## The Report on the

Census of Production
for 1954


Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 ( $10 \& 11$ Geo. 6 Ch. 39, Sec. 7)

The Report on the Census of Production for 1954

VOLUME 9 INDUSTRY J
SPIRIT DISTILLING
THIS REPORT on the Spirit Distilling Industry relates to establishments engaged wholly or mainly in distilling plain spirits and in manufacturing yeast

This industry corresponds to minimum list heading $168(1)$ in the Standard Industrial Classification.

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| 5 | Sales of principal products of the industry, | 9/J/5 | 10 | Average number of employees and wages, salaries and superannuation payments superamuation payments | 9/J/7 |
|  | products by establish- <br> other industries |  | 11 | Employment in a specified week | 9/J/ |

The following notes describe terms in general use in the tables of the report. More detailed explana-
tions of the terms used and adescription of the scope
and method and method of taking the census are given in the separ-
ate booklet entitled The Report on the Census of Proo
duction for i954- Introductory Notes' (price 1s. 6 d . duction for i954- Introductory Notes
net). (price 18. 6 d . Industrial Classi fication: Establishmente are classif put and. as far as possible, in conformity with the
Standard Industrial Classificiction. Certain product are identified as the principal products of individual
industries. the principal products for a given industry

 ind
industry accounted for a q queater proportinon of the value
of its output than did its output of the principal pro-
Specialist producers normally comprise those establish-
ments so per cent. or more of whose total output by value is percounted for by the characteristic products of the specialist group
Intermediate products: For some industries figures are
given showing the total quantities made during the year on in
of intermediate products. i.e. products which may be
further processed in the estabishments in which they further proce
are produced.
Larger establishments: The information given in the re-
port relates mainly to larger establishmenta
in portablishments of firms employing on the average more than 10 persins. In most cases an establishment com-
prises the whole of the premises under the same owner prises the whole of the premises under the same owner-
ship or management at a particular address (e.q. a mine or factory). Offices, warehouses. 1aboratories and
other ancillary places of business situated apart from the producing orks are not regarded as separate estabSmall firms are those employing on the average 10 or Small firms ar
fever persons.
The estimates for the industry as a whole given in
Table are normally obtained by increasing the other
items shown in the same proportion as total employment. Gross output (production) is the total value of goods made and outher work done during the year: it is obtain-
od by adjusting the value of sales and work done during ed by adjusting the value of sales and work done during
the year for changes in the value of stocks of products
on hand for sale and work in progress.
Net output is the amount left after deducting from the value of gross out tut the agregate of the cost of mat-
arials and fuel uned. the amount paid for oork given out,
and. for 1951 and 1954, any transport payments made.
 nages. solaries. rents. rates and taxes, advertising and
other selling expenses and ail other similar charges
have to be met. Sales means sales during the year of goods made in the
establishment covered by the return or made on commiss en for it, whether produced in the year or not. The
ion the
value of sales is the net selling value ie. value of sales is the net selling value. i.e. the
amount charged to customers, whether on an ex-works or
delivered basis. and net of any trad in
 taxis. etc. For goods charged on a dellivered basis to
cuatore overseas. firms were required to give the
f.o.b. value. Materials a Materials and fuel The total cost of materials and
fuel purchased inciudes all purchases during the year
of materials for use in production, and of fuel (includ-
ing oil. gas and electricity) for all purposes: packing materiais. including the full cost of returnable cases
when firs purchased.
orkmop and office materials
 people included in their returns: consumable reis:
and parts for machinery purchased as replacements.
purchases of goods for merchanting are excluded. Purchases of goods for merchanting are excluded. The
cost of materials and fuel used, given in Table 2. is cost of materials and fuel used. given in Table 2 . is
obtaned by adjusting purchases for changes during the year in the value of stocks.
Stods: Firms mere required to give stocks of materials
and fuel products on hand for sale, and work in proo.
gress. at income tax values. Customs and Excise Duty paid on materials purchased is
normally included in the cost of materials Finisher goods are similarly valued as they were sold. duty-paid or duty-free. The net amount of any duty paid is de.
ducted Employment
 and operatives, but excludes outworkers, canteen employ-
ees and perssons engaged in merchanting or any other acees and porsons engaged in merchanting or any other ac.
tivity not aovered by firms return ho are shomn
separately as excluded employees. Employees are perr.
 surance cards were held
fullt-time or part-time.
Horking proprietors are proprietors of businesses other than 1 imited companies, thge ther with members of ther fixed wages or salaries. Any persons working less than
half he normal hours are excluded. For Northern half the normal hours are excluded. For Northern
Ireland directors of limited ocmpanies. (other than those
paid by fee only) are also included. Ireland directors of limited companie
paid by fee only) are also included.
Administrative, technical and clerical employees include
directors. other than those paid by fee only (except in Northern Ireland): managers. superintenden ts and works foremen: research, experimental, development, technical
and desinn employees (other than operatives): draugh tso and design employees (other than operatives): draghts.
men and tracers: travellers; and office (including
works office) employees.
s of employees. i.e.. Operatives include all other classes
broadly speaking, all manual workers. Outworkers are persons employed by the firm who work on
materials supplied by the firm in their own homes Wages and sal aries include all overtime payments, bonuses and commissions rithout any deductions for income tax. payments to vorking proprie tor
Copital expendi ture includes expenditure on nee building
 and installation costs involved. It includes expendi-
ture in respect of establisments in Great Britain hich
 Symbols used:
or not available
for nil or negligible (less than half the final
digit shown).
Where figures are
est $\varepsilon$ there figures are rounded. e.g.. given to the nearcies between the sums of constituent slight discrepanals shown. In some cases. figures have been combined separate details might disclose information relating to
an individual an individual undertaking.

|  | United Kingdom |  |  | $\begin{gathered} \text { Scotland } \\ 1954 \end{gathered}$ | ${ }_{\text {Wales }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1948 | 1951 | 1954 |  |  |
|  | ¢ million | ¢ million | £ million | Emillion | £ million |
| Gross output (production) | 19.7 | 32.8 | 23.1 | 15.70 | - |
| Net output | 5.3 | 7.3 | 7.4 | 4.74 | - |
| Total stocks and work in progress At beginning of year Change during year | 3.8 $+\quad 0.4$ | 5.5 $+\quad 3.8$ | $\begin{array}{r}5.8 \\ -\quad 0.3 \\ \hline 1\end{array}$ | $\begin{array}{r}4.44 \\ -\quad 0.27 \\ \hline 0.90\end{array}$ | : |
| Capital expenditure less disposals (a) | 0.5 | 1.7 | 1.0 | 0.90 | - |
| Wages and salaries | 1.6 | 2.2 | 2.4 | 1.59 | - |
|  | Thousands | Thousands | Thousands | Thousands | Thousands |
| Total employment (including working proprietors) | 4.7 | 5.4 | 5.1 | 3.46 | - |

(a) Capital expenditure on nem building work, plant, machinery and vehicles (including (except in 1948) that
incurred in Great Britain for establishments not yet in production). less amounts received for plant.
machinery and vehicles disposed of.

Summary of returns received

|  | Unit | $\underset{\substack{\text { Great Britain } \\ 1948}}{ }$ | United Kingdom |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | 1951 | 1954 |
| Firms employing on averatie more than 10 Persons |  |  |  |  |
| Number of establishments | N. | 94 | ${ }^{100}$ | 100 |
| Total value of sales and work done (a) Products on hand for sale at beginning of year | £ 0000 |  | 30.854 2.168 | 23.100 2.703 |
| Products on hand for sale and work in progress | , | 1.144 $+\quad 272$ | 2.168 $+\quad 1.419$ | $\begin{array}{r}2.703 \\ -\quad 455 \\ \hline\end{array}$ |
| Gross output (production) (a) (b) | ." | 19.077 | 32,273 | - 22.645 |
| Purchases of materials and fuel | " | 14.063(c) | 26.371 | 14.832 |
| Stocks of materials and fuel $1 \begin{aligned} & \text { at beginning of year } \\ & \text { change during year }\end{aligned}$ | .. | 2.527 $+\quad 96$ | $\begin{array}{r}\text { a } \\ +\quad 345 \\ +\quad 278 \\ \hline\end{array}$ | 1.938 $+\quad 195$ |
| Cost of materials and fuel 1 used diange during year | ." | 13.967 (c) (d) | $\left\{\begin{array}{r}24.093\end{array}\right.$ | 14,637 |
| (eat ${ }^{\text {Payment }}$ for work done on materials given out | ." | 192 | $\left\{\begin{array}{r}38 \\ 963\end{array}\right.$ | 769 (d) |
| Net output |  | 5.110 | 7.178 | 7.240 |
| Average number of employees $\left\{\begin{array}{l}\text { operatives } \\ \text { others }\end{array}\right.$ | No. | 3.844 712 (f) | 4. ${ }_{927}$ | 4.079 |
|  | \% |  |  | 4.960 |
| Net output per person employed (g) | $\ddot{\varepsilon}$ | 1.121 | 1,363 | 1.460 |
| Wages and salaries $\quad\left\{\begin{array}{l}\text { of operatives } \\ \text { of others }\end{array}\right.$ | $\varepsilon^{\text {¢ }} 0000$ | 1, 204 | 1.619 ${ }_{528}$ | 1.787 545 |
| Capital expenditure |  |  |  |  |
| New building work (h) (cacquisitions (h) | : | 147 | ${ }_{818}^{336}$ | 413 512 |
| Plant and machinery $\quad\left\{\begin{array}{l}\text { acquisitions (h) } \\ \text { disposals }\end{array}\right.$ | ". | 279 6 | ${ }_{11} 18$ | ${ }^{44}$ |
| Vehicles $\left\{\begin{array}{l}\text { acquisitions (h) } \\ \text { disposals }\end{array}\right.$ | ". | 19 | $\stackrel{22}{2}$ | 37 12 |

TABLE 2 (contd.)

|  | Unit | Great Britain 1948 | United Kingdom |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | 1951 | 1954 |
| firms employing on average 10 Or fewer persons |  |  |  |  |
| Number of returns <br> Total employment, including working |  | 5 | 10(i) | 13 |
| proprietors | . | 42 | 82 (i) | 103 |

(a) Excluding Excise duty paid by distillers on plain spirits sold duty paid, as follows:

| Great Britain | United Kingdom |  |
| :---: | :---: | :---: |
| 1948 | 1951 | 1954 |
| $£ .000$ | $£ .000$ | $£ .000$ |
| 38,614 | 52.866 | 54.805 |

(b) For the year 1948 gross out put excludes payments for transport services outwards on finished goods sold ser sumbequent years gross output includes payments to other firms
semen
Transport organisations for transport services.
(c) Including a small
given. the risk of disclosure of information relating to individual firms, separate figures cannot be
(e) Payments to other firms and undertakings and to firms own separate transport organisations. For the Year 1948 payments cover only transport out wards of finn ished goods sold. For for subsequent fears the
cover payments for transport of both finished goods sold and materials and fuel purchased.
(g) Excluding outworkers and including working proprietors.
(h) Excluding expenditure for establishments not yet in
(h) Excluding expenditure for establishments not yet in production.
(i) Excluding Northern Ireland. No information about small firms was collected in Northern Ireland for 1951 .

Analysis by size, 1954
Larger establishments in the United Kingdom

| Average number employed (a) | Estab-lishments | $\begin{aligned} & \text { Gross } \\ & \text { output } \end{aligned}$ | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Employees |  | Wages and salaries |  | Capitalexpenditure(b) | $\begin{array}{\|c} \begin{array}{c} \text { Net output } \\ \text { per person } \\ \text { employ } \\ \text { (a) } \end{array} \\ \text { (a) } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Operatives | Others | Operatives | Others |  |  |
|  | Number | £ 000 | £ 000 | Number | Number | \&.000 | £. 000 | \&. 000 | £ |
| 11-24 | 49 | 3.582 | 1.341 | 779 | 146 | 320 | 95 | 190 | 1.450 |
| 25-49 | 32 | 4.575 | 1.529 | 915 | 156 | 363 | 109 | 180 | 1.424 |
| 50-99 | 4 | 1.284 | 535 | 231 | 58 | 105 | 36 | 73 | 1.851 |
| 100 and over | 15 | 13.204 | 3.834 | 2.154 | 518 | 1,000 | 306 | 519 | 1,435 |
| Total | 100 | 22.645 | 7.240 | 4.079 | 878 | 1.787 | 545 | 962 | 1.460 |

(b) Copital expenditure on, nem builing work and on acquisition of plant, machinery and vehicles.

TABLE 4 - Analysis according to specialisation within the industry, 1954

Sales of the principal products of the industry, including sales of these products by establishments classified to other industries

Larger establishments in the United Kingdom

| TABLE 5 |
| :--- |


(b) Does not include ethy ilicho made fron perroleun,

Sales of principal products of the industry by establishments classified to other industries
Larger establishments in the United Kingdom

| TABLE 6 |
| :--- |



TABLE 7 - Sales in the industry of other than principal products Larger establishments in the United Kingdom
ang to the risk of disclosure of information relating to individual firms, particulars cannot be given.

Total make of intermediate products
Larger establishments in the United Kingdom

(a) No returns showing sifits distilled were received in other industries in if ther year.
(b) For total make retuned in all industries see the Brewing and Malting Industry (Volume 9. Industry H).

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|  | Quantity | Cost |
| :---: | :---: | :---: |
| Materials | Th.cwt. | £ 000 |
| Barley for malting |  |  |
| Home grown | 1.968 |  |
| Imported | ${ }_{357}$ | 2.846 500 |
| Grain for use (unmalted) in distilling |  |  |
| Barley | 1.687 | 2.017 |
| Maize | 986 | 1.384 |
| Other | 17 | 15 |
| Malt | 865 | 1.937 |
| Yeast | 118 | 362 |
| Molasses | 6.260 | 3.035 |
| water | .. | 71 |
| Packing materials | Hundreds |  |
| Wooden barrels, casks and kegs | ${ }^{176}$ | $\begin{aligned} & 69 \\ & 11 \end{aligned}$ |
|  | $\begin{aligned} & \text { Th.cu.ft.of } \\ & \text { timber } \end{aligned}$ |  |
| Packing cases (wood or mainly of wood) | .. ${ }^{24}$ | 28 5 |
| Bottles (glass) | .. | 7 |
| Other packing materials (metal drums, corks, labels. etc.. including materials for the manufacture, repair or reconditioning of casks, drums, cases, etc.) | . | 316 |
| All other purchased materials | $\cdots$ | 585 |
| Fuel and electricity | Th.tons |  |
| Coal | 316 | 1.255 |
| Coke | 9 | 62 |
| Liquid fuels (including creosote/pitch mixtures) |  |  |
| For use in internal combustion engines | Th.gal. |  |
| Motor spirit (petrol) for use in road vehicles and derv. fuel | 129 | 26 |
| Other | 16 | 1 |
| For burning in furnaces, boilers, kilns, etc. | 1.281 | 59 13 |
| Gas purchased | Th. therms |  |
| From Gás Boards | 30 | 2 |
| From other sources, including other departments of the same firms | - |  |
| Electricity purchased (a) | Th. kWh . |  |
| From Electricity Boards | 40.047 | 192 |
| From other sources, including other departments of the same firms | - | - |
| All other purchased fuel |  | 31 |
| Total cost |  | 14.832 |


|  | 1951 | 1954 |
| :---: | :---: | :---: |
| Average number of employees | Number | Number |
| Operatives Administrative, techrical and clerical employees | 4. ${ }^{938}$ | 4.079 878 |
| Total (a) | 5.265 | 4.957 |
| Wages and salaries paid to Operatives Administrative, technical and clerical employees Total | $\chi^{\prime} 000$ | \&. 000 |
|  | $\begin{array}{r} 1.619 \\ 528 \end{array}$ | $\begin{aligned} & 1.787 \\ & 545 \end{aligned}$ |
|  | 2.147 | 2.332 |
| Wages and salaries per head | £ | $\varepsilon$ |
| Operatives <br> Administrative, technical and clerical employees | 373 570 | $\begin{array}{r} 438 \\ \begin{array}{r} 431 \\ 8 \cdot 000 \end{array} \end{array}$ |
| Superannuation and other pension funds for employees and dependents (b) |  |  |
| Empioyers ${ }^{\text {c }}$ contributions | .. | 106 |
| Employees covered | .. | $\begin{aligned} & \text { Number } \\ & { }_{2} .1 .171 \\ & \varepsilon \end{aligned}$ |
| Pension, etc. payments to former employees and dependents (b) |  | 7 |

(a) The following persons not included above vere also employed by larger establishments in this industry
(Other workers included. for example. employees engaged in merchanting):-

|  | United Kingdom |  |
| :---: | :---: | :---: |
|  | 1951 | 1954 |
| Canteen workers | Number | Number |
| cock $\begin{gathered}\text { Mates } \\ \text { Females }\end{gathered}$ | $\begin{array}{r} 3 \\ 43 \end{array}$ | $\begin{array}{r} 4 \\ 37 \end{array}$ |
| Total | 46 | 41 |
| Other workers Males Females | ${ }_{8}^{101}$ | 96 1 |
| Total | 109 | 97 |
| Total excluded employees | 155 | 138 |

(b) The figures given relate to larger establishments in Great Britain only.

Employment in a specified week (a)
Larger establishments in the United Kingdom

|  | 1951 |  |  | 1954 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Males | Females | Total | Males | Females | Total |
| Working proprietors | 3 | - | 3 | 3 | - | 3 |
| Operatives | 3.912 | 373 | 4.285 | 3.884 | 191 | 4.075 |
| Administrative, technical and clerical employees | 723 | 208 | 931 | 665 | 212 | 877 |
| Total employees | 4.635 | 581 | 5,216 | 4.549 | 403 | 4.952 |

(a) Week ended September 22, 1951, or October 30, 1954.

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| echanical Handling Equipment | Bacon Cu | later Undertakings |

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