

BOARD OF TRADE

THE REPORT on the CENSUS OF PRODUCTION FOR 1951

Volume 1

Trade J

CEMENT



Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 (10 & 11 Geo. 6, Ch. 39, Sec. 7).

LONDON: HER MAJESTY'S STATIONERY OFFICE

1954

Price 1s 6d net

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* Not applicable to this trade

CEMENT TRADE

THIS REPORT on the Cement Trade relates to establishments engaged wholly or mainly in the manufacture of cement of all types other than refractory, gypseous and plaster type cements.

This trade corresponds to minimum list heading 24 in the Standard Industrial Classification.

The 1935 figures are not precisely comparable with those for later years as a number of firms, which for 1935 employed about 800 quarry workers, made separate returns in other trades for their associated quarries in that year but included them for later years in combined returns in this trade.

IMPORTANT NOTES and definitions appear on the inside of the back cover of this report. In interpreting the data in the following tables, it is essential to bear these in mind.

CEMENT TRADE

Summary

Larger establishments (a)

TABLE 1

| | Ur | nited Kingd | om | Great | Britain | Uni ted | Kingdom |
|--|---------------|---------------|---------------|---------|---------------|---------------|--------------|
| | 1951 | 1950 | 19 49 | 1949(b) | 19 48 | 19 37 | 1935 |
| | £,000 | £,000 | £,000 | £, 000 | £,000 | £,000 | £,000 |
| Gross output (production) (c) | 46,287 | 33,069 | 30,275 | | 27.628 | 11.707 | 9,135 |
| Cost of materials and fuel used (d) | 25.767 | 18,383 | 16,792 | | 15,520 | 5,445 | 3,693 |
| Payment for work done on materials given out | - | 8 | - | _ | _ | | |
| Transport payments (e) | 2,141 | | | | | | |
| Net output | 18,379 | 14,678 | 13,484 | | 12,108 | 6,262 | 5,442 |
| ages and salaries of persons | 6.094 | 4.827 | 4,432 | | 3,947 | | |
| Average number of persons employed (f) | No. 12,318 | No. 10,938 | No. 10,603 | No. | No. 10,191 | No. 12,211 | No. 9.508 |
| Net output per person employed (f) | £ 1,492 | £ 1,342 | £ 1,272 | £ | £ 1, 188 | £ 513 | £ 572 |
| Stocks at end of year | £, 000 | £,000 | £'000 | £, 000 | £,000 | £,000 | £,000 |
| Products on hand for sale and | | | | | | | |
| work in progress Materials and fuel | 1.329 | 859 4,657 | 7 57 | •• | 843 | | |
| And the state of t | No. | No. | 3,874 No. | N- | 3,212 | •• | •• |
| Number of establishments | 48 | 46 | No. 46 | No. | No. 44 | No. | No. 56 |

The values of gross output and of materials and fuel used are derived in the following way:

| | | | | T delived i | | wing way | |
|---|-------------------|-----------------|-----------------|-------------|-----------------|---------------|--------------|
| | £,000 | £, 000 | £,000 | £,000 | £,000 | £'000 | £,000 |
| Output of firms in this trade (g) | | | | | | | |
| Principal products (h) Other output Changes in stocks and | 43,968 1,888 | 34.264 | 31,279 | { | 27.566 834 | 11,263 444 | 8.753 382 |
| work in progress (i) | + 431 | + 73 | - 98 | | - 49 | WWW. | |
| | 46,287 | 34,337 | 31, 181 | | 28,350 | | |
| Less payment for transport outwards (e) | | 1. 268 | 905 | | 721 | 11.707 | 9,135 |
| Gross output (production) | 46.287 | 33.069 | 30, 275 | | 27.628 | 11,707 | 9,135 |
| Materials and fuel used by firms in this trade | | | | | | | |
| Purchases Changes in stocks (i) | 27.263 - 1.496 | 19,132 - 748 | 17.377 - 586 | :: | 16,153 - 633 | } 5,445 | 3,693 |
| Materials and fuel used | 25.767 | 18,383 | 16.792 | | 15,520 | 5.445 | 3,693 |

 (a) For small firms' summary see Table 2.
 (b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.
 (c) Gross output for 1951 includes payments to other firms and undertakings and to firms' own separate transport organisations for transport services. For other years payments for transport services outwards on finished goods sold are excluded.

(d) Amounts paid for delivery services are excluded for 1951 but included for other years.

(e) Payments to other firms and undertakings and to firms' own separate transport organisations. For 1951 they cover payments for transport of both goods sold and materials and fuel purchased. For other years payments cover only transport outwards of finished goods sold.

(f) Including working proprietors. For an estimate of the total number of persons employed in this trade see Table 3.

(g) Total value of sales (1951, 1950, 1949 and 1948) or production for sale (1937 and 1935).

(h) For details for 1951 and 1948 see Table 8.

(i) For details for 1951 see Table 21.

(19105-1)

CEMENT

Summary

Small firms (a)

TABLE 2

| and the formation of the same | Great Br | itain | United Kingdom | Great Britain | | |
|---|----------|---------|-------------------|---------------|-------------|--|
| | 1951 | 1950 | 1949 | 1949 | 19 48 | |
| Number of returns | 3 | 5 | 4 | 4 | 10 | |
| Average number of persons employed (b) Males Females | 7 4 | 10 5 | 5 | 5 1 | 36 6 | |
| Total | 11 | 15 | 6 | 6 | 42 | |

(a) Small firms (employing on the average ten or fewer persons) that made satisfactory returns. No information about small firms was collected in Northern Ireland for 1951 or 1950.
 (b) Including working proprietors.

Estimated average employment (a)

All firms

TABLE 3

Number

| | Uni | ted Kingdom | | Great Britain | |
|--|------------------------|-----------------|--|-----------------|-----------|
| Estate vectorally the compression of the section | 1951 | 1950 | 19 49 | 19 49 | 19 48 |
| As returned by firms | and the second | 1 1 1 1 | 18 18 18 18 18 18 18 18 18 18 18 18 18 1 | And The Service | 100 (1)00 |
| Employing on the average more than ten persons (c) Employing on the average ten or fewer persons (d) | 12.318 11(e) | 10,938 15(e) | 10,603 | (b) | 10.191 |
| The same of the sa | 12,329 | 10,953 | 10,609 | (b) | 10,233 |
| Estimated average employment in firms not making satisfactory returns | and have a supplier of | 3 | been been but | eri ağılılaş | |
| Estimated average employment in all firms | 12,329(e) | 10,956(e) | 10,609 | (b) | 10,233 |

(a) Including working proprietors.
 (b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.
 (c) See Tables 13(iv) and 14.

(d) See Table 2.

(e) Excluding any small firms in Northern Ireland.

Analysis by size, 1951

Larger establishments in the United Kingdom

TABLE 4

| Average number employed | | STREET BEINGE | 17 1 | | I | | | |
|-------------------------------|---------------------|------------------------|----------------------|---------------------|------------|------------------------|-------|---|
| | Establish- ments | Gross output (a) | Net output (a) | Persons employed | Operatives | Other employees (a)(b) | Total | Net output per person employed (a) |
| | No. | £, 000 | £'000 | No. | \$,000 | £,000 | £,000 | £ |
| 25 - 99 | 13 | 3,657 | 1.243 | 919 | 302 | 101 | 404 | 1,353 |
| 100 - 199 | 11 | 6.582 | 2.419 | 1.675 | 608 | 174 | 782 | 1,444 |
| 200 - 749 | 21 | 27.081 | 10.784 | 6.887 | 2,608 | 830 | 3,438 | 1.566 |
| 750 and over | 3 / | 8,968 | 3,933 | 2,837 | 1.088 | 383 | 1.470 | 1,386 |
| Total - | 48 | 46,287 | 18,379 | 12,318 | 4,606 | 1.488 | 6.094 | 1,492 |

(a) The figures in this column (except the total) are mainly estimated.
(b) Administrative, technical and clerical employees.

(19105-1)

Analysis by standard region, 1951

Larger establishments in the United Kingdom

TABLE 5

| | 7-11 | AND SHEETS | Net ou | tput | | F | a Villedia | | |
|---|--------|---------------------------|------------|-----------------------------|---------------------|------------|---------------------|-------|--------------|
| Region | I teh- | Gross output | Value | Percent- age of total | Persons employed | Operatives | Other employees (a) | Total | per person |
| A CELENTON CONTRACTOR | No. | £.000 | £,000 | | No. | £,000 | £. 000 | £.000 | £ |
| England and Northern Ireland | | | | | | | | | TA, 15 100 7 |
| Northern: East and West | | | | | | | | | Spiel |
| Ridings; and North Midland | 8 | 8,594 | 3,486 | 19.0 | 2,839 | 980 | 358 | 1.338 | 1.228 |
| Eastern | 11 | 11,164 | 4.453 | 24.2 | 2.587 | 1.006 | 342 | 1.348 | 1.721 |
| London and South Eastern; Southern; Midland; North Western; and | | (1) | Triately 2 | un agairea | | | | | |
| Northern Ireland | 21 | 22.416 | 9.036 | 49.2 | 5,804 | 2,210 | 691 | 2,901 | 1,557 |
| South Western | - | - | • | - | | - | | | 7 7.00 |
| Total England and Northern | | Contraction of the second | or make | | | | | | |
| Ireland | 40 | 42, 173 | 16,975 | 92.4 | 11,230 | 4,195 | 1,391 | 5.587 | 1.512 |
| Wales | 4 | 3,129 | 1,192 | 6.5 | 847 | 329 | 75 | 404 | 1.407 |
| Scotland | 4 | 985 | 212 | 1.1 | 241 | 82 | 21 | 103 | 879 |
| United Kingdom | 48 | 46,287 | 18,379 | 100.0 | 12,318 | 4.606 | 1,488 | 6,094 | 1,492 |

(a) Administrative, technical and clerical employees.

TABLE 6 - Analysis according to specialisation within the trade, 1951

Larger establishments in the United Kingdom

No specialisation within this trade was distinguished.

Total quantity of minerals raised by establishments classified to the trade (a)

Larger establishments

TABLE 7

| Minerals raised | United K 1951 | | |
|------------------------------------|------------------|---------|--|
| The same and the same and the same | Quantity | Entries | |
| | Th. tons | No. | |
| Chalk | 10,499 | 8 | |
| Limestone | 3,173 | 10 | |
| Clay | 3. 232 | 10 | |
| Other kinds | 1,057 | 6 | |

(a) Minerals returned in this trade for use in making cement, etc., in the firms' own works or for sale as such, but excluding output returned in the Non-Metalliferous Mines and Quarries Trade (Volume 1, Trade B). No details are available in respect of the year 1948.

Sales of the principal products of the trade, including sales of these products by establishments classified to other trades

Larger establishments

TABLE 8

| THE PART OF THE PA | Unit | ed Kingdom 1951 | | Great Britain 1948 | | |
|--|------------------------|--------------------|---------|-----------------------|--------|--|
| | Quantity | Value | Entries | Quantity | Value | |
| A | Th. tons | £,000 | No. | Th. tons | £, 000 | |
| Ordinary Portland cement, ground, including rapid hardening | 10,249 | 40.025 | 18 | 8.334 | 26,381 | |
| Other ground calcareous cements and aluminous cement | 430 | 3,118 | 8 | 200 | 1,510 | |
| Other cements (including cement clinker) except refractory, gypseous and plaster type cements | 55 | 832 | 10 | 121(a) | 723 | |
| Work done for the trade or on commission (b) | the bearing the second | 1 | | ME CY WILLIAM | - | |
| Total | | 43,975 | | | 28,614 | |
| Sales in other trades (See Table 9) | | 8 | | | 1,049 | |
| Principal products of this trade sold by establishments in the trade | 10 TH 10 TH | 43,968 | 23 | | 27.566 | |

⁽a) Corrected figure.(b) Amount charged.

TABLE 9 - Sales of principal products of the trade by establishments classified to other trades: Larger establishments

Establishments classified to other trades recorded sales valued at £8,000 in 1951 (United Kingdom) and £1,049,000 (255,000 tons) in 1948 (Great Britain). The sales in 1948 covered each type of cement shown in Table 8 other than aluminous cement.

TABLE 10 - Sales in the trade of other than principal products

Larger establishments

The total value of sales in the United Kingdom in 1951 of other than principal products amounted to £1.888.000. In 1948 the value was £834.000 in respect of Great Britain.

Production, exports and imports of certain principal products (a)

| | esteed! | Production (b) | Exports | Retained Imports |
|--|---------------|-----------------|----------------|---------------------|
| or come to the the fleeth are leading amore | arrest as | Th. tons | Th. tons | Th. tons |
| Calcareous cements, ground, and aluminous cement | {1951 1948 | 10.679 8.533 | 1,926 1,556 | 305 61 |

 ⁽a) Figures of production (sales) refer only to larger establishments in the United Kingdom (1951) or Great Britain (1948). All recorded exports from and imports into the United Kingdom are given in the Table. The figures, therefore, are not strictly comparable.
 (b) Sales, including sales by establishments classified to other trades.

TABLE 12 - Usage of certain specified purchased materials, 1951 Larger establishments in the United Kingdom

No information on usage of materials was required from this trade.

TABLE 13 (i) Operatives

Employment in September Larger establishments (a)

| | | United Kingdo | o m | Great B | ritain | United Kingdom | |
|----------|--------------------------|---------------|---|--|-------------------|-------------------|--------------|
| | 1951(b) | 19 50 (Ь) | 1949 (b) | 1949 (b) (c) | 1948(d) | 1937 (d) | 1935(d) |
| Males | | | | | | | |
| Under 18 | 178 | 156 | 145 | | 142 | 480 | 282 |
| All ages | 10,000 | 9,039 | 8,704 | | 8,326 | 10,054 | 7,592 |
| Females | ELECTION OF THE PARTY OF | | 100000000000000000000000000000000000000 | A CHARLES AND A CONTRACT OF THE PARTY OF THE | ALLES SHOET STORY | | |
| Under 18 | 3 | 9 | 4 | | 8 | 3 | 3 |
| All ages | 172 | 152 | 150 | | 195 | 42 | 48 |
| | | | | The second of | State Charge | The second second | The Contract |
| Total | | | | | | 10.00 | Landscan big |
| Under 18 | 181 | 165 | 149 | 7 | 150 | 483 | 285 |
| All ages | 10,172 | 9,191 | 8,854 | | 8,521 | 10,096 | 7,640 |

| | Ur | nited Kingdom | | Great E | Britain | United Kingdom | | |
|----------|-----------------------------|---------------|----------|-----------------|----------------|----------------|-------|--|
| | 1951 | 1950 | 19 49 | 1949 (c) | 1948 | 1937 | 1935 | |
| Males | | | | | Mark street as | | | |
| Under 18 | 25 | 30 | 19 | | 29 | 162 | 100 | |
| All ages | 1.751 | 1,526 | 1.413 | | 1,366 | 1,711 | 1,516 | |
| Females | | | | | | | | |
| Under 18 | 57 | 62 | 50 | | 56 | 58 | 22 | |
| All ages | 434 | 372 | 337 | ••• | 304 | 404 | 352 | |
| To tal | Vende De Li de la Sala made | | | | | | | |
| Under 18 | 82 | 92 | 69 | The same of the | 85 | 220 | 122 | |
| All ages | 2,185(f) | 1,898(f) | 1.750(f) | Charles and the | 1,670(f) | 2,115 | 1.868 | |

| | τ | United Kingdom | | | Britain | United Kingdom | |
|----------|-----------|----------------|-----------|----------------------|------------|----------------|--------|
| | 1951 | 1950 | 19 49 | 1949(c) | 19 48 | 1937 | 1935 |
| Males | | | | | | | |
| Under 18 | 203 | 186 | 164 | | 171 | 642 | 382 |
| All ages | 11.751 | 10,565 | 10,117 | | 9,692 | 11.765 | 9, 108 |
| Females | | | | | 0,002 | 11.700 | 3,100 |
| Under 18 | 60 | 71 | 54 | Sept built make | 64 | 61 | 25 |
| All ages | 606 | 524 | 487 | anthropism of the | 499 | 446 | 400 |
| | | | | | 400 | 440 | 400 |
| Total | | | | | | | |
| Under 18 | 263 | 257 | 218 | 1100 - 1000 - 1000 A | 235 | 700 | 407 |
| All ages | 12,357(f) | 11,089(f) | 10,604(f) | • | 10, 191(f) | 703 | 407 |
| | | | 10,004(1) | CONTRACT BOOK | 10, 191(1) | 12,211 | 9,508 |

(a) Excluded employees. The following persons were employed at the larger establishments in this trade in 1951 but are not included in the above tables or in any other Census of Production report (e.g., employees in Great Britain engaged, for example, in merchanting and in Northern Ireland canteen and welfare workers):-

Canteen workers 32 Males 147 Females
Other workers 61 Males 2 Females
(b) In week ended September 22, 1951, September 30, 1950, and September 24, 1949.

(c) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate

particulars for Great Britain cannot be given.
(d) Average for the year.

(e) In week ended September 22, 1951, September 30, 1950, September 24, 1949, September 25, 1948, October 16,

(e) In week ended September 22, 1931, September 30, 1930, September 24, 1945, September 25, 1946, October 16, 1937, and October 12, 1935.

(f) Working proprietors. In addition working proprietors, shown in Table 13 (iv) below, were engaged in this trade in larger establishments. The 1937 and 1935 figures include working proprietors.

(iv) Working proprietors

| | United Kingdom | | | Great Britain | | |
|------------------|----------------|------|--------|---------------|------------------------|--|
| | 1951 | 1950 | 1949 | 1949 | 1948 | |
| Males Females | 1 1 | 1 | 2 1 | | 1 - 8,175 0 - 100 - | |
| Total | 2 | 2 | 3 | | 1 1 1 2 m | |

Average employment

Larger establishments (a)

| T | AF | T | E | 1 | A |
|---------|----|-----|---|---|---|
| 60000 U | | 3 B | | | _ |

| paratas suest | Uni | ted Kingdom | | Great 1 | Britain | United Kingdom | | |
|--|-----------|-------------|--------|---------|----------|----------------|----------|--|
| the state of the s | 1951 | 1950 | 1949 | 1949(b) | 1948 | 19 37 | 1935 | |
| Operatives Administrative, technical and | 10,130(c) | 9.057 | 8.852 | | 8,521 | 10.096 | 7.640 | |
| clerical employees | 2,186 | 1,879 | 1,748 | | 1,670(d) | 2,115(d) | 1,868(d) | |
| Total | 12,316 | 10,936 | 10,600 | | 10, 191 | 12,211 | 9,508 | |

(a) For employment in small firms (employing on the average ten or fewer persons) that made satisfactory

returns see Table 2.

(b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

(c) Including 1.107 operatives employed in the quarries or clay-pits which were associated with cement works in Great Britain. Separate particulars for earlier years are not available.

(d) In week ended September 25, 1948, October 16, 1937, and October 12, 1935. The 1937 and 1935 figures include working proprietors.

Shift working, 1951 (a)

Larger establishments in Great Britain

| Constant the State of the Constant of the Cons | Total number of man-shifts worked in the week | Total number of shift-hours worked in the week | Number of returns showing the systems stated |
|--|---|--|--|
| Continuous 3 shift systems per 24 hours averaging 8 hours per shift | 24, 554 | 198,948 | 19 |
| Continuous 4 shift systems per 24 hours averaging 6 hours per shift All 2 shift systems (b) Other shift systems (b) | 1,228 | 12,664 | 5 |
| Total | 25.782 | 211,612 | (c) |

(a) Shift working during week ended September 22, 1951.

(b) Owing to the risk of disclosure of information relating to individual firms separate particulars

(c) The number and percentage of returns showing shift working and of operatives on shift-work were as follows:-

| | | | | | 15 25 | |
|---|----------------|-----------------------|----------------|--|---|--|
| | Ret | urns | Operatives | | | |
| 10 | Total in trade | Showing shift-work | Total in trade | Total on returns showing shift-work | Number employed on shift- work | |
| Number Percentage of total in trade Percentage of total on returns showing shift-work | 100.0 | 95.0(d) | 100.0 | 9,950 99.0(d) 100.0 | 3.788 38.0(d) 38.1 | |

(d) Rounded to avoid disclosure.

CEMENT COUNTRY TABLES 1951

Summary

Larger establishments

TABLE 18

| PRESE 21 | Engl and (a) | Wales | S∞ tl and | Great Britain | Northern Ireland(a) | United Kingdom |
|---|-----------------|--------------|------------|------------------|------------------------|-------------------|
| | £.000 | £,000 | £,000 | £,000 | £,000 | £,000 |
| Gross output (production) | 42,173 | 3,129 | 985 | | | 46.287 |
| Cost of materials and fuel used Payment for work done on materials | 23, 504 | 1.525 | 739 | 2 1 | 1 5 . 1 2 1 | 25,767 |
| given out Transport payments | 1,694 | 413 | 35 | | | 2.141 |
| Net output Wages and salaries of persons employed | 16.975 5.587 | 1.192 404 | 212 | :: | 12::1 | 18.379 6.094 |
| Average number of persons employed (b) | No. 11,230 | No. 847 | No. 241 | No. | No. | No. 12,318 |
| Net output per person employed (b) | £ 1,512 | £ 1,407 | £ 879 | £ | £ | £ 1,492 |
| Stocks at end of year | £, 000 | £.000 | £,000 | £, 000 | £,000 | £,000 |
| Products on hand for sale and work in progress | 1,215 | 93 | 22 | | 124 | 1.329 |
| Materials and fuel | 5,514 | 483 | 209 | | | 6,206 |
| Number of establishments | No. 40 | No. | No. | No. | No. | No. 48 |

| The values of gross output and | £'000 | E, 000 | £,000 | £'000 | E, 000 | £,000 |
|---|-------------------|--|-------------|-------|----------|-------------------|
| Output of firms in this trade | | | | | | 8 |
| Total value of sales (see Table 20) | 41.755 | 3,123 | 978 | | 13.11 | 45.856 |
| Changes in stocks and work in progress (see Table 21) | + 418 | + 6 | + 7 | | 1 3 1 | + 431 |
| Gross output (production) | 42,173 | 3,129 | 985 | | 1 | 46,287 |
| Materials and fuel used by firms in this trade | | STATE OF THE PARTY | | | T go [] | |
| Purchases Changes in stocks (see Table 21) | 24.806 - 1.302 | 1.652 - 128 | 804 - 66 | | 1 2:18 | 27.263 - 1.496 |
| Materials and fuel used | 23,504 | 1,525 | 739 | | 16.84 | 25.767 |

(a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland, where net output was about 1 per cent. of that of the United Kingdom, cannot be given separately but have been included with those for England. (b) Including working proprietors.

TABLE 19 - Summary: Small firms in Great Britain

See Table 2. There were no small firms in Wales or Scotland in the register for this trade.

Wages and salaries and employers' National Insurance contributions paid during the year

Larger establishments

TABLE 16

£' 000 United Kingdom Great Britain 1951 1949 (a) 1949 19 48 Wages and salaries (b) of 4,606 3,673 3,408 3.040 Administrative, technical and clerical employees 1,488 1, 153 1,024 907 6,094 4.827 4.432 3.947 Employers' contributions to all National Insurance Schemes 107 105 83

(a) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

(b) Including bonus and commission payments.

Plant, machinery and vehicles - acquisitions and disposals, and capital expenditure on new building work

Larger establishments

TABLE 17

£'000

| The state of the s | United I | Kingdom | Great E | ritain |
|--|----------|--------------------------|------------------|--|
| | 1951 | 1949 | 1949(a) | 1948 |
| Plant, machinery and vehicles | | | 143 BELSA | 6 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| Acquisitions | | | | |
| Plant and machinery | | | | |
| New | 1,929 | 2,003 | | 913 |
| Second-hand | 24 | 8 | | 98 |
| Vehicles | | | ASSE DOORS THE | 30 |
| New | 311 | 197 | | 01 |
| Second-hand | 15 | 25 | | 81 |
| | | 1000 Table 300 State 100 | | |
| Total acquisitions | 2.278 | 2,233 | | 1,121 |
| Disposals | | | | |
| Plant and machinery | | | | |
| Vehi cles | 44 | 23 | | 69 |
| Validation of the second of th | 14 | 18 | | 12 |
| Total disposals | 58 | 41 | | 81 |
| | | | | 01 |
| New building work | | | | |
| Capital expenditure on new building and other | | | White word among | |
| constructional work of a capital nature | | | | |
| (excluding site values and development charges) | 768 | 854 | | 231 |

(a) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

Sales in the trade

Larger establishments

TABLE 20

| | England and Wales | | Scot | land | Great E | Great Britain | | Northern Ireland | | United Kingdom | |
|--|-------------------|-----------|----------|--------|----------|---------------|----------|------------------|----------|----------------|--|
| | Quantity | Value | Quantity | Value | Quantity | Value | Quantity | Value | Quantity | Value | |
| | Th.tons | £, 000 | | £, 000 | Th.tons | £, 000 | | £,000 | Th. tons | £,000 | |
| rincipal products | | 2 | | | | | | | 412.1 | | |
| Ordinary Portland cement, ground, including rapid hardening | | (a) | | (a) | 2. | | 14 | (a) | 10 240 | 40.0 | |
| O+h | | | | , , | | | | (4) | 10,249 | 40.0 | |
| Other ground calcareous cements and aluminous cement | | (a) | | (a) | 430 | 3,118 | - | - | 430 | 3,1 | |
| Other cements (including cement clinker) except refractory, gypseous and plaster | | | | | 1 2 2 2 | | 2, 25 | | | | |
| type cements | 55 | 824 | - 1 | -18 | 55 | 824 | - | - | 55 | 8 | |
| Work done for the trade or on commission (b) | | 1 | | | 1 4 | 1 | | - 1 | | | |
| Total principal products | | (a) | | (a) | | | | (a) | | 43,9 | |
| ther Output | | (a) | | (a) | | 1 | | (a) | | 1.8 | |
| Total | | 44,878(c) | | 978 | | | | (c) | | 45.8 | |

⁽a) Owing to the risk of disclosure of information relating to individual firms separate particulars cannot be given.

⁽b) Amount charged.
(c) Owing to the risk of disclosure of information relating to individual firms the figure for Northern Ireland cannot be given separately but has been included with that for England and Wales.

Stocks of products on hand for sale and work in progress, and stocks of materials and fuel

Larger establishments

TABLE 21

£,000

| | | England and Wales | Scotland | Great Britain | Northern Ireland | United Kingdom |
|--|--|----------------------|------------|------------------|---------------------|----------------------------------|
| Products on hand for sale Work in progress | {at beginning of year at end of year at beginning of year at end of year |) (a) | (a) | 320 | (α) { | 5 68 748 329 581 |
| Total products on hand for sale and work in progress | at beginning of year at end of year | 883 (b) 1,307 (b) | 15 22 | TO ENTOWN | (b) | 898 1,329 |
| Materials and fuel | at beginning of year at end of year | 4,568(b) 5,998(b) | 143 209 | * | (b) | 4.710 6.206 |

(a) Owing to the risk of disclosure of information relating to individual firms separate particulars for products on hand for sale and for work in progress cannot be given.
(b) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately but have been included with those for England and Wales.

Employment in September

Larger establishments (a)(b)

Note - Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales throughout this table.

TABLE 22

| (i) Operative | es | |
|---------------|----|--|
|---------------|----|--|

Number

| | England and Wales | Scotl and | Great Britain | Northern Ireland | United Kingdom |
|----------------------|--|---------------|---------------|------------------|----------------|
| Males | | a teaming the | | | 178 |
| Under 18 All ages | 178 9,813 | 187 | | | 10,000 |
| Females | SERVICE STATE OF THE SERVICE S | | 3 | | 3 |
| Under 18 All ages | 166 | 6 | 172 | | 172 |
| Total Under 18 | 181 | 100 | | | 181 |
| All ages | 9,979 | 193 | | and the facts | 10,172 |

(ii) Administrative, technical and clerical employees

Number

| | England and Wales | Scotland | Great Britain | Northern Ireland | United Kingdom |
|-----------------------------------|-------------------|-----------------|--------------------|-------------------|------------------------|
| Males | | | | | Section 1922 From 1929 |
| Under 18 All ages | 1.712 | 39 | • | | 25 1.751 |
| Females | F. / 12 | and draw become | The median and a | through at the sa | |
| Under 18 All ages | 56 422 | 1 12 | 57 | | 57 434 |
| Total Under 18 All ages (c) | 77 | 5 51 | der of buildings - | No extended and | 82 2,185 |

(Continued overleaf)

CEMENT COUNTRY TABLES

TABLE 22 (contd.)

(iii) Total employee

| | England and Wales | Scotland | Great Britain | Northern Ireland | United Kingdom |
|--------------|-------------------|----------|------------------------|------------------|----------------|
| Males | | | | | AND MARKET |
| Under 18 | 199 | 4 | | | 203 |
| All ages | 11,525 | 226 | | | 11,751 |
| Females | | | | | |
| Under 18 | 59 | 1 | 60 | - | 60 |
| All ages | 588 | 18 | money principle | of the L | 606 |
| Total | | | | | |
| Under 18 | 258 | 5 | managed the management | · · | 263 |
| All ages (c) | 12,113 | 244 | THE PERSON NAMED IN | | 12,357 |

(a) Excluded employees. The number of persons employed at the larger establishments in this trade but not included in the above tables or in any other Census of Production report (e.g., employees in Great Britain engaged, for example, in merchanting and in Northern Ireland canteen and welfare workers) are shown in Table 22(iv) below.

(b) Number employed in the week ended September 22. 1951.

(c) In addition, 2 working proprietors were engaged in this trade in larger establishments.

(iv) Excluded employees

Number

| | England and Wales | Scotland | Great Britain | Northern Ireland | United Kingdom |
|-------------------------------|-------------------|--|---------------|--|----------------|
| Canteen workers Males Females | 32 147 | AND AND THE PROPERTY OF THE PR | 32 | CONTROL OF THE CONTRO | 32 147 |
| Total | 179 | | | •• | 179 |
| Other workers Males Females | 61 | Ē | 2 | : | 61 2 |
| Total | 63 | | | | 63 |
| Total excluded employees | 242 | vi ere-pasilika | av vana. | | 242 |

Average employment

Larger establishments (a)

TABLE 23

Number

| | England and Wales (b) | Scotland | Great Britain | Northern Ireland (b) | United Kingdom |
|---|--------------------------|----------|----------------------------|-------------------------|-------------------|
| Operatives Administrative, technical and | 9,941 | 189 | A SELECTION AND ASSESSMENT | •• | 10,130 |
| clerical employees | 2, 134 | 52 | 11. | | 2.186 |
| Total | 12,075 | 241 | | | 12,316 |

(a) For employment in small firms in Great Britain (employing on the average ten or fewer persons) that made satisfactory returns see Table 2. There were no small firms in Wales or Scotland in the register for this trade.

(b) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately but have been included with those for England and Wales.

Outworkers. No outworkers were recorded in this trade.

Wages and salaries and employers' National Insurance contributions paid during the year

Larger establishments

TABLE 24

TABLE 25

£'000

| | England and Wales (a) | Scotland | Great Britain | Northern Ireland (a) | United Kingdom |
|---|--------------------------|-----------------------|------------------|-------------------------|-------------------|
| Wages and salaries (b) of | | Charles State Charles | | | |
| Operatives Administrative, technical and | 4.524 | 82 | | - · | 4.606 |
| clerical employees | 1,466 | 21 | | | 1,488 |
| Total | 5,990 | 103 | ••• | | 6.094 |
| Employers' contributions to all National Insurance Schemes | 121 | 2 | | | 123 |

(a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.
 (b) Including bonus and commission payments.

Plant, machinery and vehicles - acquisitions and disposals, and capital expenditure on new building work

Larger establishments

£,000

| | England and Wales (a) | Scotland | Great Britain | Northern Ireland (a) | United Kingdom |
|--|--------------------------|----------|------------------|-------------------------|-------------------|
| Plant, machinery and vehicles Acquisitions | | | | | |
| Plant and machinery | | | | | 1 000 |
| New | 1,919 | 10 | •• | •• | 1.929 |
| Second-hand | 24 | | •• | | 24 |
| Vehi cl es | 011 | | | | 311 |
| New | 311 | | 1: | •• | 15 |
| Second-hand | 15 | | 15 | - | 15 |
| Total acquisitions | 2,269 | 10 | | | 2.278 |
| Di sposal s | | | | | |
| Plant and machinery | 44 | - | | | 44 |
| Vehicles | 14 | - | 14 | - | 14 |
| Total disposals | 58 | - | | | 58 |
| New building work Capital expenditure on new building and other constructional work of a capital | | | | | |
| nature (excluding site values and development charges) | 761 | 7 | | | 768 |

(a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

Payments for transport services for finished goods sold and materials and fuel purchased

Larger establishments

TABLE 26

£'000

| | England and Wales (a) | S∞ tl and | Great Britain | Northern Ireland (a) | United Kingdom |
|---|--------------------------|-----------|------------------|-------------------------|-------------------|
| Amounts paid to other firms and undertakings Amount paid or credited to firms' own separate | 1,579 | 32 | | Turbuit and | 1,611 |
| transport organisations | 528 | 2 | 530 | No a fin Lapon | 530 |
| To tal | 2,106 | 35 | | | 2,141 |

⁽a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

The following brief notes refer to Great Britain and, unless otherwise stated, to the census of production for 1951. Reference should be made to the separate booklet in this series entitled 'The Report on the Census of Production for 1951: Introductory Notes' (price 1s.6d.net) for particulars of the minor differences in the Northern Ireland censuses and other details about the census of production.

Trade classification: Establishments are classified to trades according to the nature of their output. Certain products, called principal products, are identified as characteristic of the production of individual trades, the principal products for a given trade being of a similar nature or commonly associated in production. An establishment is classified to a trade if its output of principal products of that trade accounted for a greater proportion of the value of its output than did its output of principal products of any other trade.

The establishment: The basic unit for the collection of information is generally the establishment which in most cases comprises the whole of the premises under the same ownership or management at a particular address (e.g., a factory). Offices, warehouses and other ancillary places of business situated apart from the producing works are included in the return for the works.

Larger establishments and small firms: Larger establishments are those which employed more than 10 persons on the average during the year; small firms are those employing on the average 10 or fewer persons.

Working proprietors are proprietors of businesses other than limited companies, and include members of their families who work in the business without receiving fixed wages or salaries. Any persons working less than half the normal hours are excluded.

Persons employed: Administrative employees include directors other than those paid by fee only, managers, superintendents and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; and travellers and office (including works office) employees. Operatives include all other classes of employees, that is, broadly speaking, all manual workers.

All these figures exclude canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return who are shown separately as excluded employees.

Figures for employees include only persons on the pay-roll (that is whose National Insurance cards were held by the firm), whether full-time or parttime employees.

Outworkers, who are shown separately, are persons employed by the firm who work on materials supplied by the firm, but do not work on the premises; operatives directly employed who work out of doors (e.g., maintenance workers) and sub-contractors are not included as outworkers.

Wages and salaries include all overtime payments, bonuses, and commissions, without any deduction for income tax, insurance, contributory pensions, etc. They exclude payments to working proprietors.

Capital expenditure: Expenditure on plant, machinery and vehicles relates to expenditure charged to capital account during the year of return, including transport and installation costs involved. Expenditure on new building work is similarly that charged to capital account during the year.

Materials and fuel: The cost of materials and fuel purchased includes all purchases during the year of materials for use in production and of fuel (including oil, gas, and electricity for all purposes, including heating and lighting): all packing materials, including the full cost of returnable containers when first purchased: workshop materials; office materials; water charges; materials for repairs to firms' own buildings, plant and vehicles when carried out by

their own work people included in the return: and consumable tools and parts for machinery purchased as replacement. Materials, components, etc. which were purchased and re-sold in the same state (that is, merchanted or factored goods) were excluded. For 1951 firms in many trades were required to state the quantities of certain purchased materials used.

Stocks and work in progress: Firms were instructed to give these at income tax value.

Output: Sales means sales during the year of goods made in the establishment covered by the return or made on commission for it, whether produced in the year or not. For all post-war censuses the value of sales was the net selling value, that is, the amount charged to customers, whether on an exworks or delivered basis, and net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc. For goods charged on a delivered basis to customers overseas, firms were required to give the f.o.b. value.

Gross output of a trade is the total value of goods made and other work done during the year; this means the value of sales and work done during the year adjusted for changes in the values of stocks.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used and the amount paid for work given out and, for 1951, any transport payments included in firms' returns. This represents the value added to materials by the process of production, and constitutes the fund from which wages, salaries, rents, rates and taxes, advertising and other selling expenses and all other similar charges have to be met as well as depreciation and profits.

Customs and Excise Duty paid on materials purchased is included in the cost of materials, but where it is especially important separate figures are shown.

Later reports: Reports will be published later summarising the main census results and giving information about power equipment and fuel consumption.

Disclosure of information: The report has been prepared in conformity with the disclosure provisions of the Statistics of Trade Act, 1947. Figures have been combined with others of a similar nature in certain cases where publication of separate details might disclose the operations of an individual firm. Symbols used: '..' for 'Not available', '-' for 'Nil

or negligible (less than half the final digit shown)'

The figures in the tables have been rounded off to the nearest final digit, and there may be an apparent slight discrepancy between the sums of the

constituent items and the totals shown.

Tables 1 to 17 show figures for the United Kingdom (or Great Britain).

Tables 18 to 26 are country tables and give, where practicable, separate details for England and Wales, Scotland and Northern Ireland.

Table 6: Specialist producers refer to those establishments 50 per cent. or more of whose total output by value is accounted for by the groups of products specified.

Table 8 (or 8(i)) shows the total sales of principal products of the trade, and includes therefore the sales of these products returned by establishments whether classified to the trade or to other trades. Those produced by establishments in other trades are shown in Table 9.

Table 10 shows the sales by establishments in the trade of products other than those regarded as principal products of the trade.

Table 20 (or 20(i)) shows sales by establishments in the trade of products, whether principal products or not, and broadly the aggregates here are equal to the corresponding figures in Table 8 (or 8(i)) less those in Table 9, plus those in Table 10.

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1954

Price 1s 6d net

PRINTED IN GREAT BRITAIN