12 [HA 25]

The Report on the Census of Production for 1954

Volume 11: Industry B

LINOLEUM, LEATHERCLOTH AND ALLIED

INDUSTRIES



LONDON: HER MAJESTY'S STATIONERY OFFICE

1957

PRICE is 6d NET

The Report on the Census of Production for 1954

VOLUME 11, INDUSTRY B

LINOLEUM, LEATHERCLOTH AND ALLIED INDUSTRIES

THIS REPORT on the Linoleum, Leathercloth and Allied Industries relates to establishments engaged wholly or mainly in the manufacture of linoleum, felt base, leathercloth, oilcloth, oil baize, leatherette, etc.

This industry corresponds to minimum list heading 191 in the Standard Industrial Classification.

There were no establishments in Northern Ireland in the register for this industry.

LIST OF TABLES

Table No.	Title	Page	Table No.	Title	Page
1	Industry summary: estimates for the industry as a whole	11/B/3	6	Sales of principal products of the industry by estab- lishments classified to other industries	11/B/5
2	Summary of returns received	11/B/3	7	Sales in the industry of other than principal products	11/B/6
3	Analysis by size, 1954	11/B/4	8	Total make of intermediate products	Does not apply
4	Analysis according to specialisation within the industry	11/B/4	9	Purchases of materials and fuel, 1954	11/B/6
5	Sales of principal products of the industry, including sales of these products by	11/B/5	10	Average number of employees and wages, salaries and superannuation payments	11/B/7
	sales of these products by establishments classified to other industries		11	Employment in a specified week	11/B/7

IMPORTANT NOTES and definitions appear on the next page. In interpreting the data in the tables, it is essential to bear these in mind.

LINOLEUM, LEATHERCLOTH AND ALLIED INDUSTRIES

Industry summary

Estimates for the industry as a whole

TABLE 1

	SPRINKS.	United Kingdo	Scotland	Wales	
. to special townstrange	1948	1951	1954	1954	1954 (a)
	£ million	£ million	£ million	£ million	£ million
Gross output (production)	27.6	41.4	41.4	13.85	
Net output	8.6	11.6	14.4	4.73	
Total stocks and work in progress At beginning of year Change during year	7.0 + 1.9	10.5	10.4	4.73	2 400
Capital expenditure less disposals (b)	1.3	1.1	1.3	.37	B - 60E
Wages and salaries	4.1	5.9	7.4	2.49	E 4 400 X
Total employment	Thousands 12.2	Thousands	Thousands	Thousands 5.75	Thousands

(a) Owing to the risk of disclosure of information relating to individual firms, separate particulars cannot be given.

(b) Capital expenditure on new building work, plant, machinery and vehicles (including (except in 1948) that incurred for establishments not yet in production), less amounts received for plant, machinery, and vehicles disposed of.

Summary of returns received

	Unit	Great Britain	United Kingdom		
and the control of the state of		1948	1951	1954	
IRMS EMPLOYING ON AVERAGE MORE THAN 10 PERSONS			all townships and district		
Number of establishments Total value of sales and work done Products on hand for sale { at beginning of year and work in progress { change during year Gross output (production) (a) Purchases of materials and fuel { at beginning of year change during year } Cost of materials and fuel used Payment for work done on materials given out Payment for transport (b)	No. £'000	28 26,440 2,944 + 1,496 27,512 19,220 4,009 + 411 18,809 148 424	33 38.385 5.305 + 2.948 41.333 30.665 5.168 + 2.109 28.556 238 974	29 40,510 6,752 + 815 41,325 25,968 3,678 + 654 25,314 391 1,199	
Net output Average number of employees { operatives Fotal employment Net output per person employed	., No. £	8.554 9.405 2.750(c) 12.155 704	11.564 11,227 3,329 14,556 794	14.421 11,771 3.691 15,462 933	
Wages and salaries { of operatives of others	£, 000	2.794	4,165 1,756	5.181 2.210	
New building work (d) Plant and machinery { acquisitions (d) disposals } { acquisitions (d)		329 941 15 32	213 858 16 40	200 1.055 97 113	
RMS EMPLOYING ON AVERAGE 10 OR FEWER PERSONS Number of returns Total employment, including any working proprietors	No.	5	4	23	

(a) For the year 1948 gross output excludes payments for transport services outwards on finished goods sold. For subsequent years gross output includes payments to other firms and undertakings and to firms' own separate transport organisations for transport services.

(b) Payments to other firms and undertakings and to firms' own separate transport organisations. For the year 1948 payments cover only transport outwards of finished goods sold. For subsequent years they cover payments for transport of both finished goods sold and materials and fuel purchased.

(c) Number in week ended September 25, 1948.(d) Excluding expenditure for establishments not yet in production.

(51953)

The following notes describe terms in general use in the tables of the report. More detailed explanations of the terms used and a description of the scope and method of taking the census are given in the separate booklet entitled 'The Report on the Census of Production for 1954 - Introductory Notes' (price 1s. 6d. net).

Industrial Classification: Establishments are classified to industries according to the nature of their output and, as far as possible, in conformity with the Standard Industrial Classification. Certain products are identified as the principal products of individual industries, the principal products for a given industry being of a similar nature or commonly associated in production. The principle of classification normally followed is that an establishment is classified to an industry if its output of the principal products of that industry accounted for a greater proportion of the value of its output than did its output of the principal products of any other industry.

Specialist producers normally comprise those establishments 50 per cent. or more of whose total output by value is accounted for by the characteristic products of the specialist group.

Intermediate products: For some industries figures are given showing the total quantities made during the year of intermediate products, i.e., products which may be further processed in the establishments in which they are produced.

Larger establishments: The information given in the report relates mainly to 'larger establishments', i.e., establishments of firms employing on the average more than 10 persons. In most cases an establishment comprises the whole of the premises under the same ownership or management at a particular address (e.g., a mine or factory). Offices, warehouses, laboratories and other ancillary places of business situated apart from the producing works are not regarded as separate establishments and are included in the return for the works.

Small firms are those employing on the average 10 or fewer persons.

The estimates for the industry as a whole given in Table 1 are normally obtained by increasing the other items shown in the same proportion as total employment.

Gross output (production) is the total value of goods made and other work done during the year: it is obtained by adjusting the value of sales and work done during the year for changes in the value of stocks of products on hand for sale and work in progress.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used, the amount paid for work given out, and, for 1951 and 1954, any transport payments made. This represents the value added to materials by the process of production, and constitutes the fund from which wages, salaries, rents; rates and taxes, advertising and other selling expenses and all other similar charges have to be met, as well as depreciation and profits.

Sales means sales during the year of goods made in the establishment covered by the return or made on commission for it, whether produced in the year or not. The value of sales is the net selling value, i.e., the amount charged to customers, whether on an ex-works or delivered basis, and net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc. For goods charged on a delivered basis to customers overseas, firms were required to give the food, value.

Materials and fuel: The total cost of materials and fuel purchased includes all purchases during the year of materials for use in production, and of fuel (including oil, gas and electricity) for all purposes: packing materials, including the full cost of returnable cases when first purchased; workshop and office materials; water charges; materials for repairs to buildings, plant and vehicles when carried out by firms' own workpeople included in their returns; consumable tools; and parts for machinery purchased as replacements. Purchases of goods for merchanting are excluded. The cost of materials and fuel used, given in Table 2, is obtained by adjusting purchases for changes during the year in the value of stocks.

Stocks: Firms were required to give stocks of materials and fuel, products on hand for sale, and work in progress, at income tax values.

Customs and Excise Duty paid on materials purchased is normally included in the cost of materials. Finished goods are similarly valued as they were sold, duty-paid or duty-free. The net amount of any duty paid is deducted in arriving at net output.

Employment: Total employment includes working proprietors, administrative, technical and clerical employees, and operatives, but excludes outworkers, canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return, who are shown separately as excluded employees. Employees are persons on the pay-roll (i.e., persons whose National Insurance cards were held by employers), whether employed full-time or part-time.

Working proprietors are proprietors of businesses other than limited companies, together with members of their families who worked in the business without receiving fixed wages or salaries. Any persons working less than half the normal hours are excluded. For Northern Ireland directors of limited companies (other than those paid by fee only) are also included.

Administrative, technical and clerical employees include directors, other than those paid by fee only (except in Northern Ireland); managers, superintendents and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; travellers; and office (including works office) employees.

Operatives include all other classes of employees, i.e., broadly speaking, all manual workers.

Outworkers are persons employed by the firm who work on materials supplied by the firm in their own homes.

Wages and salaries include all overtime payments, bonuses and commissions without any deductions for income tax, insurances, contributory pensions etc. They exclude payments to working proprietors.

Capital expenditure includes expenditure on new building work, and on plant, machinery and vehicles, charged to capital account during the year, including any transport and installation costs involved. It includes expenditure in respect of establishments in Great Britain which had not begun production before the end of the year (which has not previously been included in the Census of Production reports for individual industries).

Symbols used:

- .. for not available
- for nil or negligible (less than half the final digit shown).

Where figures are rounded, e.g., given to the nearest £ thousand, there may be apparent slight discrepancies between the sums of constituent items and the totals shown. In some cases, figures have been combined with others of a similar nature where publication of separate details might disclose information relating to an individual undertaking.

Larger establishments in the United Kingdom

TABLE 3

	Estab-	Gross	Net	Net Employees		Wages and	salaries	Capital	Net output per person employed
Average number employed	lish- ments	output output		Operatives	Others	Operatives	Others	expenditure (a)	
VERNING SERVICE	Number	£,000	£,000	Number	Number	£'000	£, 000	£, 000	£
11 - 24	3	140	53	45	10	20	6	10 10 10 10 10 10 10 10 10 10 10 10 10 1	962
25 - 99	7	1.641	430	341	86	149	48	28	1.008
100 - 199	5	2.357	674	593	153	265	97	60	904
200 - 299	3	2,053	452	499	144	222	84	25	7 02
300 - 999	5	6,780	2,329	1,810	397	789	235	192	1,055
1.000 - 1.499	3	11,922	4,113	2.762	1,183	1,326	771	416	1.042
1.500 and over	3	16.433	6,370	5,721	1.718	2,410	968	649	856
Total	29	41,325	14,421	11,771	3,691	5,181	2,210	1,369	933

⁽α) Capital expenditure on new building work and on acquisition of plant, machinery and vehicles, excluding expenditure for establishments not yet in production.

Analysis according to specialisation within the industry, 1954

Larger establishments in the United Kingdom

		Unit	Specialist producers of floor coverings	Remainder of the industry	Total
Number of establishments		No.	15	14	29
Total value of sales and work	done	£,000	26,150	14.360	40.510
Sales of characteristic produc	cts		22,916		1 Let / Lil
Products on hand for sale	at beginning of year change during year	:	+ 5.277	+ 1.474	+ 6.752 + 815
Gross output (production)			26.667	14.658	41.325
Purchases of materials and fu Stocks of materials and fuel		:	15.740 2.299 + 269	10,228 1,379 + 385	25,968 3,678 + 654
Cost of materials and fuel us			15,471	9,843	25,314
Payment for work done on mate Payment for transport	rials given out		1.094	497	391
Net output Average number of employees	operatives others	No.	10.102 8,796 2,437	4.318 2.975 1.254	14,421 11,771 3,691
Total employment		"	11,233	4.229	15.462
Net output per person employe Wages and salaries	d { of operatives of others	£,000	899 3.792 1.407	1.021 1.389 803	933 5,181 2,210
Capital expenditure			on this amount of the		The state of the s
New building work (a) Plant and machinery	√acquisitions (a) disposals		1 49 6 96 82	51 359 15	200 1.055 97
Vehicles	(acquisitions (a) disposals	:	71 14	42 9	113

 $^{(\}alpha)$ Excluding expenditure for establishments not yet in production.

LINOLEUM, LEATHERCLOTH AND ALLIED INDUSTRIES

Sales of the principal products of the industry, including sales of these products by establishments classified to other industries

Larger establishments in the United Kingdom

TABLE 5

	19	1951		1954		
The second secon	Quan ti ty	Value	Quantity	Value	Entries	
	Th.sq.yds.	£,000	Th.sq.yds.	€,000	Number	
Linoleum, whether on canvas or felt base backing						
Inlaid	23.496	8,484	36,267	11.221	9	
Other	26.284	6,679	21,396	5,265	7	
Felt base floor coverings	76,473	6.752	85,699	6.475	10	
Leathercloth (fabric backed)	nt attende	District reports				
Coated with polyvinyl chloride	16.341(a)	5,400(a)	30,166	8,552	18	
Coated with linseed oil			2,649	460	1	
Oil baize and oilcloth (fabric backed), leathercloth coated with nitro-cellulose, and	33 0.3 · 10002	8,555(a)	Iveton 16 as			
leathercloth not elsewhere specified		4		4.613	11	
Cloth (other than leathercloth) coated with P.V.C., P.V.A. and other plastics materials			942	327	5	
Waste products		55		25	9	
Work done for the trade or on commission		178		221	10	
Total		36,103(a)		37,157		
Sales in other industries (see Table 6)		281 (a)		861		
Principal products of this industry sold by establishments in the industry		35,822(a)		36,296	25	

(a) Corrected figure. The figure of £8,555,000 comprises:

Leathercloth coated with nitro-cellulose Oil baize and oilcloth (fabric backed),	Th.sq.yds. 21,321	£'000 5,121
leathercloth coated with linseed oil, and leathercloth not elsewhere specified		3,434
		8.555

Sales of principal products of the industry by establishments classified to other industries

Larger establishments in the United Kingdom

TABLE 6

		Principal		
	Quantity	Value	Entries	industries in which produced (a)
	Th.sq.yds.	£,000	Number	
eathercloth (fabric backed) coated with polyvinyl chloride	1.278	463		2R, 5G, 11A
eathercloth (fabric backed) coated with nitro- cellulose, and cloth (other than leathercloth) coated with P.V.C., P.V.A. and other plastics	is the establish			211, 00, 114
ma terials		398		2R. 5G. 11A
Total		861		

⁽a) The volume number and industry references given are to the industries shown in the list at the back of this report.

LINOLEUM, LEATHERCLOTH AND ALLIED INDUSTRIES

Sales in the industry of other than principal products: Larger establishments in the United Kingdom

	195	1954		
	Quantity	Value		
		£,000		
Goods sold		4.203		
Electricity sold	Th.kWh. 2,976	11		
Total		4,214		

TABLE 8 - Total make of intermediate products Larger establishments in the United Kingdom This table is not applicable to the industry.

Purchases of materials and fuel, 1954: Larger establishments in the United Kingdom

TABLE 9

	Quantity	Cost
A STATE OF THE STA	Th.cwt.	£,000
Materials	on twe leader course of a	
Linseed oil	751.3	2,846
Other drying oils	56.0	261
Cork	363.3	539
Wood flour	540.1	434
Pigments	998.0	2.049
Bi tumen	776.1	464
Nitro-cellulose	20.9	252
Plasticisers	133.3	1,504
Gums and resins (other than synthetic)	145.8	336
Synthetic resins and moulding materials	209.9	2.040
Wastepaper and rags	774.4	530
	Th.sq.yds.	
Felt, impregnated	21.604.7	567
Woven piece goods, including canvas (excluding any used for packing purposes)	743	
Of cotton or mainly of cotton	76,300.1	6,053
Of jute or mainly of jute	68,720.3	3,212
Of other materials	Massa	69
Packing materials	Sana Sement	
	2,192.8	93
Of jute or hessian Of other materials		567
All other purchased materials	••	2,943
uel and electricity	Th.tons	
Coal	223.9	727
Coke	11.9	35
Liquid fuels (including creosote/pitch mixtures)		
For use in internal combustion engines	Th.gal.	
Motor spirit (petrol) for use in road vehicles and derv.		
fuel	257.5	49
Other	22.2	2
For burning in furnaces, boilers, kilns, etc.	3,949.8	150
Gas purchased	Th.therms	
	224.0	14
From Cas Boards From other sources, including other departments of the same	234.9	melow att to
firms	Literacy with the	does will .
Electricity purchased (a)	Th.kWh	
그 하다 마리 아이들이 아이들이 나가 되었다. 그 사람이 되었다면 살아 있다면 살아 있다면 하는데 하는데 나를 하는데 하는데 되었다.	45,644	220
From Electricity Boards From other sources, including other departments of the firms	-	-(23.24
All other purchased fuel		11
Total Cost		25,968

(a) The total quantity of electricity generated in firm's own establishments in this industry in 1954 was 82,586 Th.kWh.

Average number of employees, and wages, salaries and superannuation payments

LINOLEUM, LEATHERCLOTH AND ALLIED INDUSTRIES

Larger establishments in the United Kingdom

TABLE 10

	1951	1954
	Number	Number
Average number of employees (a)		
Operatives Administrative, technical and clerical employees	11.227 3.329	11.771 3.691
Total	14,556	15.462
Wages and salaries paid to	£,000	£,000
Operatives Administrative, technical and clerical employees	4,165 1,756	5,181 2,210
Total	5.921	7,391
Wages and salaries per head	£	£
Operatives Administrative, technical and clerical employees	371 527	440 599 £'000
Superannuation and other pension funds for employees and dependents		
Employers' contributions		180
Employees covered		Number 8,387 £'000
Pension, etc. payments to former employees and dependents		42

(a) The following persons, not included above, were also employed by larger establishments in this industry ("other workers" includes, for example, employees engaged in merchanting).

Canteen workers Other workers

9 Males 92 Males

156 Females 99 Females

Employment in a specified week (a)

Larger establishments in the United Kingdom

TABLE 11						Number
	1951				4	
	Males	Females	Total	Males	Females	Total
Working proprietors	-	-	-	-	-	
Operatives	9,881	1,312	11,193	10,225	1,905	12,130
Administrative, technical and clerical employees	2,311	1,186	3,497	2,491	1,362	3,853
Total employees	12,192	2,498	14,690	12,716	3,267	15,983

(a) Week ended September 22, 1951, or October 30, 1954.

DS 51953/1/Wt. 3351 K. 5 1/57 CL

VOLUME 1

- A. Coal Mines
 B. Non-Metalliferous Mines and
 Quarries (other than Coal, Salt and Slate)
- C. Salt Mines, Brine Pits and Salt Works
- D. Slate Quarries and Mines
 E. Metalliferous Mines and Quarries
 F. Brick and Fireclay
- China and Earthenware
- Glass Containers
- I. Glass (other than Containers)
- I. Cement
- K. Abrasives
 L. Building Materials
- M. Manufactured Fuel

VOLUME 2

- A. Coke Ovens and By-products
- A. Coke Ovens and By-products
 B. Dyes and Dyestuffs
 C. Fertiliser, Disinfectant, Insecticide and Allied Industries
 D. Coal Tar Products
 E. Chemicals (General)
 F. Drugs and Pharmaceutical

- Preparations
- G. Toilet Preparations and Perfumery
- H. Explosives and Fireworks
 I. Paint and Varnish
 J. Soap, Candles and Glycerine
- Polishes
- L. Ink
- M. Match N. Mineral Oil Refining
- Oils and Greases
- P. Seed Crushing and Oil Refining Q. Glue, Gum, Paste and Allied
- Industries
 R. Plastics Materials

VOLUME 3

- A. Blast Furnaces
 B. Iron and Steel (Melting and Rolling)
- C. Iron Foundries
 D. Steel Sheets
- E. Tinplate
- F. Wrought Iron and Steel Tubes G. Non-Ferrous Metals (Smelting,
- H. Scrap Metal Processing
 I. Motor Vehicles and Cycles
- (Manufacturing)
- J. Motor Vehicles and Cycles
- (Repairing)
 K. Aircraft Manufacture and Repair
 L. Railway Locomotive Shops and
 Locomotive Manufacturing
- M. Railway Carriages and Wagons
- and Trams
 N. Carts, Perambulators, etc.

VOLUME 4

- A. Shipbuilding and Ship Repairing
- B. Marine Engineering
- Machine Tools
- D. Textile Machinery and Accessories
- E. Small Arms
- Constructional Engineering
- G. Mechanical Handling Equipment

H. Printing and Bookbinding Machinery I. Mechanical Engineering (General) J. Mechanical Engineering (Repairing) K. Electrical Engineering (General) L. Electric Wires and Cables

- Radio and Telecommunications
- N. Batteries and Accumulators
 O. Electric Lighting Accessories and Fittings

VOLUME 4 (contd.)

VOLUME 5

- A. Tool and Implement
- B. Cutlery
 C. Chain, Nail, Screw and

- Miscellaneous Forgings
 D. Wire and Wire Manufactures
 E. Hardware, Hollow-ware, Metal
 Furniture and Sheet Metal
 F. Brass Manufactures
- G. Needles, Pins, Fish Hooks and
 Metal Smallwares
 H. Scientific, Surgical and
 Photographic Instruments, etc.
 I. Watch and Clock
- J. Jewellery and Plate
 K. Precious Metals Refining
 L. Musical Instruments

VOLUME 6

- A. Cotton Spinning and Doubling
- B. Cotton Weaving
- C. Woollen and Worsted
- D. Rayon, Nylon, etc. Production E. Rayon, Nylon, etc. Weaving, and Silk
- F. Flax Processing
 G. Linen and Soft Hemp
- H. Tute
- I. Rope, Twine and Net
 J. Hosiery and Other Knitted Goods
- Lace
- L. Carpets M. Narrow Fabrics
- Canvas Goods and Sacks
- N. Canvas Goods and Sacks
 O. Textile Converting
 P. Made-up Household Textiles
 Q. Textile Finishing
 R. Textile Packing

VOLUME 7

- A. Asbestos
- B. Flock and Rag
- C. Hair, Fibre and Kindred
- Industries
 D. Leather (Tanning and Dressing)
- E. Fellmongery
 F. Leather Goods
- G. Fur
- H. Tailoring, Dressmaking, etc. I. Hats, Caps and Millinery
- K. Umbrella and Walking Stick

VOLUME 8

- A. Grain Milling
 B. Bread and Flour Confectionery
- C. Biscuit
- D. Bacon Curing and Sausage

VOLUME 8 (contd.)

- E. Preserved Meat F. Milk Products G. Ice Cream

- G. Ice Cream
 H. Sugar and Glucose
 I. Cocoa, Chocolate and Sugar
 Confectionery
 J. Preserved Fruit and Vegetables

VOLUME 9

- A. Margarine
- B. Fish Curing
- C. Cattle. Dog and Poultry Foods
 D. Vinegar and Other Condiments
 E. Starch

- G. Miscellaneous Preserved Foods
 H. Brewing and Malting
 I. Wholesale Bottling
- Spirit Distilling K. Spirit Rectifying and
- Compounding
 L. Soft Drinks, British Wines
- and Cider
 M. Tobacco

VOLUME 10

- A. Timber
- B. Furniture and Upholstery C. Soft Furnishings
- D. Shop and Office Fitting
- E. Wooden Containers and Baskets F. Paper and Board
- G. Wallpaper
- H. Cardboard Box, Carton and
- Fibre-board Packing Case

 I. Manufactured Stationery, Paper
 Bag and Kindred Industries

 J. Newspaper and Periodical
 Printing and Publishing
- K. Printing and Publishing,
 Bookbinding, Engraving, etc.

VOLUME 11

- A. Rubber
- B. Linoleum, Leathercloth and
 Allied Industries
 C. Brushes and Brooms
- Toys and Games

- E. Sports Requisites
 F. Miscellaneous Stationers' Goods
 G. Cinematograph Film Production
 H. Cinematograph Film Printing
 I. Plastic Goods and Fancy Articles
 J. Incandescent Mantles

VOLUME 12

- A. Building and Contracting
 B. Local Authorities (Building and
- B. Local Authorities (Building of Civil Engineering)
 C. Railways (Civil Engineering)
 D. Tramway, Trolley Bus and Omnibus Undertakings (Civil Engineering)
 E. Canal, Dock and Harbour Undertakings (Civil
- Engineering)
- F. Gas Supply Industry
- G. Electricity Supply Industry H. Water Undertakings

Crown copyright reserved

Printed and published by
HER MAJESTY'S STATIONERY OFFICE

To be purchased from
York House, Kingsway, London w.c.2
423 Oxford Street, London w.1
P.O. Box 569, London s.e.1
13A Castle Street, Edinburgh 2
109 St. Mary Street, Cardiff
39 King Street, Manchester 2
Tower Lane, Bristol 1
2 Edmund Street, Birmingham 3
80 Chichester Street, Belfast
or through any bookseller

Printed in Great Britain