

[HA 251]

BOARD OF TRADE

# THE REPORT on the CENSUS OF PRODUCTION FOR 1951

Volume 3

Trade F

# WROUGHT IRON AND STEEL TUBES

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Presented by the Board of Trade 10 Parliament in pursuance of the Statistics of Trade Act, 1947 (10 & 11 Geo. 6, Ch. 39, Sec. 7).

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1955

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42 [HA 251]

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THIS REPORT on the Wrought Iron and Steel Tubes Trade relates to establishments engaged wholly or mainly in the manufacture of tubes (including fittings) for boilers, cycles, bedsteads, etc.; metal conduits; gas cylinders and pressure vessels. Melting and rolling in integrated works and the manufacture of flexible tubes are included.

Classification.

There were no larger establishments in Northern Ireland in the register for this trade.

## WROUGHT IRON AND STEEL TUBES TRADE

This trade corresponds to minimum list heading 44 in the Standard Industrial

IMPORTANT NOTES and definitions appear on the inside of the back cover of this report. In interpreting the data in the following tables, it is essential to bear these in mind. 3/F/2

#### METAL MANUFACTURE

#### WROUGHT IRON AND STEEL TUBES TRADE

#### Summary

#### Larger establishments (a)

### TABLE 1

	Great Britain						
	1951	1950	1949	1948	1937	1935	
	£*000	£*000	£* 000	000°3	000°£	£°000	
Gross output (production)(b)	97,714	84,957	71,469	58,252	22,515	16,318	
Cost of materials and fuel used (c)	60,604	54,867	45,916	35,532	12,192	9,467	
Payment for work done on materials given out Transport payments (d)	766 2,692	730	612 	448	111	92	
Net output Wages and salaries of persons employed	33.651 17.403	29.360 16.009	24.941 14.485	22.271 12.790	10,212	6.759	
	No.	No.	No.	No.	No.	No.	
Average number of persons employed (e)	42.416	41,621	40,169	37,775	31,483	27,645	
Net output per person employed (e)	£ 793	£ 705	£ 6 21	£ 590	£ 324	£ 244	
Net output per person emproyed (e)	£'000	£'000	£.000	£' 000	£'000	£'000	
Stocks at end of year	A State of the				1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 -		
Products on hand for sale and work in progress Materials and fuel	8,030	7,523	6,473 6,899	5,275		::	
	No.	No.	No.	No.	No.	No.	
Number of establishments	156	137	135	128		91	
The values of gross output and of mat	erials and fu	iel used are	derived in t	he following	g way:-	1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -	
	£'000	£.000	£.000	£.000	£.000	£.000	
Output of firms in this trade (f)							
Principal products (g) Other output (h)	91.530 5.503	86,024	. 71.810 {	54,548 4,425	21,457 1,058	15,552 766	
Changes in stocks and work in progress (i)	+ 680	+ 884	+1.375	+ 670			
Less payment for transport	97,714	86,908	73,185	59,643	22,515	16.318	
eutrarde (d)		1.951	1.717	1.391			

outwards (d) 1,951 1.717 1,391 97.714 84,957 71.469 58,252 22,515 16.318 Gross output (production) Materials and fuel used by firms in this trade 36.564 -1,032 56.224 -1.357 46.417 61,339 Purchases 12,192 9 467 - 502 - 735 Changes in stocks (i) 60,604 54,867 45,916 35,532 12,192 9,467 Materials and fuel used

- (a) For small firms' summary see Table 2.
   (b) Gross output for 1951 includes payments to other firms and undertakings and to firms' own separate transport organisations for transport services. For other years payments for transport services outwards on finished goods sold are excluded.
- finished goods sold are excluded.
  (c) Amounts paid for delivery services are excluded for 1951 but included for other years.
  (d) Payments to other firms and undertakings and to firms' own separate transport organisations. For 1951 they cover payments for transport of both goods sold and materials and fuel purchased. For other years payments cover only transport outwards of finished goods sold.
  (e) Excluding outworkers but including working proprietors. For an estimate of the total numbers of persons employed in this trade see Table 3.
  (f) Total value of sales (1951, 1950, 1949 and 1948) or production for sale (1937 and 1935).
  (g) For details for 1951 and 1948 see Table 8.
  (h) For details for 1951 see Table 10.
  (i) For details for 1951 see Table 21

(i) For details for 1951 see Table 21.

ABLE 2			The second second	the second second second	Gree	it Britain		
				.951	1950	194	9	1948
and the second second	A-01-0-1-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0			The second se		2		28
umber of returns			any a vert	33	22			
verage number of p	ersons employ	yed (b)	ad produces	a strate	interior 1 of	10		147
Males Females				159 47	111 29	13		29
Total				206	140	15	8	176
(a) Small firms (b) Including wo	(employing or rking proprie	n the averag etors.	e ten or few	ver persons)	that made so	atisfactory	returns.	
Close in parties		Est		age employn firms	ment (a)			
ABLE 3	<u>18 188</u>		The Take	1 1 1	ALC A		The second second	Numbe
			And and a	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Great Britai	1	1040
i and the gas	and the second	the second	1000.00	1951	195	50. )	1949	1948
As returned by firms Employing on the average more than ten persons (b)			42,416	41.6		40,169	37,775	
Employing on the	average ten o	or fewer per	sons (c)	42,622	41,7	140	158	37.951
Estimated average employment in firms not making			naking	the second second			25	45
satisfactory retur	ns			13		33	40,352	37,996
stimated average e	mployment in	all firms		42,635	41.7		40,332	
a) Including work b) See Tables 13( c) See Table 2.		OTS.			ateneding or extension			
			Analysis	by size, 19	51			
		Larger	establishm	ents in Gre	at Britain			
ABLE 4								
	and the second second second	and the second second second				Remuneration		
ADLE 4	and the second states of the second states of the					Other	Total	Net outpu per perso
Average number employed	Establish- ments	Gross output	Net output	Persons employed	Operatives	employees (a)	Total	employed
Average number	ments	output	output	employed	•	(α)		£
Average number employed	ments No.				Operatives £'000 129	employees (a) £'000 55	£'000 184	
Average number employed 11 - 24	ments	output £'000	output £'000	employed No.	£'000	(α) £'000	£'000	£
Average number employed	nents No. 28	output £'000 911	output £'000 344	employed No. 525	£'000 129	(a) £'000 55	£'000 184	£ 656
Average number employed 11 - 24 25 - 49	ments No. 28 33	output £'000 911 2,069	output £'000 344 772	employed No. 525 1,137	£'000 129 310	(α) £'000 55 96	£°000 184 406 812 1,168	£ 656 679 633 785
Average number employed 11 - 24 25 - 49 50 - 99	ments No. 28 33 31	output £'000 911 2,069 3,039	£'000 344 772 1.453 2.443 1.645	employed No. 525 1.137 2.295 3.112 2.212	£'000 129 310 639 905 722	(a) £*000 55 96 173 263 199	£°000 184 406 812 1,168 922	£ 656 679 633 785 744
Average number employed 11 - 24 25 - 49 50 - 99 100 - 199	ments No. 28 33 31 22	output £'000 911 2,069 3,039 5,879	cutput £'000 344 772 1.453 2.443	employed No. 525 1,137 2,295 3,112	£°000 129 310 639 905	(α) £'000 55 96 173 263	£°000 184 406 812 1,168	£ 656 679 633 785

(a) Administrative, technical and clerical employees.

(85576/2)

#### Summary

### Analysis by standard region, 1951

Larger establishments in Great Britain

TABLE 5

	-	Provide State of Provide State of Provide State of State	Net o	utput	all and the second s	F	Remuneration	1	Nat
Region	Estab- lish- ments	Gross output	Value	Percent- age of total	Persons employed	Operatives	Other employees (a)	Total	Net output per person employed
England and Wales	No.	£'000	£'000	1	No.	£'000	£.000	£*000	£
Northern	7	3.097	1,041	3.1	1.422	479	98	577	7 3 2
East and West Ridings; and North Western	8	1,658	836	2.5	971	28 1	85	36 5	861
North Midland; and Eastern	9	24,623	6,831	20.3	6.723	2.174	860	3,034	1,016
London and South Eastern; Southern; South Western; and Wales	26	9.284	3.784	11.2	4.747	1,500	523	2.023	797
		and the second sec					and the second	and the second state of the second	740
Midland	88	43,770	16,340	48.6	22,094	6,829	1,880	8,709	/40
Total England and Wales	138	82.432	28,832	85.7	35,957	11,262	3,446	14,708	802
Scotland	18	15,281	4,819	14.3	6,459	2,106	588	2,695	746
Great Britain	156	97.714	33,651	100.0	42.416	13.368	4,035	17,403	793

(a) Administrative, technical and clerical employees.

TABLE 6 - Analysis according to specialisation within the trade, 1951 Larger establishments in Great Britain

No specialisation within this trade was distinguished.

TABLE 7 - Total make of intermediate products: Larger establishments in Great Britain

This table is not applicable to the trade.

'n

Sales of the principal products of the trade, including sales of these products by establishments classified to other trades

TABLE 8

Wrought tubes

Not exceeding 6 inches internal dia other than electric conduit, cased close joint tubes

Welded

Seamless

Cold drawn

Other descriptions Exceeding 6 inches internal diamete

Welded

Seconless

Electric conduit tubes

Close joint tubes (other than elect conduit tubes) and cased tubes (in copper-clad and copper-lined steel

Unclassi fied

Total wrought tubes

Wrought fittings for wrought tubes

Tube fittings purchased and fabricate

Purchased tubes screwed, bent or othe fabricated, and gas containers (cyli bottles, etc.)

Flexible metallic tubing

Work done for the trade or on commiss

Total

Saleš in other trades (see Table

Principal products of this trade establishments in the trade

(a) So far as recorded separately.(b) Amount charged.

(85576/2)

### WROUGHT IRON AND STEEL TUBES

Larger establishments in Great Britain

			1951	19	48	
Section 1		Quantity	Value	Entries	Quantity	Value
03613		Th.tons	£'000	No.	Th.tons	£'000
meter, d and			2010	ene Lemes		
· · ····			ALCONTRACTOR	and the second	ana an cana a	
		520.2	22,266	21	331.7	12,618
	{	97.1	10,591 5,158	18	118.1	12,577
r		251.7	14.611	19	213.0	9.764
VIR		94.2	4,843		46.8	2,055
		195.6	9.763	8	123.4	5,187
		46.9	2,750	12	43.1	2.460
ric cluding tubes)		4.1	288	7 (	7.9	324 98
			-			130
	ł	1,209.8	65,112 5,158	} {	884.0	44,985 229
	1	34.1	5,075 716	} 59 {	21.8	2,531 674
d (a)	8	2.7	494 428	} 13	•	-
rwise nders,	{	159.3	11,851 2,397	} 77 {	64.2	<b>4,937</b> 1,689
	1	3.1	, 1,042 224	} 14 {	1.2	297 230
ion (b)			663	32		340
	the s		93,160		Clamatic to 1	55,912
9)	1	Council Ty	1,630			1,364
sold by	1.		91,530	142		54,548

3/F/5

### METAL MANUFACTURE

Sales of principal products of the trade by establishments classified to other trades

Larger establishments in Great Britain

TABLE 9	· · · · · · · · · · · · · · · · · · ·				2 3 3 64	
		1951	1	1948		
and the second second second	Quantity	Value	Entries	Quantity	Value	
	Th.tons	£*000	No.	Th.tons	£'000	
Wrought tubes					reader a destan	
Not exceeding 6 inches internal diameter (other than electric conduit, cased and close, joint tubes), seamless, other than cold			th Legrae		allignare 1 af andi 1 serve allas Serilo	
drawn Electric conduit tubes	} 13.2	688		7.8	393(a)	
Unclassi fi ed	1 <b>-</b> 0	-	-		130	
Total wrought tubes	13.2	688	{	7.8	39 3 1 30	
Wrought fittings for wrought tubes, and tube fittings purchased and fabricated	0.7	217 141	] 11 {	2.6	313 111	
Purchased tubes screwed, bent or otherwise fabricated, and gas containers (cylinders, bottles, etc.)	0.3	40 194	6 {	1.5	89 46	
Flexible metallic tubing	1.2	327	(	1.1 	266 17	
Work done for the trade or on commission	1	23(b)				
Total	F	1.630		1 57.400	1, 36 4	

(a) Electric conduit tubes, other welded tubes not exceeding 6 inches internal diameter, and close joint tubes. (b) Amount charged.

# Sales in the trade of other than principal products Larger establishments in Great Britain

-		-		0
		- C		0
17	DL	E	1	U

118-022 ···································	19	51	19	48 <u>beto</u> T
	Quantity	Value	Quantity	Value
Iron and steel	Th.tons	£'000	Th.tons	£,000
Malleable cast fittings for wrought tubes		512	stand links and	1,006
Other castings		142		169
Other goods		2,350		1,673
Waste products sold			and the second	1
Iron and steel scrap	246.9	1.039	197.6	6 59
Other waste and by-products		768		198
Iron and steel structural work (a)		6 49		677
Other work done (b)		43		42
Total		5,503		4.425

(a) Amount charged, exclusive of the value of goods made at the establishments in this trade and included against other appropriate headings in Tables 8 or 10.

(b) Amount charged.

TABLE 11 Wrought tubes Not exceeding 6 inches internal other than electric conduit tub Welded Seamless Cold Drawn Other descriptions (includin joint tubes and all cased Exceeding 6 inches internal dia Welded Seamless Electric conduit tubes Wrought fittings for wrought tubes (b) Sales in 1951 and 1948, and production for sale in 1937.
(c) Including production (or sales) by establishments classified to other trades.
(d) Partly estimated.

1

TABLE 12

Materials used	Quantity	
	Th.tons	
Non-alloy steel	obustanit dan-o	
Ingots	258.3	
Blooms, billets and slabs	128.0	
Tube squares and tube rounds	214.8	
Hoop and strip (including tape)	610.5	
Tube hollows and tube shells	80.3	
Tubes purchased for further fabrication	191.8	
Fittings for wrought tubes	13.0	
Alloy steel	The state of the state of	
Ingo ts	9.8	
Blooms, billets and slabs	18.1	
Tube squares and tube rounds	16.4	
Tube hollows and tube shells	15.0	
Tubes purchased for further fabrication	0.6	
Iron and steel not specified above, except finished parts and scrap	66.3.	
Zinc in all forms, except finished parts and scrap	Th.cwts. 213.5	
Aluminium in all forms, except finished parts and scrap	4.0	

#### WROUGHT IRON AND STEEL TUBES

Production, exports and imports of certain principal products (a)

		And the second		When & Branneth I at 13
arate + 6	General General	Production (b)(c)	Exports	hetained imports
1845.		Th.tons	Th.tons	Th.tons
l diameter, ibes		tentone		SS antial antic 110
	{     1951     1948     1937	520.2 331.7 344.4	111.2 73.8 104.1	1.1 0.1 0.4
RELLING	<pre>{1951 1948 1937</pre>	144.0(d) 118.1 77.6	24.5 28.7 10.2	5.3 2.9 0.8
ng close tubes)	{1951 1948 1937	255.7 222.7(d) 186.9	57.7 66.6 68.6	5.7 8.7 32.4
meter			and the second	
	{1951 1948 1937	94.2 46.8 65.2	31.0 22.8 17.1	0.2 0.1 0.1
	1951 1948 1937	195.6 123.4 84.9	141.5 90.3 51.7	1.6 0.8 3.0
	{1951 1948 1937	46.9 43.1 44.2	4.1 2.0 7.3	
:5	{1951 1948 1937	39.0(d) 27.5(d) 24.2	12.9 8.8 6.5	0.9 0.1 2.2
		and the second	and the second	and the second se

(a) Figures of production (or sales) refer only to larger establishments. All recorded exports from and imports into the United Kingdom are given in the table. The figures therefore, are not strictly

Usage of certain specified purchased materials, 1951

Larger establishments in Great Britain

METAL MANUFACTURE

#### Employment in September

#### TABLE 13 Larger establishments (a) (i) Operatives Number Great Britain 1951(b) 1950(b) 1949(b) 1948(c) 1937 (c) 1935(c) Males Under 18 1,205 29,949 1,093(d) 29,214 2.223 22.813 990 31,034 1.066 27.503 2,636 All ages 25,871 Females 203 3,688 Under 18 172 142(d) 226 481 354 All ages 3.467 3,355 3,496 1,433 1,136 Total 1.235 32,569 1,292 30,999 3,117 27,304 2.577 Under 18 1,408 1,162 All ages 33,637 34,501 (ii) Administrative, technical and clerical employees (e) Number Great Britain 1951 1950 1937 1949 1948 1935 Males Under 18 284 5,834 251(d) 5,134 241 5,428 253 4,566 197 2.661 341 All ages 3.025 Females Under 18 461 422 381(d) 356 269 202 All ages 2,698 2,480 2.324 2,203 1,154 1,035 Total Under 18 All ages 609 6,769(f) 745 8,532(f) 663 7,908(f) 632 7,458(f) 399 3,696 610 4.179 (iii) Total employees Number

		Great Britain						
	1951	1950	1949	1948	1937	1935		
Males						AT COM NOT		
Under 18	1,489	1,231	1,344(d)	1,319	2.977	2.420		
All ages	35,783	36.462	34,348	32,069	28,896	25.474		
Females		. Contract designed	and the second second	Latre of Children				
Under 18	664	594	523(d)	582	750	5 56		
All ages	6,386	5,947	5,679	5,699	2.587	2,171		
Total					· SI BURAT	1 March Andrews		
Under 18	2,153	1,825	1,867	1,901	3.727	2,976		
All ages	42,169(f)	42,409(f)	40,027(f)	37,768(f)	31,483	27,645		

 (a) Excluded employees. The following persons were employed at the larger establishments in this trade in 1951 hut are not included in the above tables or in any other Census of Production report (e.g., employees engaged in merchanting):-

Canteen workers	11	Males	363	Females
Other workers	287	Males	190	Females

(b) In week ended September 22, 1951, September 30, 1950, and September 24, 1949.

(c) Average for the year.

(c) Average for the year.
(d) Corrected figures.
(e) In week ended September 22, 1951, September 30, 1950, September 24, 1949, September 25, 1948, October 16, 1937, and October 12, 1935.
(f) Working proprietors. In addition working proprietors, shown in Table 13(iv) below, were engaged in this trade in larger establishments. The 1937 and 1935 figures include working proprietors.

(iv) Working	proprietors	Great	Britain	Number
	1951	1950	1949	1948
Males Females	10 2	5	11	7
Total	12	5	11	7

TABLE 14	. I	Larger establ	lishments	(a)			Number
Britede	web .		Gr	reat Brite	ain		
angeneration and the second	1951	1950	1949	э	1948	1937	1935
Operatives Administrative, technical and	34,073	33,910	32,80	08	30,999	27,304	23,949
clerical employees	8,331	7,706	7,3	50	6,769(b)	4,179(b)	3.696 (b
Total	42,404	41,616	40,15	58	37.768	31,483	27.645
<ul> <li>(à) For employment in small fir returns, see Table 2.</li> <li>(b) In week ended September 25, working proprietors.</li> </ul>	1948, Octob	per 16, 1937,	and Octobe	er 12. 193	5. The 1937	7 and 1935 fig	ures includ
Outworkers. In addition t numbers are shown below.	o the employ	vees shown abo	ove the fir	rms in this	s trade emp	oloyed outwork	ers whose
		TE REAL	C	Great Brite	ain		
	1951	1950	1949	9	1948	1937	1935
ales	4 23	-4	1		5 9		
Total	27	4	1		14		
		hift working					
ABLE 15		hift working stablishment			denit?		
ABLE 15			s in Grea	t Britain Total nu	umber of rs worked	Number returns s the systems	howing
ntinuous 3 shift systems per 24 veraging 8 hours per shift ntinuous 4 shift systems per 24	Larger e	Total numbe man-shifts w in the we 25,433	s in Grea	t Britain Total nu shift-hou in the	umber of rs worked	returns s	howing
ntinuous 3 shift systems per 24 veraging 8 hours per shíft ntinuous 4 shift systems per 24 i veraging 6 hours per shift 1 2 shift systems	Larger e	stablishment Total numbe man-shifts w in the we	s in Grea	t Britain Total nu shift-hou in the 203 3 452	umber of rs worked week	returns s the systems	howing
ontinuous 3 shift systems per 24 veraging 8 hours per shift ontinuous 4 shift systems per 24 veraging 6 hours per shift 1 2 shift systems	Larger e	Total number man-shifts w in the wa 25.433 504 45.289	s in Grea	t Britain Total nu shift-hou in the 203 3 452 18	mber of rs worked week .567 .024 .924	returns s the systems 17 1 29	howing
ntinuous 3 shift systems per 24 veraging 8 hours per shift ntinuous 4 shift systems per 24 i veraging 6 hours per shift 1 2 shift systems her shift systems Total ) Shift working during week ender	Larger e	stablishment Total numbe man-shifts v in the wa 25,433 504 45,289 1,984 73,210 22, 1951.	s in Grea	t Britain Total nu shift-hou in the 203 3 452 18 678	mber of rs worked week .567 .024 .924 .792 .307	returns s the systems 17 1 29 7 (b)	howing stated
ntinuous 3 shift systems per 24 veraging 8 hours per shift ntinuous 4 shift systems per 24 i veraging 6 hours per shift 1 2 shift systems her shift systems Total ) Shift working during week ender	Larger e	stablishment Total numbe man-shifts v in the wa 25,433 504 45,289 1,984 73,210 22, 1951.	s in Grea	t Britain Total nu shift-hou in the 203 3 452 18 678	mber of rs worked week .567 .024 .924 .792 .307	returns s the systems 17 1 29 7 (b) -work were as	howing stated
ntinuous 3 shift systems per 24 veraging 8 hours per shift ntinuous 4 shift systems per 24 i veraging 6 hours per shift 1 2 shift systems her shift systems Total ) Shift working during week ender	Larger e	stablishment Total numbe man-shifts v in the wa 25,433 504 45,289 1,984 73,210 22, 1951. ng shift work Returns Total in Sh	s in Grea	t Britain Total nu shift-hou in the 203 3 452 18 678	mber of rs worked week .567 .024 .924 .792 .307 s on shift	returns s the systems 17 1 29 7 (b) -work were as Number employed on shift-	howing stated
ABLE 15 Dentinuous 3 shift systems per 24 averaging 8 hours per shift intinuous 4 shift systems per 24 averaging 6 hours per shift 11 2 shift systems ther shift systems Total () Shift working during week ender () The number and percentage of re- () The number and percentage of re- () Number Percentage of total in tra- Percentage of total on re-	Larger e	stablishment Total numbe man-shifts v in the wa 25,433 504 45,289 1,984 73,210 22, 1951. ng shift work Returns Total in Sh	s in Grea	t Britain Total nu shift-hou in the 203 452 18 678 operative Total in	mber of rs worked week .567 .024 .924 .792 .307 s on shift Operatives Total on returns showing	returns s the systems 17 1 29 7 (b) -work were as Number employed on shift-	howing stated

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3/F/8

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WROUGHT IRON AND STEEL TUBES

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### Wages and salaries and employers' National Insurance contributions paid during the year

#### Larger establishments

		Great	Britain	
2040 1927 1.039	1951	1950	1949	1948
Wages and salaries (a) of	and) and a state of	T TRANK AND	and including the	- Carriella Anna
Operatives	13,368	12,607	11,330	10.047
Administrative, technical and clerical employees	4,035	3,402	3,155	2.743
Total	17,403	16,009	14,485	12.789
Employers <sup>y</sup> contributions to all National Insurance Schemes	428	419	39 5	287

(a) Including bonus and commission payments, but excluding payments to outworkers shown below.

£		- ANNO -
Great Britain	Great B	
50 1949 1948	1950	.951
	A CONTRACT	and the second
1	-	1

#### Plant, machinery and vehicles - acquisitions and disposals, and capital expenditure on new building work

#### Larger establishments

To research to restant and the to the	an always 1 a	Great Britain	
termine sectors is before association of the	1951	1949	1948
Plant, machinery and vehicles		and the second second	Lade La sur out to
Acquisitions		a second s	an all a run hursen
Plant and machinery		A STREET, SOL AND A STREET, ST	A LAND & SAMPANNA
New	1.457	1,410	2.176
Second-hand	79	119	133
Vehicles		A CONTRACTOR OF A CONTRACTOR O	and the second second second
New	115	100	56
Second-hand	28	13	. 13
Total acquisitions	1,678	1,642	2,378
Disposals	State	1018	ALL A PROPERTY AND A PROPERTY AND
Plant and machinery	74	57	82
Vehicles	14	12	14
	88	69	96
Total disposals	00	65	30
New building work	The second second and the second	The same many and the same	
Capital expenditure on new building and other constructional work of a capital nature	- Crade	Antonia ,	-
(excluding site values and development charges)	310	389	382

TABLE 18

Gross output (production)

Cost of materials and fuel used Payment for work done on materials Transport payments

Net output Wages and salaries of persons employ

Average number of persons employed

Net output per person employed (b)

Stocks at end of year

Products on hand for sale and work in progress Materials and fuel

Number of establishments

Output of firms in this trade

Total value of sales (see Table 2) Changes in stocks and work in progress (see Talie 21)

Gross output (production)

Materials and fuel used by firms in this trade

Purchases Changes in stocks (see Table 21)

Materials and fuel used

(a) Owing to the risk of disclosure of information relating to individual firms, particulars for Wales cannot be given separately and have been included with those for England. (b) Excluding outworkers but including working proprietors.

TABLE 19

Number of returns

Average number of persons employed

Males Females

Total

(a) Small firms (employing on the average ten or fewer persons) that made satisfactory returns.
(b) Owing to the risk of disclosure of information relating to individual firms particulars for Wales cannot be given separately and have been included with those for England. (c) Including working proprietors.

(85576/2)

(85576/2)

## WROUGHT IRON AND STEEL TUBES COUNTRY TABLES

# 1951 Summary Larger establishments

	Èngland (a)	Wales (a)	Scotland	Great Britain
	£'000	£'000	£.000	£°000
	82,432	1 ··· ··	15,281	97,714
given out	50,833 600 2,168		9.771 167 524	60,604 766 2,692
yed	28.832 14,708	ino been	4,819 2,695	33,651 17,403
	No.	No.	No.	No.
(Ъ)	35,957		6,459	42,416
	3	£	£	£
	802		746	793
	£,000	£,000	£*000	£'000
	6.293 8.248		1,737 976	8,030 9,223
	No.	No.	No.	No.
	138	a tieste	18	156

# The values of gross output and of materials and fuel used are derived in the following way:-

		T	A CONTRACTOR OF THE	NEWS CONTRACTOR
	£:000	£'000	£*000	£'000
	La track	and the second	Ser advaced yes.	PRIME PARTY
0)	82,336		14,698	97.034
		- it a second state	Las a sect in the work in the	A REAL PROPERTY AND
	+ 96	and the second	+ 584	+ 680
	82, 432	· · · · · · · · · · · · · · · · · · ·	15,281	97,714
			and the second s	
	1 200	T 643 materialism	the state and taken 2 a	12 - 1 March and And
	51, 552		9,787	61,339
	- 719		- 16	- 735
	50,833			
	50,833	•••	9,771	60.604

#### Summary

### Small firms (a)

	England (b)	Wales (b)	Scotland	Great Britain
enti Indolatio	33	service is su	notore to spin	33
(c)	with the second street of	An and see and	in the second second	
	159 47	••••••	t on the paralest of	159 47
	206	••	-	206

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#### METAL MANUFACTURE COUNTRY TABLES

#### Sales in the trade

# Larger establishments

	England	and Wales	Scot	land	Great	Britain
	Quantity	Value	Quantity	Value	Quantity	Value
	Th. tons	£'000	Th. tons	£'000	Th. tons	£'000
Principal products		100	Ande anate bas	a link and many	· · · · · · · · · · · · · · · · · · ·	and same
Wrought tubes			1		and a second	in Profile
Not exceeding 6 inches internal diameter, other than electric conduit, cased and close joint tubes		31	A TABLE AND		iss La sadau	
Welded		(a)	••	(a)	520.2	22,266
Seamless		all and the second second	- And A	and one dates and	all lost we we	Street synds
Cold drawn		. (α)	1	΄ (α)	97.1	10,591 5,158
Other descriptions	2 00			(-)	005 4	10 070
Electric conduit tubes	y	(a)		(α)	285.4	16,673
Exceeding 6 inches internal diameter	and the second second		and a subsequence		tel baset a	
Welded		(α)	Adda.	. (α)	94.2	4,843
Seamless		(a)	••	(a)	195.6	9,763
Close joint tubes (other than electric conduit tubes) and cased tubes (including copper-clad and copper-lined steel tubes)	4.1	288	-		4.1	288
Total wrought tubes		(α)	· · · ·	(α)	1,196.6	64,425 5,158
Wrought fittings for wrought tubes, and tube fittings purchased and fabricated	31.2	4,210 875	4.9	1,142 128	36.1	5,352
Purchased tubes screwed, bent or otherwise fabricated, and gas containers (cylinders, bottles, etc.)	109.1	8,650 2,006	50.0	3.160 197	159.0	11.811
Flexible metallic tubing	1.9	716			1.9	716
Work done for the trade or on commission (b)		489		151	Server Start	6 40
Total principal products		(α)		(α)		91,530
Other output					the states of the second	
Iron and steel		1.00			and then have	
Malleable cast fittings for wrought tubes		512		-		512
Other castings		(a)		(α)		142
Other goods		2,198	dine pain	152		2,350
Waste products sold						
Iron and steel scrap	194.3	794	52.6	246	246.9	1,039
Other waste and by-products	(.8.) 1004	768	-	Surfactory .		768
Iron and steel structural work (c)		621		27		6 49
Other work done(b)		43	and the second second		and the second second	43
Total	And a second one	82,336		14.698		97.034

(a) Owing to the risk of disclosure of information relating to individual firms separate particulars cannot be given.
(b) Amount charged.
(c) Amount charged, exclusive of the value of goods made at the establishments in this trade and included against other appropriate headings.

	Stocks o
TABLE 21	
	A
Products on hand for sale	land the of
Work in progress	{
Total products on hand sale and work in progr	
Materials and fuel	ndad-telbh na anna an
(a) Owing to the risk of given.	di sclo su r
Grout Billedia	
TABLE 22(i) Operatives	Places
Males Under 18 All ages Females	
Under 18 All ages	
Total Under 18 All ages	
(ii) Administrative,	technical
Eucope seed	
Males Under 18	haoises
All ages Females	
Under 18 All ages	

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Total Under 18 All ages (c)

### f products on hand for sale and work in progress, and stocks of materials and fuel

### Larger establishments

and the second second second second			£.000
and the second second second	England and Wales	Scotland	Great Britain
{at beginning of year at end of year {at heginning of year at end of year	) (a)	(α)	2.461 3.143 4.890 4.887
{at beginning of year at end of year	6,197 6,293	1.153 1.737	7,350 8,030
at beginning of year at end of year	7,529 8,248	9 59 9 7 6	8,488 9,223

e of information relating to individual firms separate particulars cannot be

# Employment in September

Larger establishments (a)(b)

-		the second s	Numbe
	England and Wales	Scotland	Great Britain
		and the second	and the second
	1,019	186	1,205
	24.657	5.292	29,949
-	203	hand and a state of the state o	203
	3,659	29	3.688
-	1,222	186	1.408
	28,316	5, 321	33,637
-	the second se		
a	nd clerical employees	avd .	Numbe
a	nd clerical employees England and Wales	Scotland	
a		and .	Numbe
a	England and Wales	and .	Numbe Great Britain
a	England and Wales	Scotland	Numbe Great Britain 284
a	England and Wales 249 4,922	Scotland 35	Numbe Great Britain
a	England and Wales 249 4,922 415	Scotland 35 912 46	Numbe Great Britain 284
a	England and Wales 249 4,922	Scotland 35 912	Numbe Great Britain 284 5,834
a	England and Wales 249 4.922 415 2.392	Scotland 35 912 46 306	Numbe Great Britain 284 5,834 461
a	England and Wales 249 4,922 415	Scotland 35 912 46	Numbe Great Britain 284 5,834 461

METAL MANUFACTURE COUNTRY TABLES

#### TAPLE 22 (contd.)

(iii) Total employees	and the states and the board		N
	England and Wales	Scotland	Great Britain
Males Under 18 All ages	1,268 29,579	221 6,204	1,489 35,783
Females Under 18 All ages	618 6.051	46 335	664 6,386
Total Under 18 All ages (c)	1,886 35,630	267 6,539	· 2,153 42,169

(a) Excluded employees. The number of persons employed at the larger establishments in this trade but not included in the above tables or in any other Census of Production report (e.g., employees engaged in merchanting) are shown in Table 22(v) below. (b)

Number employed in the week ended September 22, 1951. Working proprietors. In addition working proprietors, shown in Table 22(iv) below, were engaged in this trade in larger establishments. (c)

(iv) Working proprietors			Number
	England and Wales	Scotland	Great Britain
Males Females	10 2		10 2
Total	12	•	12
(v) Fxcluded employees			Number
	England and Wales	Scotland	Great Britain
Canteen workers Males Females	10 316	1 47	11 363
Total	326	48	374
Other workers Males Females Total	261 · 155 416	26 35 61	287 190 477
Total excluded employees	742	109	851

#### Average employment

	arger establishments (a)		1 - 1 · 1 1 44
TABLE 23	· · · · ·		Numbe
and the second se	England and Wales	Scotland	Great Britain
Operatives Administrative, technical and clerical	28,809	5, 264	34.073
employees	7,136	1,195	8,331
Total	39,945	6.459	42,404

Outworkers. In addition to the employees shown above the firms in this trade employed outworkers whose numbers are shown below.

and the same descent of the same second s	England and Wales	Scotland	Great Britain
Males Females	4 : 23	-	- <u>4</u> - 23
Total	27	•	27

(a) For employment in small firms (employing on the average ten or fewer persons) that made satisfactory returns see Table 19.

TABLE 24 Wages and salaries (a) of Operatives Administrative, technical and c.

Total

employees

lumber

Employers' contributions to all No Insurance Schemes

(a) Including bonus and commission payments, but excluding payments to outworkers shown below.

England

### TABLE 25

Plant, machinery and vehicles Acquisitions Plant and machinery New Second-hand Vehicles New Second-hand

Total acquisitions

Disposals Plant and machinery Vehicles

Total disposals

New building work Capital expenditure on new building other constructional work of a can nature (excluding site values and development charges)

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## Wages and salaries and employers' National Insurance contributions paid during the year

#### Larger establishments

	and the second	£ 000	
	England and Wales	Scotland	Great Britain
		-	
lerical	11,262	2,106	13,368
ICTIONI	3,446	588	4,035
	14,708	2,695	17,403
ational	201	67	100
	361	67	428

		£*000
and Wales	Scotland	Great Britain
,		
-	-	1

# Plant, machinery and vehicles - acquisitions and disposals, and capital expenditure on new building work

#### Larger establishments

			£.00	
	England and Wales	Scotland	Great Britain	
	and the second s			
	1,273	183	1,457	
	63.	16	79	
	101	14	115	
	. 26	1 .	28	
	1.463	215	1,678	
	50	24	74	
	13	1	14	
	64	25	88	
ng aṇd apital d				
	292	18	310	

# Payments for transport services for finished goods sold and materials and fuel purchased

Larger establishments			£'000	
TABLE 26	England and Wales	Scotland	Great Britain	
mounts paid to other firms and undertakings	2,158	524	2,682	
mount paid or credited to firms' own separate transport organisations	10	and an an and a set	10	
Tetal	2,168	524	2,692	

and, unless otherwise stated, to the census of produc-tion for 1951. Reference should be made to the separate booklet in this series entitled 'The Report on the Census of Production for 1951: Introductory Notes' (price 1s.6d. net) for particulars of the minor differences in the Northern Ireland censuses and other details about the census of production.

Trade classification: Establishments are classified to trades according to the nature of their output. Certain products, called principal products, are identified as characteristic of the production of individual trades, the principal products for a given trade being of a similar nature or commonly associated in production. An establishment is classified to a trade if its output of principal products of that trade accounted for a greater proportion of the value of its output than did its output of principal products of any other trade.

The establishment: The basic unit for the collection f information is generally the establishment which in most cases comprises the whole of the premises under the same ownership or management at a particular address (e.g., a factory). Offices, ware-houses and other ancillary places of business sit-uated apart from the producing works are included in the return for the works.

Larger establishments and small firms: Larger establishments are those which employed more than 10 persons on the average during the year; small firms are those employing on the average 10 or fewer persons.

Working proprietors are proprietors of businesses other families who work in the business without receiving fixed wages or salaries. Any persons working less than half the normal hours are excluded.

Persons employed: Administrative employees include directors other than those paid by fee only, managers, superintendents and works foremen; research, experi-mental, development, technical and design employees (other than operatives); draughtsmen and tracers; and travellers and office (including works office) employees. Operatives include all other classes of employees, that is, broadly speaking, all manual workers.

All these figures exclude canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return who are shown separa-tely as excluded employees.

Figures for employees include only persons on the pay-roll (that is whose National Insurance cards were held by the firm), whether full-time or parttime employees.

Outworkers, who are shown separately, are persons employed by the firm who work on materials supplied by the firm, but do not work on the premises; operatives directly employed who work out of doors (e.g., maintenance workers) and sub-contractors are not included as outworkers.

Wages and salaries include all overtime payments, conuses, and commissions, without any deduction for income tax, insurance, contributory pensions, etc. They exclude payments to working proprietors.

Capital expenditure: Expenditure on plant, machinery and vehicles relates to expenditure charged to capital account during the year of return, including transport and installation costs involved. Expenditure on new building work is similarly that charged to capital account during the year.

Materials and fuel: The cost of materials and fuel purchased includes all purchases during the year of mater-ials for use in production and of fuel (including oil, gas, and electricity for all purposes, including heat-ing and lighting): all packing materials, including the full cost of returnable containers when first purchased; workshop materials; office materials; water charges; materials for repairs to firms' own build-ings, plant and vehicles when carried out by

The following brief notes refer to Great Britain

their own work people included in the return; and consumable tools and parts for machinery purchased as replacement. Materials, components, etc. which were purchased and re-sold in the same state (that is, merchanted or factored goods) were excluded. For 1951 firms in many trades were required to state the quantities of certain purchased materials used. Stocks and work in progress: Firms were instructed

to give these at income tax value.

Output: Sales means sales during the year of goods in the establishment covered by the return or made on commission for it, whether produced in the year or not. For all post-war censuses the value of sales was the net selling value, that is, the amount charged to customers, whether on an exworks or delivered basis, and net of any trade discounts, agents' commissions, allowances for re-turnable cases, purchase tax, etc. For goods charged on a delivered basis to customers overseas, firms were required to give the f.o.b. value.

Gross output of a trade is the total value of goods made and other work done during the year; this means the value of sales and work done during the year adjusted for changes in the values of stocks.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used and the amount paid for work given out and, for 1951, any transport payments included in firms' returns. This represents the value added to materials by the process of production. and constitutes the fund from which wages, salaries, rents, rates and taxes, advertising and other selling expenses and all other similar charges have to be met as well as depreciation and profits.

Gistoms and Excise Duty paid on materials purchased is included in the cost of materials, but where it is especially important separate figures are shown. Later reports: Reports will be published later summarising the main census results and giving in-

formation about power equipment and fuel consumption. Disclosure of information: The report has been pre-pared in conformity with the disclosure provisions of the Statistics of Trade Act, 1947. Figures have

been combined with others of a similar nature in certain cases where publication of separate details might disclose the operations of an individual firm. Symbols used: '..' for 'Not available', '-' for 'Nil

or negligible (less than half the final digit shown)' The figures in the tables have been rounded off

to the nearest final digit, and there may be an apparent slight discrepancy between the sums of the constituent items and the totals shown.

Tables 1 to 17 show figures for the United Kingdom (or Great Britain).

Tables 18 to 26 are country tables and give, where practicable, separate details for England and Wales, Scotland and Northern Ireland.

Table 6: Specialist producers refer to those estab-lishments 50 per cent. or more of whose total output by value is accounted for by the groups of products specified.

Table 8 (or 8(i)) shows the total sales of principal products of the trade, and includes therefore the sales of these products returned by establishments whether classified to the trade or to other trades. Those produced by establishments in other trades are shown in Table 9.

Table 10 shows the sales by establishments in the trade of products other than those regarded as principal products of the trade.

Table 20 (or 20(i)) shows sales by establishments in the trade of products, whether principal products or not, and broadly the aggregates here are equal to the corresponding figures in Table 8 (or 8(i)) less those in Table 9, plus those in Table 10.

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