  |  | 1958 | 1963 | 1958 | 1963 |
| Number of enterprises (c) | No. | 12 | 13 | 25 | 18 |
| Number of establishments |  | 18 | 22 | 32 | 30 |
| Gross output | £ 000 | 7.612 | 10,239 | 10,557 | 17, 164 |
| Net output | " | 4.782 | 6,949 | 5,885 | 9,276 |
| Net output per head | \& | 812 | 984 | 737 | 1,072 |
| Sales and $\quad$ goods produced and work done | £'000 | 6,690 | 9,603(d) | 10,518 | 15,057(d) |
| work done $\quad$ merchanted goods and canteen takings | " | 855 | 530 | 123 | 1,922 |
| Sales of characteristic products | " | 6,305 | 8,906 | 9,212 | 12.779 |
| Index of specialisation (f) | $\begin{aligned} & \text { Per } \\ & \text { cent. } \end{aligned}$ | 94 | 93 | 88 | 85 |
| $\text { Purchases } \quad\left\{\begin{array}{l} \text { materials for processing and } \\ \text { packaging, and fuel } \end{array}\right.$ | £'000 |  | 2,577 | 4,332 | 5,997 |
| Purchases $\left\{\begin{array}{l}\text { goods for merchanting and canteen } \\ \text { purchases }\end{array}\right.$ | " | 2,628 | 535 | 4,332 | 1,389 |
| Payments to other $\quad\left\{\begin{array}{l}\text { for work done on materials given out }\end{array}\right.$ | " | ${ }^{17}$ | 40 | 25 | - |
| organisations for transport $^{\text {to }}$ | " | 153 | 179 | 347 | 561 |
| Stocks and work in progress |  |  |  |  |  |
| Goods on hand (change during year | " | + 55 | + 38 | - 90 | + 135 |
| for sale ${ }^{\text {at end of year }}$ | * | 754 | 822 | 600 | 1,471 |
| Work in \| change during year | " | + 12 | + 68 | + 6 | + 51 |
| progress 1 at end of year | " | 248 | 484 | 267 | 397 |
| Materials, (change during year | " | - 31 | + 40 | + 32 | + 59 |
| $\mathrm{flul}_{\text {stores }}^{\text {fued }}$ at at end of year | * | 446 | 530 | 456 | 681 |
| (total, including working proprietors | No. | 5.886 | 7.061 | 7.981 | 8.651 |
| Average number employed | " | 4,984 | 6,010 | 6,875 | 7.151 |
| other employees (g) | " | 898 | 1,044 | 1,106 | 1.487 |
| Wages and $\quad$ of operatives | £.000 | 2,255 | 3,376 | 3,063 | 4,072 |
| salaries lof other employees ( g ) | " | 644 | 920 | 747 | 1,302 |
| Wages and $\quad$ operatives | \& | 453 | 562 | 446 | 569 |
| per head (other employees ( g ) | " | 717 | 881 | 675 | 876 |
| Employers' contributions to National Insurance ( h ) | £'000 | .. | 184 | .. | 238 |
| Employers' contributions to private pension schemes, etc. (i) | " | .. | 87 | .. | 85 |
| Capital expenditure ( j ) |  |  |  |  |  |
| New building work | " | 79 | 210 | 54 | 185 |
| Land and (acquisitions | " | .. |  | .. |  |
| existing buildings disposals | " |  | 13(k) |  | - 23(k) |
| Plant and / acquisitions | " | 221 | 580 | 323 | 1,105 |
| machinery ${ }_{\text {disposals }}$ | " | 2 | 3 | 4 | 7 |
| Vehicles acquisitions | " | 20 | 47 | 57 | 105 |
| Vehicles ${ }_{\text {disposal }}$ | " | 8 | 21 | 15 | 30 |


| Sub-divisions of the industry (b) |  |  |  |  |  | Total |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sanitary earthenware <br> (including vitreous <br> ware) |  | Domestic and ornamental ware 31 |  | $\begin{gathered} \text { Other } \\ 33 \end{gathered}$ |  |  |  |
| 1958 | 1963 | 1958 | 1963 | 1958 | 1963 | 1958 | 1963 |
| 14 | 14 | 116 | 94 | 21 | 14 | 178 | 145 |
| 17 | 17 | 152 | 133 | 23 | 16 | 242 | 218 |
| 6,159 | 10,588 | 30,313 | 35,781 | 3,478 | 2,563 | 58,118 | 76,336 |
| 3,775 | 6,689 | 21,114 | 24,848 | 2,127 | 1,356 | 37.683 | 49,118 |
| 873 | 1,235 | 554 | 697 | 554 | 1,089 | 626 | 846 |
| 5,718 | 9,955(d) | 29,493 | 34,661(d) | 3,302 | 2,254(d) | 55,721 | 71,521(d) |
| 472 | 873 | 418 | 807 | 112 | 284 | 1,980 | 4,415 |
| 5,291 | 9,277 | 28,895 | 33,949 | (e) | (e) | (e) | (e) |
| 93 | 93 | 98 | 98 |  | .. | 97 | 96 |
| 2,148 | 2,815 | 8,766 | 9,768 | 1,255 | 876 | 128 | 22,033 |
|  | 663 |  | 801 |  | 242 |  | 3.629 |
| - | - | 9 | 10 | 3 | - | 53 | 50 |
| 236 | 406 | 391 | 386 | 87 | 87 | 1,214 | 1,618 |
| - 19 | - 236 | + 350 | + 176 | + 39 | + 29 | + 335 | + 141 |
| 630 | 670 | 2,347 | 3,343 | 220 | 112 | 4,551 | 6.418 |
| - 12 | - 5 | + 52 | + 137 | + 25 | + 6 | + 82 | + 258 |
| 117 | 134 | 1,184 | 1,684 | 98 | 42 | 1,914 | 2,741 |
| - | - 16 | - 34 | + 33 | - 6 | - 2 | - 40 | + 113 |
| 378 | 479 | 1,103 | 1,365 | 132 | 68 | 2,514 | 3,123 |
| 4,324 | 5,418 | 38,136 | 35,648 | 3.841 | 1,269 | 60,168 | 58,047 |
| 3,556 | 4,331 | 34,296 | 31,545 | 3,451 | 1,077 | 53,162 | 50,114 |
| 768 | 1,081 | 3,839 | 4,012 | 388 | 184 | 6,999 | 7,808 |
| 1,846 | 3.179 | 12,498 | 14,602 | 1,304 | 562 | 20,966 | 25,791 |
| 534 | 799 | 2,474 | 3,102 | 241 | 174 | 4,640 | 6,296 |
| 519 | 734 | 364 | 463 | 378 | 521 | 394 | 515 |
| 696 | 739 | 645 | 773 | 622 | 945 | 663 | 806 |
| .. | 164 | .. | 840 | .. | 34 | .. | 1,461 |
| .. | 52 | .. | 184 | .. | 15 | .. | 423 |
| 78 | 205 | 381 | 255 | 21 | 19 | 614 | 873 |
|  |  | . | 27 | .. |  | . | 54 |
|  |  |  | 23 | .. | - $7(\mathrm{k})$ |  | 67 |
| 174 | 223 | 465 | 476 | 41 | 61 | 1,224 | 2,445 |
| 1 | 4 | 13 | 19 | - | 1 | 21 | 33 |
| 21 | 44 | 127 | 151 | 24 | 22 | 249 | 369 |
| 8 | 18 | 58 | 66 | 8 | 8 | 96 | 142 |

For notes to this table - see page 103/7

TABLE 3 Analysis of larger firms by size of enterprise within the industry, 1963
(i) Output, employment, capital expenditure and stocks

Firms employing 25 or more persons: United Kingdom

| Average number employed by the enterprise in the industry (a) | $\begin{array}{\|l} \text { Enter- } \\ \text { prises } \end{array}$ | $\begin{aligned} & \text { Estab- } \\ & \text { lish- } \end{aligned}$ ments | Average employed (a) | Gross output | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Net output per head | Capital expenditure (b) | Total value of stocks and progress at end of year |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number | Number | Number | £.000 | \&. 000 | \& | £ 000 | \& 000 |
| 25-49 | 16 | 17 | 585 | 992 | 524 | 895 | 44 | 129 |
| 50-99 | 23 | 24 | 1,645 | 2,046 | 1,185 | 720 | 50 | 175 |
| 100-199 | 26 | 30 | 3,779 | 4,372 | 2,966 | 785 | 188 | 558 |
| 200-299 | 20 | 21 | 4,833 | 5,398 | 3,528 | 730 | 252 | 884 |
| 300-399 | 23 | 32 | 7,845 | 8,570 | 5,625 | 717 | 327 | 1,718 |
| 400-499 | 8 | 14 | 3.518 | 4,465 | 3,131 | 890 | 483 | 735 |
| 500-749 | 7 | 11 | 4,008 | 5,272 | 3,520 | 878 | 99 | 665 |
| 750-999 | 7 | 15 | 5,905 | 8,843 | 5,755 | 975 | 353 | 1,390 |
| 1,000-1,499 | 6 | 14 | 7,192 | 8,251 | 5,421 | 754 | 516 | 1,916 |
| 1,500-1,999 | 5 | 20 | 8,504 | 14,573 | 8,314 | 978 | 631 | 1,990 |
| 2,000 and over | 4 | 20 | 10,233 | 13,555 | 9,150 | 894 | 558 | 2,123 |
| Total | 145 | 218 | 58,047 | 76,336 | 49,118 | 846 | 3,499 | 12,282 |

(ii) Employees, wages and salaries, and employers' contributions

Firms employing 25 or more persons: United Kingdom

| Average number employed by the enterprise in the industry <br> (a) | Employees |  | Wages and salaries |  | Employers contributions |  | Wages and salaries per head |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | $\begin{aligned} & \text { Others } \\ & \text { (c) } \end{aligned}$ | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | $\begin{aligned} & \text { Others } \\ & \text { (c) } \end{aligned}$ | National Insurance <br> (d) | Private pension schemes, etc. (e) | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others <br> (c) |
|  | Number | Number | \& 000 | £ 000 | \&.000 | \& 000 | $\varepsilon$ | $\varepsilon$ |
| 25-49 | 486 | 84 | 239 | 63 | 15 | 2 | 492 | 750 |
| 50-99 | 1,435 | 189 | 639 | 139 | 41 | 4 | 445 | 736 |
| 100-199 | 3,335 | 405 | 1.620 | 351 | 93 | 15 | 486 | 868 |
| 200-299 | 4,185 | 634 | 2,152 | 471 | 124 | 22 | 514 | 743 |
| 300-399 | 6,915 | 923 | 3,369 | 713 | 201 | 34 | 487 | 772 |
| 400-499 | 3,153 | 361 | 1,644 | 336 | 91 | 29 | 521 | 931 |
| 500-749 | 3,484 | 519 | 1,796 | 419 | 84 | 33 | 516 | 806 |
| 750-999 | 4,964 | 931 | 2,881 | 692 | 159 | 49 | 580 | 743 |
| 1,000-1,499 | 6,301 | 888 | 3,096 | 804 | 172 | 77 | 491 | 906 |
| 1,500-1,999 | 7,215 | 1,282 | 3,753 | 1,107 | 219 | 73 | 520 | 863 |
| 2,000 and over | 8,641 | 1,592 | 4,603 | 1,201 | 262 | 85 | 533 | 755 |
| Total | 50,114 | 7,808 | 25,791 | 6. 296 | 1,461 | 423 | 515 | 806 |

(a) Including working proprietors.
(b) Acquisitions less disposals.
(c) Administrative, technical and clerical employees
(d) Including both flat rate and graduated contributions
(e) Including pensions and gratuities paid other than from pension funds. These amounted in
$\begin{array}{ll}\text { TABLE } 4 & \begin{array}{l}\text { Percentage analysis of employees, by age and } \\ \text { sex, all firms, 1963: United Kingdom (a) }\end{array}\end{array}$

| Ages | Males | Females | All employees |
| :--- | :---: | :---: | :---: |
| Under $\mathbf{1 8}$ | Per cent. | Per cent. | Per cent. |
|  | 43 | 5 | 8 |
|  | 46 | 49 | 92 |
|  | Source: Ministry of Labour |  |  |  |

(a) The percentages relate to the numbers employed (excluding
working proprietors) at mid-June, 1963 .

Footnotes to Table 2.
(a) The following information relates to small firms (employing
fewer than 25 persons) in this industry. It includes ewer than 25 persons) in this industry. It includes an estimate for sman firms not making satisf actory returns,
which account for 5 per cent. of the employment shown for
1963 and 4 per cent. for 1958 .

Number of $\mathrm{firms} \quad 178$
Average number employed:
Working proprietors
$\left.\begin{array}{l}\text { Working proprietors } \\ \text { Other persons employed }\end{array}\right\} \quad 1,509 \quad\left\{\begin{array}{r}224 \\ 1,079\end{array}\right.$
(b) The method of classifying returns to sub-aivisions of the industry is explained in the notes; the characteristic
(c) The sum of the figures for the sub-divisions exceeds The sum of the figures for the sub-divisions exceeds the
total for the industry to the extent that enterprises made
returns for more than one subbivision returns for more than one sub-division.
(d) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods,
for providing transport, or for technical or other services rendered).
(e) Characteristic products relate only to specific sub
divisions of the industry.
(f) For sub-divisions of the industry, this is the ratio of sal of characteristic products to total sales of goods produced
and work done. For the industry as a whole, this is the ratio of total sales of principal products by the industry to total
sales of goods produced and work done.
有
(g) Administrative, technical and clerical employees.
(h) Including both flat rate and graduated contributions.
(i) Including pensions and gratuities paid other than from
(j) Excluding exp
(j) Exoduction.
(k) Acquisitions less disposals.

TABLE 5 Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963 Firms employing 25 or more persons: United Kingdom


TABLE 6 Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wrionow - outs | Quantity | Value | Quantity | Value | Entries | Principal industries in which produced (a) |
|  | Th.sq.yds | \& 000 | Th.sq.yds. | \& 000 | Number |  |
| Unglazed floor tiles and mosiacs and glazed wall and fireplace tiles of all kinds | 82.6 | 150 22 | $\} 60.2$ | 121 | 5 | 102 |
| Sanitary ware of earthenware, white, coloured or cane and white (excluding drain pipes, angles, bends, elbows and traps) |  | 172 |  | 1,388 | 8 | 52,55,60, 102 |
| China, including translucent pottery and all pottery known as china or porcelain and electrical ware (including insulators) |  | 121 |  | 1,388 | 8 | 52,55,60,102 |
| Red ware and terra-cotta ware, glazed and unglazed |  |  |  |  |  |  |
| Stoneware, brown and yellow ware (other than electrical ware) |  |  |  | 343 | 10 | 49,52,102 |
| Products used in the making of pottery | .. | 82 |  |  |  |  |
| Total |  | 783 |  | 1,852 | .. |  |

(a) The references given are to the list of industries at the back of this report.

## ootnotes to Table 5 .

(a) The number given is that of the sub-division of which the item is a characteristic product. The sales shown are
to the sub-division
(b) Drain pipes, angles, bends, elbows and traps of earthenware and other sanitary ware of fireclay are included in the report on the Bricks, Fireclay and Refractory Goods industry (Part 102). (c) Unglazed flower pots, chimney pots and architectural terra-cotta and faience are included in
the report on the Bricks, Fireclay and Refractory Goods industry (Part 102).
(d) So far as recorded separately.
(e) This figure represents the total number of returns made by larger firms in this industry, which is less than the total number of establishments in Table 2 on account of combined
returns covering more than one establishment.

For notes to this table-see page 103/9

TABLE 7 Sales of other than principal products by larger firms in the industry, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1958 |  | 1963 |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
|  | Quantity | Value | Quantity | Value |

(a) Including building bricks but excluding refractory goods for 1958
(b) Amounts charged for hiring out plant, machinery or other goods, for providing transport
(c) Excluding amounts charged for services rendered to other organisations.

TABLE 8 Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963

This table is not applicable to this industry

TABLE 10 Purchases by larger firms in the industry, 1954 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1954 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
| Materials for processing |  | \& 000 |  | £ 000 |
| Flint | .. | 906 | .. | 808 |
| China clay | .. | 636 | . | 814 |
| Ball clay | .. | 541 | .. | 807 |
| Other clays and marls | . | 389 | . | 257 |
| China stone and Cornish stone |  |  | .. | 452 |
| Feldspar | -. | 537 | .. | 339 |
| Bone and bone ash | .. | 537 | .. | 427 |
| Quartz, whiting and other quarry products |  |  | .. | 182 |
| Heavy chemicals (acids, alkalis, alcohols, other inorganic and organic chemicals, compressed gases, etc.) |  |  |  |  |
| Borax (natural and manufactured) |  |  | .. | 61 |
| Soda ash | . | (a) | .. | 6 |
| Other heavy chemicals |  |  | .. | 96 |
| Frits (lead) |  |  | .. | 290 |
| Prepared bodies | .. | 237 | .. | 371 |
| Gold, liquid gold and platinum (b) | . | 577 | . | 349 |
| Colours, and materials for colours not specified above | .. | 273 | .. | 495 |
| Glaze, and materials for glaze not specified above | .. | 1,694 | .. | 1.475 |
| Lithos | .. | 665 | . | 943 |
| Saggars, stilts, spurs, thimbles and other kiln furniture |  | ( |  | 728 |
| Refractory materials not specified above | .. | (a) | .. | 166 |
| Domestic and ornamental china and earthenware purchased for decoration |  |  |  | 324 |
| Lubricating oils and greases | .. | (a) | 75.9 | 20 12 |
| Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement | .. | 1,192 | .. | 1,032 |
| All other materials for processing | .. | 2,843 | .. | 3,687 |
| Packaging materials |  |  |  |  |
| Paper and board |  |  |  |  |
| Boxes, cartons, packing cases, and drums and canisters (with or without metal ends) of paper, cardboard and fibreboard | .. | 373 | .. | 1,106 |
| Wrapping paper (including paper coated with plastics and any laminates incorporat ing paper but not materials of paper, cardboard and fibreboard (except multiwall sacks) | .. | (c) | .. | 75 |


| TABLE 10 (cont inued) |
| :--- |

[^0](b) Platinum was not included for 1954.
(c) Included in 'All other packaging materials'
(d) The total quantity of electricity generated in firms' own establishments in this industry was
$4,741 \mathrm{Th}$. kWh in 1954 and $4,293 \mathrm{Th}$. kWh in 1963 .

| TABLE 11 | Transport costs and employment of larger firms, 1963 <br> Firms employing 25 or more persons: United Kingdom |  |  |
| :---: | :---: | :---: | :---: |
|  |  | Unit | 1963 |
| Average number empand | Ployed mainly on transport | No. | 164 |
| Transport costs |  |  |  |
| Wages and salar |  | £'000 | 121 |
| Derv fuel and | otor spirit |  | 71 |
| Costs of operating road goods vehicles |  |  |  |
|  |  |  |  |
| Insurance |  |  | 12 |
| Vehicle licen |  | " | 11 |
| Depreciation |  | " | 84 |
| Payments to and maintena | ther organisations for repairs ce |  | 36 |
| Total |  |  | 1,954 |

TABLE 12 Payments for certain services, etc. by larger firms, 1963 (a) Firms employing 25 or more persons: United Kingdom

|  | Amounts <br> payable |
| :--- | ---: |
| Repairs and maintenance to | $£^{\prime} 000$ |
| Buildings | 220 |
| Road goods vehicles | 36 |
| Plant, machinery, and other capital equipment | 717 |
| Insurance, licensing and depreciation of road goods <br> vehicles (b) | 107 |
| Rates, excluding water rates | 852 |
| Hire of plant and machinery | 119 |
| Postage, telephone, telegrams and cables | 382 |
| Total | 2,435 |

(a) No deduction is made for these payments to arrive at the figures of net output given in this report.
(b) For details see Table 11.

Notes - cont inued from paye ii

Capital Expenditure (continued)
(ii) Land and existing buildings.

The items shown are the capital cost of reeholds purchased and the capital cost remium payable for leaseholds acquired
excluding the value of any assets acquir excluding the value of any assets acquire
n taking over an existing business), and he amounts rece ivable for any freeholds or easeholds disposed of. The value is that
charged to capital account during the year charged to
(iii) Plant, machinery and vehicles.

The items shown are the value of plant and mach inery and of vehicles acquired, both new and second-hand, and the amount eceived for items disposed of during the
year. The value of plant and machinery acquired includes plant, etc. which firms
produced for their own use in connection produced for the ir own use in connection
ith the business covered by the return. The value of plant, etc. acquired is the
Thend xpenditure charged to capital account
uring the year of return less any disduring the year of return less any dis-
counts received, but including the cost o ransport and installation. No deduct ion is made for depreciation, amortisation or
obsolescence. The proceeds of items obsolescence. The proceeds of items
disposed of during the year exclude amount written off for items scrapped.
Capital expenditure dur ing the year in respect
of manufacturing establ ishments where pro-
duction had not started before the end of the
year is excluded in this report for both 1958 year is ex
and 1963 .
Characteristic Products
The characteristic products of a sub-division The characteristic products of a sub-division
are those in terms of which the sub-division is
defined efined. They are products commonly associated in production and are usually similar in the character istic products of each subdivision are indicated in Table 5 of the industry reports. For those industries for
which an analysis by sub-divisions has been which an analysis by sub-divisions has been
nade, Table 2 shows the total sales of such characterist ic products for each sub-division.
The totals include, besides the products which
The def ine the sub-division, other items of outpu assumed to be closely related to them, e.g.
waste products and work done.

Enterprise
The term enterprise is used in this report to
mean one or more firms under common ownership or
nean one or more firms under common ownership or An enterprise normally consists
ither of a single firm, or of a parent company together with its subsidiary companies.
Entries
The number of entries shown in Tables 5, 6 and 3 against a particular output or production heading is the number of returns on whic
figures were recorded for that item.
Establishment
The census was based on the establishmen comprising in most cases the whole of the
premises under the same ownership or management a particular acess (e.g. ine ); but firms were asked to exclude from elating to any depar returns particulars duction for which they kept a separate set of accounts. Where separate accounts were not
factoring, canteens operated by them and other
ancillary activities such as bottling, packing
and the manufacture of containers for packing
the ir own products, whether or not these the ir own products, whether or not these as the works. Building and engineering ant
naintenance departments and sellining and trans-
port departments were treated similarly.

Gross Output
The gross output of an industry is the aggregate value of goods made and other work done dur ing the year by the establishments classi-
fied to the industry. It is derived by subtracting from the value of sales and work done
the value of stocks of goods on hand for sale he value of stocks of goods on hand for sale and work in progress at the beginning of the
year and adding the value at the end of the year.
Larger Firms
hese are firms in which twenty-five or more persons were employed on the average during the

Net Output
The net output of an industry represents the uct adued to materials by the process of proerchanted or factored goods sold. it in many titutes the fund from which wages, salaries stitutes the fund from which wages, sad machinery, payments for repairs and mainten-
ance, costs of operating road vehicles, rents ance, costs of operating road vehicles, rents,
rates and taxes, advertising and other selling expenses and ali other similar charges have to
be met, as well as depreciation and profits. ee met, as well as depreciation and prof its.
There is no appreciale duplication in net out There is no appreciable duplication in net out-
put. Net output has been obtained by deducting from the gross output the cost of purchases djusted for stock changes, payments for work firms, and payments for

Normally any customs or excise duty on materials purchased is included in the cost of
materials. Similarly, finished noods sold have been valued as they were sold, duty paid o duty free. The amounts of duty, subsidies, allowances and levies receivable or payable, were required to be stated separately, and these tems were taken into et output
Net output per person employed
The figures for net output per person employed average number of persons employed (full-t ime and part-time) on all activities covered by the returns, including operatives, administrative
technical and clerical employees and working proprietors, but excluding outworkers.
Principal Products
The principal products of an industry are those in terms of which the industry is def ined. They are products commonly associated in pro-
duction, and are usually similar in nature or manner of production.

## Production

This means the total quantity of a product made dur ing the year, whether sold in the year, added the same firm, or used in the manufacture of other products wit hin the business covered by naterials supplied by other firms.

Purchases
Purchases include the cost of materials and components bought for use in production; of
fuel and electricity for al purposes; of pack aging materials, including the full cost of re purchased; of workshop materials, office
materials and materials for repairs materials and materials for repairs to firms'
own buildings, plant and vehicles when carried out by their own workpeople included in the return; of consumable tools; and of parts for
machinery purchased during the year as replacemachinery purchased during the year as replace
ments. Water charges are also included. In general purchases of goods for merchanting or factor ing and canteen supplies are included.
Materials supplied by customers for processing Materials supplied by customers for processing are excluded.
The values shown include any duty paid (less
rebate, etc.) but exclude trade discouts allowed. The cost of transport is included only if included in the cost of mater ials as invoiced; amounts paid to transport organisa-
tions, including firms' own separate transport $t$ ions, including firms' own separate transport
organisations, for del ivery of materials and fuel are, therefore, excluded. Materials purchased overseas are included at their c.i.f
cost plus any duty payable if the cost of transport from the docks was not included in the
invoiced price, but at their full delivered cost invoiced price, but at the ir full delivered cost
if invoiced 'carriage paid home'. Materials if invoiced carriage paid home' Materials
and fuel transferred from another department of the firm not covered by the same return are
included at the estimated sell ing value recorded by the other department.

Sales
Sales are in respect of goods made by the
business covered by the return, goods made for it by out workers or by other firms from
materials given out to them (somet imes described as goods made on commission) and waste products. Any machinery or other capital items produced
for use in the business covered by the return are included, the value being that adopted in
the firm's and the firm's capital asset account. Goods sold
without being subjected to ny manufatur ing without being subjected to any manufacturing
process (merchanted or factored) and canteen takings are included as in 1958 .
The value shown for sales is the net selling The value shown for sales is the net selling
value, def ined as the amount charged to
customers whether on an ex-works or delivered customers whether on an ex-works or delivered
basis, net of any trade discounts, agents ${ }^{\text {' }}$ basis, net of any trade discounts, agents ${ }^{\prime}{ }^{\prime}$,
commissions, allowances for returnable . cases, purchase tax, etc. . the net amount charged for
packing materials is included. Goods charged purchase tax, etc.is the net amount charged for
packing materials is included. Goods charged
on a delivered basis to customers overseas are on a delivered bas is to customers overseas are
included at the f.o.b. value. For work done on included at the f.o.b. value. For work done o
commiss ion or for the trade the value shown is
the net amount char the net amount charged. Where goods produced in one department were
transferred to another department of the same firm not covered by the return, these transfers
fere treated as sales were treated as sales by the producing depart-
ment and valued as far as possible as if they ment and valued as far as possible as if the
had been sold to an independent purchaser. Goods transferred to wholesale or retail sell-
ing organisations for which separate accounts ing organisat ions for which separate account
were kept were valued on the same basis.
Est were kept were valued on the same basis.
Estimations of a similar kind were also some-
times necessary in valuing transfers between $t$ imes necessary in valuing transfers between
different firms belong ing to the same enterdifferent firms belonging to the same ent
prise. To the extent that the sales of prise. To the extent that the sales of
finished products of one establishment may
constitute the met constitute the materials purchased by another
total figures of the value of sales (and of total figures of the value of sales (and
materials and fuel purchased) include an element of duplication.

## Services rendered

This represents the amounts charged for hiring
out plant, machinery and other goods, providing transport, or for any technical or other
services rendered to other organisations. It
includes amounts credited for similar services includes amounts credited for similar services
rendered to other departments of the same firm rendered to other departme,
not covered by the return.
Small Firms
These are firms in which fewer than twenty-five persons were employed on the average during the Stocks and Work in Progress Values are given of stocks of goods on hand for
sale, and of materials and fuel, at the beginn ing and end of the year of return, including any stocks of goods held for merchant ing or
factoring. The values include duty in the ca factoring. The values include duty in the case
of dutiable goods held out of bond. The value of work in progress at the etwo dates is also
usually shown. This excludes any progress usually shown. This excludes any progress
payments made to sub-contractors, and no depayments made to sub-contractors, and no de-
duction is made on account of progress payment.
received. received
Transport Payment
These represent the total amount paid or
credited during the year for both outward cred
transport of of $f$ inished goods soth outwards
inwards transport of inished goods sold and inwards
transport of materials and fuel purchased.
They include payments They include payments to other fircms, and to
any separate transport organisation of the same any separate transport organisation of the same the value of transport services provided by the business covered by the return. The items included are payments for hired cartage and for
inwards and outwards carriage by all forms of innand transport, i.e. railways, road haulage, canals, coast-wise shipping, air, etc. Payments made for sea freight on goods sold to
customers overseas and on materials and fuel purchased from overseas suppliers are excluded. Wages and Salaries
These are the amounts paid during the year to operatives and to administrative, technical
and clerical employees. Payments to working and clerical employees. Payments to working
proprietors, whether called salaries or not. are excluded; in Northern Ireland this exclusion extends also to payments to
directors of limited companies. The values directors of imited companies. The values
shown include all overtime payments, bonuses and commissions, whether paid regularly or not,
and no deduction is made for income tax, and no deduction is made for income
insurances, contributory pensions, insurances, contributory pensions, etc.
value of any payments in kind, travelling
verpense expenses, lodging allowances, etc. and employers' contribut ions to Nati.
and pension schemes is excluded.
Work given out
The figures shown represent the total amount
paid for work done by other firms on materials papplied to them, and also by firms' own
estals establishments for which separate returns were made. They do not include payments to
individual outworkers or payments for business and other services.
Symbols used
The following symbols are used throughout the

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& \text { report: } \\
& \because \text { Not available } \\
& \text { Niil or negligible (less than half the } \\
& \text { final digit shown) } \\
& \text { * Figures cannot be shown owing to the } \\
& \text { Frisk of disclosing information about } \\
& \text { individual enterprises. }
\end{aligned}
$$

Rounding of Figures
The figures in the tables have, where necessary, may, therefore, be apparent slight discrepancie met wen the sums of the constituent items and
be totals shown.

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69 Cutlery

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    75 Production of Man-made Fibres 
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    Textile Finishing
    Textile Finishing
    88 Asbestos
    88 Asbestos
    39 Miscellaneous Textile Industries
    39 Miscellaneous Textile Industries
    Miscellaneous Textile Industries 
    Miscellaneous Textile Industries 
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    91 Leath
    91 Leath
92 Fur
92 Fur
94 Men's and Boys' Tailored Outerwear
94 Men's and Boys' Tailored Outerwear
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98 Hats, Caps and Millinery 
98 Hats, Caps and Millinery 
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02 Bricks, Fireclay and Refractory Goods
02 Bricks, Fireclay and Refractory Goods
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lo4 Glass
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105 Cement 
105 Cement 
07 Miscellaneous Building Materials, etc.
07 Miscellaneous Building Materials, etc.
08 Timber
08 Timber
09 Furniture and Upholstery 
09 Furniture and Upholstery 
10 Bedding and Soft Furnishings
10 Bedding and Soft Furnishings
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10 Bedding and Soft Furnishings 
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lis Niscellaneous Wood and Cork Manufactures 
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21 Brushes and Brooms
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l22 Toys,Games and Sports Equipment (
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131 Summary Volume

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1. Introductory Notes
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1. Introductory Notes
3 Stone and Slate Quarrying and Mining,
3 Stone and Slate Quarrying and Mining,
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4,
Mining and Quarrying
Mining and Quarrying
7 Grain Milling
7 Grain Milling
2. Biscuits Lour conlectionery
3. Biscuits Lour conlectionery
lo Bacon Curing, Meat and Fish Products
lo Bacon Curing, Meat and Fish Products
11 Milk Products
11 Milk Products
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14 Fruit and Vegetable Product
14 Fruit and Vegetable Product
15 Animal and
15 Animal and
17 Starch and Miscellan
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17 Starch and Miscellan

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19 Spir it Distilling and Compounding

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19 Spir it Distilling and Compounding
21. Tobacco
21. Tobacco
22 Coke Ovens and Manufactured Fuel
22 Coke Ovens and Manufactured Fuel
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25 Dyestuffs
25 Dyestuffs
26 Fertilizers and Chemicals fo
26 Fertilizers and Chemicals fo
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33 Soap, Detergents, Candles and Glycer ine
33 Soap, Detergents, Candles and Glycer ine
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37 Iron and St
37 Iron and St
38 Steel Tubes
38 Steel Tubes
41 Agricultural Machinery (except Tractors)
41 Agricultural Machinery (except Tractors)
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M2 Netal-working Machine Tools
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46 Contractors'. Plant and Quarryin

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46 Contractors'. Plant and Quarryin
47 Mechanical Handling Equipment (Mahinery M
47 Mechanical Handling Equipment (Mahinery M
49 Miscellaneous (Non-electrical) Machine
49 Miscellaneous (Non-electrical) Machine
\$0 Industrial Plant and Steelwork
\$0 Industrial Plant and Steelwork
51 Ordnance and Smal1.Arms
51 Ordnance and Smal1.Arms
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M Mstruments, etc.
55 Electrical machinery
55 Electrical machinery
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59 Domest ic Electrical Appliances

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59 Domest ic Electrical Appliances
61 Shipbuilding and Marine Engineering
61 Shipbuilding and Marine Engineering
61 Shipbuilding and Mar ine Engineer ing
61 Shipbuilding and Mar ine Engineer ing
64, Cycle Manufactur ing
64, Cycle Manufactur ing
64 Aircraft Manufactur ing and Repair ing
64 Aircraft Manufactur ing and Repair ing
65 Locomot ives and Railway Track Equipment
65 Locomot ives and Railway Track Equipment
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Introductory Notes
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Srewing and Malting
Srewing and Malting
44 Synthetic Resins and Plastics Materials
44 Synthetic Resins and Plastics Materials
Iron and Steel (General)
Iron and Steel (General)
48 Office Machinery
48 Office Machinery
50 Industrial Plant and Steelwork
50 Industrial Plant and Steelwork
55 Electrical Machiner

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55 Electrical Machiner
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[^0]:    (a) Not recorded separately for 1954.

