## The Report on the <br> Census of Production <br> for 1954

Volume 11: Industry B
LINOLEUM, LEATHERCLOTH AND ALLIED
INDUSTRIES

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## The Report on the Census of Production for 1954

VOLUME 11, INDUSTRY B
linoleum, leathercloth and allied industries
THIS REPORT on the Linoleum, Leathercloth and Allied Industries relates to establishments engaged wholly or mainly in the manufacture of linoleum, felt base, leathercloth, oilcloth, oil baize, leatherette, etc

This industry corresponds to minimum list heading 191 in the Standard Industrial Classification. There were no establishments in Northern Ireland in the register for this industry.

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IMPORTANT NOTES and definitions appear on the next page. In interpreting the data in the tables, it is essential to bear these in mind.

The following notes describe terms in general use
the tables of the report. More detailed explana tions of the terms used and a description of the scope
and method of taking the census are given in the sepres and
ate booklet entitled .The heport on the Census of Pro
duction for net).
Industrial Classification: Estab1ishments are classif
ied to industries according
to the nature of their output and, as far as possible. in conformity with the
Standard Industrial Classification. Certain prot Standard Industrial Classification. Certain products
are identified as the principal product of individual
 duction. The principle of classification normally
followed is that an establishent is classified to an
industry if its output of the principal industry if its output of the principal products of that
industry occounted for a qrater propertion of the value
of its output than did its output of the principal par of its output than did its output of the principal pro-
ducte of any other industry. Specialist producers normally comprise those establishments 50 per cent. or more of whose total output by
value is accounted for by the characteristic products of value is accounted for
the specialist group.
Intemediate products: For some industries figures are
given showing the total quantities made during the given showing the total quantities made during the year
of intermediate products. i.e.i products which may be further proc
are produced.
Larger establishments: The information given in the re-
 estarishments. of firms employing on the average more
than 10 persons. In most cases on establishment com-
prises the whole of the premises under the smene prises the whole of the premises under the same owner-
ship or management at a particular address or factory). Offices. Warehouses. 1aboratories and
other ancilliary places of business situated apart from the producing works are not reacrded as separate estab-
lishmente and are included in the return for the works. Small firms are those employing on the average 10 or

The estimates for the industry as a whole given in
Table 1 are normally obtained by increasing the other Gross output (protion) made and other york done during the year: it is obtain od by adjusting the value of sales and work done during
the year for changes in the value of stocks of products
in the year for changes in the value of s.
on hand for sale and work in progress.
Net output is the amount left after deducting from the
value of gross output the aggregate of the zost of mat erials and fuel 1 used, the amount paid for work given out,
and, for 1951 and 1954. any transport and, for 1951 and 1954, any transport payments made.
This represents the valua added to materials by the pro
cers of production, and constitutes the fund from which
 mages. salaries, rents, rates and taxes. advertising and
other silling expenses and allother sinilact charges
have to be met, as well as depreciation and profits. Sales means sales during the year of goods made in the
estabishiment covered by the return or made on conmise ion for it, whether produced in the year or not. The
value of sales is the net selling value, i.e. the

 customers ov
f.o.b. value. Materials and fuel. The total cost of materiais and
fuel purchased Inciudes all purchases during the yar
of materials for use in production, and of fuel (includ-
ing oill gas and electricity , for all purposes: packing
materiais. including the full cost of returnable case materials. including the full cost of returnable cases
when first purchased: workshop and office materials: When first purchased; workhop and orfice materials:
water chargesi materials for repairs to buidings.
plant and vehicles when carried out by firm own work.
people included in their returns . plant and vehicles when carried out by firms. own work
people included in their returns; consumabe toors;
and parts for machinery purchased as replacements. Purchases of goods for merchanting are excluded. The
cost of materials and fuel used. given in Table . is
obtaine obtained by adjusting purchases for changes during the
year in the value of stocks.
Stocks: Firms mere required to give stocks of materials
and fuel . products on hand for sale, and work in pro-
gress, at income tax values. gress. at incon Customs and Excise Duty paid on materials purchased is
no mally included in the cost of materials. Finishe goos are similarly valued as they were solid. duty-paid
or duty-free. The net amount of any duty paid is deducted in arriving at net outp Employment: Total employment includes working propriet-
ors. administrative. technical and clerical employees. and operatives, but excludes outworkers, canteen employ ees and persons engaged in merchanting or any other ac-
tivity not covered by firm fretun. who are shown
separately as excluded employes. separately as excluded employes. Employes are per
sons on the pay-roll i.e. persons whose National In sons on the pay-roll (i.e. persons whose Nationalin.
surance cards owe held by employers). whe ther employed
full-time or part-time. full-time or part-time.
Morking proprietors are proprietors of businesses other
than limited companies. together with members of their than limited companies. toge ther with members of theif
familios who worked in the business without receiving
fixed wages or salaries. Any persons working less the fixed wages or salaries. Any persons working less than
half the normal hours are excluded.
For Northern Iriland directors of 1 imimed eompanies. (other than those
paid by fee only) are also included.
Administrative, technical and clerical employees include
 Northern Ireland), managers. superintendents and or rk
foremen: research, experimental, development. technical and design employes (other than, operatives): dranghts.
men and tracers: travellers and office (including men and tracers; traver
works of $f$ ice) employees
Qperatives include all other classes of employees. i.e.
broadly speaking, all manual workers. Outworkers are persons employed by the firm who work on
materials supplied by the firm in their own homes. Wages and salaries include all overtime payments, bonus
 payments to working proprietor
Capital expendi ture includes expenditure on nem building
work, and on plant, machinery and vehicles. charged to
 ture in rispect of establishments in Great Britain whic
had had not be gun production be fore the end of the year
(which has not previously ben included in the Census of
Production report (which has not previously been included in the
Production reports for individual industries).
Symbols used:
for nil or negligible (less than half the final for nit or neg.
digit shown).
ost $£$ the figures are rounded. e.g., given to the near-
 als shown. In some cases, figures have been combine separate details might disclose information relating to
an individual undertaking.

Estimates for the industry as a whole

|  | United Kingdom |  |  |  | $\begin{gathered} \text { Scotland } \\ 1954 \end{gathered}$ | $\begin{gathered} \text { Wales } \\ \text { 1954 } \\ (\mathrm{al}) \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1948 | 1951 |  | 1954 |  |  |
|  | £ million | Emillion |  | £ million | £ million | £ million |
| Gross output (production) | 27.6 | 41.411.6 |  | 41.4 | 13.85 |  |
| Net output | 8.6 |  |  | 13.85 | .. |  |
| Total stocks and work in progress At beginning of year Change during year |  | + $\begin{gathered}10.5 \\ +5.1\end{gathered}$ |  |  | 10.4$+\quad 1.5$ | 4.73$+\quad .15$ | .. |
|  | 7.0 $+\quad 1.9$ |  |  |  |  |  |  |
| Capital expenditure less disposals (b)Wages and salaries | 1.3 | 1.15.9 |  | 1.3 | .372.49 | $\stackrel{\ddot{0}}{\text { Thousands }}$ |  |
|  | 4.1 |  |  | 7.4 |  |  |  |
| Total employment | Thousands <br> 12.2 | Thousands 14.6 |  | Thousands 15.5 | Thousands |  |  |
| (a) Owing to the risk of disclosure of information relating to individual firms, separate particulars cannot be given. <br> (b) Capital expenditure on new building work, plant, machinery and vehicles (including (except in 1948) that incurred for establishments not yet in production). less amounts received for plant, machinery, and vehicles disposed of. <br> Summary of returns received |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| TABLE 2 |  |  |  |  |  |  |  |
|  |  | Unit | $\begin{aligned} & \text { Great Britain } \\ & \text { 1948 } \end{aligned}$ |  | United Kingdom |  |  |
|  |  |  |  |  | 1951 | 1954 |  |
| FIRMS Employing on average more than 10 Pehsons |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Total value of sales and work done |  | ${ }_{\text {¢ }}$ No. 000 | 2826.440 |  | 38,385 | 29 40.510 |  |
| Products on hand for sale and work in progress $\quad\left\{\begin{array}{l}\text { at beginning } \\ \text { change during }\end{array}\right.$ | of year |  | $\begin{array}{r} 2.944 \\ +1.496 \end{array}$ |  | 5.305$+\quad 2.948$ | $\begin{array}{r} 6.752 \\ +\quad 815 \\ \hline 41.325 \end{array}$ |  |
| Gross output (production) (a) change during |  |  |  |  |  |  |  |  |
| Purchases of materials and fuel |  |  | 19,220 |  | 30.665 |  |  |
| Stocks of materials and fuel at beginning | of year | ". | 4.009$+\quad 411$ |  |  | $\begin{array}{r} 25.968 \\ +\quad 3.678 \end{array}$ |  |
| Cost of materials and fuel used change during |  | ". |  |  | 50.168 $+\quad 2.109$ |  |  |
| Payment for work done on materials given out |  | $\cdots$ | 18.809 |  | 28.5366 | $\begin{array}{r} 654 \\ 25.314 \end{array}$ |  |
| Payment for transport (b) |  |  | ${ }_{424}$ |  | 974 | $\begin{aligned} & 391 \\ & 1.199 \end{aligned}$ |  |
| Average number of employees $\left\{\begin{array}{l}\text { operatives } \\ \text { Others }\end{array}\right.$ |  |  | 8.554 |  | 11.564 |  |  |
|  |  | No. | 9.405$2.750(c)$ |  |  |  |  |
| Total employmentNet output per person employed |  |  | 12.155704 |  | +3.329 | 11.771 3.691 |  |
|  |  | $\varepsilon$ |  |  | $\begin{aligned} & 14.556 \\ & 794 \end{aligned}$ | $\begin{array}{r}3.691 \\ 15.462 \\ \hline 933\end{array}$ |  |
| Wages and salaries $\quad\left\{\begin{array}{l}\text { of operatives } \\ \text { of others }\end{array}\right.$ |  | $£^{\text {¢ }} 0000$ | 2.7941.256 |  | 4.1651.756 |  |  |
|  |  | 5.181 2.210 |  |  |  |  |  |  |
| Capital expenditure <br> New building work (d) |  |  |  |  |  |  |  |
| Plant and machineryVehicles |  |  | ". | 329 |  | 213 | $\begin{array}{r}200 \\ 1.055 \\ \hline 18\end{array}$ |
|  |  | $\begin{array}{r}15 \\ 32 \\ \hline 1\end{array}$ |  | 1640 |  |  |  |
| Vehicles $\left\{\begin{array}{l}\text { disposals }\end{array}\right.$ |  |  |  |  |  | ". | 97 113 |
| firms employing on average 10 or fewer persons Number of returns |  | No. |  |  |  |  |  |
|  |  | 5 | 4 | 3 |  |  |  |
| Total employment, including any vorking proprietors |  |  |  |  |  | 17 |  |
|  |  | 14 | 22 |  |  |  |  |  |

(a) For the year 1948 gross output excludes payments for transport services outwards on finished goods sold.
For subsequent years gross output includes payments to other firms and undertakings and to firms

year 1948 paymen ts cover only transport out wards of finished goods orald. For subsequent years they
cover payments for transport of both finished goods sold and materials and fuel purchased.
(c) Number in week ended September 25 . 1948 .
(d) Excluding expendit ture for establishments
(51953)

Sales of the principal products of the inckustry, including sales of these products by establishments classified to other industries

Larger establishments in the United Kingdom

| Average number employed | $\begin{aligned} & \text { Estab- } \\ & \text { lish- } \\ & \text { ments } \end{aligned}$ | Grossoutput | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Employees |  | Wages and salaries |  | Capital expenditure (a) <br> (a) | $\begin{gathered} \text { Net output } \\ \text { per person } \\ \text { employed } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Operatives | others | Operatives | Others |  |  |
|  | Number | \& 000 | £'000 | Number | Number | £ 000 | £ 000 | £. 000 | $\varepsilon$ |
| $11-24$ | 3 | 140 | 53 | 45 | 10 | 20 | 6 | - | 962 |
| 25-99 | 7 | 1.641 | 430 | 341 | 86 | 149 | 48 | 28 | 1.008 |
| 100-199 | 5 | 2.357 | 674 | 593 | 153 | 265 | 97 | 60 | 904 |
| 200-299 | 3 | 2.053 | 452 | 499 | 144 | 222 | 84 | 25 | 702 |
| $300-999$ | 5 | 6.780 | 2.329 | 1.810 | 397 | 789 | 235 | 192 | 1.055 |
| 1.000-1.499 |  | 11.922 | 4.113 | 2.762 | 1.183 | 1.326 | 771 | 416 | 1.042 |
| 1.500 and over | , | 16.433 | 6.370 | 5.721 | 1.718 | 2.410 | 968 | 649 | 856 |
| Total | 29 | 41.325 | 14.421 | 11.771 | 3.691 | 5.181 | 2.210 | 1.369 | 933 |

(a) Capital expenditure on nem building work and on acquisition of plant, machinery and vehicles, excluding
expenditure for establishments not yet in production.

Analysis according to specialisation within the industry, 1954

| Larger establishments in the United Kingdom |
| :--- |
| TABLE 4 |
|  |

(a) Excluding expenditure for establishments not yet in production.

(51953)

Sales in the industry of other than principal products: Larger establishments in the United Kingdom


TABLE 8 - Total make of intermediate products
Larger establishments in the United Kingdom
This table is not applicable to the industry.
Purchases of materials and fuel, 1954: Larger establishments in the United Kingdom

|  | Quantity | Cost |
| :---: | :---: | :---: |
|  | Th.cwt. | £. 000 |
| Materials |  |  |
| ${ }_{\text {Linseed oil }}^{\text {Lther drying oils }}$ | 751.3 56.0 | ${ }^{2} 8846$ |
| Other drying oils Cork | 363.3 | ${ }_{539}^{261}$ |
| Wood flour | 540.1 998.0 | 434 2.049 |
| ${ }_{\text {Pig }}^{\text {Pigments }}$ | ${ }_{776.1}^{998.0}$ | $\begin{array}{r}2.049 \\ \hline 64\end{array}$ |
| Nitro-cellulose | 20.9 133.3 | 252 .504 |
|  | 133.3 145.8 | 1.504 |
| Synthetic resins and moulding materials | 209.9 | 2.040 |
| Wastepaper and rags | 774.4 | 530 |
| Felt, impregnated | Th sq. yds. 21.604 .7 | 567 |
| Woven piece goods, including canvas (excluding any used for packing purposes) |  |  |
| Of cotton or mainly of cotton | 76.300.1 | 6.053 |
| Of jute or mainly of jute | 68.720 .3 | 3.212 69 |
| Packing materials |  |  |
| Of jute or hessian Of other material | $\stackrel{2.192 .8}{.}$ | 93 567 |
| All other purchased materials | . | 2.943 |
| Fuel and electricity | Th.tons |  |
| Coal Coke | 223.9 11.9 | 727 35 |
| Liquid fuels (including creosote/pitch mixtures) |  |  |
| For use in internal combustion engines Th.gal. |  |  |
| Motor spirit (petrol) for use in road vehicles and derv. fuel Other | 257.5 22.2 | 49 |
| For burning in furnaces, boilers, kilns, etc. | 3,949.8 | 150 |
| Gas purchased | Th.therms |  |
| From Gas Boards | 234.9 | 14 |
| From other sources, including other departments of the same firms | - |  |
| Electricity purchased (a) | Th. kWh |  |
| From Electricity Boards <br> From other sources, including other departments of the firms | 45.644 | 220 |
| Total Cost |  | 25.968 |



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