#### THE FINISHED BRASS TRADE

*Note.*—For information regarding the scope of the Census, instructions given to firms for making returns, and definitions of the terms used in this report, reference should be made to the Introductory Notes on pages v to xviii.

#### Introductory

This trade comprises firms that were engaged wholly or mainly in the manufacture of finished brass goods of the kinds specified in the table on page 463, the majority of which are foundry products. Other descriptions of brass manufactures are dealt with in the reports on various metal working trades, such as brass bolts, nuts, screws, etc., in Chain, Nail, Screw, etc., Trades and smallwares of brass in the Needle, Pin. etc., Trades while a large output of sheet brass articles was recorded on schedules for the Hardware, Hollow-ware, etc., Trades. It should be borne in mind that brass foundry products may also be manufactured by engineering and other firms for use as parts of composite products such as machinery, vehicles, etc., and may thus escape separate record in the Census results, while some further output by firms in other trades has probably been included under general descriptions which did not enable the goods to be identified.

The aggregates shown in this report for the year 1924 are inclusive of a few returns which, in the Final Report on the Census for that year, were assigned to the Light Castings Trade. The gross output added is £186,000.

The following table shows the main results of the Censuses of 1930 and 1924 in respect of firms in Great Britain that employed an average of more than ten persons :—

Particulars	Unit	1930	1924
Value of goods made and work done (Gross output)	£'000	10,730	10,165
Cost of materials used	"	4,883	4,314
Paid for work given out to other firms	* ,,	128	84
Net output	"	5,719	5,767
Average number of persons employed	No.	32,439	32,335
Net output per person employed	£	176	178
Power available :			
Prime movers	H.P.	8,701	10,266
Electric motors driven by purchased electricity	,,	21,481	15,354
Number of returns	No.	417	538
Number of establishments	,,	443	*

\* Not available.

**Deficiencies in 1930 aggregates.**—The aggregate number of persons employed in 1930 by firms that stated that they employed not more than ten persons on the average was 1,663, the corresponding figure for 1924 being 1,770.\* The value of the gross output of the small firms in 1924 was £507,000,\* and particulars of the items included in this figure are given below :—

Finished goods of brass :	2 000
Engineers' and mechanicians' goods	75
Builders' and cabinet makers' goods	101
Electric and other lighting fittings and accessories	29
Other and unspecified goods of brass	76
Brass castings and ingots	76
Other goods made (including scrap and waste sold)	88
Repair work and work done for the trade	62
Тотац	507*

\* These figures include particulars in respect of the few firms in Northern Ireland, regarding which separate information is not available for publication.

In addition, 19 firms to which schedules were sent at the 1930 Census and about 80 at that of 1924 furnished no information; these firms either had small businesses or had ceased productive operations before the end of the censal year.

**Size of firms.**—In the following table the main particulars recorded at the Census of 1930 are grouped according to the average numbers of persons shown in the returns :—

Size of firm (average numbers employed)	Number of returns	Gross output	Net output	Average number of persons employed	Net output per person employed
The same state and same	No.	£'000	£'000	No.	£
11-24	114	612	3,281	1,998	164
· 07 40	113	1,471	684	3,909	175
50-99	88	1,953	1,033	6,107	169
100-199	70	3,047	1,638	9,330	176
000 000	18	1,458	809	4,385	185
300-399	7	804	436	2,554	171
400 1	7	1,385	791	4,156	190
TOTAL	417	10,730	5,719	32,439	176

460

£'000

#### NON-FERROUS METAL TRADES

462

**Regional distribution.**—In the following table the results recorded at the Censuses of 1930 and 1924 are grouped according to the principal areas\* of Great Britain in which firms in this trade are situated :—

Area	Number of returns	Gross output	Net output	Average number of persons employed	Net output per person employed
	No.	£'000	£'000	No.	£
, (1930	43	1,251	608	2,798	218
$1  \dots \begin{cases} 1000 \\ 1924 \end{cases}$	64	683	402	2,091	192
2 1930	43	541	281	1,889	149
2 1924	44	422	226	1,349	168
3	33	973	510	3,408	150
<sup>3</sup> … 1924	49	916	561	3,164	177
1930	12	226	129	781	165
4 { 1924	10	169	86	523	164
5	231	6,887	3,754	21,060	178
<sup>3</sup> \ 1924	312	7,186	4,073	22,615	180
6 1930	25	384	223	1,385	161
6 and 7 1924	25	438	243	1,601	152
9 \$1930	20	237	103	678	153
9 <i>1924</i>	19	199	97	567	171
$10 \qquad \int 1930$	10	231	111	440	252
1924	15	152	79	425	186
	417	10,730	5,719	32,439	176
TOTAL $\begin{cases} 1350\\ 1924 \end{cases}$	538	10,165	5,767	32,335	178

Northern Ireland.—Owing to the risk of disclosing information relating to individual firms, separate particulars regarding the Finished Brass Trade in Northern Ireland in 1930 were not published, the information being combined with that for the Non-Ferrous Metal (Smelting, Rolling, etc.) Trades (see page 416). For the same reason, no information is available for 1924.

### Production

**Principal products.**—The figures given in the following table represent the output of those firms whose chief business was the production of finished goods of brass. Similar output returned on schedules for other trades is added in so far as such output was clearly identifiable.

\* For particulars see page xviii.

FINISHED BRASS

many to support of T	<b>RS 08</b> 9	1 10 100	130/150	1755 34	Voluto
abres ener doib your sender	on for	1924			
Kind of goods	Ret	es for	lings one Rectraction		
Kind of goods	The Fi Brass	CONTRACTOR OF THE OWNER OF	All t	Total	
in the half series and of the series of the	Value	Entries	Value	Entries	Value
nished brass goods :—	£'000	No.	£'000	No.	£'000
Engineers' and mechanicians' goods and fittings for water supply Builders' and cabinet makers' goods	1,922	101	2,261	121	2,685
(including house, shop, ship, office, hearth and church furniture but excluding fittings for water supply or lighting and heating purposes) Fittings for motor cars or chassis Lamps, pendants, electroliers, brackets, taps and other fittings for lighting or heating purposes,	1,895 503	116 50	2,124 504	155 52	2,446 436
whether oil, gas or electric, but not accessories included below Switches, lamp-holders, cut-outs and	1,100	83	1,249	91	} 992
other accessories for electric lighting	376	25	376	25	6 002
Coffin furniture	153	15	153	15	189
Bar, brewery and distillery fittings Sparklets, sprinklers and fire ex-	124	22	126	24	98
tinguishers	43	10	147	15	88
Railway and tramway fittings <sup>‡</sup> Bathroom, lavatory and sanitary	95	10	95	10	51
fittings‡ Steam fittings (including valves,	201	13	211	15	]
cocks, boiler mountings, etc.)‡ Ships' fittings (other than ships'	873	50	931	54	
furniture), including portholes, scuttles, etc. ‡	77	16	331	27	} 1,054
Art and architectural metal work (including antique reproductions)‡\$	264	19	264	19	**
Other and unspecified finished brass     goods	1,067	105	1,499	162	J
Total—Principal products	8,693		10,271		8,039

\* "Engineers', mechanicians' and plumbers' goods."

† "Electric lighting accessories" and "Lamps and fittings for lighting (not electric) purposes."

<sup>†</sup> So far as recorded separately.

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 $\$  Including some goods of metals other than brass. 20870

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Volume of production in 1930 and 1924.—The absence of quantitative particulars of production for this trade in both years renders it impracticable to attempt any precise and detailed comparison of the volume of production of finished brass goods in 1930 and 1924. but such information as is available indicates that, on the basis of 1930 average prices, the goods valued in 1924 at £8,039,000 (see table of "Frincipal products" on page 463) would be valued at about £8,250,000 and that the volume of production in 1930 was roughly 25 per cent. greater than in 1924. Nearly half of this increase may be accounted for by the fact that it proved possible at the 1930 Census to identify a much larger proportion of finished brass goods returned on schedules for other trades than was the case at the earlier Census (£1,578,000 as compared with £563,000).

**Exports and imports.**—Detailed particulars of the external trade in the kind of goods covered by this report are not given in the trade returns. The following figures relate to *Manufactures of brass* and other alloys of copper, not elsewhere specified (i.e., other than sheet, strip, wire, rods and tubes\*) :—

			Tons	£'000
T	1	1930	6,779	1,518
Exports	 	1924	6,779 5,955	1,470
Detains 1 instants	i i	1930	2,962 2,394	569
Retained imports	 	1924	2,394	376

Work done for the trade, etc.—The total amount recorded as received for work done for the trade, etc., in 1930 was  $\pounds 140,000$ , the corresponding total for 1924 being  $\pounds 243,000$ . The principal kinds of work included in these totals were as follows :—

					1930 £'000	1924 £'000
Finishing, poli	ishing,	lacque	ering, e	te	56	67
Repair work					73	176
Other work					11	
TOTAL					140	243

Other products.—In addition to the finished brass goods shown in the table on page 463, firms in this trade recorded a large output of finished goods of other metals. This output, together with other goods made by these firms, is shown in the following table and is dealt with in the reports on those trades in which the principal output was recorded :—

the designed while water of a strength which be	1930	1924
Kind of goods	Value	Value
Materia Secondo Trad	£'000	£'000
Finished goods of metals other than brass :— Engineers' and mechanicians' goods and fittings for water		
supply :		
Of copper	39	126
Of other and unspecified metals (not brass)	11	172
Builders' and cabinet makers' goods :		Same and the second
Of iron and steel	152	150
Of other and unspecified metals (not brass)	67	271
Coffin furniture :		Dan Barris
Of zinc	109	3 132
Of other and unspecified metals (not brass)	36	15 102
Bar, brewery and distillery fittings	49	
Bathroom, lavatory and sanitary fittings*	78	
Steam fittings (including valves, cocks, boiler mount- ings, etc.)* :		<pre></pre>
Of copper	29	and the second
Of other and unspecified metals (not brass)	240	]
Other and unclassified finished goods :		
Of copper	89	162
Of iron and steel	220	194
Of aluminium	48	532
Of other and unspecified metals (not brass)	131	5
Bedsteads and parts, of brass	41	76
Brass castings in the rough	256‡	416§
Other goods made	96	64
TOTAL	1,691	2,295

\* So far as recorded separately.

+ Not separately recorded.

† Including some ingots of brass.

§ Including some ingots and forgings of brass.

Waste products sold.—The following sales of manufacturers' scrap and other waste products were recorded by firms in the Finished Brass Trade in 1930 and 1924 :—

		1930 £'000	1924 £'000	
Brass scrap (including dust)		191	146	
Scrap of other and unspecified metals		15	- 5	
TOTAL	·	206	151	

20870

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<sup>\*</sup> Machinery accessories and parts and similar goods, whether made of brass or not, which are included in the trade returns under specific headings, such as "Parts of road vehicles," "Electric lighting accessories and fittings," etc., are also excluded from this heading.

### **Employment and Wages**

Employment.—The following table shows the average numbers of persons employed in 1930 and 1924 :---

	Males		Females		Total	
Persons employed	Under 18	All ages	Under 18	All ages	Under 18	All ages
1930 Operatives (average for the year) Administrative, technical and clerical staff (as at 18th	3,575	19,694	2,316	8,636	5,891	28,330
October)	209	2,631	325	1,478	534	4,109
Тотаі	3,784	22,325	2,641	10,114	6,425	32,439
1924 Operatives (average for the year) Administrative, technical and	3,803	19,595	2,640	8,975	6,443	28,570
clerical staff (as at 18th October)	220	2,415	299	1,350	519	3,765
Total	4,023	22,010	2,939	10,325	6,962	32,335

Wages.—The available information as to the amount of wages paid in 1930 and 1924 is given on pages 406 and 407.

### Power

The following table shows the capacity of prime movers, electric generators and electric motors ordinarily in use and in reserve or idle in 1930 and 1924 :---

Deser		1930	• • •	1924			
Power equipment	Ordinarily in use	In reserve or idle	Total	Ordinarily in use	In reserve or idle	Total	
PRIME MOVERS Reciprocating steam	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.	
engines	877	7	884	1,049	48	1,097	
Steam turbines Internal combustion engines :—	215	731	946	193	96	289	
Gas Petrol, kerosene, or	3,780	247	4,027	7,427	873	8,300	
other light oils	40	35	75	an a <u>n i</u> that	on a <u>nn</u> aidh		
Heavy oils	2,739	al a trans to	2,739	552	and the second second	552	
Water engines	30		30	28	g di <del>na</del> se e	28	
TOTAL	7,681	1,020	8,701	9,249	1,017	10,266	

#### FINISHED BRASS

Power		1930			1924			
equipment	Ordinarily in use	In reserve or idle	Total	Ordinarily in use	In reserve or idle	Total		
	Kw.	Kw.	Kw.	Kw.	Kw.	Kw.		
ELECTRIC GENERATORS Driven by Reciprocating steam				and a second as a second as				
engines	44		44	112	34	146		
Steam turbines · Internal combustion engines :—	160	545	705	144	72	216		
Gas Petrol, kerosene, or other light	845	42	887	389	19	408		
oils	2		2.	A. 17. 10				
Heavy oils Water engines	464 25		464 25	61 25	944 <del>-0</del> 45 	61 25		
TOTAL	1,540	587	2,127	731	125	856		
ELECTRIC MOTORS	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.		
Driven by Electricity generated in same works Electricity generated	2,326	401	2,727	1,253	306	1,559		
in other works under same owner-	Service States							
ship	10		10					
Purchased electricity	20,070	1,411	21,481	13,564	1,790	15,354		
TOTAL	22,406	1,812	24,218	14,817	2,096	16,913		

## **Consumption** of fuel

The following table shows the quantities of coal, coke, and electricity recorded as used in 1930 :---

	Kind of fu	el used		For pov (driving en		For other purposes (so far as recorded)
Coal Coke		·	···· · · · · · · · · ·	Tons 6,354 184	and the second second	Tons 8,136* 20,513*
Electrici	ity used for all	nurnoses		inen: gesitelegenti		B.T.U. (Kwhrs.) '000
	ated in same v			Barren Barran	and the state	2.251
Gener	ated in other	works un	der same	ownership		16
Purch						16,373
		Тот	AL-Elect	ricity	••••	18,640

\* These figures were recorded by firms representing 96.8 per cent. of the net output of the whole trade. Q 3

20870

466

# TABLES

## I. Summary of results

Particulars	Unit	England and Wales	Scotland	Great Britain
Value of goods made and work done (Gross output) Cost of materials used Paid for work given out to other firms Net output Average number of persons employed Net output per person employed Power available : Prime movers Electric motors driven by purchased electricity	£'000 " " No. £ H.P. "	$10,262 \\ 4,632 \\ 125 \\ 5,505 \\ 31,321 \\ 176 \\ 8,204 \\ 20,309$	468 251 3 214 1,118 192 497 1,172	10,730 4,883 128 5,719 32,439 176 8,701 21,481
Prime movers Electric motors driven by purchased			300	North

## II. Production

Goods sold or added to stock and work done	England and Wales	Scotland	Great Britain
	Value	Value	Value
Finished brass goods :	£'000	£'000	£'000
Engineers' and mechanicians' goods and fittings			
for water supply Builders' and cabinet makers' goods (including	1,780	142	1,922
house, shop, ship, office, hearth and church furniture, but excluding fittings for water supply or heating or lighting purposes) Fittings for motor cars or chassis Lamps, pendants, electroliers, brackets, taps, and other fittings for lighting or heating purposes,	1,895 *	*	1,895 50 <b>3</b>
whether oil, gas, or electric, but not accessories included below	*	*	1,100
Switches, lampholders, cut-outs and other acces-			
sories for electric lighting	376	*	376
Coffin furniture	*	*	153
Bedsteads and parts	41	*	41
Bar, brewery, and distillery fittings	The second states and		124
Sparklets, sprinklers, and fire extinguishers	43	†	43
Railway and tramway fittings <sup>‡</sup>	95		95
Bathroom, lavatory and sanitary fittings <sup>†</sup>	119	82	201
Steam fittings (including valves, cocks, boiler mountings, etc.) <sup>†</sup>	796	77	873
Ships' fittings (other than ships' furniture), including portholes, scuttles, etc. 1	*	*	77
Art and architectural metal work (including			
antique reproductions) <sup>‡</sup> §	*	*	264
Other and unspecified finished brass goods	1,046	21	1,067
TOTAL—Finished brass goods	8,370	364	8,734

Goods sold or added to stock and work done	and Wales	
	Value	Contraction of the
Finished goods of other metals :	£'000	
Engineers' and mechanicians' goods and fittings		
for water supply :		
Of copper	*	
Of other and unspecified metals (not brass)	11	
Builders' and cabinet makers' goods :	in the second	
Of iron and steel	152	
Of other and unspecified metals (not brass)	67	
Coffin furniture :		
Of zinc	*	
Of other and unspecified metals (not brass)	*	
Bar, brewery and distillery fittings	*	
Bathroom, lavatory and sanitary fittings‡	78	
Steam fittings (including valves, cocks, boiler		
mountings, etc.)‡:		
Of copper	29	
Of other and unspecified metals (not brass)	240	
Other and unspecified finished goods :		

Of other and unspecified metals (not brass)	210		-10
Other and unspecified finished goods :		States Sections	
Of copper	*	*	89
Of iron and steel	220	†	220
Of aluminium	48		48
Of other and unspecified metals (not brass)	131	†	131
D			
Brass castings in the rough (including some brass	212	44	256
ingots)	. 212	44	200
Scrap, dust and other waste sold :			
Of brass	187	4	191
Of other and unspecified metals	14	1	15
	93	3	96
Other goods made	95		90
TOTAL VALUE OF GOODS MADE	10,129	461	10,590
	Amount	Amount	Amount
	received	received	received
Work done for the trade, etc. :			
Finishing, polishing, lacquering, etc	*	*	56
Repair work	*	*	73
Other work done	11	the day of the	11
TOTAL AMOUNT RECEIVED FOR WORK DONE	133	7	140
		12000	
TOTAL VALUE OF GOODS MADE AND WORK			
DONE (GROSS OUTPUT)	10,262	468	10,730

\* Owing to the possible disclosure of information relating to individual firms, figures can be given only for Great Britain as a whole.

† Less than £500.

‡ So far as recorded separately.

§ Including some goods of metals other than brass. 20870

FINISHED BRASS

England

469

Great

Britain

Value

£'000

39 11

152

67

109

36

49 78

29

240

Scotland

Value

£'000

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# III. Employment

A.-NUMBERS EMPLOYED IN WEEK ENDED 18TH OCTOBER, 1930

D	Ma	les	Females		Males and females	
Persons employed	Under 18	All ages	Under 18	All ages	Under 18	All ages
England and Wales :— Operatives Administrative, etc.*	3,368 204	18,608 2,532	2,272 320	8,479 1,438	5,640 524	27,087 3,970
Total	3,572	21,140	2,592	9,917	6,164	31,057
Scotland :— Operatives Administrative, etc.*	168 5	872 99	19 5	63 40	187 10	935 139
Total	173	971	24	103	197	1,074
Great Britain :—   Operatives   Administrative, etc.*	<b>3,</b> 536 209	19,480 2,631	2,291 325	8,542 1,478	5,827 534	28,022 4,109
Тотац	3,745	22,111	2,616	10,020	6,361	32,131

\* Administrative, technical and clerical staff.

B.—Oferatives employed in one week in each month of 1930

W 1-	Male	es and fem	ales	Week	Males and females			
Week ended	England and Wales	Scotland	Great Britain	ended	England and Wales	Scotland	Great Britain	
Jan. 18	28,360	1,028	29,388	July 19	27,022	1,006	28,028	
Feb. 15	27,991	1,020	29,011	Aug. 16	26,714	998	27,712	
Mar. 15	27,654	1,017	28,671	Sept. 13	27,072	959	28,031	
Apl. 12	27,777	1,007	28,784	Oct. 18	27,087	935	28,022	
May 17	27,621	990	28,611	Nov. 15	26,896	907	27,803	
June 21	27,294	1,005	28,299	Dec. 13	26,720	878	27,598	
Average	E FOR TH	E 12 MON	гнз		27,351	979	28,330	

## IV. Power

PARTICULARS OF PRIME MOVERS, ELECTRIC GENERATORS AND ELECTRIC MOTORS

	ELF	ECTRIC M	IOTORS			
	England Wal		Scotl	and	Great B	ritain
Power equipment	Ordinarily in use	In reserve or idle	Ordinarily in use	In reserve or idle	Ordinarily in use	In reserve or idle
PRIME MOVERS	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.
Reciprocating steam engines Steam turbines Internal combustion engines :—	651 215	7 731	226		877 215	7 731
Gas Petrol, kerosene, or	3,638	247	142	r	3,780	247
other light oils   Heavy oils   Water engines	40 2,610 30	35 — —	 	-	40 2,739 30	35 
TOTAL	7,184	1,020	497		7,681	1,020
TOTAL OF PRIME MOVERS INSTALLED	8,204		497		8,701	
ELECTRIC GENERATORS Driven by Reciprocating steam	Kw.	Kw.	Kw.	Kw.	Kw.	Kw.
steam turbines Internal combustion engines :	160	 545		_	44 160	545
Gas Petrol, kerosene, or other light	845	42		_	845	42
oils Heavy oils Water engines	$\begin{array}{c} 2\\ 449\\ 25\end{array}$				$\begin{array}{c}2\\464\\25\end{array}$	
TOTAL	1,481	587	59		1,540	587
TOTAL OF ELECTRIC GENERATORS INSTALLED	2,0	68	59		2,127	
ELECTRIC MOTORS Driven by	H.P.	H.P.	H.P.	H.P.	H.P.	H.P.
Electricity generated in same works Electricity generated in other works	2,292	401	34	-	2,326	401
under same owner- ship Purchased electricity	10 18,981	 1,328	 1,089	 83	$\begin{array}{c} 10\\ 20,070 \end{array}$	1,411
TOTAL	21,283	1,729	1,123	83	22,406	1,812
TOTAL OF ELECTRIC MOTORS INSTALLED	21,283 1,729 23,012		1,206		24,218	

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# NON-FERROUS METAL TRADES

Kind of fuel used	England and Wales	Scotland	Great Britain
Coal used for power Coke used for power	Tons 5,961 184	Tons 393 —	Tons 6,354 184
	B.T.U. (Kwhrs.) '000	B.T.U. (Kwhrs.) '000	B.T.U. (Kwhrs.) '000
Electricity used for all purposes : Generated in same works Generated in other works under same ownership Purchased	2,118 16 15.916	133 — 457	2,251 16 16,373
Purchased        TOTAL—Electricity	18,050	590	18,640

# V. Consumption of fuel