

BOARD OF TRADE

# THE REPORT on the CENSUS OF PRODUCTION FOR 1951

Volume 5

Trade F

BRASS MANUFACTURES

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 (10 & 11 Geo. 6, Ch. 39, Sec. 7).

LONDON: HER MAJESTY'S STATIONERY OFFICE

1955

TWO SHILLINGS NET

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THIS REPORT on the Brass Manufactures Trade relates to establishments engaged wholly or mainly in the manufacture of brass castings, stampings and pressings. Brass manufactures covered in the reports on other trades include brass nails, screws, bolts, rivets, washers, etc., in the Chain, Nail, Screw and Miscellaneous Forgings Trade; brass wire in the Wire and Wire Manufactures Trade; and smallwares of brass in the Needles, Pins, Fish Hooks and Metal Smallwares Trades; while there is some output of brass articles in the Hardware, Hollow-ware, Metal Furniture and Sheet Metal Trades.

Industrial valves of brass are classified to the Mechanical Engineering (General) Trade. Prior to 1951, these valves were not separately distinguished and establishments mainly manufacturing them were included in the Brass Manufactures Trade.

As the figures for 1951 exclude the particulars for these firms (which recorded for 1951 a net output of £1,525,000 and an average employment of 2,198), they are not strictly comparable with those for earlier years.

This trade corresponds to minimum list heading 95 in the Standard Industrial Classification.

IMPORTANT NOTES and definitions appear on the inside of the back cover of this report. In interpreting the data in the following tables, it is essential to bear these in mind.

# BRASS MANUFACTURES TRADE

There were no larger establishments in Northern Ireland in the register for this trade.

# METAL GOODS NOT ELSEWHERE SPECIFIED BRASS MANUFACTURES TRADE

#### Summa ry

# Larger establishments (a)

T		T	F	1
11	1.0		E	1

	Great Britain						
	1951	1950	1949	1948	1937	1935	
Gross output (production) (b)	£'000 75,293	£'000 57,518	£'000 50,444	£'000 54,966	£'000 18,799	£'000 13,665	
Cost of materials and fuel used (c)	41,460	28.261	23,481	25,597	8,850	5,867	
Payment for work done on materials given out Excise duty Transport payments (d)	800 	586 - 	606 - 	681 9 	252 - 	208 - 	
Net output Wages and salaries of persons employed	32,487 16,308	28,671 16,548	26,357 15,985	28.678	9,697	7,590	
Average number of persons employed (e)	No. 45,892	No. 50,057	No. 50,213	No. 51,659	No. 43,406	No. 39,282	
Net output per persons employed (e)	£ 708	£ 573	£ 525	£ 555	£ 223	£ 193	
Stocks at end of year	£'000	£,000	£,000	£,000	£'000	£,000	
Products on hand for sale and work in progress Materials and fuel	6.658	5,784	5.088	4,967 4,079			
Number of establishments	No. 578	No. 625	No. 630	No. 616	No .	No. 497	

The values of gross output and of materials and fuel used are derived in the following way :-

	£'000	£'000	£'000	£°000	£'000	£°000
Output of firms in this trade (f)						
Principal products (g) Other output (h)	58.728 14.893	\$ 57.093	50,817	45,750 8,948	15,229 3,570	11.174 2.491
Changes in stocks and work in progress (i)	+ 1.672	+ 791	- 63	+ 587	· · · · · · · · · · · · · · · · · · ·	
	75,293	57,884	50,754	55,285	1 10 700	13,665
Less payment for transport outwards (d)		366	310	318	\$ 18.799	13,005
Gross output (production)	75,293	57,518	50,444	54,966	18,799	13.665
Materials and fuel used by firms in this trade		-				
Purchases Changes in stocks (i)	43.699	29.732 - 1.471	22,990 + 491	25,600 - 3	8,850	5,867
Materials and fuel used	41,460	28,261	23,481	25,597	8,850	5,867

 (a) For small firms' summary see Table 2.
 (b) Gross output for 1951 includes payments to other firms and undertakings and to firms' own separate transport organisations for transport services. For other years payments for transport services outwards on finished goods sold are excluded.

 (c) Amounts paid for delivery services are excluded for 1951 but included for other years.
 (d) Payments to other firms and undertakings and to firms' own separate transport organisations. For 1951 they cover payments for transport of both goods sold and materials and fuel purchased. For other years payments cover only transport outwards of finished goods sold.

(e) Excluding outworkers but including working proprietors. For an estimate of the total numbers of persons (e) Excluding outworkers but including working proprietors in the memory of the second seco

(i) For details for 1951 see Table 21.

-		DI	T	0
	Δ.		H	2
				4

# Number of returns

Average number of persons employed (b) Males

Females

Total

(a) Small firms (employing on the average ten or fewer persons) that made satisfactory returns. (b) Including working proprietors.

TABLE 3

As returned by firms

Employing on the average more than ten persons Employing on the average ten or fewer persons

Estimated average employment in firms not making satisfactory returns

Estimated average employment in all firms

(a) Including working proprietors.
(b) See Tables 13(iv) and 14.
(c) See Table 2.

#### TABLE 4

L	arger	es	ta

Average					1	Remuneration		
number employed	Establish- ments		Net output	Persons employed	Operatives	Other employees (a)	Total	Net output per person employed
	No.	£'000	£'000	No.	£'000	£'000	£'000	£
11 - 24 25 - 49 50 - 99	190 163 99	5,441 9,298 10,028	2,243 3,748 4,478	3,388 5,765 6,766	961 1,624 1,850	284 474 549	1,245 2,098 2,399	662 650 662
100 - 199 200 - 299 300 - 399	70 27 18	15,417 11,813 11,776	6,671 5,415 4,720	9,504 6,791 6,189	2,588 1,870 1,773	771 543 505	3,358 2,413 2,277	703 797 763
400 - 499 500 - 749 750 - 999	53	3,703 2,359	1,552 1,037	2,170 1,768	623 421	158 145	780 566	715 586
1,000 and over	3	5,458	2,625	3,551	933	238	1,171	739
Total	578	75,293	32,487	45,892	12,642	3,666	16,308	708

(a) Administrative, technical and clerical employees.

(88496/1)

# BRASS MANUFACTURES

Small firms (a)

Great Britain								
1951	1950	1949	1948					
297	281	264	240					
1,474 305	1,361 301	1.273 243	1,180					
1,779	1,662	1,516	1.444					

# Estimated average employment (a)

All firms

				Number
	E. C. S. L. Strat			
	1951	1950	1949	1948
	N/16 1 438	- 10 eq. ( )		and the sector
s (b) (c)	45.892 1.779	50,057 1,662	50,213 1,516	51.659 1.444
-	47,671	51,719	51,729	53,103
g	17 5	95	54	137
	47,846	51,814	51,783	53,240

# Analysis by size, 1951

blishments in Great Britain

# METAL GOODS NOT ELSEWHERE SPECIFIED

### Analysis by standard region, 1951

# Larger establishments in Great Britain

#### TABLE 5

and the second s	a series and		Net output - Remuneration		Net output - Remuneration		Net output - Remuneration		Putput - Remuneration		- Remuneration		Net output - Remuneration		Net output	
Region	Estab- lish- ments	sh- Gross	Value	Percent- age of total	Persons employed	Operatives	Other employees (a)	Total	per person employed							
	No.	£'000	£'000		No.	£'000	£.000	£'000	£							
England							and the second		. Constant							
Northern	14	1,312	543	1.7	8 27	249	46	295	6 57							
East and West		and the second														
Ridings	42	6.420	2,864	8.8	3,983	1, 187	287	1,474	7 19							
North Midland	5	. 370	180	0.5	2 59	79	24	103	695							
Eastern	5	420	176	0.5	324	88	33	121	543							
London and South Eastern	88	7,985	3,943	12.1	5, 48 4	1, 57 3	531	2, 103	719							
Southern	8	1,928	808	2.5	1,267	333	117	450	6 38							
South Western	8	1,957	792	2.5	917	278	108	385	864							
Midland	301	42,129	18,024	55.5	25.583	6,703	1,930	8,633	705							
North Western	54	5,300	2,358	7.3	2,788	8 40	2 58	1,099	846							
Total England	525	67,820	29,688	91.4	41,432	11,330	3,333	14,663	7 17							
ales	5	1,179	270	0.8	355	102	28	129	761							
cotland	48	6,294	2, 529	7.8	4,105	1,210	306	1, 516	616							
reat Britain	578	75,293	32,487	100.0	45,892	12,642	3,666	16,308	708							

(a) Administrative, technical and clerical employees.

TABLE 6 - Analysis according to specialisation within the trade, 1951

Larger establishments in Great Britain

No specialisation within this trade was distinguished.

TABLE 7 - Total make of intermediate products: Larger establishments in Great Britain

This table is not applicable to the trade.

Sales of the principal products of the trade, including sales of these products by establishments classified to other trades

#### Larger establishments in Great Britain

### TABLE 8

		1951		1948		
	Quantity	Value	Entries	Quantity	Value	
Brass and other copper alloys (including nickel silver but excluding other nickel alloys)	Th.cwts.	£,000	No.	Th.cwts.	£°000	
Engineers' and mechanicians' goods (including fittings for water supply)						
Domestic cocks and taps	59.2	1,941 1,029	74	219.5	5,276(a) 2,101	
Sanitary, bathroom and other steam and water ( fittings (b)	293.8	9.474 2.752	} 124 {	230.2	5,922 3,699	
Other kinds of engineers' and mechanicians' ( goods	90.8	2,164 1,059	} 107 {	111.8	2,028 935	
Builders' and cabinet makers' goods (including house, shop, ship, office, hearth and church furniture), not elsewhere specified	6 <b>0.</b> 5	2,780 368	91 {	66. <b>8</b> ••	1.869 1.305	

# TABLE 8 (contd.)

- Brass and other copper alloys (including n silver but excluding other nickel alloys)
- Fittings for motor cars and chassis
- Pendants, electroliers, brackets, taps an other fittings for lighting or heating purposes, whether oil, gas or electric, except stoves and accessories elsewhere specified
- Lamps, (including hurricane and miners' lamps) (c)

Stoves, pressure type, oil burning

Parts of lamps and stoves (d)

Brass parts of switches, lampholders, cu and other accessories for electric ligh Name plates, clock and other dials, instruction plates, etc.

Bar, brewery and distillery fittings

Fire extinguishing apparatus

Art metal work (including antique reprodu and other ornamental brassware), not el where specified

Bolts, hasps, blanks and parts therefor

Hinges, hinge blanks and parts therefor

Portholes, scuttles and similar fittings ships

Propellors and propellor blades for ships

Railway and tramway fittings

Curtain rails and fittings

Sheet metal stampings and pressings of b not elsewhere specified

Hot brass pressings, not elsewhere speci

Castings in the rough (sold as such)

Finished goods of brass, not elsewhere specified

Unclassified finished brass goods and par

Manufactures of other metals

Coffin furniture of all kinds (including

Waste products other than scrap metals Work done for the trade or on commission, finishing, polishing, lacquering (f) Repair work (f)

#### Total

Sales in other trades (see Table 9) Principal products of this trade so establishments in the trade

(a) Including industrial valves. For sales of industrial valves in 1951 see the Mechanical Engineering

(General) Trade (Volume 4, Trade I). (b) Including a small amount of domestic cocks and taps.

 (b) Including a small amount of domestic cocks and taps.
 (c) Excluding electric lamps (including miners' electric lamps), for which see the Electrical Engineering (General) Trade, (Volume 4, Trade K), and blow lamps and brazing lamps for which see the Tool and Implement Trade, (Volume 5, Trade A). For hurricane lamps of metals other than copper alloys, see the trade of the trade of the trade to the trade Hardware, Hollow-ware, Metal Furniture and Sheet Metal Trades (Volume 5, Trade E).

(d) So far as recorded separately.

(e) Not recorded separately.

(f) Amount charged.

(88496/1)

### BRASS MANUFACTURES

5/F/5

and a start		1951		19	948
	Quantity	Value	Entries	Quantity	Value
nickel	Th.cwts.	£'000	No.	Th.cwts,	£'000
(contd)	72.6	2,037 1,121	} 50 {	42.7	1,213 815
	an the state of the state of				
• {]	50.4	1,617	67		En Eller
4	Thous. 344.0	741 302	} 16	43.0	1.212 2.144
{	471.7	57.3 131	} 18 {	Thous. 259 ••	264 177
{	Th.cwts. 0.8	36 321	7	Th.cwts. 3.6	64
touts {	10.0	426 318	} 44 {	5.1	223 344
{	12.3	918 285	} 41 {	3.2	162(d) 637
{	3.5	184 782	36 {	1.8	71 668
·	9.0	311 - 186	25 {	10.2	396 93
luctions .se-	18.5	901 448	} 44		944
	3.3	149	21 {	1.5	55 23
{	13.3	427 91	} 36 {	2.7	99 354
for {	24.1	587 65	30 {	22.6	554 311
s	108.1	1,857	10 {	63.0	740 (d) 675
{	10.0	170 120	} 21 {	7.8	202 289
- {	3.8	137 659	} 16		(e)
orass, {	96.4	2,765 944	234	59.3 	1,282
fied	350.4	6.544	40	237.0	3,624
	908.8	18,207	496	784.8	10,289
1	56.0	2.124 975	123	47.3	1,143 1,606
rts {	12.3	339 1,332	} 104 {	35.7	653 831
brass)	{ 19.0 	833 168	] 16 {	14.8	249 (d) 288
		77	83		29
e.g.,	Total F.	153	40		365
		236	60		186
		73,408	·		57,407
ld by		14,680	10		11,657
ra by		58,728	550		45,750

# METAL GOODS NOT ELSEWHERE SPECIFIED

Sales of principal products of the trade by establishments classified to other trades

# Larger establishments in Great Britain

	1951			1948	
	Quantity	Value	Entries	Quantity	Value
	Th.cwts.	£'000	No.	Th.cwts.	£'000
rass and other copper alloys (including nickel silver but excluding other nickel alloys)					
Engineers' and mechanicians' goods (including fittings for water supply)		S.			
Domestic cocks and taps	1.5	67 226	35	53.5	1,592 261
Sanitary, bathroom and other steam and water fittings	46.7	1,707 265	} 27 {	27.4	838 159
Other kinds of engineers' and mechanicians' { goods	28.0	504 262	29 {	24.2	357 169
Builders' and cabinet makers' goods (including house, shop, ship, office, hearth and church furniture), not elsewhere specified	0.6	32 85	} 13 {	11.8	295 118
Fittings for motor cars and chassis	0.2	9 225	6	••	6
Pendants, electroliers, brackets, taps and other fittings for lighting or heating purposes, whether oil, gas or electric, except	3.4	189	12	1	
stoves and accessories elsewhere specified Lamps (including hurricane and miners'	••	249	P	5.0	196 86
lamps (including nullicane and miners		4		••	
Stoves, pressure type, oil burning	Thous. 172.2	233 53	} 12 {	Thous. 11	26 177
	Th.cwts.			Th.cwts.	
Parts of lamps and stoves	0.3	12		3.6	64
Brass parts of switches, lampholders, cutouts and other accessories for electric lighting	0.3	· 14 44	8 {	0.2	1 7
Name plates, clock and other dials, instruction plates, etc.	1.3	87 61	10	<del>0</del> .4	28 76
Bar, brewery and distillery fittings	0,3	22 8	} ·· {	0.3	12
Fire extinguishing apparatus	.1.6	62 19	} {	1.2	218 13
Art metal work (including antique reproductions and other ornamental brassware) not elsewhere specified	1.8	110 240	} 17		208
Bolts, hasps, blanks and parts therefor	0.4	14	5		1
Hinges, hinge blanks and parts therefor	2.5	72 8	] 12	-	-
Portholes, scuttles and similar fittings for ships	5.5	103 26	} e {	11.6	259
Sheet metal stampings and pressings of brass. { not elsewhere specified	59.6	1,491 588	163	14.1	823
Hot brass pressings not elsewhere specified	3.1	78	[]	10.4	154
Castings in the rough (sold as such) (a)	278.4	5,448	297	243.4	3,199
Finished goods of brass not elsewhere { specified (a)	52.0	1,019 414	26	66.0	9 56 6 9 8
Unclassified finished brass goods and parts	10.6	299 320	91	4.2	27 46
nufactures of other metals					
Coffin furniture of all kinds (including brass)	-	-	-		130
ork done for the trade or on commission, e.g., finishing, polishing, lacquering (b)		9			2:
epair work (b)		3			-
Total		14,680			11,657

(a) The figures for 1951 include small sales by establishments in Northern Ireland classified to other trades.
 (b) Amount charged.

(88496/1)

TABLE 10

	1951		1948	
	Quantity	Value	Quantity	Valu
Brass and other copper alloys (including nickel silver but excluding other nickel alloys)	Th.cwts.	£* 000	Th.cwts.	£.00
Engineers' and mechanicians' goods (including fittings for water supply)				
Industrial valves, other than for motor vehicles, and cocks, sold separately	72.9	2,162 358		(a)
Pressure gauges		36	· · ·	12
Manufactures of other metals				
Builders' and cabinet makers' goods	8.8	181		18
Cocks and valves, other than for motor vehicles	5.8	141 9	}	597
Sanitary, bathroom and other steam and water fittings	108.3	573 41	}	29
Hardware, hollow-ware, metal furniture and sheet	585.4	20 5 28 5	· · ·	38
Needles, pins and other metal smallwares		109		29
Metal manufactures, not elsewhere specified				
Of iron and steel	145.4	1,028 446	• • •	84
Of aluminium	63.0	1,450 168	· ··	1,09
Of copper	25.6	6 50 217	}	35
Of zinc {	10.9	283 28	}	15
Of other metals and alloys	14.5	269 135	}	1,12
Machinery and parts		608		29
Electrical goods and apparatus	••	328		12
Parts and accessories of motor vehicles, motor cycles and cycles		186		21
Other goods		1,020		88
Scrap metals				
Brass	442.6	3,501 252	446.1	1,64
Other metals	72.3	145 32	}	19
Work done (b)		49		14
		14,893		8,94

5/F/6

# Sales in the trade of other than principal products Larger establishments in Great Britain

TABLE 11 - Production, exports and imports of certain principal products

Particulars of exports and imports of the principal products of this trade are not recorded separately in the oversea trade returns.

# Usage of certain specified purchased materials, 1951

# Larger establishments in Great Britain

T	A	B	L	E	1	2

Materials used	Quantity
	Th.cwts.
Aluminium and aluminium alloys in all forms, except finished parts and scrap	103.3
Brass and other copper alloys (including nickel silver but excluding other nickel alloys) in all forms, except finished parts and scrap	2,206.6
Copper in all forms, except finished parts and scrap	211.1
Zinc and zinc alloys in all forms, except finished parts and scrap	64.6
Iron castings in the rough	Th.tons 2.4
Steel plates and sheets	4.5
Iron and steel, not elsewhere specífied, except finished parts and scrap	13.5

# Employment in September

TABLE 13 (i) Operatives	and the second	Larger estab	lishments (a)			Numbe			
		Great Britain							
	1951(b)	1950(Ь)	1949(h)	1948(c)	1937 (c)	1935(c)			
Males Under 18	1,578	1,867	1,858	2.053	5,508	4.782			
All ages Females Under 18	25.454	28,691	28,478	30.006	27.220	23.954			
All ages	13,573	13,695	12,889	14,421	11.356	10,794			
Total Under 18 All ages	2.326 39.027	2,733 42,386	2,848 41,367	3.114 44.427	8.467 38,576	7.705 34.748			

TABLE 13 (contd.)

# (ii) Administrative, technical and cleri

		\$14.314
AFCAT ST	1951	1950
Males	1.4 I Colder	
Under 18	116	123
All ages	4,027	4,492
Females	termination of the second second second second	
Under 18	415	457
All ages	2.842	3,133
Total		
Under 18	531	580
All ages	6,869(e)	7,625(e)

# (iii) Total employees

	and a second	Great Britain							
	1951	1950	1949	1948	1937	1935			
Males	1 .004	1 000	1 005	2.263	5.754	4.982			
Under 18 All ages	1,694 29,481	1,990 33,183	1,995 33,060	34,252	30,195	26.758			
Females Under 18 All ages	1,163 16,415	1.323 16.828	1.441 15,912	1.546 17.276	3.408 13.211	3,285 12,524			
Total Under 18 All ages	2.857 45,896 (e)	3.313 50.011(e)	3,436 48,972(e)	3.809 51.528(e)	9.162 43.406	8,267 39,282			

(a) Excluded employees. The following persons were employed at the larger establishments in this trade in 1951 but are not included in the above tables or in any other Census of Production report (e.g., employees engaged in merchanting):-

Canteen workers 31 Males 364 Females Other workers 118 Males 107 Females

- (c) Average for the year.
- (d)

Average for the year. In week ended September 22, 1951, September 30, 1950, September 24, 1949, September 25, 1948. October 16, 1937 and October 12, 1935. Working proprietors. In addition working proprietors, shown in Table 13 (iv) below, were engaged in this trade in larger establishments. The 1937 and 1935 figures include working proprietors. (e)

# (iv) Working proprietors

THE REAL	Great Britain					
	1951	1950	1949	1948		
Males Females	108	115 4	122 4	128 3		
Total	113	119	126	131		

cal e	mploy	rees (	(d)
-------	-------	--------	-----

AST.	Great B			
950	1949	1948	1937	1935
123 .492	137 4.582	210 4.246	246 2.975	200 2,804
457 .133	451 3,023	485 2,855	449 1,855	362 1,730
580	588	695	695	562

7,101(e)

Number

4.534

(b) In week ended September 22, 1951, September 30, 1950, and September 24, 1949.

7.605(e)

Number

Number

4,830

# Average employment

TABLE 14

Larger establishments (a)

A PARAMETER AND	Great Britain					
	1951	1950	1949	1948	1937	1935
Operatives	38,996	42.448	42,560	44.427	38,576	34,748
Administrative, technical and clerical employees	6,783	7,490	7.527	7.101(b)	4,830(b)	4,534(b)
Total	45,779	49,938	50,087	51,528	43,406	39,282

(a) For employment in small firms (employing on the average ten or fewer persons) that made satisfactory returns, see Table 2.

(b) In week ended September 25, 1948, October 16, 1937, and October 12, 1935. The 1937 and 1935 figures include working proprietors.

Outworkers. In addition to the employees shown above the firms in this trade employed outworkers whose numbers are shown below.

restantes .	Great Britain						
and the second sec	1951	1950	1949	1948	1937	1935	
Males Females	18 111	12 84	15 111	6 66			
Total	129	96	126	72			

### Shift working, 1951 (a)

Larger establishments in Great Britain

# TABLE 15

and real to a second se	Total number of man-shifts worked in the week	Total number of shift-hours worked in the week	Number of returns showing the systems stated
Continuous 3 shift systems per 24 hours averaging 8 hours per shift Continuous 4 shift systems per 24 hours	981	8,108	3
averaging 6 hours per shift All 2 shift systems	4,783	45, 309	- 13
Other shift systems	-	-	-
Total	5,764	53,417	(Ъ)

(a) Shift working during week ended September 22, 1951.
 (b) The number and percentage of returns showing shift working and of operatives on shift-work were as follows:-

	Returns		Operatives		
	Total in trade	Showing shift-work	Total in trade	Total on returns showing shift-work	Number employed on shift- work
Number Percentage of total in trade Percentage of total on returns showing shift-work	550 100.0	16 2.9	39,027 100.0	5,459 14.0 100.0	1,153 2.9 21.1

Wages	and	sa	la	r
			+ -	

TABLE 16

Number

Wages and salaries (a) of

Operatives Administrative, technical and clerical employees

Total

Employers' contributions to all National Insurance Schemes

(a) Including bonus and commission payments, but excluding payments to outworkers shown below.

Plant,	machinery	aı
	and capita	1

### TABLE 17

Plant, machinery and vehicles Acquisitions

Plant and machinery

New

Second-hand Vehicles

New Second-hand

Total acquisitions

Disposals Plant and machinery Vehicles

Total disposals

New building work Capital expenditure on new building and oth constructional work of a capital nature (excluding site values and development cha

(88496/1)

(88496/1)

# ies and employers' National Insurance ntributions paid during the year

# Larger establishments

		Great B	ritain	
	1951	1950	1949	1948
	12,642	12,720	12,412	12,352
	3,666	3,828	3, 57 3	3,333
-	16,308	16,548	15,985	15,685
	438	477	479	39 4

£\*000

and the second second			2 000
	Great	Britain	
951	1950	1949	1948
9	8	9	6
	Planter I. T. State Street	Contraction of the second second second	and the set of the set of the set of the set of the

# nd vehicles - acquisitions and disposals, expenditure on new building work

Larger establishments

£'000

	Great Britain					
	1951	1949	1948			
			a parmerent (e)			
	924	965	1,003			
State State	79	93	188			
AND MARTIN	202	145	105			
	109	62	56			
	1,314	1,265	1,352			
and the second	48	73	07			
182	84	54	87 32			
	132	127	119			
her			an has the			
arges)	427	400	368			

METAL GOODS NOT ELSEWHERE SPECIFIED COUNTRY TABLES

### BRASS MANUFACTURES TRADE

#### 1951

Summary

### Larger establishments

TABLE 18

5/F/12

	England	Wales	Scotland	Great Britain
- Data -	£,000	£'000	£°000	£°000
Gross output (production)	67,820	1.179	6,294	75.293
Cost of materials and fuel used Payment for work done on materials given out	36.886	896 7	3,678 20	41,460
Transport payments	474	6	67	547
Net output Wages and salaries of persons employed	29,688 14,663	270 129	2,529 1,516	32.487 16.308
	No.	No.	No.	No.
Average number of persons employed (a)	41.432	355	4,105	45,892
	£	£	£	£
Net output per person employed (a)	717	761	616	708
	£.000	£'000	£.000	£'000
Stocks at end of year				a serie series a series a
Products on hand for sale and		and the second s		
work in progress Materials and fuel	5,853 5,950	51 115	754 830	6,658
	No.	No.	No.	No.
Number of establishments	525	5	48	578

The values of gross output and of materials and fuel used are derived in the following way:-

	000°£	£'000	£,000	£'000
Output of firms in this trade	a the street of the			-
Total value of sales (see Table 20)	66.322	1,163	6,136	73,621
Changes in stocks and work in progress (see Table 21)	+ 1,498	+ 16	+ 158	+ 1.672
Gross output (production)	67,820	1.179	6,294	75,293
Materials and fuel used by firms in this trade	reported the second	and make	the source for the	
Purchases	38,871	940	3,887	43,699
Changes in stocks (see Table 21)	-1,986	- 44	- 209	- 2.239
Materials and fuel used	36,886	896	3,678	41,460

(a) Excluding outworkers but including working proprietors.

#### Summary

Small firms (a)

# TABLE 19

	England	Wales	Scotland	Great Britain
Number of returns	265	4	28	297
Average number of persons employed (b)				
Males Females	1,286 285	32	156 20	1.474 305
Total	1.571	32	176	1.779

(a) Small firms (employing on the average ten or fewer persons) that made satisfactory returns. (b) Including working proprietors.

(88496/1)

# TABLE 20

Principal products

specified

Brass and other copper alloys (including nickel silver but excluding other nickel alloys)

Engineers' and mechanicians' goods (includ fittings for water supply)

Domestic cocks and taps

Sanitary, bathroom and other steam and water fittings

Other kinds of engineers' and mechanici goods

Builders' and cabinet makers' goods (including house, shop, ship, office, hearth and church furniture), not elsewh

Fittings for motor cars and chassis

Pendants, electroliers, brackets, taps an other fittings for lighting or heating purposes, whether oil, gas or electric, except stoves and accessories elsewhere specified

Lamps (including hurricane and miners' lamps)

Stoves, pressure type, oil burning

### Parts of lamps and stoves

Brass parts of switches, lampholders, cutouts and other accessories for electr lighting

Name plates, clock and other dials, instruction plates, etc.

Bar, brewery and distillery fittings

Fire extinguishing apparatus

Art metal work (including antique reproductions and other ornamental brass ware) not elsewhere specified

Bolts, hasps, blanks and parts therefor

Hinges, hinge blanks and parts therefor

Portholes, scuttles and similar fittings for ships

Sheet metal stampings and pressings of brass, not specified above

Hot brass pressings

Castings in the rough

Finished goods of brass, not elsewhere specified

Unclassified finished brass goods and par

Manufactures of other metals

Coffin furniture of all kinds (including brass)

(88496/1)

# BRASS MANUFACTURES COUNTRY TABLES

5/F/13

# Sales in the trade

Larger establishments

1 and	England	and Wales	Sco t	Land	Great Britain		
	Quantity	Value	Quantity	Value	Quantity Valu		
	Th.cwts.	£'000	Th.cwts.	£,000	Th.cwts.	£.000	
					and the base of		
ling							
d	53.4	1,698	4.3	176	57.7	1,874	
{		7 50		53		803	
{	217.7	6,770 1,634	29.4	997 853	247.0	7.767	
an s'	\$ 55.3	1,510	7.6	150	62.8	1,660	
	ι	797		100	•••	797	
					and a second of a		
ere		(a)		(a)	59.9	2.748	
	•	(a)		(a)	72.4	2.028	
d	••	(4)		(4)		896	
u							
{	47.0	1,428	} -		47.0	1,42	
ι	··· Thous.	996	1		··· Thous.	996	
{	344.0	741 298	}		344.0	74 29	
ų	299.5	340	1 - I		299.5	34	
Ų	··· Th.cwts.	78	J		Th.cwts.	7	
{	0.6	24	h -		0.6	2	
U	••	321	1		• ••	32	
ic		(a)		(a)	9.7	41	
2				(u)		27	
{	10.4	812 224	0.5	19	10.9	83 22	
{	2.3	120 774	1.0	42	3.3	16 77	
·		(a)		(a)	7.4	24	
	••	(4)		(4)	• • •	16	
-			and the second		16.7	79	
		(a)		(a)	•••	20	
	2.9	135	-	-	2.9	13 35	
		(a)		(a)		8	
		(α)		(a)	18.7	48	
						3	
		(a)		(a)	36.8	1,27	
	344.1	6,386	3.1	81	347.3	6,46	
	558.4	11,274	72.0	1,484	630.4 125.9	12.75	
]		(α)		(a) {		3,26	
ts	1.7	40 1,012	} -	- {	1.7	4 1,01	
1					••	1,01	
		(a)		(a)	19.0	83	
	••	(a)	••	(a)		16	

# TABLE 20 (contd.)

	England and Wales		Scotland		Great Britain	
and a plant of the second and the second	Quantity	Value	Quantity	Value	Quantity	Value
	Th.cwts.	£'000	Th.cwts.	£'000	Th.cwts.	£.000
Principal products (contd.) Waste products other than scrap metals						
Work done for the trade or on commission (b)		77	-	-	••	77
		(a)		(a)		144
Repair work (b)		188		46		233
Total principal products		53,958		4,769		58,728
ther output						
Brass and other copper alloys (including nicked silver but excluding other nickel alloys)	4					
Engineers' and mechanicians' goods (including fittings for water supply)						
Industrial valves. other than for motor { vehicles, and cocks, sold separately {	71.3	2,104 349	1.6	58 9	72.9	2,162 358
Pressure gauges		(a)		(a)		36
Manufactures of other metals						
Builders' and cabinet makers' goods	8.8	181	in the second		8.8	181
Cocks and valves, other than for motor vehicles		(α)		(a) {	5.8	141
Sanitary, bathroom and other steam and water fittings	17.4	156	91.0	416 41	108.3	573 41
Hardware, hollow-ware, metal furniture and sheet metal products		(α)	••	(a)	585.4	205 285
Needles, pins and other metal smallwares		109		- 1		109
Metal manufactures, not elsewhere specified			A SA STRAN			
Of iron and steel	139.4	972	5.9	57	145.4	1,028
Of iron and steel	••	410		36		446
Of aluminium	57.6	1,335	5.4	115	63.0	1.450
Å	 21.6	523	4.0	126	25.6	650
Of copper	••	110		107		217
Of zinc		(α)		(a) {	10.9	283 28
Of other metals and alloys	14.5	269 135	-	- {	14.5	269 135
Machinery and parts		579		29		608
Electrical goods and apparatus		(a)		(a)		328
Parts and accessories of motor vehicles, motor cycles and cycles		(a)		(a)		186
Other goods		975		44		1,020
Scrap metals				•		
Brass	409.0	3,267	33.6	233	442.6	3,501 252
Other metals	66.7	123	5.6	21	72.3	145
other metars		27		5		32
/ork done (b)		37	11 Aug 12 18 19 19 19 19	12	and the state	49
Total		67,485		6,136	No. of States	73.621

(a) Owing to the risk of disclosure of information relating to individual firms, separate particulars cannot be given.
 (b) Amount charged.

.

	of products on hand f and stocks of ma	terials and fuel	r progress,	
	Larger esta	blishments		
TABLE 21				£*0(
		England and Wales	Scotland	Great Britair
Products on hand for sale	at beginning of year at end of year	1.751 2.269	234 303	1.985 2,571
∛ork in progress	at beginning of year at end of year	2.638 3.634	362 452	3.000 4.087
Total products on hand for sale and work in progress	at beginning of year at end of year	4.389 5.903	596 754	4,985 6,658
Materials and fuel	at beginning of year at end of year	4.035 6.065	620 830	4,656 6,895
ABLE 22 (i) Operatives	Employment i Larger esta England and Wale	blishments (a)(b)		Numb Great Britain
(i) Operatives	Larger esta	blishments (a)(b)		Numb Great Britain
ales Under 18 All ages emales	Larger esta	blishments (a)(b)		
(i) Operatives ales Under 18 All ages	Larger esta England and Wale 1.422	blishments (a)(b) s Scotland 156		Great Britain
(i) Operatives ales Under 18 All ages males Under 18 All ages otal	Larger esta England and Wale 1.422 22.684 700	blishments (a)(b) s Scotland 156 2.770 48		Great Britain 1.578 25.454 748
(i) Operatives nles Under 18 All ages males Under 18 All ages otal Under 18	Larger esta England and Wale 1.422 22.684 700 12.875 2.122 35.559	blishments (a)(b) s Scotland 2.770 48 698 204 3.468		Great Britain 1.578 25.454 748 13.573 2.326
(i) Operatives ales Under 18 All ages males Under 18 All ages otal Under 18 All ages	Larger esta England and Wale 1.422 22.684 700 12.875 2.122 35.559	blishments (a)(b) s Scotland 156 2.770 48 698 204 3.468 ees		Great Britain 1.578 25.454 748 13.573 2.326 39.027
(i) Operatives (i) Operatives (i) Operatives (i) Operatives (i) ages (i) Administrative, technic (i) Administrative, technic (i) Administrative, technic	Larger esta England and Wale 1.422 22.684 700 12.875 2.122 35.559 al and clerical employ	blishments (a)(b) s Scotland 156 2.770 48 698 204 3.468 ees s Scotland 10		Great Britain 1.578 25.454 748 13.573 2.326 39.027 Numb Great Britain 116
(i) Operatives (ies Under 18 All ages Tal Under 18 All ages (ii) Administrative, technic les Under 18	Larger esta England and Wale 1.422 22,684 700 12.875 2.122 35,559 al and clerical employ England and Wale 106	blishments (a)(b) s Scotland 2.770 48 698 204 3.468 ees s Scotland		Great Britain 1.578 25.454 748 13.573 2.326 39.027 Numb Great Britain

5/F/16

# TABLE 22 (contd.)

# (iii) Total employees

(iii) Total employees			Numb
	England and Wales	Scotland	Great Britain
Males			
Under 18	1,528	166	1,694
All ages	26,314	3,167	29,481
Females			
Under 18	1,073	90	1.163
All ages	15,478	937	16.415
Total			
Under 18	2,601	256	2.857
All ages (c)	41,792	4.104	45,896

(a) Excluded employees. The number of persons employed at the larger establishments in this trade but not included in the above tables or in any other Census of Production report (e.q., employees engaged in merchanting) are shown in Table 22(v) below.

Number employed in the week ended September 22, 1951.

(b) Working proprietors. In addition working proprietors, shown in Table 22(iv) below, were engaged in this (c) trade in larger establishments.

(iv) Working proprietors			Number
	England and Wales	Scotland	Great Britain
Males Fémales	97 3	11 2	108
Total	100	13	113
(v) Fxcluded employees			Number
	England and Wales	Scotland	Great Britain
Canteen workers Males Females	31 334	- 30	31 364
Total	365	30	395
Other workers Males Females Total	107 102 209	11 5 16	118 107 225
Total excluded employees	574	46	620

# Average employment Larger establishments (a)

TABLE 23			Numb
and stranger and the second	England and Wales	Scotland	Great Britain
Operatives Administrative, technical and clerical	35, 536	3,460	38,996
employees	6,151	632	6,783
Total	41,687	4,092	45,779

Outworkers. In addition to the employees shown above the firms in this trade employed outworkers whose numbers are shown below.

	England and Wales	Scotland	Great Britain
Males Females	18 111	-	18 111
Total	129		129

(a) For employment in small firms (employing on the average ten or fewer persons) that made satisfactory returns see Table 19.

# Wages and salaries and employers' National Insurance contributions paid during the year

# TABLE 24

Wages and salaries (a) of

Operatives Administrative, technical and clerical employees

Total

#### Employers' contributions to all National Insurance Schemes

(a) Including bonus and commission payments, but excluding payments to outworkers shown below.

England	and	Wales
	•	
	9	

TABLE 25

Plant, machinery and vehicles

Acquisitions Plant and machinery

New Second-hand

Vehicles New

# Second-hand

Total acquisitions

Disposals Plant and machinery Vehicles

Total disposals

# New building work

Capital expenditure on new building and other constructional work of a capital nature (excluding site values and development charges)

# Larger establishments

			£*000
	England and Wales	Scotland	Great Britain
		The second second second	
	11, 432	1,210	12,642
	3,360	306	3,666
	14,792 .	1,516	16,308
	397	40	438

£.	
Scotland	Great Britain
-	9

# Plant, machinery and vehicles - acquisitions and disposals,

and capital expenditure on new building work

# Larger establishments

England and Wales	Scotland	Great Britain
874	50	924
70	9	79
195	7	202
102	7 6	109
1.241	72	1,314
45	35	48
79	5	84
124	8	132
	and the second s	and the state of the state
	a second a second second	
398	29	427

# Payments for transport services for finished goods sold and materials and fuel purchased

#### Larger establishments

TABLE 26 £			£'000
	England and Wales	Scotland	Great Britain
Amounts paid to other firms and undertakings Amount paid or credited to firms' own	454	65	51 9
separate transport organisations	26	2	28
Total	480	67	547

The following brief notes refer to Great Britain and, unless otherwise stated, to the census of produc-tion for 1951. Reference should be made to the separate booklet in this series entitled 'The Report on the Census of Production for 1951: Introductory Notes' (price 1s.6d. net) for particulars of the minor differences in the Northern Ireland censuses and other details about the census of production. de classification: Establishments are classified to rades according to the nature of their output. Certain products, called principal products, are identified as characteristic of the production of individual trades, the principal products for a given trade being of a similar nature or commonly associated in production. An establishment is classified to a trade if its output of principal products of that trade accounted for a greater proportion of the value of its output than did its output of principal products of any other trade.

The establishment: The basic unit for the collection of information is generally the establishment which in most cases comprises the whole of the premises under the same ownership or management at a parti-cular address (e.g., a factory). Offices, ware-houses and other ancillary places of business sit-uated apart from the producing works are included in the return for the works.

Larger establishments and small firms: Larger establishments are those which employed more than 10 per-sons on the average during the year; small firms are those employing on the average 10 or fewer persons.

Working proprietors are proprietors of businesses other than limited companies, and include members of their families who work in the business without receiving fixed wages or salaries. Any persons work-ing less than half the normal hours are excluded.

Persons employed: Administrative employees include directors other than those paid by fee only, managers, superintendents and works foremen; research, experi-mental, development, technical and design employees (other than operatives); draughtsmen and tracers; and travellers and office (including works office) employees. Operatives include all other classes of employees, that is, broadly speaking, all manual workers.

All these figures exclude canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return who are shown separa-tely as excluded employees.

Figures for employees include only persons on the pay-roll (that is whose National Insurance cards were held by the firm), whether full-time or parttime employees.

Outworkers, who are shown separately, are persons employed by the firm who work on materials supplied by the firm, but do not work on the premises; operatives directly employed who work out of doors (e.g., maintenance workers) and sub-contractors are not included as outworkers.

Wages and salaries include all overtime payments, nuses, and commissions, without any deduction for income tax, insurance, contributory pensions, etc. They exclude payments to working proprietors.

Capital expenditure: Expenditure on plant, machinery and vehicles relates to expenditure charged to capital account during the year of return, including transport and installation costs involved. Expenditure on new building work is similarly that charged to capital account during the year.

Materials and fuel: The cost of materials and fuel purchased includes all purchases during the year of mater-ials for use in production and of fuel (including oil, Table 10 shows the sales by establishments in the trade of products other than those regarded as gas, and electricity for all purposes, including heatprincipal products of the trade. ing and lighting); all packing materials, including Table 20 (or 20(i)) shows sales by establishments in the full cost of returnable containers when first purchased; workshop materials: office materials: water charges; materials for repairs to firms' own buildthe trade of products, whether principal products or not, and broadly the aggregates here are equal to the corresponding figures in Table 8 (or 8(i)) less those in Table 9, plus those in Table 10. ings, plant and vehicles when carried out by

#### GENERAL NOTES

their own work people included in the return; and consumable tools and parts for machinery purchased as replacement. Materials, components, etc. which were purchased and re-sold in the same state (that is, merchanted or factored goods) were excluded. For 1951 firms in many trades were required to state the quantities of certain purchased materials used.

Stocks and work in progress: Firms were instructed to give these at income tax value.

Output: Sales means sales during the year of goods made in the establishment covered by the return or made on commission for it, whether produced in the year or not. For all post-war censuses the value of sales was the net selling value, that is, the amount charged to customers, whether on an exworks or delivered basis, and net of any trade discounts, agents' commissions, allowances for re-turnable cases, purchase tax, etc. For goods charged on a delivered basis to customers overseas, firms were required to give the f.o.b. value.

Gross output of a trade is the total value of goods made and other work done during the year; this means the value of sales and work done during the year adjusted for changes in the values of stocks.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used and the amount paid for work given out and, for 1951, any transport payments included in firms' returns. This represents the value added to materials by the process of production, and constitutes the fund from which wages, salaries, rents, rates and taxes, advertising and other selling expenses and all other similar charges have to be met as well as depreciation and profits.

Gistoms and Excise Duty paid on materials purchased is included in the cost of materials, but where it is especially important separate figures are shown. Later reports: Reports will be published later summarising the main census results and giving in-formation about power equipment and fuel consumption.

Disclosure of information: The report has been prepared in conformity with the disclosure provisions of the Statistics of Trade Act, 1947. Figures have been combined with others of a similar nature in certain cases where publication of separate details might disclose the operations of an individual firm.

Symbols used: '..' for 'Not available', '-' for 'Nil or negligible (less than half the final digit shown)'

The figures in the tables have been rounded off to the nearest final digit, and there may be an apparent slight discrepancy between the sums of the constituent items and the totals shown.

Tables 1 to 17 show figures for the United Kingdom (or Great Britain).

Tables 18 to 26 are country tables and give, where practicable, separate details for England and Wales, Scotland and Northern Ireland.

Table 6: Specialist producers refer to those establishments 50 per cent. or more of whose total output by value is accounted for by the groups of products specified.

Table 8 (or 8(i)) shows the total sales of principal products of the trade, and includes therefore the sales of these products returned by establishments whether classified to the trade or to other trades. Those produced by establishments in other trades are shown in Table 9.

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1955

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PRINTED IN GREAT BRITAIN