

BOARD OF TRADE

THE REPORT on the CENSUS OF PRODUCTION FOR 1951

Volume 7

Trade I

HATS, CAPS AND MILLINERY

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 (10 & 11 Geo. 6, Ch. 39, Sec. 7).

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S 42 [HA 251]

HATS, CAPS AND MILLINERY TRADE

THIS REPORT on the Hats, Caps and Millinery Trade relates to establishments engaged wholly or mainly in the manufacture of hats, caps, millinery and hatters' wares (excluding hatters' fur).

This trade corresponds to minimum list heading 143 in the Standard Industrial Classification.

Any establishments in Northern Ireland are excluded in 1948; no production was recorded there in this trade for 1937 or 1935.

IMPORTANT NOTES and definitions appear on the inside of the back cover of this report. In interpreting the data in the following tables, it is essential to bear these in mind.

HATS, CAPS AND MILLINERY TRADE

Summary

Larger establishments (a)

T	Δ	R	T	F	

TABLE 1	Un	ited King	dom	Great	Britain	Un	i ted King	dom
ALMER BOATS COMPANY	1951	1950	1949	1949(ы)	1948	1946	19 37	1935
	£,000	£,000	£,000	£,000	£,000	£,000	£,000	£,000
Gross output (production) (c)	18,909	17,031	15,503		14.875	17.843	13,351	13,173
Cost of materials and fuel used (d)	11.342	9,552	8,734		7,979	9,284	7.176	6.788
Payment for work done on materials given out Transport payments (e)	89 129	79	106		112	84	51	45
Net output Wages and salaries of persons employed	7,350 5,085	7.399 4.810	6.663 4.336	::	6.784 4,192	8.475 3.749	6.124	6,340
vages and salaries of persons employe	No.	No.	No.	No.	No.	No.	No.	No.
Average number of persons employed (f)	17.332	17.452	16,896		16.724	17.277	36.763	38,017
Troings damage of Personal Property of Personal Pro	£	£	£	£	£	£	£	£
Net output per person employed (f)	424	424	394		406	491	167	167
	£.000	£,000	£,000	£,000	£,000	£,000	£,000	£,000
Stocks at end of year								
Products on hand for sale and work in progress Materials and fuel	1.550	1,331 2,783	1.175 2.156	::	1,209 2,350	1,099 2,657	::	::
Muterials and rada	No.	No.	No.	No.	No.	No.	No.	No.
Number of establishments	297	296	298		268		••	568

The values of gross output and of materials and fuel used are derived in the following way:-

Charles and the Charles of the Charl	£,000	£,000	£,000	£,000	£,000	£,000	£,000	£,000
Output of firms in this trade (g) Principal products (h) Other output (i)	18,096 607	} 16.974	15,625	{	14,761 290	17.502	12,973 378	12,862
Changes in stocks and work in progress (j)	+ 207	+ 145	_ 55	••	- 136	+ 409	ugataur it	3001743
	18,909	17,119	15,570		14,915	17,911	h	10 172
Less payment for transport outwards (e)		89	67	••	41	68	13,351	13,173
Gross output (production)	18,909	17,031	15,503	••	14,875	17.843	13,351	13,173
Materials and fuel used by firms in this trade Purchases Changes in stocks (j)	11.349	10,167 - 614	8.511 + 224	::	7.597 + 382	9.921	7.176	6.788
Materials and fuel used	11,342	9,552	8.734		7.979	9,284	7,176	6.788

(a) For small firms' summary see Table 2.
(b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate

particulars for Great Britain cannot be given.

(c) Gross output for 1951 includes payments to other firms and undertakings and to firms' own separate (c) Gross output for 1931 includes payments to other firms and undertakings and to firms own separate transport organisations for transport services. For other years payments for transport services outwards on finished goods sold are excluded.

(d) Amounts paid for delivery services are excluded for 1951 but included for other years.

(e) Payments to other firms and undertakings and to firms' own separate transport organisations. For 1951 they cover payments for transport of both goods sold and materials and fuel purchased. For other

years payments cover only transport outwards of finished goods sold.

(f) Excluding outworkers but including working proprietors. For an estimate of the total number of persons employed in this trade see Table 3.

(g) Total value of sales (1951, 1950, 1949, 1948 and 1946) or production for sale (1937 and 1935).

(h) For details for 1951 and 1948 see Table 8.

(i) For details for 1951 and 1948 see Table 10.

(j) For details for 1951 see Table 21.

Summary

Small firms (a)

TABLE 2

TABLE 3

	Great Britain		United Kingdom	Great Britain		
a page of come of seaso	1951	1950	1949	1949	19 48	
Number of returns	523	510	666	665	708	
Average number of persons employed (b) Males Females	483 1,858	451 1,749	606 2,188	604 2,186	706 2,380	
Total	2,341	2,200	2,794	2,790	3,086	

(a) Small firms (employing on the average ten or fewer persons) that made satisfactory returns. No information about small firms was collected in Northern Ireland for 1951 or 1950.

(b) Including working proprietors.

Estimated average employment (a)

All firms

Number

20,318

	Un	ited Kingdom		Great Britain		
	1951	1950	19 49	1949	19 48	
As returned by firms						
Employing on the average more than ten persons (c) Employing on the average ten or fewer persons (d)	17.332 2.341(e)	17.452 2.200(e)	16.896 2.794	(b) 2,790	16,724 3,086	
Estimated average employment in firms not making satisfactory returns	19,673 207	19,652	19,690 217	(b) 217	19,810	

Estimated average employment in all firms

(a) Including working proprietors.(b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

19,880(e)

19,793(e) 19,907

(c) See Tables 13(iv) and 14. (d) See Table 2.

Analysis by size, 1951

Larger establishments in the United Kingdom

TABLE 4

	100	Sept.	808 11 8		- 1 1	the first the		
Average number employed	Establish- ments	Gross output	Net output	Persons employed	Operatives	Other employees (a)	Total	Net output per person employed
NA CHARLES	No.	£, 000	£,000	No.	£ '000	£,000	£,000	£
11 - 24	101	1,911	764	1,697	357	125	482	450
25 - 49	114	4, 218	1,637	3,869	826	307	1, 133	423
50 - 99	47	3, 263	1,333	3, 209	688	227	915	415
100 - 199	18	2,408	1,032	2,405	512	134	645	429
200 - 299	7	1.678	636	1.745	427	99	526	364
300 - 399	6	3, 181	8 58	2,062	513	143	655	416
400 - 999	4	2,249	1,090	2,345	549	181	729	465
Total	297	18,909	7,350	17,332	3,871	1,214	5,085	424

(a) Administrative, technical and clerical employees.

⁽e) Excluding any small firms in Northern Ireland.

Analysis by standard region, 1951

Larger establishments in the United Kingdom

TABLE 5

			Net ou	tput		P	lemuneration	7	
Region	Estab- lish- ments	Gross output	Value	Percent- age of total	Persons employed	Operatives	Other employees (a)	Total	Net output per person employed
	No.	£,000	£'000		No.	£,000	£,000	£,000	£
England and Northern Ireland									
Northern	3	85	44	0.6	148	24	12	35	294
East and West Ridings	6	162	73	1.0	183	31	13	44	397
North Midland; and Northern Ireland	4	388	136	1.8	313	59	14	73	434
Eastern	117	6,077	2,027	27.6	4,818	1,030	344	1,374	421
London and South Eastern	. 89	3,904	1,779	24.2	3,338	861	308	1,169	533
Southern; and South Western	3	211	94	1.3	222	38	12	49	423
Midland	10	1,168	405	5.5	1,264	260	74	334	320
North Western	59	6.163	2,606	35.5	6,319	1,428	419	1,847	412
Total England and Northern Ireland	291	18,158	7.164	97.5	16,605	3,731	1,196	4,927	431
Wales	-	4432-	0286 - A			- 10	-	-	-
Scotland	6	751	186	2.5	727	140	19	159	2 56
United Kingdom	297	18,909	7,350	100.0	17,332	3,871	1,214	5,085	424

⁽a) Administrative, technical and clerical employees.

Analysis according to specialisation within the trade, 1951

TABLE 6

Larger establishments in the United Kingdom

Line was a plant of the same		The Section	Sales of			R	emuneration	1	Net output per person employed
	Establish- ments	Gross ou tpu t	charac- teristic products	Net output	Persons employed	Operatives	Other employees (a)	Total	
	No.	£, 000	£,000	£,000	No.	£.000	£,000	£.000	£
Specialist producers of						05004			100
Hoods, capelines, hats and millinery (b)							100		A C BOSE A
Of wool felt	83	6,665	5.327	1,857	5,058	1,120	334	1,454	367
Of fur felt (c)	67	5.732	4,951	2,822	6,252	1,411	447	1,858	451
Women's hats of straw	13	444	252	167	435	95	22	117	383
Men's and boys' caps.	10000								
including all uniform caps	44	1,837	1,599	743	1,986	376	125	501	374
Work done for the trade or on commission	7	137	127 (d)	85	185	39	10	49	457
Remainder of the trade	83	4,093		1,677	3,416	830	276	1,105	491
Total	297	18,909	10112333	7,350	17,332	3,871	1,214	5,085	424

⁽a) Administrative, technical and clerical employees.
(b) Excluding shapes and children's hats.
(c) Including manchons.
(d) Amount charged.

Total make of intermediate products Larger establishments

TABLE 7

	Returned in this trade (a)					
9 61 100		United Kingdom 1951				
	Quan ti ty	Entries	Quan ti ty			
23 1 12	Th.doz.	No.	Th.doz.			
Hoods and capelines			Ellerance No. and			
Of wool felt Of fur felt	1,063 442	24 22	1,105			

⁽a) No output of these intermediate products was recorded by establishments classified to other trades.

Sales of the principal products of the trade, including sales of these products by establishments classified to other trades

Larger establishments

TABLE 8

TABLE 6		Uni	ted Kingdom 1951		Great Britain 1948		
		Quantity	Value	Entries	Quantity	Value	
	Party Party State	Th.doz.	£.000	No.	Th.doz.	£, 000	
Hardened forms		95	183	5	167	175	
Hoods and capelines			uses a second second second				
Of wool felt		800	2,012	20	878	1,392	
Of fur felt		205	1,134	21	137	772	
Shapes, untrimmed	nudeX	43	169 36	} 10	27	128	
Hats and millinery, trimmed		THE REPORT OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TO THE PERSON NAM					
Men's					managarth - An-aong		
Of wool felt		230	1,305	26	258	1,085	
Of fur felt		222	2,654	22	195	2,337	
Of other materials (a)		8	65	11	8	44	
Women's		CLINE .			Salara Salara		
Of wool felt		539	2,961	132	635	3,116	
Of fur felt		166	2,067	132	141	2,173	
Of cloth		93	518	31 {	17	121 18	
Of straw		198	1,413	158	63	672	
Of other materials (a)		91	614	67	23	202	
Children's		105	344	37	76	233	
Unclassified	100	13	75 23	} 68 {	27	148 21	
Caps, other than uniform caps							
Men's		402	1,052	71	297	603	
Boys'		173	400	38	136	204	
Unclassified		-	-	-	155	294	
Uniform caps of all descriptions		129	689	33 {	87	295 21	

TARIF & (contd)

	Uni	ted Kingdom 1951	Great Britain 1948		
	Quantity	Value	Entries	Quantity	Value
And the second s	Th.doz.	\$,000	No.	Th.doz.	£, 000
Helmets (b)	59	397	19 {	44	218 12
Other hatters' and milliners' wares, trimmings, etc., except hatters' fur (c)	Band	318	42	a granden	827
Waste products	tes at	24	52		9
ork done in the workrooms of retail milliners, etc. (d) (e)	land 1	121	157		116
Work done for the trade or on commission (e)	F22	283	43	10011	29 4
Total	Notes of Albert	18,856	1007100 000		15,532
Sales in other trades (see Table 9)		760		4 () ()	771
Principal products of this trade sold by establishments in the trade	963 3	18,096	288		14.761

(a) Excluding knitted headwear, for which see the Hosiery and Other Knitted Goods Trade (Volume 6, Trade I).
(b) Excluding rubber bathing caps and helmets, for which see the Rubber Trade (Volume 11, Trade A).
(c) For hatters' fur see the Fur Trade (Volume 7, Trade G).
(d) This applies to alterations, the trimming of hats to order and similar work.
(e) Amount charged.

Sales of principal products of the trade by establishments classified to other trades

Larger establishments

TABLE 9	\$10.t	Uni t	ed Kingdom 1951	#2180m - VS	Great B:	
		Quantity	Value	Entries	Quantity	Value
The state of the s		Th.doz.	£.000	No.	Th.doz.	£, 000
Hats and millinery, trimmed						
Women's of wool felt and of other	Page 1	Control of the control			10007 1482	
materials except fur felt, cloth	FT 8.854	1	9			100 TO -
Women's of fur felt			18	5) wholesom m	our of YOU
Women's of straw; and children's		4	17	,	-	a ferror
Unclassified	1 285 AS	13	75 23	68 {	27	148 21
Caps, other than uniform caps		0.8				410 100
Men's		107	267	41	1	1 5
Boys'		31	80	18	3	294
Unclassified		2017	-	-	155	33
Uniform caps of all descriptions		13	63	6		20
Helmets		2	49	6 {	the Late of the La	12
Other hatters' and milliners' ware trimmings, etc., except hatters'	s. fur	200	72	11	wasten and	135
Work done in the workrooms of retainments, etc. (a)		939	87	152		100
Work done for the trade or on comm	ission (a)	26.5		-		
Total			760	••		771

(a) Amount charged.

(18538)

Sales in the trade of other than principal products Larger establishments

TABLE 10

		United Kingdom 1951		
	Quantity	Value	Quantity	Value
		£, 000		£'000
Articles of clothing		289		24
Other textile manufactures		260	And the second	37
Other goods		27		229
Work done (a)		32	Section 1997	-
Total	**************************************	607		290

(a) Amount charged.

Production, exports and imports of certain principal products (a)

TARLE 11

		Production (b)(c)	Exports	Retained
and the contract the party and the contract of		Th.doz.	Th.doz.	Th.doz.
Hoods and capelines				
	[1951	1.063 (d)	34	
Of wool felt	1948	1,105 (d)	68	5
	[1937	1,547	9	32
	∫1951	442 (d)	32	3023 136
Of fur felt	1948	294 (d)	16	2
The late of the la	(1937	466	3	12
Hats and millinery, trimmed		responsible for the control of the c		
Men's		AND THE STREET, STREET		Appendix .
的是一个人的变形的。	∫1951	230	63	at vacati
Of wool felt	1948	258	56	
	J1951	222	61	
Of fur felt	1948	195	42	
Women's				
	J1951	520	112	
Of wool felt	1948	539 635	32	
	J1951			
Of fur felt	1951	166 141	14	1
	OF THE STATE OF TH			
Of cloth	1951 1948	93 19 (e)	8	
				THE RESIDENCE
Of straw	{1951 1948	198 63	10	
			4	
Children's	{1951 {1948	105 76	8	
			13	TOTAL PROPERTY.
Caps (including uniform caps)	{1951 1948	703 682 (e)	55 43	the committee while

(a) Figures of production (or sales) refer only to larger establishments in the United Kingdom (1951 and 1937) or Great Britain (1948). All recorded exports from and imports into the United Kingdom are given in the Table. The figures, therefore, are not strictly comparable.
 (b) Sales in 1951 and 1948, and production for sale in 1937.
 (c) Including production (or sales) by establishments classified to other trades.
 (d) Production for sale or for further manufacture in the same works.

(e) Partly estimated.

Usage of certain specified purchased materials, 1951 Larger establishments in the United Kingdom

TABLE 12

Materials used	Quantity
Woven cotton cloth Woven cloth of rayon, nylon, etc., or of rayon, nylon, etc., mixed with materials other than	Th.sq.yds. 1,338
silk	1,629

TABLE 13 (i) Operatives Employment in September Larger establishments (a)

Number

3,804

L248.27	and other	United Kingdo	m	Great	Britain	United	United Kingdom	
	1951(b)	19 50 (ъ)	1949 (b)	1949(ы)(с)	1948 (d)	1937 (d)	1935(d)	
Mal es		12 2 2 2 2 2 2 4	070		00.0	1, 519	1.942	
Under 18	302	313	270		283			
All ages	5.441	5,604	5,395	••	5,689	10.781	11,137	
Females			10000			The state of	27 355	
Under 18	675	726	808		833	4, 239	4.417	
All ages	9,193	9.633	9,203	••	8,852	22, 261	23,076	
Total								
Under 18	977	1,039	1,078		1,116	5.758	6,359	
All ages	14,634	15,237	14,598		14, 541	33,042	34,213	

	1	United Kingdom			Britain	United	United Kingdom	
	1951	1950	19 49	1949(c)	1948	1937	1935	
Mal es	20	17	35		23	96	109	
Under 18 All ages	1,334	1,366	1,323	.:	1,259	1,966	2,024	
emales Under 18	90	80	93		86	311	267	
All ages	990	964	935		835	1,755	1,780	
otal			1 2011			199		

2,258(f)

2,330(f)

2,094(f)

3,721

TABLE 13 (contd.)

(iii) Total employees

	Santa di	United Kingdom		Great B		United Kingdom	
	1951	1950	19 49	1949(c)	19 48	1937	1935
Males							
Under 18	322	330	305		200		
All ages	6.775	6,970	6,718	••	306	1,615	2,051
Females	The state of the s		0,,10	V 20 0734	6,948	12,747	13, 161
Under 18	765	806	901		010		A STATE OF THE PARTY OF THE PAR
All ages	10,183	10,597	10,138		919	4,550	4,684
		20,007	10,136		9.687	24,016	24,856
Total							
Under 18	1.087	1,136	1 000				DI B. SE
All ages	16,958(f)		1.206		1,225	6,165	6.735
ageb	10,330(1)	17.567(f)	16,856(f)		16,635(f)	36,763	38.017

(a) Excluded employees. The following persons were employed at the larger establishments in this trade in 1951 but are not included in the above tables or in any other Census of Production report (employees in Great Britain engaged, for example, in merchanting and in Northern Ireland canteen and welfare workers).

Conteen workers 2 Males 95 Females Other workers 115 Males 155 Females

(b) In week ended September 22, 1951, September 30, 1950, and September 24, 1949.(c) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

(d) Average for the year.

(e) In week ended September 22, 1951, September 30, 1950, September 24, 1949, September 25, 1948, October 16, 1937, and October 12, 1935.

(f) Working proprietors. In addition working proprietors, shown in Table 13(iv) below, were engaged in this trade in larger establishments. The 1937 and 1935 figures include working proprietors.

(iv) Working proprietors

	U	nited Kingdo	m	Great Britain	
(5)	1951	19 50	1949	1949	1948
Males Females	90 5	88 7	98 9	::	84
To tal	95	95	107		89

Average employment

Larger establishments (a)

TABLE 14

See that the course of the	United Kingdom			Great	Britain	United Kingdom	
	1951	1950	1949	1949(ь)	1948	19 37	1935
Operatives Administrative, technical and	14,924	15,056	14,592		14,541	33,042	34, 213
clerical employees	2,313	2,301	2,197		2,094(c)	3,721(c)	3,804(c)
Total	17.237	17,357	16.789	242 (8)	16,635	36,763	38,017

(a) For employment in small firms (employing on the average ten or fewer persons) that made satisfactory returns see Table 2.

(b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate

particulars for Great Britain cannot be given.

(c) In week ended September 25, 1948, October 16, 1937, and October 12, 1935. The 1937 and 1935 figures include working proprietors.

Outworkers. In addition to the employees shown above the firms in this trade employed outworkers whose

	Un	United Kingdom				United Kingdom	
Shirter	1951	19 50	1949	1949	19 48	1937	1935
Males Females	7 1,469	15 1,409	1,278	1,278	1,053	16 428	27 604
Total	1,476	1,424	1,282	1,282	1,057	444	631

(18538)

Under 18

All ages

2,324(f)

1951

Summary

Larger establishments

TABLE 18

£' 000

£'000

E. C. State of the	England	Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
	£'000	£,000	£,000	£'000	£,000	£,000
Gross output (production)	18,158	128-00	751		1 3 1 3 1	18,909
Cost of materials and fuel used	10,787	_	555		6 1.	11,342
Payment for work done on materials given out Transport payments	89 118		10			89 129
Net output Wages and salaries of persons employed	7.164 4.927	-	186 159			7,350 5,085
Average number of persons employed (b)	No. 16,605	No.	No. 727	No.	No.	No. 17,332
Net output per person employed (b)	£ 431	£ -	£ 256	£	£	£ 424
Stocks at end of year	£, 000	£.000	£,000	£, 000	£,000	£.000
Products on hand for sale and work in progress Materials and fuel	(c) 2.644		(c) 97	MAL TO STATE OF THE STATE OF TH		1,550 2,741
Number of establishments	No. 291	No.	No.	No.	No.	No.

The values of gross output and	£'000	£' 000	£' 000	£'000	£,000	£'000
Output of firms in this trade	LILIT	F 7. 11. 12.		2 000	2 000	£ 000
Total value of sales (see Table 20) Changes in stocks and work in	17,937	-	766	*	3 1.5 -	18,703
progress (see Table 21)	+ 222	-	- 15		5	+ 207
Gross output (production)	18,158	-	751			18,909
Materials and fuel used by firms in this trade			The second second second		S. January	133
Purchases Changes in stocks (see Table 21)	10,780		568 - 14		5 13	11,349
Materials and fuel used	10,787	The state of the s	555		entropy (C)	11,342

 ⁽a) Owing to the risk of disclosure of information relating to individual firms, particulars for Northern Ireland, where the net output was about 2 per cent. of that of the United Kingdom, cannot be given separately and have been included with those for England.
 (b) Excluding outworkers but including working proprietors.
 (c) Owing to the risk of disclosure of information relating to individual firms, separate particulars

connot be given.

Summary

Small firms in Great Britain (a)

TABLE 19

	England	Wales	Scotland	Great Britain
Number of returns	48 4	7	32	523
Average number of persons employed (b)	134 22 12			
Males Females	462 1.747	10	21 101	483 1,858
Total	2,209	10	122	2,341

(a) Small firms in Great Britain (employing on the average ten or fewer persons) that made satisfactory returns.

(b) Including working proprietors.

(18538)

TABLE 15 - Shift working, 1951: Larger establishments in Great Britain

No establishment in this trade recorded shift working in the week ended September 22, 1951.

Wages and salaries and employers' National Insurance contributions paid during the year

Larger establishments

TABLE 16

THE RESERVE OF THE PARTY OF THE		United Kingdon	Great Britain		
	1951	1950	1949	1949(a)	19 48
Wages and salaries (b) of Operatives	3,871	3,630	3,304		3,206
Administrative, technical and clerical employees	1.214	1,180	1,032		986
Total	5,085	4,810	4,336	a consideration of	4, 192
Employers' contributions to all National Insurance Schemes	152	148	145		121

(a) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

(b) Including bonus and commission payments, but excluding payments to outworkers shown below.

U	nited Kingdo	m	Great B	ri tain
1951	1950	1949	1949	1948
154	139	132	132	106

Plant, machinery and vehicles - acquisitions and disposals, and capital expenditure on new building work

Larger establishments

TABLE 17

was an arm of the second of th	United l	Kingdom	Great H	Britain
was the section	1951	1949	1949 (a)	1948
Plant, machinery and vehicles	Property of the	100		
Acquisitions				
Plant and machinery	108	185	Jorgan School advant.	257
New	24	30	1188	8
Second-hand	44			
Vehicles	45	40		33
New Second-hand	27	10		13
Second-nand				
Total acquisitions	204	265	THE RESERVE THE PARTY OF THE PA	311
2.4 医线线 10 mm 10				
Disposals				19
Plant and machinery	13	29 15	••	19
Vehi cles	39	15	•	12
	The month of the said of	44	a Alberta March	31
Total disposals	51	44	••	01
v lilding mork	THE RESERVE OF THE PARTY OF THE			north the second second
New building work Capital expenditure on new building and other				
				32
(excluding site values and development charges)	18	30	•••	32

(a) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

Sales in the trade Larger establishments

	England o	and Wales	Scot	land	Great E	Britain	ritain Northern Ireland		United K	ingdom
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	Th.doz.	\$,000	Th.doz-	€. 000	Th.doz.	€, 000	Th.doz.	€,000	Th.doz.	£, 000
rincipal products	A RELL			2	95	183	719. 1		95	183
Hardened forms	93	181	2	-	1	100				T. T.
Hoods and capelines	4.1	(a)		(a)	800	2,012		<i>i</i> .	800	2,01
Of wool felt Of fur felt	205	1,134(ы)		•				(b)	205	
Of fur felt	1 43	169	h.		43	169	1 -	- {	43	16:
Shapes, untrimmed	٧	36	4			36	20 28	\$ E.		
Hats and millinery, trimmed		200								The
Men's	230	1,305			230	1,305 2,654		:	230	1,30
Of wool felt Of fur felt	222	2,654	•	•	222	2,654			8	6
Of other materials	8	65		•		"				
Women's					B. The			9991		0 50
Of wool felt and of other materials except fur felt, cloth and straw	629	3.565	1.1-	•	629	3,565			629	3,56
Of fur felt	165	2,049	1 - 1	(-)	165	2,049			93	51
Of cloth	1 . 1 . 1	(a)		(a)	298	1.740		100	298	1,74
Women's of straw; and children's	298	1,740	- 1		298	1,740				
Caps, other than uniform caps	14 1 2 2 4 4 4	(a)		(a)	295	785			295	78
Men's		(a)		(a)	141	320	•		141	32
Boys'		(a)		(a)	116	626			116	62
Uniform caps of all descriptions	57	347		1	57	348			57	34
Helmets	3/	34/								
Other hatters' and milliners' wares, trimmings, etc., except hatters' fur	9 9 9 1	246	-			246	-	•		2
	1 4 5 5 1.1	19		5	2 313	24	金 多			
Waste products Work done in the workrooms of retail						34				1
milliners etc. (c)	F 1 6 6 6 1 11	34				283	12 91			21
Work done for the trade or on commission	(c)	274		9		203			Y	
Total principal products		17,330(b	0)	766		1		(b)		18,09
			1 1 6	18 8	THE RESERVE		Van B			
Other output		289 (H) -					(P)	••	28
Articles of clothing		260	-	-		260	4 .			20
Other textile manufactures		27	-			27	4 3		1	
Other goods	7 2 - 1 3	32		1 5-		32	4 31			
Work done (c)			-	766				(b)		18,7

(a) Owing to the risk of disclosure of information relating to individual firms separate particulars cannot be given.
(b) Owing to the risk of disclosure of information relating to individual firms, particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.
(c) Amount charged.

Stocks of products on hand for sale and work in progress, and stocks of materials and fuel

Larger establishments

TABLE 21

£.000

	eventellaring deprice on the second of the s	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdon
Products on hand for sale Work in progress	{at beginning of year at end of year at beginning of year at end of year	(a) (a) (a) (a)	(a) (a) (a) (a)		(a) (a) (a) (a)	610 845 734 705
Total products on hand for sale and work in progress	{at beginning of year at end of year	(a) (a)	(a) (a)	::	(a) (a)	1,343 1,550
Materials and fuel	at beginning of year at end of year	2.651(b) 2.644(b)	8 4 97	•••	(P)	2.735 2.741

(a) Owing to the risk of disclosure of information relating to individual firms separate particulars

cannot be given.

(b) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

Employment in September

Larger establishments (a) (b)

Note - Owing to the risk of disclosure of information relating to individual firms, particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales throughout this table.

TABLE 22
(i) Operative

	England and Wales	Scotl and	Great Britain	Northern Ireland	United Kingdom
Males					
Under 18	286	16			302
All ages	5,334	107	The difference of the state of		5, 441
Females Under 18 All ages	558 8,718	117	State of the State		67.5
	0,718	47 5			9,193
Total Under 18 All ages	844 14,052	133	2*2.2.	Service State Smithway on the Service State Service Se	977
1122 0908	14,052	58 2			14,634

(ii) Administrative, technical and clerical employees Number England and Wales Scotland Great Britain Northern Ireland United Kingdom Males Under 18 20 All ages 1,316 18 1,334 Females Under 18 88 90 All ages 970 20 990 Under 18 108 110 All ages (c) .. 2,286 38 2,324

(continued overleaf)

TABLE 22 (contd.)

	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Males		Don't rec		T. I. I	322
Under 18	306	16 125			6.775
All ages	6,650	125	will be a stable of the	and the second s	0.773
Females Under 18	6 46	119		Contract of the Contract of th	765
All ages	9.688	495			10,183
		Contract Contract			
Total Under 18	952	135			1,087
All ages (c)	16,338	620			16,958

(a) Excluded employees. The number of persons employed at the larger establishments in this trade but not included in the above tables or in any other Census of Production report (employees in Great Britain engaged, for example, in merchanting and in Northern Ireland canteen and welfare workers) are shown in Table 22(v) below.
 (b) Number employed in the week ended September 22, 1951.
 (c) Working proprietors. In addition working proprietors, shown in Table 22(iv) below, were engaged in this trade in larger establishments.

trade in larger establishments.

(iv) Working proprietors

Number

	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Males Females	85	5		***************************************	90
Total	90	5	•••		95

(-) P -1 1 1 1 ---

TABLE 23

(18538)

Number

	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Canteen workers Males	2	121 800 12 11 1021 2108	2		2
Females	(q)	(a)	and the state of t		95
Total	(d)	(d)		·••	97
Other workers Males Females	115 155	e section - the last lines.	115 155	1	115 155
Total	270	n'i n'in-niu l'ida	270	-	270
Total excluded employees	(d)	(d)	endon in the Belle of		367

(d) Owing to the risk of disclosure of information relating to individual firms separate particulars cannot be given.

Average employment

Larger establishments (a)

	England and Wales (b)	Scotland	Great Britain	Northern Ireland (b)	United Kingdom
Operatives	14,240	684	••		14,924
Administrative, technical and clerical employees	2,275	38	••	£ 1	2,313
Total	16.515	722			17,237

Outworkers. In addition to the employees shown above the firms in this trade employed outworkers whose numbers are shown below.

	England and Wales	S∞tland	Great Britain	Northern Ireland	United Kingdom
Males Females	7 1,469		7		7 1,469
Total	1.476	-	1,476	-	1,476

(a) For employment in small firms in Great Britain (employing on the average ten or fewer persons) that made satisfactory returns see Table 19.

(b) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

Wages and salaries and employers' National Insurance contributions paid during the year

Larger establishments

TABLE 24

£'000

ALT OF	England and Wales (a)	Scotland	Great Britain	Northern I reland (a)	United Kingdom
Wages and salaries (b) of					
Operatives Administrative, technical and	3,731	140	••	••	3,871
clerical employees	1,196	19		••	1,214
Total	4,927	1 59			5,085
Employers' contributions to all National Insurance Schemes	146	6		•	152

(a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

(b) Including bonus and commission payments but excluding payments to outworkers shown below.

England and	S∞ tland	Great	Northern	United
Wales		Britain	I rel and	Kingdom
154	-	154		154

Plant, machinery and vehicles - acquisitions and disposals, and capital expenditure on new building work

TABLE 25

Larger establishments

£'000

	England and Wales (a)	Scotland	Great Britain	Northern Ireland (a)	United Kingdom
Plant, machinery and vehicles Acquisitions					
Plant and machinery					
New	106	2			
Second-hand	24	2	••	••	108
Vehicles	24	7-4	<i>;</i> •		24
New	43	2	45		45
Second-hand	27	1	27	-	27
Total acquisitions	199	5	** **		204
Disposals					
Plant and machinery	12		10		
Vehicles	37	1 2	12	-	13
Venicies	3/	2	39	-	39
Total disposals	48	3	51		51
New building work					0-
Capital expenditure on new building and				Self Member 917	
other constructional work of a capital nature (excluding site values and		# 250			
development charges)	16	2	18		18

(a) Owing to the risk of disclosure of information relating to individual firms particulars cannot be given separately for Northern Ireland and have been included with those for England and Wales.

Payments for transport services for finished goods sold and materials and fuel purchased

Larger establishments

TABLE 26

£'000

	England and Wales (a)	Scotland	Great Britain	Northern Ireland (a)	United Kingdom
Amounts paid to other firms and undertakings	113	10	The second	eimetices.	124
Amount paid or credited to firms' own separate transport organisations	5		5	-	5
Total	118	10	name. Costa	0 - 1850 (3.5 · 1.58) - 617	129

(a) Owing to the risk of disclosure of information relating to individual firms particulars cannot be given separately for Northern Ireland and have been included with those for England and Wales.

The following brief notes refer to Great Britain and, unless otherwise stated, to the census of production for 1951. Reference should be made to the separate booklet in this series entitled 'The Report on the Census of Production for 1951: Introductory Notes' (price 1s.6d. net) for particulars of the minor differences in the Northern Ireland censuses and other details about the census of production.

Trade classification: Establishments are classified to trades according to the nature of their output. Certain products, called principal products, are identified as characteristic of the production of individual trades, the principal products for a given trade being of a similar nature or commonly associated in production. An establishment is classified to a trade if its output of principal products of that trade accounted for a greater proportion of the value of its output than did its output of principal products of any other trade.

The establishment: The basic unit for the collection of information is generally the establishment which in most cases comprises the whole of the premises under the same ownership or management at a particular address (e.g., a factory). Offices, warehouses and other ancillary places of business situated apart from the producing works are included in the return for the works.

Larger establishments and small firms: Larger establishments are those which employed more than 10 persons on the average during the year; small firms are those employing on the average 10 or fewer persons.

Working proprietors are proprietors of businesses other than limited companies, and include members of their families who work in the business without receiving fixed wages or salaries. Any persons working less than half the normal hours are excluded.

Persons employed: Administrative employees include directors other than those paid by fee only, managers, superintendents and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; and travellers and office (including works office) employees. Operatives include all other classes of employees, that is, broadly speaking, all manual workers.

All these figures exclude canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return who are shown separately as excluded employees.

Figures for employees include only persons on the pay-roll (that is whose National Insurance cards were held by the firm), whether full-time or parttime employees.

Outworkers, who are shown separately, are persons employed by the firm who work on materials supplied by the firm, but do not work on the premises; operatives directly employed who work out of doors (e.g., maintenance workers) and sub-contractors are not included as outworkers.

Wages and salaries include all overtime payments, bonuses, and commissions, without any deduction for income tax, insurance, contributory pensions, etc. They exclude payments to working proprietors.

Capital expenditure: Expenditure on plant, machinery and vehicles relates to expenditure charged to capital account during the year of return, including transport and installation costs involved. Expenditure on new building work is similarly that charged to capital account during the year.

Materials and fuel: The cost of materials and fuel purchased includes all purchases during the year of materials for use in production and of fuel (including oil, gas, and electricity for all purposes, including heating and lighting); all packing materials, including the full cost of returnable containers when first purchased; workshop materials; office materials; water charges; materials for repairs to firms' own buildings, plant and vehicles when carried out by

their own work people included in the return; and consumable tools and parts for machinery purchased as replacement. Materials, components, etc. which were purchased and re-sold in the same state (that is, merchanted or factored goods) were excluded. For 1951 firms in many trades were required to state the quantities of certain purchased materials used.

Stocks and work in progress: Firms were instructed to give these at income tax value.

Output: Sales means sales during the year of goods made in the establishment covered by the return or made on commission for it, whether produced in the year or not. For all post-war censuses the value of sales was the net selling value, that is, the amount charged to customers, whether on an exworks or delivered basis, and net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc. For goods charged on a delivered basis to customer, overseas, firms were required to give the f.o.b. value.

Gross output of a trade is the total value of goods made and other work done during the year; this means the value of sales and work done during the year adjusted for changes in the values of stocks.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used and the amount paid for work given out and, for 1951, any transport payments included in firms' returns. This represents the value added to materials by the process of production, and constitutes the fund from which wages, salaries, rents, rates and taxes, advertising and other selling expenses and all other similar charges have to be met as well as depreciation and profits.

Customs and Excise Duty paid on materials purchased is included in the cost of materials, but where it is especially important separate figures are shown.

Later reports: Reports will be published later summarising the main census results and giving information about power equipment and fuel consumption.

Disclosure of information: The report has been prepared in conformity with the disclosure provisions of the Statistics of Trade Act. 1947. Figures have been combined with others of a similar nature in certain cases where publication of separate details might disclose the operations of an individual firm.

Symbols used: '..' for 'Not available', '-' for 'Nil or negligible (less than half the final digit shown)'

The figures in the tables have been rounded off to the nearest final digit, and there may be an apparent slight discrepancy between the sums of the constituent items and the totals shown.

Tables 1 to 17 show figures for the United Kingdom (or Great Britain).

Tables 18 to 26 are country tables and give, where practicable, separate details for England and Wales, Scotland and Northern Ireland.

Table 6: Specialist producers refer to those establishments 50 per cent. or more of whose total output by value is accounted for by the groups of products specified.

Table 8 (or 8(i)) shows the total sales of principal products of the trade, and includes therefore the sales of these products returned by establishments whether classified to the trade or to other trades. Those produced by establishments in other trades are shown in Table 9.

Table 10 shows the sales by establishments in the trade of products other than those regarded as principal products of the trade.

Table 20 (or 20(i)) shows sales by establishments in the trade of products, whether principal products or not, and broadly the aggregates here are equal to the corresponding figures in Table 8 (or 8(i)) less those in Table 9, plus those in Table 10.

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