## BOARD OF TRADE

## The Report on the <br> Census of Production for 1954

Volume 2: Industry 0
OILS AND GREASES


Presented by the Board of parte Parliament in pursuance of the Statistics of Trade Act, 1947 (10 \& 11 Geo. 6 Ch. 39, Sec. 7)

LONDON: HER MAJESTY'S STATIONERY OFFICE 1957

PRICE is 6 d NET

THIS REPORT on the Oils and Greases Industry relates to establishments engaged wholly or mainly in blending mineral, amimal or vegetable lubricating oils (except at refineries), in the production of cycle and motor oils, cart grease, etc., and of dripping, suet, tallow, premier jus oleostearine and other animal (except marine animal) oils, fats and greases (except lard), and in the production and refining of fish liver oil

This industry corresponds to minimum list heading 39(1) and (3) in the Standard Industrial Classification.

There were no larger establishments in Northern Ireland in the register for this industry.


[^0]The following notes describe terms in general use
in the tables of the report. More detailed explana-
ion $t$ ions of the terms used and a description of the seope
nd method of taking the census are given in the separ-


Industrial Classi fication: Establishments are classifIndustrial Classification: Establishments are classif-


 followed is that an establishment is classifie the thin
industry if its output of the principal product of that
industry accounted for a qreater proportion of the value industry accounted for a greater proportion of the value
of its output than did its output of the principal pro-
ducts of any other industry. ducts of any other industry.
Specialist producers normally comprise those establish-
ments 50 per cent. or more of whose total output by value is accounted for by the characteristic products of
the specialist group. the specialist group
Intermediate products: For some industries figures are
given shoming the total quan tities made during the year given showing the total quantities made during the year
of intermediate product it i. eb products which may be be
further processed in the estabiishments in which they fur ther proce
are produced.
Larget establishments: The information given in the re-
porttrelates mainly to larger establishments
i.e.


 or factory).
other ancliliary places of business situated apart from
the producing works are not reqarded as separate estab-
lishments and are included in the return for the works. Small fims are those omploying on the average 10 or
ferer persons. fover persons
The estimates for the industry as a whole given in
Table i are normally obtained by increasing the other
items shown in the same proportion as total etholoyment. items shown in the same proportion as total employment. Gross output (production) is the total value of goods
made and ther work done during the Year 1 it is otain-
ed by adjusting the value of sales and work done during od by adjusting the value of sales and mork done during
the year for changes in the value of stocks of products the year for changes in the value of
on hand for sale and work in progress.
Net output is the amount left after deducting from the
value of gross output the aggregate of the cost of mat-
 and, for 1951 and 1954, any transport payments made.
This ropresents the value added to materials by the pro-
cess of production, and constitutes the fund from which nates. salarites, rents. rates and taxes. advertising and
othor solling expenses and all other siniliar charges
have to be met. as well as depreciation and profits. Sales mens sales during the year of goods made in the
eistabliahment covered by the return or made on commiss value of sales is the net selling value, i.e., the

 tax, otc. For gods charged on a delivored basis th
cuas tomers overseas, firms were required to give the
f.o.b. value.
Materials and fuel 1 The total cost of materials and
fual purchased inciude all purchases during the year
of matorials for nase in production, and of fuel (includ.
ing oil. gas and electricity) for all purposes: packing
materiaisa, including the full cost of returnable cases materials. including the full cost of returnable cases
when first purchased.
workhop and off ice materinial


 cost of materials and fuel
obtained hy adjusting purce
year in the value of stocks.
Stocks: Firms were required to give stocks of materials
and fuel products on hand for sale, and work in pro-
gress, or income tax values gress, at income tax values.
Customs and Excise Duty paid on materials purchased is
no rmally included in the cost of materials. Finished goods are similiarly valued a they were sold, duty-paid
orduty-free. The net amount of any duty paid is de or duty-free. The net amount
ducted in arriving at net output. Employment: Total employment includes morking propriet-
ors. adininistrative. tenhnical and clerical employees.
and operatives. but exclues outworke canteen employ-

 sens on the pax-roll (i, e. persons whose National In-
surance cards were held by employers). whe ther employed surance cards wore hele
full-time or part-time.
Horking proprietors are proprietors of businesses other
than limited companies, together with members of the ir
 If ixed ages or salaries. Any persons working less than
half the normal hours are excluded. For Northern Ireland directorn of ilimited oxppunio
Ind by fee only) are also included.
Administrative, technical and clerical employees include
directors other than those paid by fee only (except in


 men and tracers: trave
works office) employees.
Operatives include all other classes of employees. i.e.
boodly speaking. all manual workers. Outworkers are persons employed by the firm who work on
materials supplied by the firm in their own homes.
 es and comissions ithout any deductions for income tax
insurances. contributory pensinion etc. They exclude
payments to vorking proprietors.
Cepital expenditure includes expenditure on nee building capital account during the year. including any transpo
and installation costs involved.
It includes expendi
 had not be gun production before the end of the year
(『hich has not previously been included in the Census of (Phich has not previousiy ben inctuded in the
prondion reports for individual industries)
Symbols used:
for not avallable
for nil or negligible (less than half the final
digit shown).
st \%here figures are rounded, e.g. . given to the near cies between the sums of constituent items and the totals shown. In some cases, figures have been combined soparate details wight disclose information relating to soparate detal undertaking.

| Estimates for the industry as a whole |
| :--- |
| TABLE 1 |

TABLE 2
Summary of returns received

|  | Unit | $\begin{aligned} & \text { Great Britain } \\ & 1948 \end{aligned}$ | United Kingdom |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | 1951 | 1954 |
| firms employing on average more than 10 fersons Number of establishments <br> Total value of sales and work done <br> Products on hand for sale \{at beginning of year and work in progress <br> Gross output (production) <br> (a) |  |  |  |  |
|  | ${ }^{\text {No. }}$ | ${ }^{171}$ | 178 |  |
|  | ${ }^{\text {£ }}$. 000 | 31.294 1.805 | 48.078 2,389 | 56. 5 ¢59 |
|  | * | $\begin{array}{r}\text { a } \\ +\quad 307 \\ \hline 30.952\end{array}$ |  | 2,555 $+\quad 277$ |
| Purchases of materials and fuel <br> Stocks of materials and fuel $\left\{\begin{array}{l}\text { at beginning of year } \\ \text { change during year }\end{array}\right.$ <br> Cost of materials and fuel used <br> Payment for work done on materials given out <br> Payment for transport (b) |  |  |  | 56,335 |
|  |  | 22.905 2.401 | 36.763 3 3 | 35,544 |
|  |  | + ${ }^{2.841}$ | \% $+\quad 889$ | 3.479 $+\quad 200$ |
|  | ". | $\begin{array}{r}22,389 \\ \hline 4 .\end{array}$ | 35.875 | 35,344 |
|  |  | 668 | 1,307 | 1.618 |
| Average number of employees $\left\{\begin{array}{l}\text { operatives } \\ \text { others }\end{array}\right.$ Total employment (d) Net output per person employed (d) | No. | ${ }^{8.520}$ |  |  |
|  |  | 5.1468(c) | 5.850 | 6.559 |
|  | $\ddot{\varepsilon}$ | 9,468 900 | 10. 289 | 4.577 11.142 |
| $\left\{\begin{array}{l}\text { of operatives } \\ \text { of others }\end{array}\right.$ | £. 000 |  |  | 1,732 |
|  | .. | ${ }_{2}^{1.526}$ | ${ }_{2.631}^{2.037}$ | $\underset{\substack{2,724 \\ 3,109}}{ }$ |
| Capital expenditure New building work (e) |  |  |  |  |
| Plant and machinery $\quad\left\{\begin{array}{l}\text { acquisitions } \\ \text { disposals } \\ \text { de) }\end{array}\right.$ | .. | ${ }_{257} 5$ | 610 |  |
|  | . | ${ }^{267}$ | 1.045 | 408 |
|  | ". | 198 50 | ${ }^{383}$ | ${ }_{536}^{16}$ |
| firms employing on average 10 or fewer persons Number of returns <br> Total employment, including working |  |  |  | 169 |
|  | No | 257 | 256 (f) |  |
|  |  |  |  | 236 |
|  |  |  | 1,387 (f) | 1.325 |




(a) Including working proprietor
(i) Excluding expenditure for es
(f) Exccluding expenditure for es tablishments not yet in production.
(84372)

Larger establishments in the United Kingdom

| Average number employed ( $a$ ) | Estabments | (Gross | Netoutput | Employees |  | Wages and salaries |  | Capital expenditure <br> (b) | $\begin{array}{\|c} \text { Net output } \\ \text { per person' } \\ \text { employed } \\ \text { (a) } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Operatives | Others | Operatives | Others |  |  |
|  | Number | $¢^{\prime} 00$ | -000 | Number | Number | \&. 000 | \& 000 | £ 000 | ${ }^{\text {E }}$ |
| 11-24(c) | ${ }_{5}^{62}$ | 5.243 | ${ }^{1} .3334$ | ¢688 | 428 | 304 490 | ${ }_{438}^{271}$ | ${ }_{203}^{112}$ | 1.213 1.258 1.28 |
| $25-49$ 50 | ${ }_{31}^{55}$ | 8.432 10.109 | - $\begin{aligned} & 2,322 \\ & 3,029\end{aligned}$ | ${ }_{1}^{1.146}$ | ${ }_{846}^{697}$ | ${ }_{556}$ | 575 | 179 | 1,379 |
|  |  | 10.769 |  |  | 1.048 | 568 | ${ }_{6}^{695}$ | ${ }^{285}$ | 1.509 |
| ${ }_{200}^{100}-{ }_{299}$ | 16 5 5 | 4.728 | ${ }_{7}^{1.246}$ | 1.647 1.501 | 182 1.076 | 265 541 | 370 760 |  |  |
| Total | 174 | 56.335 | 19,297 | 6,559 | 4.577 | 2.724 | 3.109 | 1.119 | 1.732 |

(a) Tncluding working proprietors.
(b) Capital expenditure on new building work and on acquisition of plant, machinery and vehicles.
Excluding expendi ture for establishments not yet in production.
(c) Excluding expendi ture for es tablishments not yet in production .
(c) $\begin{gathered}\text { nere } i n c l u d e d ~ w i t h ~ t h o s e ~ f o r ~ l a r g e r ~ e s t a b l i s h m e n t s ~ o n ~ a ~ s i n g l e ~ r e t u r n . ~\end{gathered}$

Analysis according to specialisation within the industry, 1954 Larger establishments in the United Kingdom

|  | Unit | Specialist producers of |  | Remainder of theindustry | Total |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Lubricating oils and greases | Animal oils and greases |  |  |
|  |  | 39, ${ }^{100}$ | 52 8,857 | $\begin{array}{r}\text { 7,998 } \\ \\ \hline 18\end{array}$ | 174 56,059 |
| Total value of sales and work done |  | 37.721 | -6.672 |  |  |
| Products on hand for sale at atining of year | " | 1.618 85 | 287 $+\quad 100$ | 650 $+\quad 91$ | + $\begin{array}{r}2.555 \\ \hline 277\end{array}$ |
| and work in progress Gross output (production) | .. | 39, 289 | $\begin{array}{r}\text { Pr } \\ +\quad 1057 \\ \hline\end{array}$ | 8,089 | 56,335 |
| Purchases of materials and fuel | $\because$ | . 421 | 6.106 | 6.017 | 35.544 |
| Stocks of materials \{at beginning of year | ". | $\begin{array}{r}2.629 \\ \hline 170\end{array}$ | $\begin{array}{r}485 \\ \hline 13\end{array}$ | 365 17 |  |
|  | ". | 23, ${ }^{170}$ | 6.093 | 6.000 | 35,344 |
| Prat ont for work done on materials given out | ". | ${ }_{1}^{21}$ | 210 | 243 | 1,618 |
| Payment for transport |  |  |  |  | 19.297 |
| Net output |  | $\begin{array}{r}14,582 \\ \hline, 582\end{array}$ | 1.737 | 1.240 | 6.559 |
| Average number Of employees $\quad\left\{\begin{array}{l}\text { operatives } \\ \text { others }\end{array}\right.$ | … | ${ }^{3.512}$ | ${ }_{5}^{565}$ | 500 | 4.577 11.142 11 |
| Total employment (a) |  | 7.097 2,085 | 2.305 1.151 | 1.740 1.061 | +11,142 |
| Net output per person employed (a) |  |  |  |  |  |
| Wages and salaries $\left\{\begin{array}{l}\text { of operatives } \\ \text { of others }\end{array}\right.$ | ${ }^{\text {c }}$. 0.00 | 2,427 | ${ }_{320}$ | 362 | 3.109 |
| Capital expenditure |  |  |  |  |  |
| New building work (b) qcquisitions (b) |  |  |  |  |  |
| Plant and machinery $\left\{\begin{array}{l}\text { acquisitions (b) } \\ \text { disposals }\end{array}\right.$ |  | 5 | 2 | 9 | $\begin{array}{r}16 \\ 536 \\ \hline\end{array}$ |
| Vehicles \{coquisitions (b) |  | 431 147 | 85 18 |  |  |
| Vehicles ${ }^{\text {disposals }}$ |  |  |  |  |  |

[^1]Larger establishments in the United Kingdom

| TABLE 5 |
| :--- |


|  | 1954 |  |  | $\begin{gathered} \text { Principal } \\ \text { industries in } \\ \text { which produced ( } \alpha \text { ) } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | value | Entries |  |
| Lubricating oils (excluding greases) <br> Lubricating greases <br> Unciassified oils and greases | $\begin{gathered} \text { Th. gal. } \\ \text { 433 } \\ \text { Th. Hons } \\ 0.6 \\ 2.6 \\ . . \end{gathered}$ | $\begin{array}{r} \varepsilon^{\prime} 000 \\ 92 \\ 36 \\ 79 \\ 79 \\ 283 \end{array}$ | $\left\{\begin{array}{c} \text { Number } \\ 11 \\ . \\ 16 \end{array}\right.$ | 2C. 2E, 2I, 2 J <br> 2I. 2 J <br> 2I, 2J, 2K, 3L |
| Total lubricating oils and greases | . | 490 | . |  |
| Animal (except marine animal) oils, fats and greases <br> Tallow | $\begin{gathered} \text { Th. tons } \\ 11.0 \end{gathered}$ | 701 | 62 | 2C, 2Q, 8D, 9C |
| Dripping, suet and other edible fats not elsewhere specified <br> Other animal oils. fats and greases (except lard) <br> Unrefined (b) <br> Refined | $\begin{array}{r} 13.7 \\ \begin{array}{r} 20.5 \\ 6.6 \end{array} \end{array}$ | $\begin{array}{r} 1.736 \\ 1.099 \\ 491 \end{array}$ | 80 14 | $2 \mathrm{~J}, 2 \mathrm{Q}, 8 \mathrm{D}, 9 \mathrm{~A}$ <br> 2C. 2Q, 6C, $9 C$ $2 \mathrm{E}, 2 \mathrm{I}, 2 \mathrm{P}, 2 \mathrm{Q}$ |
| Total animal oils, fats and greases (except lard) | 51.8 | 4.028 | .. |  |
| Unclassified cod and other fish liver oils Other oils, mixed or not, including colloidal oils used for lubricating purposes | $\begin{array}{r} 0.8 \\ 21.5 \\ \hline .0 \end{array}$ | $\begin{gathered} 97 \\ 1.228 \\ 646(\mathrm{c}) \\ \hline \end{gathered}$ | $\begin{aligned} & \because \\ & 26 \end{aligned}$ | $\begin{aligned} & 2 P \\ & 2 \mathrm{~F}, 2 \mathrm{P}, 3 \mathrm{I}, 6 \mathrm{D} \end{aligned}$ |
| Total |  | 6.489 | .. |  |

TABIE 9

|  | Quantity | Cost |
| :---: | :---: | :---: |
| Materials | Th.gal. | $\square^{\circ} 000$ |
| Oils, fats and greases |  |  |
| Petroleum | $\begin{aligned} & 56,969 \\ & \text { Th, } 96 \end{aligned}$ | 5.857 |
| Lubricating oils and greases | 280.6 | 6.417 |
| Whale oil | $\cdots$ | 4.413 |
| Sperm oil | 1.2 | 138 |
| Fish oil | 12.4 | 98 |
| Tallow | 14.3 | 1.067 |
| Raw fats | 54.9 | 1.110 |
| Vegetable seed oils | 8.8 | 2.136 |
| Other oils, fats and greases | 61.0 | 944 |
| Bones | 78.9 |  |
| Packing materials | $\cdot$ | 94 |
| of metal | .. | 2.958 |
| Of timber and containers made of timber | .. | 79 |
| Other | .. | 485 |
| Replacement parts for firms own plant, machinery and vehicles and consumable tools bought as replacement |  |  |
| All other purchased materials | $\cdots$ | 375 |
| Fuel and electricity | Th. ${ }^{\text {ons }}$ | 3. 583 |
| Coal | 82.7 |  |
| Coke | 3.4 | 18 |
| Liquid fuel (including creosote/pitch mixtures) |  |  |
| For use in internal combustion engines | Th.gal. |  |
| Motor spirit (petrol) for use in road vehicles and derv. fuel | 1.785 |  |
| Other | 165 | 5 |
| For burning in furnaces, boilers, kilns, etc. | 5.229 | 188 |
| Gas purchased | Th.therms |  |
| From Gas Boards |  |  |
| From other sources, including other departments of the same firms | 516 | 28 |
| Electricity purchased |  |  |
| From Electricity Boards | 21,325 |  |
| From other sources, including other departments |  |  |
|  | 154 | 1 |
| other purchased fuel |  | 23 |
| Total cost |  | 35,544 |


|  | 1951 | 1954 |
| :---: | :---: | :---: |
|  | Number | Number |
| Average number of employees |  |  |
|  | $\begin{aligned} & 5.850 \\ & 4.427 \end{aligned}$ | 6.559 4.577 |
| Total | 10.277 | 11,136 |
|  | \&'000 | £.000 |
| Wages and salaries paid to |  |  |
| Operatives $\begin{aligned} & \text { Administrative, technical and clerical employees }\end{aligned}$ | ${ }_{2}^{2,037}$ | 2.724 3.109 |
| Total | 4.668 | 5.833 |
|  | $\varepsilon$ | $\varepsilon$ |
| Wages and salaries per head | 348 | 415 |
| ( $\begin{aligned} & \text { Operatives } \\ & \text { Administrative, technical and clerical employees }\end{aligned}$ | 594 598 | 679 |
| Superannuation and other pension funds for employees and dependents (b) |  | £ 000 |
| Employers' contributions | .. | 246 |
|  |  | Number |
| Employees covered | .. | 4. 532 ¢ 000 |
|  |  | ¢. 000 |
| Pension, etc. payments to former employees and dependents (b) | . | 60 |



| Canteen workers Male Female | 1951 | 1954 |
| :---: | :---: | :---: |
|  | Number | Number |
|  | 114 | 104 |
|  | 119 | 110 |
|  |  |  |
|  | 1.036 | 773 140 |
| Female | 156 |  |
| Total | 1.192 | 913 |
| Total excluded employees | 1,311 | 1.023 |

(b) The figures given relate to larger establishments in Great Britain only

Employment in a specified week (a)
Larger establishments in the United Kingdom

|  | 1951 |  |  | 1954 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Males | Females | Total | Males | Females | Total |
| Working proprietors | 12 | - | 12 | 6 | - |  |
| Operatives | 4.916 | 1.120 | 6.036 | 5.507 | 1.413 | 6.920 |
| Administrative, technical and clerical employees | 3.047 | 1.496 | 4.543 | 3.016 | 1.593 | 4.609 |
| Total employees | 7.963 | 2.616 | 10,579 | 8.523 | 3.006 | 11,529 |

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[^0]:    IMPORTANT NOTES and definitions appear on the next page. In interpreting the data in the tables, it is essential to bear these in mind.

[^1]:    (a) Including working proprietors.
    (b) Excluding expenditure for establishments not yet in production.

