

BOARD OF TRADE

# THE REPORT on the CENSUS OF PRODUCTION FOR 1951

Volume 10

Trade F

PAPER AND BOARD

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<sup>\*</sup> Not applicable to this trade

### PAPER AND BOARD TRADE

THIS REPORT on the Paper and Board Trade relates to establishments engaged wholly or mainly in the manufacture of paper and board and of transparent cellulose wrapping or in the coating of paper.

This trade corresponds to minimum list heading 180 in the Standard Industrial Classification.

IMPORTANT NOTES and definitions appear on the inside of the back cover of this report. In interpreting the data in the following tables, it is essential to bear these in mind. Summary

Larger establishments (a)

TA	DI	T
IA	ВІ	· L

TABLE 1							
	Uni	ted Kingdom	1	Great I	Britain	United	Kingdom
	1951	1950	1949	1949(b)	1948	1937	1935
	£,000	£,000	£,000	£,000	£,000	£,000	£,000
Gross output (production) (c)	30 4, 70 4	164,865	135,033		129,449	50,598	39,70
Cost of materials and fuel used (d)	193,762	10 4, 1 39	95.582		85,828	30.703	23,19
Payment for work done on materials given out Transport payments (e)	132 5,683	175	49		89	43	5
Net output	105, 126	60,551	39,402		43,532	19,852	16.45
Wages and salaries of persons employed	30,362	25. 397	23, 389		21,370		
verage number of persons employed (f)	No. 73,690	No. 70,829	No. 68,761	No.	No. 66,140	No. 62.852	No. 57,88
	£	£	£	£	£	£	£
Wet output per person employed (f)	1.427 £'000	£'000	573 £'000	£,000	£,000	£,000	£'000
tocks at end of year	£ 000	£ 000	£ 000	£ 000	£ 000	£ 000	£ 001
Products on hand for sale and work in progress Materials and fuel	9,427 46,246	5,822 20,870	6.024 10.208		5, 567 10, 99 3	::	::
Number of establishments	No. 28 2	No. 275	No. 281	No.	No. 275	No.	lvo. 25
The values of gross output a	and of mater	ials and fi	uel used ar	re derived	in the follo	wing way:-	
The values of gloss output of					1		
	£,000	£,000	£,000	£,000	£,000	£,000	£,000
Output of firms in this trade (g)							
Principal products (h) Other output (j) Changes in stocks and	286,890 14,195	168,014	136,970	{	122,905(i) 7,384(i)	48.532 2.066	37.98 1.71
work in progress (k)	+ 3.619	- 93	+ 396		+ 1,121		
	30 4, 70 4	167,921	137.366		131,409	)	
Less payment for transport outwards (e)		3,057	2,333		1,961	50,598	39.70
Gross output (production)	304.704	164,865	135,033		129,449	50,598	39,70
aterials and fuel used by							
Purchases Changes in stocks (k)	219,279 - 25,517	114,688 - 10,549	94,295		87.683 - 1.856	30,703	23, 19

(a) For small firms summary see Table 2.
(b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate

particulars for Great Britain cannot be given.

(c) Gross output for 1951 includes payments to other firms and undertakings and to firms' own separate transport organisations for transport services. For other years payments for transport services outwards on finished goods sold are excluded.

(d) Amounts paid for delivery services are excluded for 1951 but included for other years.

(e) Payments to other firms and undertakings and to firms' own separate transport organisations. For 1951 they cover payments for transport of both goods sold and materials and fuel purchased. For other years payments cover only transport outwards of finished goods sold.

95,582

30.703

23, 193

(f) Excluding outworkers but including working proprietors. For an estimate of the total number of persons

employed in this trade see Table 3.

(g) Total value of sales (1951, 1950, 1949 and 1948) or production for sale (1937 and 1935).

(h) For details for 1951 and 1948 see Table 8.

193.762 104.139

Materials and fuel used

(i) Corrected figure.(j) For details for 1951 and 1948 see Table 10.(k) For details for 1951 see Table 21.

TABLE 2

Summary: Small firms (a)

	Great E	Great Britain		Great Britain	
Market State of the State of th	1951	1950	1949	19 49	1948
Number of returns	29	27	32	32	45
Average number of persons employed (b)		activity of the second			
Males Females	119 39	131 40	156	156 34	18 2 53
Total	158	171	190	190	235

(a) Small firms (employing on the average ten or fewer persons) that made satisfactory returns. No information about small firms was collected in Northern Ireland for 1951 or 1950.

(b) Including working proprietors.

TABLE 3

### Estimated average employment (a): All firms

Number

	Un	ited Kingdom		Great Britain		
	1951	1950	1949	19 49	1948	
s returned by firms						
Employing on the average more than ten persons (b) Employing on the average ten or fewer persons (d)	73,690 158 (e)	70,829 171(e)	68.761 190	(c) 190	66,140 235	
	73.848	71,000	68,951	(c)	66,375	
stimated average employment in firms not making satisfactory returns	16	32	47	47	11	
stimated average employment in all firms	73,864(e)	71,032(e)	68,998	(c)	66, 386	

(a) Including working proprietors.
 (b) See Tables 13(iv) and 14.
 (c) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.
 (d) See Table 2.

(e) Excluding any small firms in Northern Ireland.

### Analysis by size, 1951

TABLE 4

### Larger establishments in the United Kingdom

					1	Remuneration		
Average number employed	Establish- ments	Gross output	Net output	Persons employed	Operatives	Other employees (a)	Total	Net output per person employed
	No.	£,000	£,000	No.	£'000	£'000	£'000	£
11 - 24	18	1,330	490	369	103	44	147	1,329
25 - 49	36	5, 391	1,854	1,334	398	134	532	1.390
50 - 99	58	15,031	5.726	4,264	1,356	351	1,707	1,343
100 - 199	51	31, 322	10,603	7,450	2,510	59 2	3,103	1, 423
200 - 299	38	35, 248	12,140	9.256	2,918	834	3,752	1,312
300 - 399	27	38,778	12,555	9,318	3,088	624	3,713	1,347
400 - 499	16	26,933	10,159	7,298	2,407	673	3.080	1,392
500 - 749	19	41, 258	15,007	11.340	3,552	795	4,347	1,323
750 - 999	11	37.227	11,736	9.575	3,358	723	4.081	1,226
1,000 - 1,499	4	22, 251	6,607	4,678	1, 549	454	2,003	1,412
1,500 and over	4	49,934	18.249	8.808	3, 137	762	3,899	2,072
Total	28 2	304,704	105,126	73,690	24,376	5,987	30,362	1, 427

(a) Administrative, technical and clerical employees.

### Analysis by standard region, 1951

### raidysis by standard region, 1931

TABLE 5

Larger establishments in the United Kingdom

			Net o	utput		F	Remuneration		Not output
Region	Estab- lish- ments	Gross output	Value	Percent- age of total	Persons employed	Operatives	Other employees (a)	Total	Net output per person employed
	No.	£,000	£'000		No.	£'000	£.000	£,000	£
England and Northern Ireland									1000
Northern	11	7,985	2,755	2.6	2,290	697	155	8 52	1, 203
East and West Ridings	16	8.796	4,105	3.9	2,764	861	183	1,044	1, 48 5
North Midland	14	5,792	2,335	2.2	1,090	348	81	429	2,141
Eastern	9	21, 400	7,648	7.3	4,857	1,827	536	2, 363	1,575
London and South Eastern	61	104,370	31,913	30.4	18.584	6,451	1,368	7.819	1,717
Southern	14	12,113	4,889	4.7	4, 18 1	1, 416	463	1,879	1,169
South Western	25	24,048	10,161	9.7	6.774	2,119	766	2,885	1,500
Midland	10	6,023	2,494	2.4	2,150	707	183	890	1,160
North Western; and Northern Ireland	66	55, 219	19,677	18.7	13,833	4,786	1,103	5,889	1,422
Total England and Northern Ireland	226	245,747	85,976	81.8	56,523	19,212	4.838	24,049	1, 521
Wales	6	6,095	1.746	1.7	2,081	629	132	762	8 39
Scotland	50	52,862	17, 40 4	16.6	15,086	4, 535	1,017	5, 552	1,154
United Kingdom	28 2	30 4, 70 4	105,126	100.0	73,690	24, 376	5,987	30.362	1, 427

(a) Administrative, technical and clerical employees.

### Analysis according to specialisation within the trade, 1951

Larger establishments in the United Kingdom

TABLE 6

			Sales of			R	emuneration		
		Establish- Gross		Net output	Persons employed	Operatives	Other employees (a)	Total	Net outpu per person employed
	No.	£,000	£,000	£'000	No.	£,000	£,000	£'000	£
Specialist producers of									
Transparent cellulose wrappings	5	9,824	9,009	4,404	3, 245	9 3 5	461	1,396	1,357
Uncoated printing paper other than newsprint	22	34, 457	24.749	11,163	7,667	2.633	490	3,123	1,456
Writing paper	17	17,926	12,648	6,200	5,216	1,618	420	2,038	1,189
Greaseproof, etc.	4	4, 30 4	3,858	1,497	873	272	80	352	1.714
Other packings and wrappings	49	58,243	45. 29 4	19,936	10.242	3, 589	813	4.402	1,946
Board, other than coated	43	30,727	21, 215	12,582	9,244	3, 276	988	4.264	1,361
Oiled, waxed and other waterproof wrappings	20	14,595	13,148	4, 423	2.884	897	406	1.303	1,534
Maker coaters	7	13,440	8,633	5,678	3, 434	1,230	289	1,519	1,654
Coaters only	30	14,509	12,705	5,041	4,142	1, 268	417	1,685	1, 217
Remainder of the trade	85	106,679		34.202	26,743	8,658	1,621	10.279	2,800
Total	28 2	30 4, 70 4		105,126	73,690	24,376	5,987	30,362	1, 427

(a) Administrative, technical and clerical employees.

(97946/1)

### PAPER AND BOARD

### Total make of intermediate products

### Larger establishments

TABLE 7

	Return	ed in thi	s trade	Returned in all trades			
		United Kingdom 1951		United Kingdom 1951		Great Britain 1948	
	Quantity Entries		Quantity	Quantity Entries		Quantity	
Paper, other than coated	Th. tons	No.	Th. tons	Th.tons	No.	Th. tons	
Machine glazed							
Weighing 10 lb. or more to the standard ream	230.0	50	h	a suscession and			
Weighing less than 10 lb. to the standard ream	17.6	8	140.4	248.3	54	140.4	
Other than machine glazed						A SERVICE	
Weighing 10 lb. or more to the standard ream	1,655.3	144	h				
Weighing less than 10 lb. to the standard ream	24.0	13	1,064.6	1,681.3	150	1.066.8	
Board, other than coated							
Machine glazed	61.4	11	13.7	61.4	11	13.7	
Other than machine glazed	654.4	60	479.6	660.8	63	487.3	

Sales of the principal products of the trade, including sales of these products by establishments classified to other trades

### Larger establishments

TABLE 8

TABLE 8			0.00		
	Uni	ted Kingdom 1951	erages Da	Great Britain 1948	
	Quantity	Value	Entries	Quantity	Value
	Th.tons	£'000	No.	Th.tons	£'000
Paper, other than coated				THE RESERVED TO	
Machine glazed	1 100	547500	100 N 100	o lessone lesson	
Kraft	46.7	6.957	13	29.3	2.017
Imitation kraft	27.9	2,795	19	17.3	8 57
Poster, fully bleached	13.2	2,031	13	4.4	345
Pure sulphite weighing 10 lb. or more to the standard ream	35.7	5,404	24	14.9	1,097
All tissue, sulphite, mechanical and other, weighing less than 10 lb. to the standard ream	13.9	2,254	6	11.7	973
Envelope	24.0	2.958	18	18.5	1.148
Manilla (other than envelope)	12.4	2.014	10	10.9	879
Other machine glazed uncoated paper					
Packing and wrapping	19.7	1.802	21	18.9	9 30
Other descriptions	43.8	6.819	25	12.9	721
Other than machine glazed				BARBON BARB	
Hand-made and mould-made papers				The filter parts in	SERVICE CO.
Writing and drawing	0.5	257	6	0.4	149 (a
Writing (other than hand-made and mould-made)	139.8	22.677	49	133.4	13.108
Printing paper		10000	aus cas	se-phress 10743	
Wallpaper long elephants (i.e., base paper for wallpaper)	38.6	2.742	17	23.3	1,126
Newsprint		Reference of the	100 00 0	Butter and the	Like Street St. ACC
In rolls	521.0	27.952	11	284.2	12,227
In sheets	8.8	485	7	6.3	307

(97946/1)

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TABLE 8 (contd.)

	Uni	ted Kingdom 1951		Great B	
	Quantity	Value	Entries	Quantity	Value
	Th.tons	£,000	No.	Th. tons	£'000
Paper, other than coated (contd.)					
Other than machine glazed (contd.)					
Printing paper (contd.)					
Hand-made, mould-made and other uncoated printing paper	369.7	38,452	63	273.7	20.874
Kraft	127.6	18.432	18	93.2	6,105
Imitation kraft	12.7	1,186	18	12.5	570
Genuine vegetable parchment	14.2	2.522		12.8	1.458
Glazed imitation parchment	12.9	2,285	14	8.7	775
Grease-proof and imitation grease-proof paper	7.8	1,169	10 {	14.0	1,149(b 28
Glazed transparent paper			1	3.4	37 2
Body paper for vulcanising	7.5	1,490	6		(c)
Strawpaper and strawboard weighing not more			1 1	••	(6)
than 90 lb. to the standard ream	116.9	5,643	21	68.8	1.960
Blotting paper (including filter paper)	5.1	1,582	15	4.0	734
Cigarette paper in bobbins, reels or sheets	7.1	2.139	1	5.9	1.472
Carbonising tissue	3.1	1,161	5	2.5	681
Raw base paper for sensitising with silver salts or other solutions	13.0	2.341	8	9.3	1,060
Uncoated paper not specified above	Bellington by				
Weighing 10 lb. or more to the standard ream					TA Autom
Packing and wrapping papers	59.1	5,241	43	34.5	1,381
Other	127.5	17,555	60	59.7	4.370
Weighing less than 10 lb. to the standard					
ream	11.8	2,668	8	5.5	669
Unclassified by weight	-		-	3.6	610
Total paper, other than coated	1.841.8	191.011	{	1,198.5	80,123 28
oard, other than coated					
Machine glazed	11.0	908	7	14.1	782
Other than machine glazed					
Folding boxboard	114.3	6,669	8	109.0	3,708
Kraft board in reels	51.2	4,108		45.1	2,107
Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream					and which
Lined	81.7	3, 580	11	65.2	1,635
Other	131.1	4, 708	23	88.5	1,977
Electrical insulating pressboard	3. 4	660		2.7	359
Boot and shoe board	15.9	1, 200	16	13.6	641
F:1 1 :11: 1 1 / 11 : 1				15.0	737
Fibre building board (all types)	48.3	2, 223	7 {		8 17
Other uncoated board	98.8	8,408	45 {	107.3	5.169 80
Total board, other than coated	555.7	32,465	{	460.4	17.113 896
aper, coated (excluding paper hangings and waterproof wrappings)					
Coated with metal coating on one or both sides (embossed or other)	5.7	2,301	18	3.1	. 658
Coated with white or coloured coating on both sides (other than embossed)	74.6	11, 408	26	43.0	4, 288

TABLE 8 (contd.)

a she i	Uni	ted Kingdom 1951		Great Britain 1948		
	Quantity	Value	Entries	Quantity	Value	
Paper, coated (excluding paper hangings and waterproof wrappings) (contd.)	Th. tons	£,000	No.	Th. tons	£,000	
Coated with white or coloured coating on one side only (other than embossed)	33.8	6.786	33	22.4	3, 227	
Other coated paper (including embossed)	14.7	3. 400	22	10.1	1,771	
Total paper coated	128.8	23,895		78.6	9,944	
Board, coated (excluding paper hangings)						
Coated with white or coloured coating on both sides (other than embossed)	5.1	917	16	2.8	312	
Coated with white or coloured coating on one side only (other than embossed)	51.3	5, 259	24	31.2	2,204	
Other coated board (including embossed)	3.9	731	12	3.3	319	
Total board coated	60.2	6,907		37.3	2,835	
Transparent cellulose wrappings in sheets or rolls	19.6	9,009		15.8	4,622	
Manu factures of paper and board						
Roofing and flooring felt paper	34.1	2,097	7		(d)	
Oiled, waxed and other waterproof wrappings, not elsewhere specified	84.3	16,251	44	48.0	5,606	
Laminated and reinforced (e.g., cloth lined) paper (excluding bituminised laminated kraft) (e)	9.6	1.632	8 {	2.6	335 62	
Laminated and reinforced (e.g., cloth lined) board (e)	22.2	2. 269	13 {	6.8	8 31 1 46	
Other manufactures of paper and board						
Of paper	0.3	130	5 {	13.7	6 26 3 3	
Of board	-		- {	2.6	130	
Unclassi fied			- 1		51	
Wood pulp (e)	114.9(f)	3, 525		1		
Straw pulp (e)	10.8	610				
Waste products		358	65		82	
Work done for the trade or on commission (g)						
Paper coating		386	10		227	
Other		332	33		722	
To tal		290,877			124, 428	
Sales in other trades (see Table 9)		3,987			1,523	
Principal products of this trade sold by establishments in the trade		286,890	269		122,905	

(97946/1)

<sup>(</sup>a) Excluding drawing paper.
(b) Described as 'Greaseproof and natural tracing paper'.
(c) Included in the figures shown for 'Uncoated paper not specified above - unclassified by weight'.
(d) Included in the figures shown for 'other' manufactures of paper.
(e) So far as recorded separately.
(f) Air-dry weight.
(g) Amount charged.

### Sales of principal products of the trade by establishments classified to other trades

### Larger establishments

TABLE 9

Paper, other than coated  Machine glazed Other than sachine glazed Instation kraft Greese-proof and imitation grease-proof Strawpaper and strawboard weighing not more than 90 lb. to the standard ream Packing and wrapping papers Other Total paper, other than coated Other than sachine glazed Fibre building board Strawboard or chipboard (including container middles) weighing sore than 90 lb. to the standard ream Other than lined Lined Other uncoated board Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings) Coated with metal coating on one or both sides (emboased or other)  Total paper, coated  Transparent cellulose wrappings in sheets or rolls  Manufactures of paper and board Other sanufactures of paper and board Other sanufactures of paper and board Other sanufactures of paper and board  Telsewhere specified Other sanufactures of paper and board Other sanufactures of paper and board  Total sanufactures of paper and board  The sanufactures of paper and board Other sanufactures of paper and board  The sanufactures of paper and		Uni	ted Kingdom 1951		Great B	
Paper, other than coated  Machine glazed Other than machine glazed Imitation kraft Greese-proof and imitation grease-proof Strawpaper and strawboard weighing not more than 90 lb. to the standard ream Uncoated paper not specified above Weighing 10 lb. or more to the standard ream Packing and wrapping papers Other Total paper, other than coated Other than machine glazed Fibre building board Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream Other than lined Lined Other uncoated board Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings) Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed) Total paper, coated  Transparent cellulose wrappings in sheets or rolls  Manufactures of paper and board Other monufactures of paper and board		Quantity	Value	Entries	Quantity	Value
Other than suchine glazed Other than suchine glazed Isitation kraft Greese-proof and imitation grease-proof Strawpaper and strawboard weighing not more than 90 lb. to the standard ream Packing and wrapping papers Other Total paper, other than coated Other than sachine glazed Fibre building board Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream Other than lined Lined Other uncoated board Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings) Coated with metal coating on one or both sides (embossed or other) Other coated paper (including embossed) Total paper, coated  Iransparent cellulose wrappings in sheets or rolls  Manufactures of paper and board Other manufactures of paper and board	Dance other than coated	Th. tons	£,000	No.	Th. tons	£,000
Other than machine glazed Initation kraft Grease-proof and initation grease-proof Strowpaper and strowboard weighing not more than 90 lb. to the standard ream Uncoated paper not specified above Weighing 10 lb. or more to the standard ream Packing and wrapping papers Other Total paper, other than coated Other than machine glazed Fibre building board Strowboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream Other than lined Lined Other uncoated board Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings) Coated with metal coating on one or both sides (embossed or other) Total paper, coated Total		0.7	42			
Issitation kraft Grease-proof and instation grease-proof Strewpoper and strawboard weighing not more than 90 lb. to the standard ream Uncoated paper not specified above Weighing 10 lb. ar more to the standard ream Packing and wrapping papers Other Total paper, other than coated Other than machine glazed Fibre building board Strewboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream Other than lined Lined Other uncoated board Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings) Coated with metal coating on one or both sides (embossed or other) Other coated paper (including embossed) Total paper, coated Oiled, waxed and other waterproof wrappings, not elsewhere specified Other manufactures of paper and board Strewboard or others of paper and board Oiled, waxed and other waterproof wrappings, not elsewhere specified Strewboard or others of paper and board Oiled maxed and other waterproof wrappings, not elsewhere specified Strewboard or paper and board Oiled maxed and other waterproof wrappings, not elsewhere specified Strewboard or paper and board Oiled maxed and other waterproof wrappings, not elsewhere specified Strewboard or paper and board Oiled maxed and other waterproof wrappings, not elsewhere specified Strewboard or paper and board Oiled maxed and other waterproof wrappings, not elsewhere specified Strewboard or paper and board Oiled maxed and other waterproof wrappings, not elsewhere specified Strewboard or paper and board Strewboard or paper and board Strewboard or paper and board Oiled maxed and other waterproof wrappings, not elsewhere specified Strewboard or paper and board Strewboard or pape		0.7	45		•	•
Grease-proof and imitation grease-proof Strawpaper and strawboard weighing not more than 90 lb. to the standard ream Uncoated paper not specified above Weighing 10 lb. or more to the standard ream Packing and wrapping papers Other Total paper, other than coated Other than machine glazed Fibre building board Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream Other than lined Lined Other uncoated board Total board, other than coated  Cated with metal coating on one or both sides (embossed or other) Other coated paper (including embossed) Total paper, coated Cransparent cellulose wrappings in sheets or rolls Ganufactures of paper and board Other manufactures of paper and board Other manufactures of paper and board Other manufactures of paper and board Strawpaper of paper and board Other manufactures of paper and board Other manufactures of paper and board Strawpaper of paper and board Other manufactures of paper and board					0.4	14
Strawpaper and strawboard weighing not more than 90 lb. to the standard reom  Uncoated paper not apecified above  Weighing 10 lb. or more to the standard reom  Packing and wrapping papers  Other  Total paper, other than coated  Other than machine glazed  Fibre building board  Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard reom  Other than lined  Lined  Other uncoated board  Total board, other than coated  Other uncoated board  Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board		h		1	0.1	
Weighing 10 lb. or more to the standard ream Packing and wrapping papers Other  Total paper, other than coated Other than machine glazed Fibre building board Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream Other than lined Lined Other uncoated board  Total board, other than coated  Ager, coated (excluding paper hangings and waterproof wrappings) Coated with metal coating on one or both sides (embossed or other) Other coated paper (including embossed)  Total paper, coated  Tota	Strawpaper and strawboard weighing not more		de la company		0.4	10
Weighing 10 lb. or more to the standard ream Packing and wrapping papers Other Total paper, other than coated Other than coated Other than machine glazed Fibre building board Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream Other than lined Lined Other uncoated board Total board, other than coated  Caper, coated (excluding paper hangings and waterproof wrappings) Coated with metal coating on one or both sides (embossed or other) Other coated paper (including embossed) Total paper, coated  Total paper, coated Total paper, coated Total paper and board Other water of paper and board Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Total paper, coated  S. 2 1,250 20 1.6 2	Uncoated paper not specified above	2.0	149			
Total paper, other than coated   2.7   191     2.6			140			
Total paper, other than coated  Board, other than coated  Other than machine glazed Fibre building board  Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream  Other than lined Lined Other uncoated board  Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Inasparent cellulose wrappings in sheets or rolls  Annufactures of paper and board  Other manufactures of paper and board  Strawboard 0.2  Other manufactures of paper and board  Other than machine glazed  0.2  Other data of the manufactures of paper and board  Inasparent cellulose wrappings in sheets or rolls  Strawboard 0.2  Inasparent cellulose wrappings in sheets or rolls  Other manufactures of paper and board  Strawboard 0.2  Inasparent cellulose wrappings in sheets or rolls	Packing and wrapping papers	)			1.4	62
Other than machine glazed Fibre building board Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream Other than lined Lined Other uncoated board  Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings) Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Inamparent cellulose wrappings in sheets or rolls  Annufactures of paper and board Other manufactures of paper and board  Other manufactures of paper and board Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board  Transparent cellulose wrappings, not elsewhere specified  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board	Other	-	-		0.4	11
Other than machine glazed Fibre building board  Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream  Other than lined  Lined Other uncoated board  Total board, other than coated  Paper, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Total paper, coated  Total paper, coated  Total paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board  Total paper, coated  Total paper,	Total paper, other than coated	2.7	191		2.6	96
Fibre building board  Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream  Other than lined  Lined  Other uncoated board  Total board, other than coated  avaterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Total paper, coated  Total paper and board  Cransparent cellulose wrappings in sheets or rolls  anufactures of paper and board  Other manufactures of paper and board  Total paper, coated  S. 2 1.250 20 1.6 2  Other manufactures of paper and board  Other manufactures of paper and board  Other manufactures of paper and board	Board, other than coated			•		
Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream  Other than lined  Lined Other uncoated board  Total board, other than coated  Apper, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Total paper, coated  Cransparent cellulose wrappings in sheets or rolls  Anufactures of paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board	Other than machine glazed					
middles) weighing more than 90 lb. to the standard ream  Other than lined  Lined Other uncoated board  Total board, other than coated  Agreer, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Total paper, coated  Inablance of paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board	Fibre building board	-	-	-	0.2	10
Lined Other uncoated board  Total board, other than coated  Caper, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Total paper, coated  Is a 1.037 7 0.5 1  Cransparent cellulose wrappings in sheets or rolls  Coated with metal coating on one or both sides (embossed or other)  Total paper, coated  Total paper (including embossed)  Total paper, coated  Cransparent cellulose wrappings in sheets or rolls  Cransparent cellulose wrappings in sheets or rolls  Coated with metal coating on one or both sides (embossed)  Total paper, coated  Tot	middles) weighing more than 90 lb. to the					
Lined Other uncoated board  Total board, other than coated  6.4 441 6 7.9 2  Paper, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  1.8 1.037 7 0.5 1  Transparent cellulose wrappings in sheets or rolls  Annufactures of paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board	Other than lined				5.5	121
Other uncoated board  Total board, other than coated  6.4 441 6 7.9 2  Caper, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  1.8 1.037 7 0.5 1  Cransparent cellulose wrappings in sheets or rolls  Canufactures of paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board	Lined	1				
Caper, coated (excluding paper hangings and waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  Total paper, coated  1.8 1.037 7 0.5 1  Cransparent cellulose wrappings in sheets or rolls  Clanufactures of paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board  Total paper, coated  1.8 1.037 7 0.5 1	Other uncoated board	6.4	441	6	2.2	102
Waterproof wrappings)  Coated with metal coating on one or both sides (embossed or other)  Other coated paper (including embossed)  Total paper, coated  1.8 1.037 7 0.5 1  Transparent cellulose wrappings in sheets or rolls  Annufactures of paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board  Other manufactures of paper and board  S.2 1.250 20 1.6 2  Other manufactures of paper and board  S.1 872 11 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1	Total board, other than coated	6.4	441	6	7.9	233
(embossed or other)       1.8       1.037       7       0.3       1         Other coated paper (including embossed)       1.8       1.037       7       0.5       1         Transparent cellulose wrappings in sheets or rolls       - </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
1.8   1.037   7		12.12.13.13			0.3	107
Total paper, coated  1.8 1.037 7 0.5 1  Transparent cellulose wrappings in sheets or rolls  Annufactures of paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board  5.2 1.250 20 1.6 2  Other manufactures of paper and board  5.1 872 11 4.1	Other control control (including only 1)	1.8	1.037	7 {		
Transparent cellulose wrappings in sheets or rolls  Annufactures of paper and board  Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board  5.2 1.250 20 1.6 2  Other manufactures of paper and board  5.1 872 11 4.1 4.1 1.1		)		1	0.2	75
College	Total paper, coated	1.8	1.037	7	0.5	183
Oiled, waxed and other waterproof wrappings, not elsewhere specified  Other manufactures of paper and board  5.2  1.250  20  1.6  2  4.1		•	-	-	-	2
not elsewhere specified       5.2       1.250       20       1.6       2         Other manufactures of paper and board       5.1       872       11       4.1        1	Manufactures of paper and board					
Other manufactures of paper and board 5.1 872 11 4.1 4		5. 2	1,250	20	1.6	248
	Other manufactures of paper and board	5.1	872	11 {	4.1	441
				4		18 2 1 4 0
		21.2				1,523

<sup>(</sup>a) Amount charged.

## Sales in the trade of other than principal products Larger establishments

TABLE 10

	United Kingdom 1951		Great Britain 1948	
	Quantity	Value	Quantity	Value
	Th.cwts.	£'000	Th.cwts.	£,000
Paper bags	219.0	1,454	265.1	849(a
Toilet paper prepared for retail sale	122.4	1.037	46.2	309
Purchased paper, corrugated, creped, crinkled, gummed, etc.	··	52		360
Other manufactures of paper and board		8,929		4.512
Bags and wrappers manufactured from transparent cellulose wrappings	13.1	529		
Cellulose wadding and articles manufactured therefrom	55.4	516		689
Other goods		500	)	
Electricity and steam sold (b)		1,106		623
Work done (c)		71		41
Total		14,195		7,384

(a) Described as 'Paper bags and sacks'.(b) So far as recorded separately.(c) Amount charged.

Production, exports and imports of certain principal products (a)

TABLE 11

		Production (b)(c)	Experts	Retained imports
Paper, other than coated		Th. tons	Th. tons	Th.tons
Machine glazed				greden.
Kraft	{ 1951 1948	46.7	::	56.6 33.6
Imitation kraft	{ 1951 1948	27.9 18.7		3.1 0.3
Total kraft and imitation kraft	$   \left\{     \begin{array}{l}       1951 \\       1948 \\       1937     \end{array}   \right. $	74.6 47.6 39.2	0.3 0.4 0.3	59.7 33.9 76.0
Poster, fully bleached	{ 1951 1948	13.2 4.5	0.3	
Pure sulphite weighing 10 lb. or more to the standard ream	$ \left\{     \begin{array}{l}       1951 \\       1948 \\       1937     \end{array} \right. $	35.7 15.3 24.2	0.8	37.4 19.7 70.1
All tissue, sulphite, mechanical and other, weighing less than 10 lb. to the standard ream	{ 1951 1948	13.9	1.2	20.7
Other than machine glazed				
Writing paper	$   \left\{     \begin{array}{l}       1951 \\       1948 \\       1937     \end{array}   \right. $	140.2(d) 135.5 169.9	7.7(e) 11.8(e) 15.4(e)	8.7 5.5(e) 8.8(e)
Printing paper				
Newsprint in rolls	$\begin{cases} 1951 \\ 1948 \end{cases}$	521.0 289.5	95.2 19.7	171.5 126.0
Other	{ 1951 1948	378.5 281.5	36.4 22.2	9.6 0.5
Kraft	{ 1951 1948	127.6 94.1	••	45.2 21.2

TABLE 11 (contd.)

		Production (b)(c)	Exports	Retained imports
D		Th.tons	Th.tons	Th. tons
Paper, other than coated (contd.) Other than machine glazed (contd.)				
Imitation kraft	{ 1951 1948	12.7 12.9	::	2.0
Total kraft and imitation kraft	$ \left\{ \begin{array}{c} 1951 \\ 1948 \\ 1937 \end{array} \right. $	140.3 107.0 141.5	0.9 0.7 1.8	47.2 21.2 38.1
Genuine vegetable parchment	{ 1951 1948	14.2 13.0	3.3 3.6	0.2
Glazed imitation parchment	{ 1951 1948	12.9	0.2	1.4
Grease-proof and imitation grease-proof paper	{ 1951 1948	7.8	0.3(f) 0.1	26.5 21.3
Strawpaper and strawboard weighing not more than 90 lb. to the standard ream	$ \left\{ \begin{array}{l} 1951 \\ 1948 \\ 1937 \end{array} \right. $	116.9 69.0 51.5	0.2 0.1 0.1	21.0 2.8 2.8
Blotting paper (including filter paper)	{ 1951 1948 1937	5.1 4.2 6.8	1.4 1.2 2.4	- 0.1
Cigarette paper in bobbins, reels or sheets	$ \left\{ \begin{array}{l} 1951 \\ 1948 \\ 1937 \end{array} \right. $	7.1 6.1 4.1	2.5 2.1 1.4	1.2 0.5 0.4
Raw base paper for sensitizing	{ 1951 1948	13.0	1.7	0.2
oard, other than coated			ogosa Chicardonales	
Machine glazed	$ \begin{cases} 1951 \\ 1948 \\ 1937 \end{cases} $	11.0 13.7 52.3	0.2 0.1 0.2	27.4 7.4 21.6
Other than machine glazed				
Strawboard or shipboard (including conta middles) weighing more than 90 lb. to t standard ream				
Lined	$ \left\{ \begin{array}{c} 1951 \\ 1948 \\ 1937 \end{array} \right. $	81.7 65.2	0.1	52.4 19.7 96.7
Other	{ 1951 1948 1937	131.0 88.8	0.9	71.8 54.0 145.2
Total strawboard	$   \left\{     \begin{array}{l}       1951 \\       1948 \\       1937     \end{array}   \right. $	212.7 154.0 112.4	0.3 0.1 1.0	124.2 73.7 241.9
Electrical insulating pressboard	{ 1951 1948	3.4 2.8	0.8	0.2
Fibre building board (all types)	{ 1951 1948	48.3	1.0	128.6 48.4
per, coated (excluding paper hangings and aterproof wrappings)		A MEDICAL MARKET		
Coated with metal coating on one or both sides (embossed or other)	{ 1951 1948	5.7 2.9	1.0	
Coated with white or coloured coating on both sides (other than embossed)	{ 1951 1948	74.6 42.8	11.7	0.8
Coated with white or coloured coating on one side only (other than embossed)	{ 1951 1948	33.8 21.5	6.2	1.7
oard, coated (excluding paper hangings)	$   \left\{     \begin{array}{l}       1951 \\       1948 \\       1937     \end{array}   \right. $	60.2 43.0 30.5	3.8 3.5 2.6	6.6 4.6 27.2

TABLE 11 (contd.)

		Production (b)(c)	Exports	Retained imports
Transparent cellulose wrappings in sheets or rolls	{ 1951 1948 1937	Th.tons 19.6 15.9 5.3	Th.tons 8.5(g) 8.4(g) 0.7	Th.tons 0.6(g) - 1.2
Oiled, waxed and other waterproof wrappings, not elsewhere specified	$\left\{ {}^{1951}_{1948} \right.$	84.3(h) 39.7(i) 29.6	2.0 1.4 2.8	0.5 0.5 0.7

(a) Figures of production (or sales) refer only to larger establishments in the United Kingdom (1951 and 1937) or Great Britain (1948). All recorded exports from and imports into the United Kingdom are given in the Table. The figures therefore, are not strictly comparable.
(b) Sales in 1951, production whether for sale or not in 1948 and production for sale in 1937.
(c) Including production (or sales) by establishments classified to other trades.
(d) Described as 'Writing and drawing paper'.
(e) Described as 'Writing paper, in large sheets'.
(f) Described as 'Grease-proof paper'.
(g) Described as 'Transparent cellulose wrappings'.
(h) Including bituminised laminated kraft so far as recorded separately.
(i) Sales.

Usage of certain specified purchased materials, 1951 Larger establishments in the United Kingdom

TABLE 12

Quan ti ty
Th. 1bs.
1,863
10,922

TABLE 13

Employment in September Larger establishments (a)

Number

	United Kingdom			Britain	United Kingdom	
1951(b)	1950(b)	1949(ь)	1949(c)	1948 (d)	1937(d)	19 35 ( d)
					and a second of	
2.774	2.737	2, 128		2,070	3,365	2.650
51,756	50.227	47.017	••	46,301	43,862	40,368
0.001	0 477	2 297		2 416	4 475	3, 37 2
						12.541
10, 200						
5 405	E 014	4 405		4 49 6	7 940	6,022
65,024	63.034	59,077		58.276	57.435	52,909
	2.774 51.756 2.661 13.268	1951(b) 1950(b)  2.774 2.737 51.756 50.227  2.661 2.477 13.268 12.807  5.435 5.214	1951(b) 1950(b) 1949(b)  2.774 2.737 2.128 51.756 50.227 47.017  2.661 2.477 2.297 13.268 12.807 12.060  5.435 5.214 4.425	1951(b) 1950(b) 1949(b) 1949(c)  2.774 2.737 2.128 51.756 50.227 47.017  2.661 2.477 2.297 13.268 12.807 12.060  5.435 5.214 4.425	1951(b) 1950(b) 1949(b) 1949(c) 1948(d)  2.774 2.737 2.128 2.070 51,756 50,227 47,017 46,301  2.661 2.477 2.297 2.416 13,268 12.807 12.060 11.975  5.435 5.214 4.425 4.486	1951(b) 1950(b) 1949(b) 1949(c) 1948(d) 1937(d)  2.774 2.737 2.128 2.070 3.365 51.756 50.227 47.017 46.301 43.862  2.661 2.477 2.297 2.416 4.475 13.268 12.807 12.060 11.975 13.573  5.435 5.214 4.425 4.486 7.840

(continued overleaf)

### TABLE 13 (contd.)

	United Kingdom			Great.	Britain	United Kingdom	
	1951	1950	1949	1949(c)	1948	1937	1935
Males Under 18 All ages Females	233 6.319	248 6,204	166 5.965	:	186 5,425	307 3,987	2 42 3.7 21
Under 18 All ages	590 2,939	560 2.720	444 2,583	•••	429 2.424	269 1,430	181 1,257
Cotal Under 18 All ages	8 23 9, 258 (f)	808 8,924(f)	610 8,548(f)		615 7,849(f)	576 5,417	423 4,978

	Ţ.	United Kingdom			Britain	United Kingdom	
	1951	1950	1949	19 49 (c)	1948	1937	1935
Males							
Under 18	3,007	2,985	2, 29 4		2, 256	3,672	2.892
All ages	58,075	56,431	52,982		51,726	47,849	44.089
Females	0.051	0.007	0.741				
Under 18	3, 251	3.037	2,741		2,845	4.744	3,553
All ages	16,207	15,527	14.643		14,399	15,003	13,798
[otal							
Under 18	6,258	6,022	5,035		5,101	8.416	6.445
All ages	74,282(f)	71.958(f)	67.625(f)		66,125(f)	62,852	57.887

(a) Excluded employees. The following persons were employed at the larger establishments in this trade in 1951 but are not included in the above tables or in any other Census of Production report (employees in Great Britain engaged, for example, in merchanting and in Northern Ireland canteen and welfare workers):-

Canteen workers 79 Males 549 Females Other workers 221 Males 85 Females

(b) In week ended September 22, 1951, September 30, 1950, and September 24, 1949.

(c) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.
(d) Average for the year.
(e) In week ended September 22, 1951, September 30, 1950, September 24, 1949, September 25, 1948, October 16, 1937, and October 12, 1935.

(f) Working proprietors. In addition working proprietors, shown in Table 13(iv) below, were engaged in this trade in larger establishments. The 1937 and 1935 figures include working proprietors.

(iv) Working p	proprietors	Liver de la			Number
	U	ni ted Kingdo	m	Great B	ri tain
	1951	19 50	19 49	19 49	19 48
Males Females	13	12	20	-	15
To tal	13	12	20		15

### Average employment

### Larger establishments (a)

TABLE 14							Number
	United Kingdom			Great	Britain	United	Kingdom
and and many	1951	1950	1949	1949(ь)	1948	1937	1935
Operatives Administrative, technical and	64, 479	62,041	60,299		58,276	57,435	52,909
clerical employees	9,198	8,776	8.442		7,849(c)	5, 417(c)	4,978(c)
Total	73.677	70,817	68,741		66,125	62,852	57,887

(a) For employment in small firms (employing on the average ten or fewer persons) that made satisfactory returns see Table 2.

(b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate

particulars for Great Britain cannot be given.

(c) In week ended September 25, 1948, October 16, 1937, and October 12, 1935. The 1937 and 1935 figures include working proprietors.

Outworkers. In addition to the employees shown above the firms in this trade employed outworkers whose numbers are shown below.

	U	United Kingdom			Great Britain		United Kingdom	
	1951	19 50	19 49	19 49	19 48	19 37	1935	
Males Females	13 99	1 106	86	86	11	::	::	
Total	112	107	86	86	11			

### Shift working, 1951 (a)

### Larger establishments in Great Britain

### TABLE 15

Althoracy and the season of th	Total number of man-shifts worked in the week	Total number of shift-hours worked in the week	Number of returns showing the systems stated
Continuous 3 shift systems per 24 hours averaging 8 hours per shift Continuous 4 shift systems per 24 hours	148,314	1,180,234	164
averaging 6 hours per shift		-	
All 2 shift systems	15,578	179,359	48
Other shift systems	245	2, 378	7
Total	164,137	1,361,970	(b)

(a) Shift working during week ended September 22, 1951.(b) The number and percentage of returns showing shift working and of operatives on shift-work were as follows:-

	Ref	turns	Operatives				
	Total in trade	Showing shift-work	Total in trade	Total on returns showing shift-work	Number employed on shift- work		
Number Percentage of total in trade Percentage of total on returns showing shift-work	100:0	194 73.0(c)	100:0	59.847 92.0(c) 100.0	28,572 44.0(c		

<sup>(</sup>c) Rounded to avoid disclosure.

### Wages and salaries and employers' National Insurance contributions paid during the year

### Larger establishments

T	A	RI	E	1	f

		United Kingdor	m /	Great Britain			
	1951	1950	1949	19 49 (a)	1948		
Wages and salaries (b) of							
Operatives Administrative, technical and	24, 376	20,599	19.024		17,325		
clerical employees	5,987	4.798	4.366		4,045		
Total	30,362	25,397	23, 389		21, 370		
Employers' contributions to all National Insurance Schemes	721	682	660	10 see 0 100 p	523		

relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

(b) Including bonus and commission payments, but excluding payments to outworkers shown below.

U	nited Kingdo	Great Britain			
1951	19 50	19 49	19 49	19 48	
9	6	4	4	1	

Plant, machinery and vehicles - acquisitions and disposals, and capital expenditure on new building work

### Larger establishments

TARIE 17

	United I	Kingdom	Great	Britain
	1951	1949	19 49 (a)	1948
Plant, machinery and vehicles Acquisitions				
Plant and machinery				00 32 8 E 8 2 2 2 2 3 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
New	6,790	5,464		4,176
Second-hand	203	127		
Vehicles			••	145
New	318	138	Continue to Land	162
Second-hand	80	26	de anni de anni	34
			••	34
Total acquisitions	7.391	5,755		4.517
Disposals				
Plant and machinery	156			
Vehicles	45	231	••	165
	45	17		17
Total disposals	200	249		
I sentione   annurar   an entry	200	243	••	182
ew building work				
Capital expenditure on new building and other				
constructional work of a capital nature				
(excluding site values and development charges)	1,977	945		741

(a) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given.

### Summary

### Larger establishments

TABLE 18

	England	Wales	Scotland	Great Britain	Northern Ireland(a)	United Kingdom
	£'000	£'000	£'000	£,000	£,000	£'000
Gross output (production)	245.747	6,095	52.862			304,704
Cost of materials and fuel used Payment for work done on materials	155,546	4,190	34,026	••		193,762
given out Transport payments	125 4,100	3 156	1,427	••	::	132 5,683
Net output Wages and salaries of persons employed	85.976 24.049	1.746 762	17.404 5.552	••	::	105,126 30,362
	No.	No.	No.	No.	No.	No.
Average number of persons employed (b)	56,523	2,081	15.086	••		73,690
	£	£	£	£	£	£
Net output per person employed (b)	1,521 £'000	£,000	1,154 £'000	£,000	£, 000	1,427 £'000
Stocks at end of year						
Products on hand for sale and						
work in progress Materials and fuel	7.553 39.245	228 758	1.646 6.243	••		9,427 46,246
	No.	No.	No.	No.	No.	No.
Number of establishments	226	6	50			282

The values of gross output and of materials and fuel used are derived in the following way:-

	£'000	£,000	£,000	£,000	£,000	£,000
Output of firms in this trade						
Total value of sales (see Table 20)	242.728	6,084	52,273			301,085
Changes in stocks and work in progress (see Table 21)	+ 3,019	+ 11	+ 589			+ 3,619
Gross output (production)	245,747	6.095	52,862			304,704
Materials and fuel used by firms in this trade						
Purchases	177.785	4.482	37,011			219,279
Changes in stocks (see Table 21)	- 22.239	- 293	+ 2,985	••	••	- 25,517
Materials and fuel used	155,546	4,190	34,026			193,762

(a) Owing to the risk of disclosure of information relating to individual firms, particulars for Northern Ireland, where net output was about 0.6 per cent. of that of the United Kingdom, cannot be given separately and have been included with those for England.

(b) Excluding outworkers but including working proprietors.

### Summary

### Small firms in Great Britain (a)

TARIE 10

	England	Wales	Scotland	Great Britain
Number of returns	27		2	29
Average number of persons employed (b)				
Males Females	110	2	9 5	119 39
Total	144		14	158

(a) Small firms in Great Britain (employing on the average ten or fewer persons) that made satisfactory returns. (b) Including working proprietors.

	England	and Wales	Scot	land	Great Britain		Northern Ireland		United Kingdom	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	Th. tons	£'000	Th.tons	£, 000	Th. tons	£, 000		£,000	Th. tons	£'000
Principal products										
Paper, other than coated										
Machine glazed										
Kraft	43.0	6,518	3.6	438	46.7	6,957	-		46.7	6,957
Poster, fully bleached		(a)		(a)				(a)	13.2	2.031
Pure sulphite weighing 10 lb. or more to the standard ream	30.9	4,708	4.8	695	35.7	5, 40 4			35.7	5, 404
All tissue, sulphite, mechanical and other, weighing less than 10 lb. to the standard ream	13.9	2,254			13.9	2,254			13.9	2, 254
Envelope	19.9	2,385(ы)	4.1	573				(b)	24.0	2,958
Manilla (other than envelope)	2.9	372	9.5	1,641	12.4	2,014	-		12.4	2.014
Other machine glazed uncoated paper										
Packing and wrapping		(a)		(a)				(a)	19.7	1.802
Other descriptions (including imitation kraft)	47.6	6,467(b)	23.5	3,103				(b)	71.0	9,570
Other than machine glazed										
Hand-made and mould-made papers									72	
Writing and drawing	0.5	257	-	-	0.5	257			0.5	257
Writing (other than hand-made and mould-made)	90.5	15,693	49.2	6,984	139.8	22,677			139.8	22,677
Printing paper										
Wallpaper long elephants (i.e., base paper for wallpaper)		(a)		(a)	38.6	2,742			38.6	2,742
Newsprint										
In rolls		(a)		(a)	521.0	27,952		-	521.0	27,952
In sheets		(a)		(a)	8.8	485			8.8	485
Hand-made, mould-made and other uncoated printing paper	292.9	27,996	76.8	10,456	369.7	38,452	-		369.7	38, 452
Kraft		(a)		(a)	127.6	18,432	-	-	127.6	18,432
Imitation kraft		(a)		(a)	12.7	1,186		-	12.7	1,186
Genuine vegetable parchment	14.2	2,522			14.2	2,522	_		14.2	2,522

					\$v					
Glazed imitation parchment	12.9	2,285	-	•	12.9	2, 285		-	12.9	2,285
Glazed transparent paper	h			300						The age
Body paper for vulcanizing	}	(a)	••	(a)	7.5	1,490	•		7.5	1,490
Grease-proof paper and imitation grease- proof paper		The case of								1 12 124
Strawpaper and strawboard weighing not more than 90 lb. to the standard ream	174.7	11,428	7.1	476	181.7	11,905			181.7	11,905
Packing and wrapping papers weighing 10 lb. or more to the standard ream										
Blotting paper (including filter paper)	3.5	1,204	1.6	378	5.1	1.582	-	•	5.1	1,582
Cigarette paper in bobbins, reels or sheets	7.1	2,139	-	-	7.1	2,139	-	-	7.1	2,139
Carbonising tissue	3.1	1,161		-	3.1	1,161		-	3.1	1.161
Raw base paper for sensitising with silver salts or other solutions	12 1	2,200	1.0	141	13.0	2,341	-	-	13.0	2,341
Uncoated paper not specified above										
Weighing 10 lb. or more to the standard ream										
Other than packing and wrapping papers	85.9	10.354	41.6	7,201	127.5	17,555			127.5	17,555
Weighing less than 10 lb. to the standard ream	11.8	2.668		•	11.8	2,668	-		11.8	2,668
Total paper, other than coated	1,573.8	155, 359 (ъ)	265.4	35,461	••			(b)	1,839.1	190,819
Board, other than coated										
Machine glazed	8.5	520	2.5	388	11.0	908		-	11.0	908
Other than machine glazed						*				
Folding boxboard		(a)		(a)	114.3	6,669	-	-	114.3	6,669
Kraft board in reels	51.2	4,108	-	-	51.2	4,108		-	51.2	4,108
Strawboard or chipboard (including container middles) weighing more than 90 lb. to the standard ream				7						
Other than lined		(a)		(a)	131.1	4.708	-	-	131.1	4,708
Electrical insulating pressboard		(a)		(a)	3.4	660		-	3.4	660
Boot and shoe board	15.9	1,200	-	-	15.9	1,200		-	15.9	1,200
Fibre building board (all types)		(a)	••	(a)	48.3	2,223	-	-	48.3	2). 223

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United Kingdom

Value

£'000

Quantity

Th.tons

Principal products (contd.)

Board, other than coated (contd.) Other than machine glazed (contd.) Strawboard or chipboard (including Scotland

Value

£, 000

Quantity

Th.tons

Great Britain

Value

£' 000

Quantity

Th.tons

Northern Ireland

Value

£,000

Quantity

England and Wales

Value

£'000

Quantity

Th.tons

Wood pulp (c)	114.9(d)	3,525	-	-	114.9(d)	3,525	-	-	114.9(d)	3,525
Straw pulp (c)	10.8	610		-	10.8	610			10.8	610
Waste products		321		36		358		-		358
Work done for the trade or on commission (e)		(a)		(a)		523		-		523
Total principal products		236,010 (ы)		50,880		••		(b)		286,890
	Th.cwts.		Th.cwts.		Th.cwts.				Th.cwts.	
Other output										
Paper bags	85.3	567	133.7	887	-219.0	1,454	•	-	219.0	1,454
Toilet paper prepared for retail sale	h									
Purchased paper, corrugated, creped, crinkled, gummed, etc.	}	(a)		(a) {	122.4	1.037	} -	- {	122.4	1.037 52
Other manufactures of paper and board		8,686		243		8,929		-		8,929
Bags and wrappers manufactured from transparent cellulose wrappings	13.1	529	-	-	13.1	529	•	-	13.1	529
Cellulose wadding and articles manufactured therefrom	55.4	516		-	55.4	516	•	•	55.4	516
Other goods		375		125		500	-	-	,.	500
Electricity and steam sold (c)		(a)		(a)		1,106	-	-		1,106
Work done (e)		(a)		(a)		71		-	,	71
Total		248,812(b)		52,273		••		(b)		301,085

(d) Air-dry weight.(e) Amount charged.

PAPER

AND BOARD COUNTRY TABLES

<sup>(</sup>a) Owing to the risk of disclosure of information relating to individual firms, separate particulars cannot be given.

(b) Owing to the risk of disclosure of information relating to individual firms, particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

<sup>(</sup>c) So far as recorded separately.

### Stocks of products on hand for sale and work in progress, and stocks of materials and fuel

### Larger establishments

TABLE 21			400			£,000
		England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Products on hand for sale	{ at beginning of year at end of year	3,819(a) 6,399(a)	862 1,332		(a) (a)	4.681 7.731
Work in progress	at beginning of year at end of year	9 3 2 1, 38 2	195 314	1,127 1,696		1,127
Total products on hand for sale and work in progress	{ at beginning of year at end of year	4.751(a) 7.781(a)	1,057 1,646	::	(a) (a)	5,808 9,427
Materials and fuel	at beginning of year at end of year	17,471(a) 40,003(a)	3, 258 6, 243		(a) (a)	20.729 46.246

(a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

### Employment in September

### Larger establishments (a)(b)

Note - Owing to the risk of disclosure of information relating to individual firms, particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales throughout this table.

### TABLE 22

-	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Males					
Under 18	2.084	690			2,774
All ages	42,000	9,756			51,756
Females					
Under 18	1,755	906			2,661
All ages	9.546	3,722		••	13, 268
Total					
Under 18	3,839	1.596			5,435
All ages	51,546	13.478			65,024

(ii) Administrative, technical and clerical employees Number England and Wales Scotland Great Britain Northern Ireland United Kingdom Males 20 2 5, 247 31 1.072 Under 18 233 All ages 6,319 .. Females Under 18 486 10 4 570 All ages 2,369 2,939 Total 135 1,642 Under 18 823 All ages (c) 7,616 9, 258 ..

### TABLE 22 (contd.)

(iii) Total emp	SERVICE DESCRIPTION OF THE PROPERTY OF THE PRO	1		** · · · · · · · · · · · · · · · · · ·	
	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Males					
Under 18	2,286	721			3,007
All ages	47,247	10,828			58,075
Females					
Under 18	2,241	1,010			3.251
All ages	11,915	4,292	••	••	16.207
Total					
Under 18	4,527	1,731			6, 258
All ages (c)	59,162	15,120			74,282

(a) Excluded employees. The number of persons employed at the larger establishments in this trade but not included in the above tables or in any other Census of Production report (employees in Great Britain engaged, for example, in merchanting and in Northern Ireland canteen and welfare workers) are shown in Table 22(v) below.

(b) Number employed in the week ended September 22, 1951.
 (c) Working proprietors. In addition working proprietors, shown in Table 22(iv) below, were engaged in this trade in larger establishments.

(iv) Working p	roprietors				Number
	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Males Females	11 -	2 -	:	:	13
Total	11	2	••	••	13
(v) Excluded	employees				Number
	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Canteen workers Males Females	63 466	16 83	79 549	:	79 5 <b>4</b> 9

Canteen workers Males Females	63 466	16 83	79 549	=	79 549
Total	529	99	628	-	6 28
Other workers Males Females	20 3 70	18 15	221 85	:	221 85
Total	273	33	306	-	306
Total excluded employees	802	132	934	-	934

### Average employment

### Larger establishments (a)

TABLE 23					Nun
	England and Wales (b)	Scotland	Great Britain	Northern Ireland (b)	United Kingdom
Operatives	51,035	13,444			64.479
Administrative, technical and clerical employees	7,558	1.640			9,198
Total	58,593	15.084			73,677

(a) For employment in small firms in Great Britain (employing on the average ten or fewer persons) that made satisfactory returns see Table 19.

(b) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

Outworkers. In addition to the employees shown above the firms in this trade employed 13 male and 99 female outworkers (all in England and Wales).

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TADIE OF

# Wages and salaries and employers' National Insurance contributions

paid during the year: Larger establishments TABLE 24

£'000

sensor that the bankers are driven	England and Wales (a)	Scotland	Great Britain	Northern Ireland (a)	United Kingdom
Wages and salaries (b) of					
Operatives	19,841	4,535			24,376
Administrative, technical and clerical employees	4,970	1,017			5,987
Total	24.811	5,552	•••		30,362
Employers' contributions to all National Insurance Schemes	579	141			721

(a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

(b) Including bonus and commission payments but excluding payments, amounting to £9000, to outworkers in England and Wales.

### Plant, machinery and vehicles - acquisitions and disposals, and capital expenditure on new building work

### Larger establishments

0,000

	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Plant, machinery and vehicles Acquisitions Plant and machinery					
New Second-hand	5,172(a) 168	1,619	20 3	(a)	6.790
Vehicles New Second-hand	245 63(a)	73 16	318	(α)	318 80
Total acquisitions	5,648(a)	1,743		(a)	7,391
Disposals Plant and machinery Vehicles	113 39 (a)	<b>43</b> 6	156	- (a)	156 45
Total disposals	152(a)	49		(a)	200
New building work  Capital expenditure on new building and other constructional work of a capital nature (excluding site values and					Transita in
development charges)	1.654(a)	323		(a)	1,977

(a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

### Payments for transport services for finished goods sold and materials and fuel purchased

### Larger establishments

TABLE 26

£'000

	England and Wales	Scotland	Great Britain	Northern Ireland	United Kingdom
Amounts paid to other firms and undertakings Amount paid or credited to firms' own separate transport organisations	4,079(a)	1		(a)	
	177	} 1.427 {		-	5,683
Total	4,256(a)	1,427		(a)	5,683

(a) Owing to the risk of disclosure of information relating to individual firms, particulars for Northern Ireland cannot be given separately and have been included with those for England and Wales.

The following brief notes refer to Great Britain and, unless otherwise stated, to the census of production for 1951. Reference should be made to the separate booklet in this series entitled 'The Report on the Census of Production for 1951: Introductory Notes' (price 1s.6d. net) for particulars of the minor differences in the Northern Ireland censuses and other details about the census of production.

Trade classification: Establishments are classified to trades according to the nature of their output. Certain products, called principal products, are identified as characteristic of the production of individual trades, the principal products for a given trade being of a similar nature or commonly associated in production. An establishment is classified to a trade if its output of principal products of that trade accounted for a greater proportion of the value of its output than did its output of principal products of any other trade.

The establishment: The basic unit for the collection of information is generally the establishment which in most cases comprises the whole of the premises under the same ownership or management at a particular address (e.g., a factory). Offices, ware-houses and other ancillary places of business situated apart from the producing works are included in the return for the works.

Larger establishments and small firms: Larger establishments are those which employed more than 10 persons on the average during the year; small firms are those employing on the average 10 or fewer persons.

Working proprietors are proprietors of businesses other than limited companies, and include members of their families who work in the business without receiving fixed wages or salaries. Any persons working less than half the normal hours are excluded.

Persons employed: Administrative employees include directors other than those paid by fee only, managers, superintendents and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; and travellers and office (including works office) employees. Operatives include all other classes of employees, that is, broadly speaking, all manual

All these figures exclude canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return who are shown separately as excluded employees.

Figures for employees include only persons on the pay-roll (that is whose National Insurance cards were held by the firm), whether full-time or parttime employees.

Outworkers, who are shown separately, are persons employed by the firm who work on materials supplied by the firm, but do not work on the premises; operatives directly employed who work out of doors (e.g., maintenance workers) and sub-contractors are not included as outworkers.

Wages and salaries include all overtime payments. bonuses, and commissions, without any deduction for income tax, insurance, contributory pensions, etc. They exclude payments to working proprietors.

Capital expenditure: Expenditure on plant, machinery and vehicles relates to expenditure charged to capital account during the year of return, including transport and installation costs involved. Expenditure on new building work is similarly that charged to capital account during the year.

Materials and fuel: The cost of materials and fuel purchased includes all purchases during the year of materials for use in production and of fuel (including oil. gas, and electricity for all purposes, including heating and lighting); all packing materials, including the full cost of returnable containers when first purchased; workshop materials; office materials; water charges; materials for repairs to firms' own buildings, plant and vehicles when carried out by

their own work people included in the return; and consumable tools and parts for machinery purchased as replacement. Materials, components, etc. which were purchased and re-sold in the same state (that is. merchanted or factored goods) were excluded. For 1951 firms in many trades were required to state the quantities of certain purchased materials used.

Stocks and work in progress: Firms were instructed to give these at income tax value.

Output: Sales means sales during the year of goods made in the establishment covered by the return or made on commission for it, whether produced in the year or not. For all post-war censuses the value of sales was the net selling value, that is, the amount charged to customers, whether on an exworks or delivered basis, and net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc. For goods charged on a delivered basis to customers overseas, firms were required to give the f.o.b. value.

Gross output of a trade is the total value of goods made and other work done during the year; this means the value of sales and work done during the year adjusted for changes in the values of stocks.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used and the amount paid for work given out and, for 1951, any transport payments included in firms' returns. This represents the value added to materials by the process of production. and constitutes the fund from which wages, salaries. rents, rates and taxes, advertising and other selling expenses and all other similar charges have to be met as well as depreciation and profits.

Customs and Excise Duty paid on materials purchased is included in the cost of materials, but where it is especially important separate figures are shown.

Later reports: Reports will be published later summarising the main census results and giving information about power equipment and fuel consumption.

Disclosure of information: The report has been prepared in conformity with the disclosure provisions of the Statistics of Trade Act, 1947. Figures have been combined with others of a similar nature in certain cases where publication of separate details might disclose the operations of an individual firm.

Symbols used: '..' for 'Not available', '-' for 'Nil or negligible (less than half the final digit shown)'

The figures in the tables have been rounded off to the nearest final digit, and there may be an apparent slight discrepancy between the sums of the constituent items and the totals shown.

Tables 1 to 17 show figures for the United Kingdom (or Great Britain).

Tables 18 to 26 are country tables and give, where practicable, separate details for England and Wales. Scotland and Northern Ireland.

Table 6: Specialist producers refer to those establishments 50 per cent. or more of whose total output by value is accounted for by the groups of products specified.

Table 8 (or 8(i)) shows the total sales of principal products of the trade, and includes therefore the sales of these products returned by establishments whether classified to the trade or to other trades. Those produced by establishments in other trades are shown in Table 9.

Table 10 shows the sales by establishments in the trade of products other than those regarded as principal products of the trade.

Table 20 (or 20(i)) shows sales by establishments in the trade of products, whether principal products or not, and broadly the aggregates here are equal to the corresponding figures in Table 8 (or 8(i)) less those in Table 9, plus those in Table 10.

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