# THE ENGINE AND BOILER PACKING AND ASBESTOS TRADES.

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## Introductory.\*

The tables on pages 261 to 264 are based on returns received from firms in Great Britain and Northern Ireland whose business in 1924 consisted wholly or mainly in the manufacture of engine and boiler packing and asbestos goods. The number of such separate returns was 151. About 10 firms to which schedules were sent did not furnish returns, but these firms for the most part had very small establishments. On the basis of the information available it is estimated that they did not employ more than 30 persons in all and that their total net output probably did not exceed  $\frac{45,000}{5,000}$ .

Summary of results.—The following table shows the main results of the Censuses of 1924, 1912 and 1907, comparisons between the figures for the three years being subject to the qualifications mentioned in the next paragraph.

<sup>\*</sup> See also the Notes on pages vii to xv.

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Particulars.	Unit.	1924.	1912.	1907.
Value of goods made and work done (Gross output) Cost of materials used Net output Average number of persons employed Net output per person employed	£'000 ,, No. £	3,913 1,740 2,173 6,850 317	1,103 534 569 3,419 166	643 322 321 2,349 137
Mechanical power available :	H.P.	6,070	3,729	2,286
Electric motors driven by pur- chased electricity	0.01,703	7,731	1,013	(not recorded)

Qualifications affecting comparisons.—In considering the above table and the other tables in this report which show figures for different censal years, the following qualifications should be borne in mind :—

(1) The comparability of figures relating to value or cost is affected by the changes which have taken place in the general purchasing power of money.

(2) The Censuses of 1907 and 1912 covered Great Britain and the whole of Ireland, but that of 1924 applied only to Great Britain and Northern Ireland. The exclusion of Southern Ireland in 1924 does not, however, seriously affect the comparability of the figures.

(3) The Censuses of 1907 and 1924 extended to all firms, however small, but in 1912 firms employing not more than five persons (excluding the proprietors) were required to state only the average number of persons employed by them in the year. According to the information so furnished, the number of persons employed in the establishments thus excluded was 163, or  $4\cdot 8$ per cent. of the number employed by the remaining firms, as shown in the above table. Moreover, correspondence on defective returns for 1912 had not been completed when the war compelled suspension of this work and in these circumstances detailed information for 1912 is not given in the remainder of this report. The resulting defects in the aggregate figures given above are, however, not important.

Value of output and cost of materials.—The figures in the above table representing the value of goods made and work done and the cost of materials used are the aggregates of the figures recorded by the firms that made returns, and, for the reasons explained in paragraphs (i) and (ii) on pages xii and xiii, they overstate the value of the output of, and the cost of the materials used by, the Engine and Boiler Packing and Asbestos Trades considered as a whole. The matter is discussed on page 257, where it is estimated that the value, free from duplication, of the output of the Engine and Boiler Packing and Asbestos Trades in 1924 was about £3,854,000, and the cost of the materials purchased from sources outside the trade and worked up into its products was about £1,681,000.

#### Production.

Detailed information relating to the output of the Engine and Boiler Packing and Asbestos Trades will be found in Table II on page 261.

Principal products.—The following table shows, for 1924 and 1907, the value and (where recorded) the quantity of the principal classes of output, the aggregate figures for each year being inclusive of similar products returned on schedules for other trades. No particulars of quantity were required in 1907.

	au derr	1924.						
		Returned or	n schedules fo	r	Call St.			
Kind of goods.	The Eng Boiler F etc., T	acking,	All t	Total.				
1.000 Philipping and the second particular	Quantity.	Selling value.	Quantity.	Selling value.	Selling value.			
Engine and boiler packings and coverings (not including asbestos or metallic packings)—	Th. tons	£'000	Th. tons	£'000	£'000			
{Quantity stated Quantity not stated Metallic packings Asbestos manufactures (including asbestos packings)—	1.6  	189 188 119	1.7  	197 208 120	$\Big\}$ 502			
Quantity stated Quantity not stated Slag wool and silicate cotton	70·0  	$2,350 \\ 400 \\ 59$	70 · 1  	2,407 433 59	<pre>323 29</pre>			
TOTAL VALUE		3,305		3,424	854			

Other products.—In addition to the principal products shown in the preceding table, firms that made their returns on schedules for the Engine and Boiler Packing and Asbestos Trades recorded for 1924 an output of belting, ropes, etc., valued at £131,000, and of other goods, valued at £190,000. These goods, being of kinds mainly produced in other trades, are dealt with in the reports on those trades. The corresponding figures for 1907 were £27,000 and £39,000, respectively.

Work done for the trade.—Firms that made their returns on schedules for the Engine and Boiler Packing and Asbestos Trades stated that they received  $\pounds 287,000$  in 1924 for applying compositions, etc. There was no separate record of such work in 1907.

Value of output free from duplication.—The slag wool and silicate cotton, valued at  $\pounds$ 59,000, made for sale by firms in the Engine and Boiler Packing and Asbestos Trades were probably mainly used by other firms in these trades in the manufacture of boiler coverings and engine packings, and the value of the gross output in 1924 may be put at about  $\pounds$ 3,854,000, free from duplication.

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Cost of materials.—The cost of materials used by firms that made their returns on schedules for the Engine and Boiler Packing and Asbestos Trades was returned as  $\pounds 1,740,000$  in 1924, a sum which, by the exclusion of purchases of the products of other firms in the trade, is reduced to about  $\pounds 1,681,000$ .

Net output.—The net output in 1924 of the firms that made their returns on schedules for the Engine and Boiler Packing and Asbestos Trades (whose gross output was valued at  $\pm 3,913,000$ ) was  $\pm 2,173,000$ , that sum representing, without duplication, the total amount by which the value, as delivered, of the aggregate output exceeded the cost, as purchased, of the materials used.

The net output per head of persons employed in the censal year 1924 was  $\pm 317$ , as compared with  $\pm 137$  in 1907.

Exports and imports.—Exports of asbestos manufactures in 1924 amounted to 13,960 tons, valued at £957,000, and retained imports to 14,850 tons, valued at £231,000. The quantity of engine and boiler packings exported in 1924 was 1,220 tons, valued at £119,000, while retained imports amounted to 90 tons, valued at £20,000.

#### Wages in 1924.

Under the Census of Production Act, 1906, the powers of the Board of Trade to require information do not extend to particulars of the amount of wages paid, and consequently, no information on this head was secured in connexion with the Census of 1924. As a result, however, of the voluntary enquiry undertaken by the Ministry of Labour into wages and hours in the United Kingdom in 1924, information was obtained as to the total wage-bill of a group of firms in the Engine and Boiler Packing and Asbestos Trades that made returns both to the Ministry of Labour and to the Census of Production office. According to the Census records this group of firms employed, in the week ended 18th October, 1924, 3,993 operatives, or 69 per cent. of the total of 5,776 operatives for the trades as a whole, and their net output totalled  $f_{1,591,000}$ , or 73 per cent. of the aggregate net output of  $f_{2,173,000}$  for the trades as a whole. The total wage-bill of these firms, as returned to the Ministry of Labour, was £473,000, representing about 30 per cent. of their aggregate net output.

#### Employment.

The detailed information relating to employment in 1924 is summarised in Table III on pages 262 and 263. The following table sets out certain particulars for that year together with those relating to the 1907 Census. For the purpose of this comparison, the average numbers of operatives of each sex returned for 1924 have been divided between the two age-groups in the proportions shown by the data relating to the week ended 18th October.

#### ENGINE AND BOILER PACKINGS AND ASBESTOS.

	Males.		Females.		Males and females.		
Average number.		Under 18.	All ages.	Under 18.	All ages.	Under 18.	All ages.
<b>1924.</b> Operatives Administrative, etc.	 	376 79	4,110 812	280 81	1,527 401	656 160	5,637 1,213
TOTAL	••	455	4,922	361	1,928	816	6,850
<b>1907.</b> Wage earners Salaried	::	74 30	1,431 301	91 9	572 45	165 39	2,003 346
TOTAL		104	1,732	100	617	204	2,349

The number of operatives recorded month by month in 1924 was greatest in November with 285 in excess of the average and least in January with 285 less than the average. From February to August the variations upwards and downwards were slight, but a rise occurred in the autumn (see Table III B, page 263).

#### Mechanical Power.

The detailed information relating to mechanical power in 1924 is summarised in Table IV on page 264. The following table sets out the particulars for 1924 and 1907 relating to the capacity and kinds of *prime movers* and the capacity of *electric generators* installed.

		1924.		1907.
Power equipment.	Ordinarily in use.	In reserve or idle.	Total.	Total.
PRIME MOVERS :	H.P.	H.P.	H.P.	H.P.
Reciprocating steam engines	1,133	277	1,410	1,630
Steam turbines	-	950	950	
Gas engines	1,716	599	2,315	1
Petrol and light oil engines	115		115	\$ 565
Heavy oil engines	800	400	1,200	
Water power	80	-	80	91
. Total	3,844	2,226	6,070	2,286
	Kw.	Kw.	Kw.	Kw.
ELECTRIC GENERATORS :				1
Reciprocating steam engines	10	20	30	172
Steam turbines		660	660	-
Gas engines	180	197	377	1
Petrol and light oil engines	2 . N			
Heavy oil engines	570	375	945	- 1
Water power			-	J
Total	760	1,252	2.012	172

It will be observed that none of the electric generators with a steam turbine drive were ordinarily in use in 1924 and that, in

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addition, a quarter of the prime movers other than steam turbines and little short of half the capacity of the other electric generators installed were returned as not in use.

The capacity of *electric motors* recorded in 1924 was as shown below :---

	1924.				
Electric motors.	Ordinarily in use.	In reserve or idle.	Total.		
The second state of the of the second	H.P.	H.P.	H.P.		
Driven by— Electricity generated in own works Purchased electricity	1,552 6,658	168 1,073	1,720 7,731		

Corresponding information was not required for 1907. The total number of Board of Trade units of electricity purchased for power and lighting purposes in that year was returned as 29,000.

#### ENGINE AND BOILER PACKINGS AND ASBESTOS.

### TABLES.

## I.—Summary of results.

Particulars.	Unit.	England and Wales.	Scotland.	Great Britain.	Northern Ireland.
Value of goods made and work done (Gross output) Cost of materials used Net output Average number of persons em-	£'000 ,,	3,717 1,643 2,074	138 65 73	3,855 1,708 2,147	58 32 26
Net output per person employed	No. £	6,376 325	343 212	6,719 319	131 202
Prime movers	H.P.	5,859	190	6,049	21
chased electricity	,,	7,354	367	7,721	10

## II.—Production.

Goods sold or added to stock.	Englan Wales Northern	and	Scotl	and.	United Kingdom.		
	Quantity.	Selling value.	Quantity.	Selling value.	Quantity.	Selling value.	
Engine and boiler pack- ings and coverings (not including asbestos or metallic packings)—	Th. tons	£'000	Th. tons	£'000	Th. tons	£'000	
<i>Quantity stated</i>	+	+	+	+	1.6	189	
Quantity not stated	÷	÷	÷	÷		188	
Metallic packings	+	+	Ť	Ť		119	
Asbestos manufactures*-	and the second second						
$\int Quantity stated \ldots$	69.5	2,322	0.5	28	70.0	2,350	
Quantity not stated Slag wool and silicate	· · · · · · · ·	400			an training	400	
cotton		59	and the second s	and the second s		59	
Beltings, ropes, etc	and the second	131				131	
Other goods made	and the second	177	and an and a second second	13	and the second second second	190	
Work done in applying composition, etc.*	obsie ies 	221‡		66‡		287‡	
TOTAL VALUE OF GOODS MADE AND WORK DONE							
(GROSS OUTPUT)		3,775		138		3,913	

\* In order to avoid the possible disclosure of information relating to individual firms, the figures for Northern Ireland have been combined with those for England and Wales. The items affected are also marked thus (\*). † In order to avoid the possible disclosure of information relating to individual firms, figures are given only for the United Kingdom as a whole.

‡ Amount received for work done.

## III.—Employment.

A.—NUMBERS EMPLOYED IN WEEK ENDED 18TH OCTOBER, 1924.

PLATE DEC	Ma	les.	Fem	ales.	Males an	d females.
Kind of staff.	Under 18.	All ages.	Under 18.	All ages.	Under 18.	All ages.
England and Wales :— Operatives Administrative, etc.*	371 78	3,879 779	285 76	1,557 376	$\begin{array}{c} 656\\ 154 \end{array}$	5,436 1,155
Total	449	4,658	361	1,933	810	6,591
Scotland :— Operatives Administrative, etc.*	- 11 1	258 28	7 5	36 23	18 6	294 51
TOTAL	12	286	12	59	24	345
Great Britain :— Operatives Administrative, etc.*	382 79	4,137 807	292 81	1,593 399	674 160	5,730 1,206
Total	461	4,944	373	1,992	834	6,936
Northern Ireland :— Operatives Administrative, etc.*	_1	46 5		2	1	46 7
TOTAL	1	51	· · · ·	2	1	53
United Kingdom :— Total	462	4,995	373	1,994	835	6,989

\* Administrative, technical and clerical staff.

## B.—Operatives employed in one week in each month of 1924.

England and Wales. (Annual average : Males, 3,729; Females, 1,492; Total, 5,221.)

Week ende	ed	Males.	Females.	Total.	Week ended	Males.	Females.	Total.
Jan. 12th Feb. 16th Mar. 15th April 12th May 17th June 21st	··· ··· ···	3,577 3,708 3,703 3,701 3,539 3,732	$\begin{array}{r} 1,362\\ 1,361\\ 1,387\\ 1,443\\ 1,528\\ 1,508 \end{array}$	4,939 5,069 5,090 5,144 5,067 5,240	July 19th Aug. 16th Sept. 13th Oct. 18th Nov. 15th Dec. 13th	3,688 3,603 3,730 3,879 3,958 3,934	$ \begin{array}{r} 1,553\\1,504\\1,553\\1,557\\1,557\\1,582\\1,565\end{array} $	5,241 5,107 5,283 5,436 5,540 5,540 5,499

## Scotland. (Annual average : Males, 257 ; Females, 35 ; Total, 292.)

and the state of the								
Jan. 12th		198	31	229	July 19th	259	36	295
Feb. 16th		210	30	240	Aug. 16th	270	40	310
Mar. 15th		216	31	247	Sept. 13th	264	40	304
April 12th		264	36	300	Oct. 18th	258	36	294
May 17th		264	37	301	Nov. 15th	292	34	326
June 21st		297	38	335	Dec. 13th	007	35	322
Great Britan Jan. 12th	(	3,775	average :	5,168	3,986 ; Fema		; Total,	<i>5,513</i> . <i>5,536</i>
Feb. 16th	.:	3,918	1,393	5,309	1 1011	ALC ALCONTRACTOR AND ADDRESS OF A	A COMPANY OF A COMPANY OF A DATA OF A	
Mar. 15th		3,919	1,418	5,337	C / 10/1	0.001	1,544	5,417
April 12th		3,965	1,479	5,444	0 1 1011	110-	1,593 1,593	5,587
May 17th		3,803	1,565	5,368	Nov. 15th	10=0	1,616	5,730 5,866
June 21st		4.029	1,546	5,575	and the second se	The second s	State of the second sec	and the second second
June 21st	•••	4,029	1,546	5,575	Dec. 13th	4,221	1,600	5,821
Northern	ı Irela	and. (A	nnual av	erage : 1	Males, 124 ; Fe	emales, —	; Total,	124.)
Jan. 12th		184		184	July 19th	31		31
Feb. 16th		252		252	Ang 16th	118		110

3	A CONTRACTOR OF		101	july lotte	UI	And a state of the second s	01
Feb. 16th		252	 252	Aug. 16th	118		118
Mar. 15th		192	 192	Sept. 13th	129	11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	129
- April 12th		163	 163	Oct. 18th	46		46
May 17th		148	 148	Nov. 15th	56	1	56
June 21st	<	81	 81	Dec. 13th	84		84
							01

## IV.—Mechanical Power.

PARTICULARS OF PRIME MOVERS, ELECTRIC GENERATORS AND ELECTRIC MOTORS.

	England and Wales.		Scotland.		Great Britain.	
Power equipment.	Ordinarily in use.	In reserve or idle.	Ordinarily in use.	In reserve or idle.	Ordinarily in use.	In reserve or idle.
PRIME MOVERS : Reciprocating steam engines Steam turbines Gas engines Petrol and light oil	H.P. 1,083 1,585	H.P. 247 950 599	H.P. 50 110	H.P. 30 —	H.P. 1,133 1,695	H.P. 277 950 599
engines Heavy oil engines Water power	$ \begin{array}{r} 115\\ 800\\ 80 \end{array} $	400			115 800 80	400
Total	3,663	2,196	160	30	3,823	2,226
Total of prime movers INSTALLED	5,859		190		6,049	
ELECTRIC GENERATORS : Driven by Reciprocating steam engines Steam turbines Gas engines Heavy oil engines	Kw. 10 	Kw. 20 660 197 375	Kw.	Kw.	Kw. 10 180 570	Kw. 20 660 197 375
Total	760	1,252	8	1	760	1,252
Total of electric generators in- stalled	2,012				2,012	
ELECTRIC MOTORS : Driven by Electricity generated in own works Purchased electricity	H.P. 1,552 6,331	H.P. 168 1,023	H.P. 	H.P.	H.P. 1,552 6,648	H.P. 168 1,073