H2 [HA 251]

The Report on the Census of Production for 1954

Volume 6: Industry D

RAYON, NYLON, ETC., PRODUCTION

Presented by the Board of Trace to Perliament in pursuance of the Statistics of Trade Act, 1946 (10 & 11 Geo. 6 Ch. 39, Sec. 7)

POLITICAL WARD

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The Report on the Census of Production for 1954

VOLUME 6, INDUSTRY D

RAYON, NYLON, ETC., PRODUCTION

THIS REPORT on Rayon, Nylon, etc., Production relates to establishments engaged wholly or mainly in the manufacture of continuous filament yarn and staple fibre of rayon, nylon, etc.

Details of establishments engaged wholly or mainly (a) in throwing and spinning silk, in doubling yarn of rayon, nylon, etc., and in manufacturing sewing thread of silk and rayon, nylon, etc., and (b) in weaving fabrics of silk and rayon, nylon, etc., have been excluded from this report and shown separately in the report on the Rayon, Nylon, etc., Weaving and Silk Industry (Volume 6, Trade E).

This industry corresponds to minimum list heading 113 in the Standard Industrial Classification.

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IMPORTANT NOTES and definitions appear on the next page. In interpreting the data in the tables, it is essential to bear these in mind.

Industry summary

Estimates for the industry as a whole

in the tables of the report. More detailed explana-tions of the terms used and a description of the scope and method of taking the census are given in the separate booklet entitled 'The Report on the Census of Production for 1954 - Introductory Notes' (price 1s. 6d.

Industrial Classification: Establishments are classified to industries according to the nature of their output and, as far as possible, in conformity with the Standard Industrial Classification. Certain products are identified as the principal products of individual industries, the principal products for a given industry being of a similar nature or commonly associated in production. The principle of classification normally followed is that an establishment is classified to an industry if its output of the principal products of that industry accounted for a greater proportion of the value of its output than did its output of the principal products of any other industry.

Specialist producers normally comprise those establishments 50 per cent. or more of whose total output by value is accounted for by the characteristic products of the specialist group.

Intermediate products: For some industries figures are given showing the total quantities made during the year of intermediate products, i.e., products which may be further processed in the establishments in which they are produced.

Larger establishments: The information given in the report relates mainly to 'larger establishments', i.e., establishments of firms employing on the average more than 10 persons. In most cases an establishment com-prises the whole of the premises under the same ownership or management at a particular address (e.g., a mine or factory). Offices, warehouses, laboratories and other ancillary places of business situated apart from the producing works are not regarded as separate establishments and are included in the return for the works.

Small firms are those employing on the average 10 or fewer persons.

The estimates for the industry as a whole given in Table 1 are normally obtained by increasing the other items shown in the same proportion as total employment.

Gross output (production) is the total value of goods made and other work done during the year: it is obtained by adjusting the value of sales and work done during the year for changes in the value of stocks of products on hand for sale and work in progress.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used, the amount paid for work given out, and, for 1951 and 1954, any transport payments made. This represents the value added to materials by the process of production, and constitutes the fund from which wages, salaries, rents, rates and taxes, advertising and other selling expenses and all other similar charges have to be met, as well as depreciation and profits.

Sales means sales during the year of goods made in the establishment covered by the return or made on commission for it, whether produced in the year or not. The value of sales is the net selling value, i.e., the amount charged to customers, whether on an ex-works or delivered basis, and net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc. For goods charged on a delivered basis to customers overseas, firms were required to give the f.o.b. value.

Materials and fuel: The total cost of materials and fuel purchased includes all purchases during the year of materials for use in production, and of fuel (includ-

The following notes describe terms in general use ing oil, gas and electricity) for all purposes: packing the tables of the report. More detailed explanamaterials, including the full cost of returnable cases when first purchased; workshop and office materials; water charges; materials for repairs to buildings, plant and vehicles when carried out by firms' own workpeople included in their returns; consumable tools; and parts for machinery purchased as replacements. Purchases of goods for merchanting are excluded. The cost of materials and fuel used, given in Table 2, is obtained by adjusting purchases for changes during the year in the value of stocks.

> Stocks: Firms were required to give stocks of materials and fuel, products on hand for sale, and work in progress, at income tax values.

> Customs and Excise Duty paid on materials purchased is normally included in the cost of materials. Finished goods are similarly valued as they were sold, duty-paid or duty-free. The net amount of any duty paid is deducted in arriving at net output.

> Employment: Total employment includes working proprietors, administrative, technical and clerical employees, and operatives, but excludes outworkers, canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return, who are shown separately as excluded employees. Employees are persons on the pay-roll (i.e., persons whose National Insurance cards were held by employers), whether employed full-time or part-time.

> Working proprietors are proprietors of businesses other than limited companies, together with members of their families who worked in the business without receiving fixed wages or salaries. Any persons working less than half the normal hours are excluded. For Northern Ireland directors of limited companies (other than those paid by fee only) are also included.

> Administrative, technical and clerical employees include directors, other than those paid by fee only (except in Northern Ireland); managers, superintendents and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; travellers; and office (including works office) employees.

> Operatives include all other classes of employees, i.e., broadly speaking, all manual workers.

> Outworkers are persons employed by the firm who work on materials supplied by the firm in their own homes.

Wages and salaries include all overtime payments, bonuses and commissions without any deductions for income tax, insurances, contributory pensions etc. They exclude payments to working proprietors.

Capital expenditure includes expenditure on new building work, and on plant, machinery and vehicles, charged to capital account during the year, including any transport and installation costs involved. It includes expenditure in respect of establishments in Great Britain which had not begun production before the end of the year (which has not previously been included in the Census of Production reports for individual industries).

Symbols used:

- .. for not available
- for nil or negligible (less than half the final digit shown).

Where figures are rounded, e.g., given to the nearest £ thousand, there may be apparent slight discrepancies between the sums of constituent items and the totals shown. In some cases, figures have been combined with others of a similar nature where publication of separate details might disclose information relating to an individual undertaking.

TABLE 1 United Kingdom Scotland Wales 1954 1954 1951 1948 £ million £ million f. million £ million £ million 102.4 Gross output (production) 42.7 95.2 22.4 47.7 51.4 . . Total stocks and work in progress 16.6 At beginning of year + 2.8 + 11.0 + 3.5 Change during year 8.8 8.1 5.5 Capital expenditure less disposals (b) 10.5 16.7 18.5 Wages and salaries Thousands Thousands Thousands Thousands Thousands 36.5 33.3 Total employment

(a) Owing to the risk of disclosure of information relating to individual firms, separate figures cannot be

(b) Capital expenditure on new building work, plant, machinery and vehicles (including (except in 1948) that incurred in Great Britain for establishments not yet in production), less amounts received for plant, machinery and vehicles disposed of.

Summary of returns received

TABLE	2		
IUDLL	-		

		Unit	Great Britain	United Kingdom	
		Onic	1948	1951	1954
TRMS EMPLOYING ON AVERAGE M	ORE THAN 10 PERSONS				
Number of establishments		No.	23	20	22
Total value of sales and work	dono	£'000	42,271	89.451	101,229
Products on hand for sale	(at beginning of year	2 000	2,779	4,601	6,652
and work in progress	change during year		+ 480	+ 5.713	+ 1.208
Gross output (production) (a)	Conduct during four		42,482	95,164	102,437
Purchases of materials and fu	1		21,960	51,112	50,834
Purchases of materials and in	(at beginning of year		5,626	8,499	9,953
Stocks of materials and fuel	change during year		+ 2,280	+ 5.238	+ 2,261
Cost of materials and fuel us			19,680	45,875	48,573
Payment for work done on mate	rials given out		536	1,016	1,491
Payment for transport (b)	000 4		269	619	967
Net output			22,266	47,654	51,405
net output	(operatives	No.	27,002	32,534	28,029
Average number of employees	{ operatives others		6.177(c)	7,750	8.491
Total employment			33,179	40.284	36,520
Net output per person employe	d	£	671	1,183	1,408
E 1880 . 025	(of operatives	£, 000	7,605	12,419	12,918
Wages and salaries	{ of operatives of others		2,897	4.287	5,552
Capital expenditure			EDINET LENGTHER	58 · 有用 1 · 2 · 1 · 1 · 2 · 1 · 1 · 2 · 1 · 1 ·	in Control of
New building work (d)			1,554	1,180	1,997
	(acquisitions (d)		6,572	4,350	6,325
Plant and machinery	disposals	"	114	115	152
Vehicles	facquisitions (d)		65	83	124
venicles	disposals		3	10	15
FIRMS EMPLOYING ON AVERAGE	O OR FEWER PERSONS				and of
Number of returns		No.	and the state of the state of		0.07
Total employment, including proprietors	working		perturbation and	Service and the service and	

(a) For the year 1948 gross output excludes payments for transport services outwards on finished goods sold. For subsequent years gross output includes payments to other firms and undertakings and to firms' own

separate transport organisations for transport services. (b) Payments to other firms and undertakings and to firms' own separate transport organisations. For the year 1948 payments cover only transport outwards of finished goods sold. For subsequent years they cover payments for transport of both finished goods sold and materials and fuel purchased.

(c) Number in week ended September 25th, 1948.

(d) Excluding expenditure for establishments not yet in production.

(51062)

Analysis by size, 1954

Larger establishments in the United Kingdom

TABLE 3

	Estab- Gross		Gross Net	Employees		Wages and salaries		Capital	Net output per person
Average number employed	lish- ments	output	output	Operatives	Others	Operatives		expenditure (a)	employed
	Number	£, 000	£, 000	Number	Number	£,000	£. 000	£, 000	£
11 - 24	-	-	-		-	-	-	•	
25 - 299	4	1,167	591	453	149	240	112	998	982
300 - 499	3	1,946	561	878	292	385	209	53	480
500 - 1,499	5	10,576	4.697	4.208	1,132	1.807	803	4,031	880
1,500 and over	10	88,748	45,555	22,490	6,918	10,487	4,428	3,365	1.549
Total	22	102.437	51,405	28,029	8.491	12.918	5,552	8,447	1.408

(a) Capital expenditure on new building work and on acquisition of plant, machinery and vehicles.

Excluding expenditure for establishments not yet in production.

TABLE 4 - Analysis according to specialisation within the industry, 1954

Larger establishments in the United Kingdom

No specialisation within this industry was distinguished.

Sales of the principal products of the industry, including sales of these products by establishments classified to other industries

Larger establishments in the United Kingdom

TABLE 5

	1951			1954	
	Quantity	Value	Quantity	Value	Entries
	Th.lb.	£,000	Th.lb.	£,000	Number
Man-made fibres					
Single continuous filament yarn, other than industrial yarn					
Viscose	80,454	19,879	70,262	16,597	12
Aceta te	61,838	18,934	54,058	15.897	5
Other single continuous filament yarn including synthetic and industrial yarns	65.759	22,978	87,952	33,076	10
Staple fibre	159.034	18,319	227.337	24.892	7
Cellulose acetate	Th.tons	1,914	Th.tons 9.3	2,295	5
Work done for the trade or on commission (a)		11		33	
Total		82,035		92.792	19
Sales in other industries (see Table 6)		136		sexuler.va n	de faire -
Principal products of this industry sold by establishments in the industry		81,899		92,792	19

(a) Amount charged.

RAYON, NYLON, ETC., PRODUCTION

TABLE 6 - Sales of principal products of the industry by establishments classified to other industries

Larger establishments in the United Kingdom in 1954

There were no sales of principal products of the industry recorded by establishments classified to other industries.

Sales in the industry of other than principal products

Larger establishments in the United Kingdom

TABLE 7

Third there is a seem or patched the disease	1954			
\$ 600 A	Quantity	Value		
	Th.lh.	£.000		
Man-made fibres				
Doubled or twisted yarn advanced beyond the stage of single yarn, wholly of continuous filament (including single yarn uptwisted, etc.)		- Protestant for angel		
Стере	1,601	628		
Other	3,230	945		
Waste	7,880	304		
Chemical goods	Adam Tribute white	2.453		
Electricity, steam and water	planerally patricipally t	222		
Waste products, other than man-made fibre waste		206		
Other goods		726		
Work done (a)		2,953		
Total		8,437		

(a) Amount charged.

Total make of intermediate products

Larger establishments in the United Kingdom

TABLE 8

TABLE 0					
age of the second secon	Returned in all industries				
Control of the Contro	1951	1954			
The Second state of white billion be not been been as a second	Quanti ty	Quan ti ty	Entries		
	Th.lb.	Th.lb.	Number		
an-made fibres					
Single continuous filament yarn, other than industrial yarn					
Viscose	95,454	74,064	12		
Ace ta te	67,722	64.564	5		
Other single continuous filament yarn including synthetic and industrial yarns	68,028	89,389	10		
Staple fibre	171,530	232,485	7		

(51062)

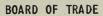
RAYON, NYLON, ETC., PRODUCTION

Purchases of materials and fuel, 1954

Larger establishments in the United Kingdom

rable 9	Quantity	Cost
	Th.tons	£,000
Materials	208.1	15,680
Wood pulp		944
Cotton linters (raw, not bleached)	16.8	544
Ethyl alcohol	car ext as sisted in	0 611
Other alcohols		8,611
Polymers	40.0	2,342
Carbon bisulphide	49.9	2,342
Acetic anhydride	4.1	683
Cellulose acetate	1	0.000
Caustic soda	152.9	2,660
Sulphuric acid (in terms of 100% acid)	224.6	2,236
2 3	Th.cwt. 25.6	473
Dyes and dyestuffs		2,205
Other chemicals, including coal tar products		268
Starches and sizing materials, including gums	Th.sq.yds.	Crayer
a la di la la la filania and amaning	1,183	227
Cotton cloth (including cloth for filtering and wrapping)		140
Tubes, cones, etc., other than of paper	••	512
Paper and paper-board (including fibre-board), containers made thereof, and paper tubes, cones, etc.	united 6	732
Jute piece goods including hessian and other packing materials	Cal sages a segmentaria attach	484
Replacement parts for own plant, machinery and wehicles and consumable tools bought as replacement		2.364
All other purchased materials		5,221
Fuel and electricity	Th.tons	
Coal	968.5	3,171
Coke	12.7	38
Liquid fuels (including creosote/pitch mixtures)	Th.gal.	
For use in internal combustion engines		
Motor spirit (petrol) for use in road wehicles and derw. fuel	505	95
Other	8	1
Gas purchased	Th.therms	
From Gas Boards	2,484	108
Electricity purchased (a)	Th.kWh	
From Electricity Boards	352	1,096
From other sources, including other departments of the firms	12	46
All other purchased fuel		500
Total Cost		50,834

⁽a) The total quantity of electricity generated in firms' own establishments in this industry in 1954 was 359,371 Th.kWh.



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CORRIGENDUM

Page 6/D/6 - Table 9

Quantity Th.kWh.

Electricity purchased

From Electricity Boards:-

De le te Substitute 352 352**.**318

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LOMDON: HER MAJESTY'S STATIONERY OFFICE: 1957

TABLE 9 Cost Quantity £,000 Th.tons Materials 15,680 208.1 Wood pulp 944 16.8 Cotton linters (raw, not bleached) Ethyl alcohol 8,611 Other alcohols Polymers 49.9 2,342 Carbon bisulphide Acetic anhydride 683 4.1 Cellulose acetate 2.660 152.9 Caustic soda 2,236 224.6 Sulphuric acid (in terms of 100% acid) Th.cwt. 473 Dyes and dyestuffs 2,205 Other chemicals, including coal tar products ... 268 Starches and sizing materials, including gums Th.sq.yds. 1.183 227 Cotton cloth (including cloth for filtering and wrapping) 140 512 Tubes, cones, etc., other than of paper Paper and paper-board (including fibre-board), containers 732 made thereof, and paper tubes, cones, etc. 484 Jute piece goods including hessian and other packing materials Replacement parts for own plant, machinery and vehicles and 2.364 consumable tools bought as replacement 5.221 All other purchased materials .. Th.tons Fuel and electricity 3,171 968.5 Coal 38 12.7 Coke Liquid fuels (including creosote/pitch mixtures) Th.gal. For use in internal combustion engines Motor spirit (petrol) for use in road vehi-1

Other

Gas purchased

From Gas Boards

Electricity purchased (a) From Electricity Boards

From other sources, including other departme

All other purchased fuel

Total Cost

(a) The total quantity of electricity was 359,371 Th.kWh.

RAYON, NYLON, ETC., PRODUCTION

Average number of employees, and wages, salaries and superannuation payments

Larger establishments in the United Kingdom(a)

TABLE 10

	1951	1954
Average number of employees	Number	Number
Operatives Administrative, technical and clerical employees	32.534 7.750	28.029 8.491
Total	40.284	36,520
Wages and salaries paid to	£,000	£,000
Operatives Administrative, technical and clerical employees	12.419 4.287	12.918 5.552
Total	16,706	18,470
Wages and salaries per head	£	£
Operatives Administrative, technical and clerical employees	382 553	461 654 £°000
Superannuation and other pension funds for employees and dependents (b)		2 000
Employers' contributions		966
Employees covered		Number 29,871
Pension, etc. payments to former employees and dependents (b)		£'000

(a) The following persons, not included above, were also employed by larger establishments in this industry ("other workers" includes, for example, employees engaged in merchanting):-

Canteen workers	1951	1954
Male Female Other workers	Number 74 477	Number 66 433
Male Female	2 03 4 9	79

(b) The figures given relate to larger establishments in Great Britain only.

Employment in a specified week (a) Larger establishments in the United Kingdon

TABLE 11						Numb
		1951			1954	
	Males	Females	Total	Males	Females	Total
Working proprietors		-				
peratives dministrative, technical and	26.210	6.611	32.821	22.722	4.906	27,628
clerical employees	5.258	2,505	7.763	5,560	2.537	8,097
Total employees	31.468	9,116	40,584	28,282	7.443	35,725

(a) Week ended September 22, 1951, or October 30, 1954.

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