PA491

ITISTICS 42/FIA 231

1972

ARY ARY

-3 DEC 1975

OF POLITICAL AND

# **Business Monitor**

A publication of the Government Statistical Service

Report on the Census of Production

Rubber



Department of Industry
Business Statistics Office

# Special Note for Purchasers

Commencing with the 1971 Census, the Census of Production reports are being numbered in a uniform series embracing all industrial inquiries in the Business Monitor series. These Business Monitors have a code P (for production) followed first by A (indicating that it is an annual series) or Q (quarterly) or M (monthly): and then by a number indicating the minimum list heading, or sub-division of a minimum list heading, of the Standard Industrial Classification (revised 1968).

The Census of Production (PA) reports are available on standing order (details on application to Her Majesty's Stationery Office, P.O. Box 569, London SE1 9NH. Telephone 01-928 6977), although they are not included in the global subscription arrangements for the Business Monitor series.

### **Government Statistical Service**

A service of statistical information and advice is provided to the Government by specialist staffs employed in the statistics divisions of individual Departments. Statistics are made generally available through their publications and further information and advice on them can be obtained from the Departments concerned.

Enquiries:
Business Statistics Office
Cardiff Road
Newport, Gwent
NPT 1XG
Newport 56111 (STD code 0633) ext 2455
Telex 497121/497122
Answer Back BSO Newport

# PA491

# **Business Monitor**

A publication of the Government Statistical Service

Report on the Census of Production 1972

# Rubber

Presented by the Secretary of State for Industry to Parliament in pursuance of the Statistics of Trade Act 1947 (10 & 11 Geo.6 Cha.39 sec 7)

Department of Industry
Business Statistics Office

London: Her Majesty's Stationery Office 1975

Listo	f Industry Reports, etc.		
List O		DA 270	Shinhu
PA1001	Introductory notes	PA370 PA380	Shipbu
PA101 PA102	Coal mining Stone and slate quarrying and mining	PA381	Motor
PA103	Chalk, clay, sand and gravel extraction	DA 202	Trailer
PA104	Petroleum and natural gas	PA382	Motor
PA109 PA211	Miscellaneous mining and quarrying Grain milling	PA383	Aerosp
PA212	Bread and flour confectionery	PA384	Locom
PA213	Biscuits	PA390	<b>Engine</b>
PA214	Bacon curing, meat and fish products  Milk and milk products	PA391	Hand t
PA215 PA216	Sugar	PA392	Cutlery
PA217	Cocoa, chocolate and sugar confectionery	PA393	Bolts, r
PA218	Fruit and vegetable products	PA394 PA395	Wire an
PA219 PA221	Animal and poultry foods Vegetable and animal oils and fats	PA396	Jewelle
	Margarine	PA399.1	
	Starch and miscellaneous foods	PA399.5	
PA231	Brewing and malting Soft drinks	PA399.6 PA399.8	
PA232 PA239.1	Spirit distilling and compounding	PA411	Produc
	British wines, cider and perry	PA412	Spinnii
PA240	Tobacco	PA413 PA414	Weavii
PA261 PA262	Coke ovens and manufactured fuel Mineral oil refining	PA415	Jute
PA263	Lubricating oils and greases	PA416	Rope,
PA271.1	Inorganic chemicals	PA417	Hosier
	Organic chemicals	PA418	Warp I Lace
PA271.3 PA272	Miscellaneous chemicals Pharmaceutical chemicals and preparations	PA419	Carpet
PA273	Toilet preparations	PA421	Narrov
PA274	Paint	PA422.1	
PA275 PA276	Soap and detergents Synthetic resins and plastics materials and	PA422.2	textiles
PA2/0	synthetic rubber	PA423	Textile
PA277	Dyestuffs and pigments	PA429.1	
PA278	Fertilizers	PA429.2 PA431	Miscel
	Polishes Formulated adhesives, gelatine, etc.	PA431 PA432	Leathe
	Explosives and fireworks	PA433	Fur
PA279.4	Formulated pesticides, etc.	PA441	Weath
	Printing ink	PA442 PA443	Men's Wome
	Surgical bandages, etc. Photographic chemical materials	PA444	Overal
PA311	Iron and steel (general)	PA445	Dresse
PA312	Steel tubes	PA446	Hats, c
PA313 PA321	Iron castings, etc. Aluminium and aluminium alloys	PA449.1 PA449.2	
PA322	Copper, brass and other copper alloys	PA450	Footw
PA323	Miscellaneous base metals	PA461.1	
PA331	Agricultural machinery (except tractors)	PA461.2 PA462	Pottery
PA332 PA333	Metal-working machine tools Pumps, valves and compressors	PA463	Glass
PA334	Industrial engines	PA464	Cemen
PA335	Textile machinery and accessories	PA469.1	
PA336 PA337	Construction and earth-moving equipment  Mechanical handling equipment	PA469.2	produc
PA338	Office machinery	PA471	Timber
PA339.1	Mining machinery	PA472	Furnit
	Printing, bookbinding and paper goods machinery	PA473	Beddin
PA339.3	Refrigerating machinery, space heating, ventilating and air-conditioning equipment	PA474 PA475	Shop a Woode
PA339.7	Food and drink processing machinery and	PA479	Miscel
	packaging and bottling machinery	PA481	Paper a
PA339.9	Miscellaneous (non-electrical) machinery	PA482.1	
	Scales and weighing machinery and portable power tools	PA482.2	Package Package
PA341	Industrial (including process) plant and steelwork	174402.2	materia
	Process plant engineering contractors	PA483	Manuf
	Ordnance and small arms  Rall and roller bearings	PA484.1 PA484.2	
	Ball and roller bearings Precision chains and other mechanical engineering	PA484.2 PA485	Printin
	Photographic and document copying equipment	171403	periodi
PA352	Watches and clocks	PA489	Genera
	Surgical instruments and appliances Scientific and industrial instruments and systems	PA491 PA492	Rubbe
	Electrical machinery	PA492	leather
PA362	Insulated wires and cables		Brushe
PA363	Telegraph and telephone apparatus and equipment	PA494.1	
PA364	Radio and electronic components	PA494.3	Sports

Gramophone records and tape recordings Broadcast receiving and sound reproducing

Electronic computers
Radio, radar and electronic capital goods Electrical appliances primarily for domestic use

Primary and secondary batteries Electric lamps, electric light fittings, wiring

Electrical equipment for motor vehicles, cycles

equipment

and aircraft

accessories, etc.

PA380	Wheeled tractor manufacturing
PA381	Motor vehicle manfacturing
	Trailers, caravans and freight containers
PA382	Motor cycle, tricycle and pedal cycle
100000000000000000000000000000000000000	manufacturing
PA383	Aerospace equipment, manufacturing and repairi
PA384	Locomotives, railway track equipment, railway
	carriages, wagons and trams
PA390	Engineers' small tools and gauges
PA391	Hand tools and implements
PA392	Cutlery, spoons, forks and plated tableware, etc.
PA393	Bolts, nuts, screws, rivets, etc.
PA394	Wire and wire manufactures
PA395	Cans and metal boxes
PA396	Jewellery and precious metals
	Metal furniture
	Drop forgings, etc.
	Metal hollow-ware Miscellaneous metal manufacture
	Production of man-made fibres
PA411	
PA412	Spinning and doubling on the cotton and flax syst
PA413	Weaving of cotton, linen and man-made fibres
PA414	Woollen and worsted
PA415	Jute
	Rope, twine and net
PA417	Hosiery and other knitted goods
D	Warp knitting
PA418	Lace
PA419	Carpets
PA421	Narrow fabrics
PA422.1	Household textiles and handkerchiefs
PA422.2	Canvas goods and sacks and other made-up
	textiles
PA423	Textile finishing
PA429.1	Asbestos
	Miscellaneous textiles
PA431	Leather (tanning and dressing) and fellmongery
PA432	Leather goods
PA433	Fur
PA441	Weatherproof outerwear
PA442	Men's and boys' tailored outerwear
PA443	Women's and girls' tailored outerwear
PA444	Overalls and men's shirts, underwear, etc.
	Dresses, lingerie, infants' wear, etc.
PA446	Hats, caps and millinery
	Corsets and miscellaneous dress industries
PA449.2	
	Footwear
	Refractory goods
PA461 2	Building bricks and non-refractory goods
PA462	Pottery
PA463	Glass
PA464	
	Abrasives
	Miscellaneous building materials and mineral
1 A409.2	products
PA471	Timber
	Furniture and upholstery
PA472	
PA473	Bedding, etc.
PA474	Shop and office fittings Wooden containers and baskets
PA475	Wooden containers and baskets  Miscellaneous wood and cork manufactures
PA479	Miscellaneous wood and cork manufactures
PA481	Paper and board
FA482.1	Cardboard boxes, cartons and fibre-board
DA 402.2	packing cases  Packaging products of paper and associated
PA482.2	Packaging products of paper and associated
D 4 400	materials
PA483	Manufactured stationery
PA484.1	Wallcovering
	Miscellaneous manufactures of paper and board
PA485	Printing and publishing of newspapers and
	periodicals
PA489	General printing, publishing, etc.
PA491	Rubber
PA492	Linoleum, plastics floor-covering,
	leathercloth, etc.
PA493	Brushes and brooms
	Toys, games and children's carriages
	Sports equipment
	Miscellaneous stationers' goods
PA496	Plastics products
	Musical instruments
	Miscellaneous manufacturing industries
PA601	Gas
PA602	Electricity
PA603	Water supply
PA1002	Summary tables
	~

uilding and marine engineering

The information in this report relates to establishments classified to the Rubber industry, minimum list The Industrial Classification (revised 1968). The activities of the industry include:-

Manufacturing and re-treading solid and pneumatic tyres of all types and inner tubes; rubber sheeting, soles and heels, sponge rubber, rubber tubing and hose, cellular rubber, rubber gloves, bathing caps, underwater equipment, inflatable goods, toys, uncovered balls, matting, flooring and tiling, components and accessories not elsewhere specified. The manufacture of plastics belting, plastics hose and synthetic rubber products and the backing of carpets with rubber on plastics materials on commission are also included. The manufacture of synthetic rubber, rubber footwear and moulded parts of footwear, weatherproof outerwear, covered rubber mattresses and pillows, rubber adhesives and covered rubber thread are all excluded.

> In interpreting the data in the tables it is essential to bear in mind the notes and definitions which commence on page (iii).

### LIST OF CONTENTS

PA491 RUBBER

Table No	Title ON NO.					Page	e.teT
11,899,1300							
14-61-50 30	United Kingdom esta	ablishments classifi	ed to the industr	ry			
1 10000	Input and output, 1	970, 1971 and 1972				PA491	2
2	Capital expenditure	e and stocks, 1970,	1971 and 1972			PA491	3
3	Analysis of establi	shments by size, 19	72			PA491	4
4	Regional distributi	on of employment, n	et capital expend	diture and net o	utput, 1972	PA491	5
5		of twelve-month pe oying 25 or more pe		returns received	d from	PA491	6
6	Percentage analysis	s of employees by fu	ll and part time	employment and	sex, 1972	PA491	6
7	Sales of principal more persons, inclu industries, 1972	products of the induding sales by estab	ustry by establic lishments classi	shments employin fied to other	g 25 or	PA491	7

PA366 PA367 PA368

PA369

Input and output, 1970, 1971 and 1972

All United Kingdom establishments classified to the industry (a)

Party Transfer making and quarreng	Unit	1970	1971	1972
Enterprises	Number	416	405	402
Establishments	н	495	507	504
Sales of goods produced and work done Services rendered to other organisations (b) Goods merchanted or factored Canteen takings	£'000	592,287 { 62,591 1,512	618,742 681 63,340 1,505	622,063 849 76,910 1,459
Total sales and work done	PA410 PA410 PA410 PA410	656,390	684,268	701,280
Increase during the year, work in progress and goods on hand for sale	II TABLE	2,793	18,159	-4,994
Gross output	11	659,182	702,428	696,286
Cost of purchases	п РАЗ	323,376	339,891	326,976
Increase during the year, stocks of materials, stores and fuel	п	3,987	1,160	2,150
Payments to other organisations for work done on materials given out	п	2,013	2,626	2,230
for transport by road	11 200	9,709	12,090	10,371
for transport by rail, water, air and Post Office parcel services	11 37.33	967	1,264	910
Total costs	11 2 4 4 6	332,076	354,710	338,337
Net output	п 35,360	327,106	347,717	357,949
Total employment (including working proprietors) (c)	Thousands	127.5	127.8	120.4
Net output per head	£	2,565	2,721	2,972

<sup>(</sup>a) For 1972, estimates for establishments not making satisfactory returns and for establishments employing less than 25 persons, accounted for 12 per cent of the total figures in which they were incorporated: of this unsatisfactory returns accounted for 10 per cent.

Capital expenditure and stocks, 1970, 1971 and 1972

 $_{\mbox{\sc All United Kingdom}}$  establishments classified to the industry (a)

£'000

	7 6		14 14				£,000
No. of the last of	Provide and	montes is		1970	1971	19	72
Capital expenditure (b)							
New building work				5,988	12,309	9	,406
Land and existing build	ings			西南南南			
Acquisitions				1,600	2,272	2	,022
Disposals				526	876	3	,812
Plant and machinery							
Acquisitions				29,408	37,214	34	,381
Disposals				910	1,190	1	,083
Vehicles							
Acquisitions				1,924	2,867		EC1
Disposals				719	799	2	,561 899
Total net capital e	xpendi ture	(c)		36,764	51,798	42	,575
							,610
Increase in stocks and wo 1970, 1971 and 1972 and v and work in progress at e	alue of sto			Increase	Increase	Increase	Value at end of year
				4 3 6 3 5			
Materials, stores and f	uel			3,987	1,160	2,150	38,910
Work in progress				2,923	222	944	17,511
Goods on hand for sale				-130	17,937	-5,939	64,593
Total				6,780	19,319	-2,844	121,015

<sup>(</sup>a) Including estimates for establishments not making satisfactory returns and for establishments employing less than 25 persons.

<sup>(</sup>b) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or for any technical or other services rendered.

<sup>(</sup>c) Average number employed (full and part time; see table 6) during the year (including working proprietors) by the establishment.

<sup>(</sup>b) Capital expenditure in respect of manufacturing establishments where production had not commenced before the end of the year, is included.

<sup>(</sup>c) Acquisitions less disposals.

TABLE 3

Analysis of establishments by size, 1972

All United Kingdom establishments classified to the industry (a)

	Estab-	Carried States		Emplo	yees	Wages and	salaries	Wages and per l		7 7			Net	Capital	Total stocks and
Size group (b)	lish- ments	Enter- prises (c)	Total employment (b)	Operatives	Others (d)	Operatives	Others (d)	Operatives	Others (d)	Total sales and work done (e)	Gross output	Ne t output	output per head	expen- diture (net) (f)	work in progress at end of year
1-10	Number 142	Number 131	Number 780	Number	Number	£,000	£,000	£	£	£'000	£'000	£'000	£	£'000	£'000
11 <b>-</b> 24 25-49	126 39	121 39	2,083 1,454	5,891	1,613	7,576	2,787	1,286	1,728	44,112	44,027	21,293	2,719	3,555	4,566
50 <b>-</b> 99 100 <b>-</b> 199	49 45	49 38	3,515 5,552	4,363	1,179	5,377	0.000	1 000							
200-299	23	22	6,439	4,812	1,627	6,204	2,228 2,765	1,232	1,890 1,699	32,367	32,384 30,752	16,801	3,026 2,535	968	4,14
300-499	38	35	14,296	10,469	3,823	14,003	6,376	1,338	1,668	73,044	73,818	36,701	2,567	2,874	12,31
500 <b>-</b> 749 750 <b>-</b> 1,499	8 20	8 15	4,833 21,696	3,521 16,156	1,309 5,540	4,827	2,354	1,371	1,798	30,143	30,429	15,350	3,176	1,304	3,90
1,500-2,499	5	3	9,535	6,979	2,556	23,844	9,712 4,836	1,476	1,753 1,892	116,383	115,225 41,777	57,292	2,641 2,160	4,649 1,158	17,67 6,59
2,500~3,999	3	3	8,975	6,538	2,437	9,893	4,882	1,513	2,003	50,895	50,864	28,161	3,138	1,801	10,48
4,000 and over	6	4	41,270	28,673	12,597	48,505	25,138	1,692	1,996	282,068	277,011	145,435	3,524	25,086	56,894
			The same					9						100	3
Total	504	402	120,428	87,402	32,681	130,344	61,078	1,491	1,869	701,280	696,286	357,949	2,972	42,575	121,01

- (a) Including estimates for establishments not making satisfactory returns and for establishments employing less than 25 persons.
- (b) Average number employed (full and part time; see table 6) during the year (including working proprietors) by the establishment.
- (c) Some enterprises control establishments in more than one size group: the sum of the figures for the size groups will therefore exceed the total for the industry.

- (d) Administrative, technical and clerical employees.
- (e) Including sales of goods merchanted or factored, canteen takings and services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for any technical or other services rendered).
- (f) Acquisitions less disposals.

Regional distribution of employment, net capital expenditure and net output, 1972
All United Kingdom establishments classified to the industry

Area Area 19	employed (a)			apital iture (b)	and employment in nts with more than yment in the region	80 per cent of	
ELEVERS: 1.0  RESS FLY - CAROAS  ELEVAL MAY - CAR A  8.1  O.I	D VAN				Estimated net output	Average number employed as a percentage of total average number employed in the industry in the region	Net output as percentage of total of the industry in the United Kingdom
Standard regions of England	Thousands	per cent of United Kingdom	£'000	per cent of United Kingdom	£,000	I THOUSE THOUSE I THO	Sections of the section of the secti
North Yorkshire and	3.8	3.1	841	2.0	*	*	*
Humberside East Midlands	6.3	3.2 5.2	792 446	1.9	6,757	73,4	1.9
East Anglia South East	1.3	1.1	408 6,147	1.0	* 44,128	* 62.3	* 12.3
South West West Midlands	8.3	6.9 25.7	1,939	4.5	15,806	71.1	4.4
North West	23.2	19.3	6,507	15.3	41,758 35,883	27.4 60.9	11.7
England Wales	103.6	86.0	26,789 1,798	62.9	159,111 10,410	52.0 85.3	44.5
Scotland	6.3	5.3	9,816	23.1	19,050	75.6	2.9 5.3
Great Britain Northern Ireland	114.0	94.7	38,403	90.2	188,571	54.5	52.7
Unallocated (d)	6.4	5.3	4,171	9.8	14,581 154,796	99.9	4.1
United Kingdom	120.4	100.0	42,575	100.0	357,949		100.0

<sup>(</sup>a) Average number employed (full and part time; see table 6) during the year (including working proprietors) by the establishment.

<sup>(</sup>b) New building work plus acquisitions less disposals of land and existing buildings, plant and machinery and vehicles.

<sup>(</sup>c) Where a census return covered addresses in two or more regions an estimate was made of the net output attributable to the region only where more than 80 per cent of the establishment's employees were located in the region. The estimate was made by assuming that net output at each address covered by a return was proportionate to employment at the address. The establishment's residual net output was included in unallocated net output.

<sup>(</sup>d) Includes estimates of net output for establishments not making satisfactory returns and establishments employing less than 25 employees, and unallocated net output of establishments covering addresses in two or more regions.

Percentage analysis of twelve-month periods covered by returns received from United Kingdom establishments employing 25 or more persons, 1972

	Accounting	year ended	Percent	age of tota received	al returns	Eg da	Percentage of total number employed		
	(5) (	ment in the equion	CAGRO STREET	per cent		g .		per cent	A 4 5 .
1972	April (a)			2.1		10		0.9	
	May		- beamstean	0.5				0.1	
	June		\$ toy tero	1.6				0.4	
	July			2.1				1.3	
	August		20 120	1.0		8		1.0	
	September		90013	11.3		The second		7.8	
	October			4.1		bo is		7.1	
				0.5					
	November			57.2				0.1	
	December			57.2		33		70.4	
1973	January			0.5		95.0		0.0	
	February			0.0		*		0.0	
	March(b)			19.1		2 2		10.9	
				100.0				100.0	WENT

(a) From 6th April

(b) Including returns made for twelve-month period ended 1st to 5th April 1973

TABLE 6

Percentage analysis of employees, by full and part time employment and sex, 1972 (a)

Male 76 1 77 Female 18 5 23	Sex		Full time	1.0	Par	time	E 0	All employees
Male 76 1 77 Female 18 5 23	2.24		per cent	S 1900			o sgr	per cent
Male 76 1 77 Female 18 5 23				10000			1 1 2	boalest cre
Male 76 1 77 Female 18 5 23							-	
Female 18 5 23				6 000			l s. Ser	
Female 18 5 23			76	10		1		77
d veniclement of the contract addresses in two or more regions an estimate we made of the net district inthe contract the contract of the cont	Female		18	4 8 8	1 2 3 6	5	9.7	23
in the total at the at the course where some than it may be not to consider and a course of the cour		ga blind w		eT 18 53			apos griq	
the region. The sitingie was made by assuming that not output at each a lies covered by a Well's a proportionale by reciprove at the midness. The countries are resident to the contract of th		ras segri (jis. Pri bir daas		diven in and that			e serion de estima to employ	

Source: Department of Employment

 $_{\text{Sales of principal products of the industry by establishments employing }25\ \text{or more persons, including sales by }_{\text{establishments classified to other industries, }1972$ 

1972	1972	
AND TOWNED OF REPORT OF PLASTICES, Louis Louise !		
TYRES AND TUBES:		
NEW COVERS:		
CROSS PLY - CAR AND VAN	THOUS	13,028
RADIAL PLY - CAR AND VAN	£ THOUS THOUS	51,038 14,813
STAR SHOW BUOMY 1	£ THOUS	72,505
COMMERCIAL VEHICLE	THOUS	3,701
Oracle and the second	£ THOUS	88,816
TRACTOR, EARTHMOVER AND LAND/ROAD	THOUS £ THOUS	1,084 24,250
THE REPORT OF THE PARTY OF THE	2 111003	24,230
OTHER (EXCLUDING SOLID)	£ THOUS	7,101
TOTAL NEW COVERS	£ THOUS	243,710
TYRES, RETREADED (OTHER THAN THOSE RETREADED ON COMMISSION):		
CAR AND VAN	THOUS	7,270
	£ THOUS	17,510
COMMERCIAL VEHICLE	THOUS £ THOUS	936 12,658
ICED:	2 111003	12,000
OTHER	£ THOUS	3,098
TOTAL RETREADED TYRES	£ THOUS	33,266
TUBES:		
CAR AND VAN	THOUS	5,190
Chi And The	£ THOUS	3,190
COMMERCIAL VEHICLE	THOUS	2,482
	£ THOUS	4,200
TRACTOR, EARTHMOVER AND LAND/ROAD	THOUS	729
OTHER (INCLUDING AERO, MOTOR CYCLE, SCOOTER AND	£ THOUS	1,097
BICYCLE)	£ THOUS	1,000
TOTAL TUBES	£ THOUS	9,517
DPI MINO.		
BELTING:		
CONVEYOR BELTING OF RUBBER:		
ROUGH TOP	TH M	54
FOOD QUALITY	£ THOUS TH M	182 28
	£ THOUS	116
HEAT AND OIL RESISTANT		
	TH M	188
WITH CLEATS, CHEVRONS, RAISED EDGES AND OTHER SIMILAR MOULDINGS		1,337
A DELOGISHE ON I		
OTHER	TH M £ THOUS	1,394
CONVEYOR BELTING OF PLASTICS:		8,338
FOOD		
FIRE RESISTANT	TH M	899
OTHER SUCRE A	£ THOUS	4,620
235 1 property a		
BALATA	£ THOUS	284

<sup>(</sup>a) The percentages relate to the numbers employed (excluding working proprietors) in the United Kingdom at mid-June, 1972

1972	1972	
HOSE AND TUBING (OF RUBBER OR PLASTICS): (continued)		
WIRE REINFORCED, HIGH PRESSURE RUBBER HOSE:		
HYDRAULIC:		
ALL BRAIDED		1969 A
SPIRAL BRAIDED	TH M £ THOUS	16,232 11,393
ALL SPIRAL	2 111000	11,000
OTHER THAN HYDRAULIC	TH M	202
PLASTICS HOSE AND TUBING NOT ELSEWHERE SPECIFIED:	£ THOUS	87
	TH M	7,368
REINFORCED	£ THOUS	2,456
UNREINFORCED	THOUS £ THOUS	83,330 3,684
	E RESERVE ON A SLATERY	M CHATATIBHE
TOTAL HOSE AND TUBING	£ THOUS	42,116
COATED FABRICS AND UNSUPPORTED SHEETING AND ARTICLES MADE THEREOF:		
PIECE GOODS:		
TEXTILE REINFORCED:		
OF RUBBER, NATURAL OR SYNTHETIC	TH YARDS (b) £ THOUS	41,906 8,532
OF LATEX FOAM OTHER THAN CARPET UNDERLAY		
UNSUPPORTED SHEETING:		
OF RUBBER, NATURAL OR SYNTHETIC, OTHER THAN SOLING AND HEELING SHEET	TONNES £ THOUS	12,661 4,001
INFLATABLE PRODUCTS OF RUBBER WHETHER REINFORCED OR NOT:		
LIFE RAFTS	THOUS	10
PANCHED	£ THOUS	2,481
DINGHIES	THOUS £ THOUS	14 1,432
LEISURE CRAFT	THOUS	736
OTHER INFLATABLE PRODUCTS (EXCLUDING FOOTBALL BLADDERS AND PLAYBALLS)	£ THOUS	1,732
PRINTERS' BLANKETS	£ THOUS	3,326
CELLULAR PRODUCTS (EXCLUDING SHEETING BUT INCLUDING CARPET UNDERLAY):		
CARPET UNDERLAY	TH SQ M	27,600
OTHER MANUFACTURES OF CELLULAR RUBBER INCLUDING UNCOVERED MOULDINGS AND SHEETING OF SPONGE AND FOAM	£ THOUS	10,660
RUBBER FOR MATTRESSES, BOLSTERS, PILLOWS, CUSHIONS AND UPHOLSTERY, (EXCLUDING THOSE FOR MOTOR VEHICLES)	TONNES £ THOUS	4,781 3,624
FOOTWEAR COMPONENTS:	1 28008 1	COCCOST STATE
PARTS OF BOOTS AND SHOES:		
RUBBER SOLES, FULL AND HALF SOLES	THOUS PAIRS	20,165
RUBBER HEELS AND HEEL TIPS	£ THOUS THOUS PAIRS	2,332 21,163
ACCUPATION OF THE PROPERTY OF	£ THOUS	1,011
SOLING AND HEELING SHEET	TH TONNES £ THOUS	17 3,346
	ACCORDANCE OF THE PARTY OF THE	SERVICE CHARLES AND A CO.

PA491 10

	1972	
FLUID SEALS MAINLY OF RUBBER:		
'O' RING SEALS	THOUS	116,394
U KING SEALS	£ THOUS	1,873
RECIPROCATING SEALS	THOUS	97,629
	£ THOUS	3,782
RECTANGULAR SECTION SEALS	THOUS	115,669
FACE SEALS	£ THOUS £ THOUS	1,062
ROTARY SHAFT LIP SEALS	THOUS	401,770
OTHER TYPES	£ THOUS	6,255
OTHER TIPES		
INSULATING MATERIALS AND PRESSURE SENSITIVE SELF-ADHESIVE CLOTH (OTHER THAN FOR MEDICAL AND SURGICAL DRESSINGS) WITH THE ADHESIVE MAINLY OF RUBBER:		
PRESSURE SENSITIVE SELF-ADHESIVE TAPE (INCLUDING FILMIC):		
FOR INSULATING PURPOSES	£ THOUS	3,147
OTHER	£ THOUS	6,236
PRESSURE SENSITIVE SELF-ADHESIVE CLOTH		
OTHER INSULATING MATERIALS INCLUDING CABLE CLOTH AND VARNISHED AND NON-ADHESIVE TAPE	£ THOUS	3,097
LUBBER GLOVES AND GAUNTLETS:		
MANUFACTURED BY DIPPING PROCESS:		
INDUSTRIAL		
OTHER, INCLUDING HOUSEHOLD AND SURGICAL	£ THOUS	8,310
HAND BUILT AND MOULDED		
OLLER COVERINGS OF RUBBER:		
FOR PAPER	£ THOUS	792
Don Drawayia		MA HARRING
FOR PRINTING	£ THOUS	868
OTHER, INCLUDING WRINGER ROLLERS	£ THOUS	2,967
UBBER THREAD	TONNES	2,144
UBBER TOYS:		1,792
TOY BALLOONS	£ THOUS	1,961
OTHER TOYS WHOLLY OR MAINLY OF RUBBER	TRICOLOGING THOSE FOR	AM HOT NOE
AND E SUBSTITUTE OF THE SECOND		
THER PRODUCTS:		
RUBBER LININGS (FOR INDUSTRIAL PLANT)	£ THOUS	2,295
RUBBER FLOORING, TILING AND MATTING, EXCLUDING MOULDED		
AND CELLULAR PRODUCTS	£ THOUS	1,240
HOT WATER BOTTLES OF RUBBER	THOUS	4,792
	£ THOUS	1,466
BATHING CAPS OF RUBBER	THOUS £ THOUS	14,120 2,076

TOTAL SERVICES	1972	
OTHER PRODUCTS: (continued)		
SPORTS GOODS (INCLUDING FOOTBALL BLADDERS, GOLF BALL		
CENTRES, PLAYBALLS, ETC. BUT EXCLUDING COMPLETED GOLF OR TENNIS BALLS)	£ THOUS	954
MANUFACTURES OF VULCANITE, EBONITE OR HARD RUBBER	£ THOUS	4,249
SOLID RUBBER TYRES EXCLUDING THOSE MOULDED AND		
BONDED	£ THOUS	1,275
TYRE REPAIR MATERIALS AND KITS	£ THOUS	2,532
RUBBERISED HAIR	TONNES	628 709
MOULDED, BONDED, EXTRUDED, HAND BUILT, DIPPED AND CAST PRODUCTS NOT ELSEWHERE SPECIFIED (INCLUDING RUBBER COMPONENTS AND ACCESSORIES FOR USE IN VEHICLES, AIRCRAFT AND SHIPS, MEDICAL, SURGICAL AND DENTAL PRODUCTS, AND RUBBER VALVES, WASHERS AND OTHER COMPONENTS AND ACCESSORIES NOT ELSEWHERE SPECIFIED):	£ THOUS	709
MOULDED PRODUCTS	£ THOUS	44,425
MOULDED AND BONDED PRODUCTS:		
METALLIC BONDINGS	£ THOUS	20,213
NON-METALLIC BONDINGS	£ THOUS	1,240
EXTRUSIONS (WHERE THE PRINCIPAL MANUFACTURING PROCESS IS EXTRUDING AND THE ARTICLE IS NOT SUBSEQUENTLY MOULDED)	£ THOUS	14,250
HAND BUILT PRODUCTS (EXCLUDING GLOVES AND GAUNTLETS)	£ THOUS	9,383
DIPPED AND CAST PRODUCTS (EXCLUDING GLOVES AND GAUNTLETS BUT INCLUDING DIPPED SHEETING)	£ THOUS	8,711
RUBBER COMPOUNDS (SOLD AS SUCH)	TH TONNES £ THOUS	112 16,823
WASTE RUBBER SOLD (WHETHER GROUND OR NOT)	TH TONNES £ THOUS	28 521
OTHER RUBBER GOODS (INCLUDING RECLAIMED RUBBER)	£ THOUS	7,835
UNCLASSIFIED SALES (INCLUDING DIVING SUITS AND		
UNDERWATER SWIMMING SUITS AND WATER SKI SUITS)	£ THOUS	5,282
WASTE PRODUCTS, RESIDUES, ETC. SOLD	£ THOUS	365
ORK DONE:		
COMMISSION PROOFING (COATING ONLY):		
OF RUBBER, NATURAL OR SYNTHETIC		
OF PVC	£ THOUS	6,408
OF LATEX FOAM OR POLYURETHANE FOAM		
RETREADING TYRES	£ THOUS	1,475
ALL OTHER WORK DONE	£ THOUS	3,277
OTAL SALES OF PRINCIPAL PRODUCTS OF THE RUBBER INDUSTRY MLH 491) AND WORK DONE	£ THOUS	595,830

Source: Business Monitor (PQ491) - Quarterly Statistics

<sup>(</sup>a) Sales are deliveries on sale for home or abroad. Forward sales are excluded. Values are net selling values; purchase tax, trade discounts and commissions are excluded.

<sup>(</sup>b) The unit of quantity became THOUS SQ METRES in 1973.

These notes give the main information needed for interpreting the figures in the industry reports, (more detailed information about the census is given in a separate booklet—"Introductory Notes", Part PA 1001 of the Report on the Census of Production for 1972).

# GENERAL INFORMATION

## Changes made for 1972

There were only minor changes in the scope of certain industry reports compared with 1971. Any such changes are explained in the introductions to the industry reports concerned or by footnotes to the tables.

### Industrial classification

The Annual Censuses of Production are conducted on the Business Statistics Office's Production Register. Normally establishments on the Register are classified to industries on the basis of major activity in conformity with the Standard Industrial Classification (revised 1968). Generally an establishment is classified to an industry if its sales of the principal products of that industry accounts for a greater proportion of its total sales than its sales of the principal products of any other industry; classification is generally based on an establishment's returns to the quarterly production inquiry. Where this is not possible—for example where a quarterly production inquiry has not been introduced—the classification of an establishment reflects its return to the Census of Production, 1968. Establishments for which information is not available either from the quarterly inquiries or the 1968 Census are classified on the basis of the description of the business given by the establishments to the Business Statistics Office, for instance, in the course of registration.

#### Coverage

Detailed census returns were generally sought only from establishments employing on average 25 or more persons, but in some industries where firms employing less than 25 persons account for a relatively high proportion of total employment and output the exemption limit was lowered to 11. Census returns were also sent to establishments whose employment was not known to the Business Statistics Office at the time of dispatch.

#### TERMS USED IN THE CENSUS REPORT

#### Average number employed

Establishments were required to state the number of persons on the payroll (i.e. whose national insurance cards were held by them) on the average during the year of return, whether full-time or part time employees. Separate figures were required for (a) administrative, technical and clerical employees and (b) all other employees (operatives). Averages could be calculated from figures relating to the last week of each calendar month. Establishments were also required to state the number of working proprietors where appropriate and these are included in total employment figures. Outworkers (i.e. persons employed by establishments who worked in their own homes etc. on materials supplied by the establishments) are excluded.

The figures include persons engaged on merchanting or factoring and canteen workers where particulars in respect of these activities could not be excluded from the return.

#### Working Proprietors

These include all persons regarded as "self employed" for national insurance purposes and members of their families who worked in the business without receiving a wage or salary; but such persons who worked less than half the normal number of working hours are excluded. Directors working in the business but not in receipt of a definite wage, salary or commission are included under this heading: directors paid by fee only are not included.

#### Employees

Administrative, technical and clerical employees include managing and other directors in receipt of a definite wage, salary or commission, managers, superintendents and works foremen; research, experimental development, technical and design employees (other than operatives); draughtsmen and tracers; editorial staff, staff reporters, canvassers, competition and advertising staff; travellers; and office (including works office) employees.

Operatives include all other classes of employees, that is, breadly speaking, all manual wage earners. They include those employed in and about the factory or works; operatives employed in power houses, transport work (including roundsmen), stores, warehouses, shops and canteens; inspectors, viewers and similar workers; maintenance workers and cleaners. Operatives engaged in outside work of erecting, fitting etc. are also included, but out-workers are excluded.

#### Capital expenditure

Capital expenditure during the year in respect of manufacturing units where production had not started before the end of the year is included in the figures for both 1970, 1971 and 1972. Establishments were asked to include in the value of capital expenditure, amounts received under the Local Employment Acts, 1960 to 1971 and any investment grants received under the Industrial Development Act, 1966 or regional development grants under the Industry Act, 1972.

#### (a) New building work

This represents the cost incurred during the year of new building and other constructional work (including office buildings, canteens and the like used in connection with the business covered by the return, but not dwelling houses for employees). The value is that charged to capital account during the year of return; it includes expenditure on new buildings or on the extension of reconstruction of old buildings, the value of works of a capital nature carried out by the establishment's own staff and the cost of any newly constructed buildings purchased. Figures shown include any legal charges, stamp duties, agents' commissions, etc.

#### (b) Land and existing buildings

The items shown are the capital cost of freeholds purchased and the capital cost of premium payable for leaseholds acquired (excluding the value of any assets acquired in taking over an existing business), and the amounts receivable for any freeholds or leaseholds disposed of. The value is that charged to capital account during the year of return.

#### (c) Plant, machinery and vehicles

The items shown are the value of plant and machinery and of vehicles acquired, both new and second-hand, and the amount received for items disposed of during year. The value of plant and machinery acquired includes plant, etc., which firms produced for their own use in connection with the business covered by the return. The value of plant, etc., acquired is the expenditure charged to capital account during the year of return less any discounts received, but including the cost of transport and installation. No deduction is made for depreciation, amortization or obsolescence. The proceeds of items disposed of during the year exclude amounts written off for items scrapped.

#### Enterprise

The term enterprise is used in this report to mean one or more establishments under common ownership or control (as defined in the Companies Act 1948) making returns to the census. An enterprise may consist of a single establishment, or of more than one establishment owned by one legal unit, usually a company, or of a number of establishments owned by a parent company and subsidiary company or companies. Information about the relationship between constituent companies of enterprises was obtained mainly from published sources such as the Stock Exchange Year Book supplemented by information from company reports and information supplied by establishments. The information available is not complete but covers the largest and most important groups of industrial establishments and is believed sufficient to provide a worthwhile basis for analysis.

#### Establishment

The definition of an establishment in 1970, 1971 and 1972 was that of the Standard Industrial Classification (revised 1968): "the smallest unit which can provide the information normally required for an economic census, for example, employment, expenses, turnover, capital formation". Sometimes activities which are conducted as a single business are carried on at a number of addresses, termed local units. Where the activities of such a business are closely integrated, and detailed census information is not available for each unit, it is treated as a multi-unit establishment and a single return accepted. Separate figures are obtained, however, of employment and net capital expenditure at each unit.

Produced in Wales by Her Majesty's Stationery Office
Reprographic Unit, Cardiff
Dd.289565 K7 Cdf 415 8/75

Gross output

Gross output measures the total value of production (including work done) by establishments during the year. It is calculated as follows:—

Value of sales and work done

Plus/Less: Increase/decrease in value of stocks of goods on hand for sale

Plus/Less: Increase/decrease in value of work in progress

Gross output.

#### Net output

Net output represents the value added to materials by the process of production (including the margin on selling any merchanted or factored goods). It is calculated as follows:—

Gross output

Less: Purchases adjusted for change in value of stocks of fuel and raw materials

Less: Payments for work given to other establishments

Less: Payments for transport

Less: Net amount of any duties, subsidies, allowances and levies payable

= Net output.

Net output per person employed

The figures of net output per person employed are derived by dividing the net output by the average number of persons employed (full time and part time) on all activities covered by the returns, including operatives, administrative, technical and clerical employees and working proprietors, but excluding outworkers.

#### Purchases

Purchases include the cost of materials and components bought for use in production; of fuel and electricity for all purposes; of packaging materials including the cost of returnable cases and containers when first purchased; of workshop materials, office materials and materials for repairs to establishment's own buildings, plants and vehicles when carried out by their own work people included in the returns; of consumable tools; and of parts for machninery purchased during the year as replacements. Water charges are also included. In general, purchases of goods for merchanting or factoring and canteen supplies are included. Materials supplied by customers for processing are excluded, as are all purchases charged to capital account.

The values shown include any duty paid (less rebate, etc.) but exclude trade discounts allowed. The cost of transport is included only if included in the cost of materials as invoiced: amounts paid to transport organisations, including an establishment's own separate transport organisations for delivery of materials and fuel are, therefore, excluded. Materials purchased overseas are included at the c.i.f. cost plus any duty payable if the cost of transport from the docks was not included in the invoiced price, but at their full delivery cost if invoiced "carriage paid home". Materials and fuel transferred from another department of the establishment not covered by the same return are included at the estimated selling value recorded by the other department.

#### Sale

Sales are in respect of goods made by the business covered by the return, goods made for it by outworkers or by other establishments from materials given out to them (sometimes described as goods made on commission) and waste products. Any machinery or other capital items produced for use in the business covered by the return are included, the value being that adopted in the establishment's asset accounts. Goods sold without being subjected to any manufacturing process (i.e. merchanted or factored) and canteen takings are included.

The value shown for sales is the net selling value, defined as the amount charged to customers whether on an ex-works or delivered basis excluding any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc.; the net amount charged for packaging materials is included. Goods charged on a delivered basis to customers overseas are included at the f.o.b. value.

Goods produced in one establishment and transferred to another establishment of the same firm not covered by the return were treated as sales by the producing establishment and valued as far as possible as if they had been sold to an independent purchaser. Goods transferred to wholesale or retail selling organisations for which separate accounts were kept were valued on the same basis.

To the extent that sales of finished products of one establishment constitute the materials purchased by another, total figures of

the value of sales (and of materials and fuel purchased) include an element of duplication. In some industries, e.g. motor vehicle manufacturing, and woollen and worsted, this duplication is substantial; and aggregates for a number of industries contain significant amounts of duplication. For work done on commission, sub-contract work, etc., the value shown is the total amount charged for the work, including the value of any materials bought and used in such work.

#### Services rendered

This represents the amounts charged for hiring out plant, machinery and other goods, providing transport, or for any technical or other services rendered to other organisations. It includes amounts credited for similar services rendered to other establishments of the same enterprise not covered by the return.

#### Standard Industrial Classification

Industry classification is based on the Standard Industrial Classification (revised 1968). It is published by HM Stationery Office together with a separate index in the form of an alphabetical list of industries.

#### Stocks and work in progress

Values are given of stocks of goods on hand for sale, and of materials and fuel, at the end of the year of return, including any stocks of goods held for merchanting or factoring. Values of the change during the year are also shown. The values include duty in the case of dutiable goods held out of bond.

The value of work in progress at the end of, and the change during the year are also usually shown. This excludes any progress payments made to sub-contractors, and no deduction is made on account of progress payments received.

#### Transport payments

These represent the total amount paid or credited during the year for both outwards transport of finished goods sold and inwards transport of materials and fuel purchased. They include payment to other establishments, and to any separate transport organisation of the same establishment not covered by the return, but exclude the value of transport services provided by the business covered by the return. The items included are payments for hired cartage and for inwards and outwards carriage by all forms of inland transport, i.e. railways, road haulage, canals, coastwise shipping, air, etc. Payments made for sea and air freight on goods sold to customers overseas and on materials and fuel purchased from overseas suppliers are excluded.

#### Wages and salaries

These are amounts paid during the year to operatives and to administrative, technical and clerical employees. Payments to working proprietors, whether called salaries or not, are excluded. The values shown include all overtime payments, bonuses and commissions, whether paid regularly or not, and no deduction is made for income tax, insurances, contributory pensions, etc. The value of any payments in kind, travelling expenses, lodging allowances, etc. and employers' contributions to national insurances and pension schemes is excluded.

#### Work given ou

The figures shown represent the total amount paid for work done by other establishments (whether part of the same enterprise or not) on materials supplied to them. They do not include payments to individual outworkers or payments for business and other services.

#### SYMBOLS USED

The following symbols are used throughout the report:

- . not available
- nil or less than half the final digit shown
- \* figures cannot be shown owing to the risk of disclosing information about individual enterprises
- R revised

#### ROUNDING OF FIGURES

Figures in the tables have, where necessary, been rounded to the nearest final digit; there may be an apparent slight discrepancy between the sum of the constituent items and the total shown.

© Crown copyright 1975

Her Majesty's Stationery Office

Government Bookshops

49 High Holborn, London WC1V 6HB
13a Castle Street, Edinburgh EH2 3AR
41 The Hayes, Cardiff CF1 1JW
Brazennose Street, Manchester M60 8AS
Southey House, Wine Street, Bristol BS1 2BQ
258 Broad Street, Birmingham B1 2HE
80 Chichester Street, Belfast BT1 4JY

Government publications are also available through booksellers