

BOARD OF TRADE

# FINAL REPORT on the CENSUS OF PRODUCTION FOR 1948 

Volume 1<br>Trade K

Abrasives


Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 (10 \& 11 Geo. 6, Ch. 39, Sec. 7).

    he qualifications mentioned in this report but also the general explanations and qualifications
    
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    contained in the separate booklet published in th1s series by H. M. Stationery off1ce entitied
"Final Reports of the Census of Production for 1948: Introductory Notes

    continal Reports of the census of Production for 1948: Introductory Notes \({ }^{\text {n }}\), price 2s Od. NET
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* Not applicable to th1s trade
* Not applicable to th1s trade

THIS RHPORT on the Abrasives Trade relates to establishments engaged wholly or mainly in manufacturing artificial abrasives whether in the form of powder, paste, stone or coated paper and cloth, and in shaping natural abrasives into grindstones, etc.

This trade corresponàs to minimum list heading ca (1) in the Standard Industrial Classification.

Any establishments in Northern Ireland are excluded in 1948; no production was recorded there in this trade for 1937 or 1935.
Summary

Larger establishments

|  | 1948 | 1937 | 1935 |
| :---: | :---: | :---: | :---: |
| Gross output (production) | $\begin{aligned} & \Sigma^{\prime} 000 \\ & 10,259 \end{aligned}$ | $\begin{aligned} & \text { §'000 } \\ & 3,202 \end{aligned}$ | § 2, 000 272 |
| Cost of materials and fuel used | 4,787 | 1,466 | 1, 154 |
| Payment for work done on materials given out | 8 | 1 | - |
| Net output | 5,464 | 1,735 | 1, 418 |
| Wages and salarles of persons employed | $2,424$ | No. | No. |
| Average number of persons employed (a) (b) | 6, 604 | 3, ${ }_{8} 61$ | 3, 132 |
| Net output per person employed (b) | 827 | 461 | ${ }_{453}^{4}$ |
| Stocks at end of year | ${ }^{\text {a }}$ |  |  |
| Finished products and work in progress | 1,028 | .. | .. |
| Materials and fuel | 1,419 |  |  |
| Number of establishments | ${ }^{\text {No. }} 37$ | No. | ${ }^{\mathrm{No}} \mathrm{SO}_{30}$ |
| (a) For an estimate of the total nu <br> (b) Excluding outworkers. | employe | ade see |  |
| The value of gross output and of materials and fuel used are derived in the following way:- |  |  |  |
|  | 1948 | 1937 | 1935 |
|  | $\AA^{\prime} 000$ | \& 000 | $ई^{\prime} 000$ |
| Output of firms in this trade <br> Total value of sales (1948) or production (1937 and 1935) |  |  |  |
|  |  |  |  |
| Principal products (see Table 8) | 9,791 | 3,062 | 2,479 |
| 0 ther output (see Table 10) | 367 | 140 | 93 |
| Adjustment for changes in stocks and work in progress (see Table 14) | +212 | .. | .. |
|  | 10,370 |  |  |
| Less payment for transport by other f1rms | 111 | 3,202 | 2,572 |
| Gross output (production) | 10,259 | 3,202 | 2,572 |
| Materials and fuel used by firms in this trade |  |  |  |
| Purchases (see Table 13) | 4,810 |  | 1, 154 |
| Adjustment for changes in stocks (see Table 14) | 23 | 1,466 |  |
| Materials and fuel used | 4,787 | 1,466 | 1,154 |

ABRASIVES Summary, 1948
Small firms in Great Britain
table 2

(a) Including working proprietors.

Estimated average employment, 1948 All firms in Great Britain
table 3

| As returned by firms |  |
| :--- | :---: |
| Employing orl average more than ten persons (a) | 6,604 |
| Empioying on average ten persons or less (b) | 132 |
|  |  |
| Estimated average employment in firms not | 6,736 |
| making satisfactory returns |  |
| Estimated average employment in all firms | 37 |

Analysis by size, 1948
Larger establishments in Great Britain
TABLE 4

| Average number employed | $\begin{aligned} & \text { Establish- } \\ & \text { ments } \end{aligned}$ | $\begin{aligned} & \text { Gross } \\ & \text { output } \end{aligned}$ | Net output | Persons employed | Remuneration |  |  | Net output per person employed |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Wages | Salarles | Total |  |
| 11-24 | $\begin{gathered} \mathrm{No.} \\ 5 \end{gathered}$ | $\begin{aligned} & \S^{\prime} 000 \\ & 366 \end{aligned}$ | $\begin{array}{r} \Sigma^{\prime} 000 \\ 143 \end{array}$ | $\begin{gathered} \mathrm{NO}_{8} \\ 81 \end{gathered}$ | $\begin{array}{r} 夕^{\prime} 000 \\ 23 \end{array}$ | $\begin{array}{r} \Sigma^{\prime} 000 \\ 11 \end{array}$ | $\begin{array}{r} \$^{\prime}, 000 \\ 34 \end{array}$ | $\begin{gathered} \stackrel{2}{1,762} \end{gathered}$ |
| 25-49 | 13 | 968 | 532 | 463 | 126 | 85 | 211 | 1,149 |
| 50-99 | 6 | 518 | 249 | 407 | 89 | 39 | 128 | 613 |
| 100-199 | 7 | 1,287 | 693 | 966 | 223 | 123 | 345 | 717 |
| 200-499 | 3 | 1,962 | 978 | 1,013 | 252 | 159 | 411 | 966 |
| 500 and over | 3 | 5,159 | 2,869 | 3,674 | 862 | 432 | 1,294 | 781 |
| Total | 37 | 10,259 | 5,464 | 6,604 | 1,575 | 848 | 2,424 | 827 |

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Analysis according to specialisation within the trade, 1948
Larger establishments in Great Britain
table 6

|  | Establish-ments | Gross output | Sales of |  | Persons employed | Remuneration |  |  | $\begin{aligned} & \text { Net out- } \\ & \text { put per } \\ & \text { person } \\ & \text { penployed } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{aligned} & \text { erparatict } \\ & \text { products } \end{aligned}$ | Output |  | Wages | Salaries | Total |  |
|  | No. | \&'000 | \& 000 | $\Sigma^{\prime} 000$ | No. | §'000 | §'000 | §'000 | § |
| Speciallst producers of |  |  |  |  |  |  |  |  |  |
| Abrasive wheels, ulscs, se menents, stanes and other shapes shapes or form | 18 | 5,847 | 4,801 | 3,417 | 4,663 | 1,107 | 614 | 1,721 | 733 |
| Abrasive paper, cloth and other flexible <br> materials and articles made there from | 11 | 3,711 | 3,411 | 1,720 | 1,743 | 415 | 213 | 628 | 992 |
| Remainder of trade | 8 | 701 |  | 318 | 198 | 54 | 21 | 75 | 1,606 |
| Total | 37 | 10, 259 |  | 5,464 | 6,604 | 1,575 | 848 | 2, 424 | 827 |

TABLE 8

$$
\text { TABLE } 7 \text { - Total make of intermediate products: Larger establishments }
$$ No particulars of total make of abrasives were recorded

Sales (or production) of the princlpal products of the trade, including sales (or production) of these products by establishments classlfied to other trades

Larger establishments


1/K/6
TABLE 8 (contd.)
REATMENT OF NON-METALLIFEROUS MINING PRODUCTS OTHER THAN COAL

(a) So far as recorded separately.
(b) Describe as ofrinding wheelsí.
(c) Not reorded separately.
(d) Reams of 80 sheets.
$\begin{array}{ll}\text { (c) } & \text { Destrreeor ded sepprat } \\ \text { (e) } \\ \text { Reams or } 880 \\ \text { (e) sheet ts. } \\ \text { (e) } & \\ \text { Amount received. }\end{array}$

Sales (or production) of principal products of the trade b establishments classified to other trades

TABLE 9

Abrasive wheels, discs, segnents,
sharpening stones and other shapes or forms
Made of abrasive grains bonded
W1th other materials
${ }_{\text {Emery }}^{\text {Oner }}$
Unclassified
 artilcees made wholly or ma inly
therefrom
Glass, f1
Glass, flint
Other
Unclassified
Lamond Impregnated grinding wheels, Diamond impregnated grinding wheels,
cutting discs, perpipheral wheels a
the 11 ke , and metalic abrasives the 11 ke , and metallic abrasives ther abrasives, ground, pulver

ref ined or otherwise prepared | Natural, $\begin{array}{l}\text { Including wheels, discs, } \\ \text { segments, etc. cut from }\end{array}$ |
| :--- | segments, etc.

natural rock
atural
Artificial
Total

Larger establishments

| $\begin{aligned} & 1948 \\ & \text { Sales } \end{aligned}$ |  |  | $\begin{gathered} 1937 \\ \text { Production } \\ \hline \end{gathered}$ |  | $\begin{gathered} 1935 \\ \text { Production } \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Quantıty | Value | Entries | Quantity | Value | Quantity | value |
| Tons | ${ }^{\prime} 1000$ | No. |  | §'000 | Tons | §'000 |
| $\begin{aligned} & 51 \\ & \because . \end{aligned}$ | $\begin{aligned} & 11 \\ & \frac{11}{2} \\ & 32 \end{aligned}$ | $\because$ |  | - | 10 | 2 |
| $\therefore$ | $\begin{array}{r} 2 \\ 4 \\ 52 \\ 52 \end{array}$ |  | - | - | - | - |
|  |  |  | Th. cwts. |  |  |  |
| . | 37 | $\cdots$ | 34 | 28 | - | 1 |
|  | 247 | .. |  | 29 |  | 3 |

Sales (or production) in the trade of other prlichal products Larger establishments

TABLE 10


Analysis of sales, 1948
Larger establishments in Great Britain
table 11

$$
4
$$

Sales (or transfers) to other organisations under the same control
Sales to independent buyers
Exports invoiced directiy overseas
Exports invoiced to Crown Agents and purchasing houses in this country of individual firms and governments abroad
His Majesty's Government and Local Authorities (other than H1s Majesty's Government an
productive estab11shments)

Manufacturers, repairers, builders, mines, public utilities,
and transport and other productive undertakings
Wholesalers, merchants and other agents for resale
Retailers, including multiple shops, caterers and N. A. A. F.I.
Retallers,
for resale
ther businesses (including farmers) and institutions of all kinds
Members of the public, including employees
Unclassifled
Total sales to independent buyers
(a)
) of this total

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[^0](b) Sales in 1948, production for sale in 1937
(c) Including sales (or production) by establisiments classified to other trades

Valued f.o.b.
(f) The ilgures for 1937 relate to grinding wheels only.
(g) Including unclassified sales.

Including oil stones, rubbing blocks and sharpening stones.
(1) Including "whetstones", ancunting to $£ 30,000$ for exports and $£ 2,000$ for retaired imports.
(k) Incluoing some crude unground abrasives.

TABLE 13

| 1948 |  |  |  | 1935 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Materials and fuelpurchased |  | Usage of purchased materials and fuel |  |  |  |
| Quantity | cost | quantity | cost | Quantity | cost |
| Tons | \&'000 | Tons | §'000 | Tons | §'000 |
| 6, 903 | 89 | 8, 422 | 43 | 7,750 | 41 |
| 250 | 9 |  |  |  |  |
| 888 | 48 |  |  |  |  |
| 109 | 6 | . | (a) | .. | (a) |
| $\stackrel{262}{ }{ }^{1}$ | 3 1 |  |  |  |  |
| . | 189 |  |  |  |  |
| 22,412 | 882 | 12,742 | 406 | 8,354 | 295 |
| 4,709 | 362 | 3,038 | 157 | 2,516 | 136 |
| .. | 59 | 6,867 | 28 (b) | 7, 186 | 27 (b) |
| 2.830 | 461 ' | 1,132 | 56 50 | 745 | $\begin{aligned} & 35 \\ & 51 \end{aligned}$ |
| Th. 1 lbs . |  | Th. sq. ${ }_{\text {e }} \mathrm{yds}$. | 50 | . | 51 |
| 1,172 .. | $\begin{aligned} & 289 \\ & 169 \end{aligned}$ | 3, 586 | $\begin{aligned} & 94 \\ & 80 \end{aligned}$ | .. | 145 |
| . | 158 | .. | 39 |  |  |
| $\begin{array}{r} \text { Tons } \\ 33,520 \end{array}$ | 178 |  |  | .. | 371(c) |
| 1,917 | 387 | . | 433 |  |  |
| . | 1,242 |  |  |  |  |
| Th. tons |  | Th. tons |  | Th. tons |  |
| 30.2 | 82 | 28.7 | 35 | 25.0 | 27 |
| $\begin{aligned} & \text { 8. } 1 \\ & \text { Th. .. T. U. } \end{aligned}$ | 34 | Th. B. T.U. | (a) | $\begin{gathered} \text { 4. } 7 \\ \text { Th. B. T. U. } \end{gathered}$ | 7 |
| (Kw. hrs.) |  | (kuhrs.) |  | (kW.hrs.) |  |
| 14, 443 | 59 |  | 16 |  | 13 |
| Th. galls. | - |  |  | Th. gall, |  |
| 49 |  |  | (a) | . | (a) |
| . | 1 |  |  |  |  |
| 1,462 | 55 | .. | (a) | 399 | $6(\mathrm{e})$. |

Electricity purchased (d)
Electricity obtained from other works
under the same ownership under the same ownersh1p
Motor spirit (petrol) and derv. fuel Used for road vehicles
Used for other power purposes
Other oil fuel (including creosote/pitch
mixtures)
DS 95919/1

|  | 1948 |  | 1937 |  | 1935 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Matertals and fuel purchased |  | Usage of purchased materials and$\qquad$ |  |  |  |
|  | Quantity | cost | Quant1ty | cost | Quantity |  |
| Fuel and electricity (contd.) | Th. therms | \& 1000 | $\begin{aligned} & \text { Th. B. T.U. } \\ & \text { (kW.hrs.) } \end{aligned}$ | §'000 | Th. B. T.U. (kW. hrs.) | £ |
| Gas purchased |  |  |  |  |  |  |
| From public supply | 462 | 18 |  |  |  |  |
|  | .. | 24 |  |  |  |  |
| From other sources | - | - |  |  |  |  |
| Gas obtained from other works under the same ownership | 1 | - | . | 29 | .. |  |
| All other purchased fuel | . | 1 |  |  |  |  |
| Total |  | 4,810 |  | 1,466 |  | 1, |

$$
\begin{aligned}
& \text { (a) Not recorded separately. } \\
& \text { (b) Including natural abrasi }
\end{aligned}
$$

(b) Including natural abrasives other than emery.
(d). The total quantity of electricity consumed in 1948 was $19,657,000$ B. T.
(e) Described as nHeavy fuel oiln.

> Stocks of finished products and work in ogress and stocks of materials and fuel, 194

Larger establishments in Great Britain
TABLE 14

|  | At beginning of year |  | At end of year |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  |  | $\&^{1} 000$ |  | $\%^{1} 000$ |
| F1nished products |  |  |  |  |
| Abrasive wheels, a1scs, segments, sharpening stones and other shapes or forns made of aluminium oxide (artificial) | Th. reams (a) | 167 | Th. reams (a) | 211 |
| Abrasive paper, cloth and other flexible abrasive materials and articles made wholly or mainly there from | 103 | 201 | 136 | 285 |
| Other finished products | . | 118 | . | 171 |
| Work in progress |  | 329 |  | 361 |
| Total finished products and work in progress |  | 816 |  | 1,028 |
| Materlals and fuel | Tons |  | Tons |  |
| Aluminium oxide (artificial) | 3,228 | $\begin{aligned} & 184 \\ & 275 \end{aligned}$ | 2, 223 | 126 319 |
| Other descriptions | .. | 937 | .. | 974 |
| Total materials and fuel |  | 1,396 |  | 1,419 |

Employment and remuneration (a): Larger establishments
table 15

|  | Average number of operatives |  |  | Administrative, technical and clerical employees (b) |  |  | Total |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1948 | 1937 | 1935 | 1948 | 1937 | 1935 | 1948 | 1937 | 1935 |
| Males |  |  |  |  |  |  |  |  |  |
| Under 18 <br> All ages | $\begin{array}{r} 74 \\ 4,005 \end{array}$ | $\begin{array}{r} 150 \\ 2,530 \end{array}$ | $\begin{array}{r} 148 \\ 2,148 \end{array}$ | $\begin{array}{r} 41 \\ 1,065 \end{array}$ | $\begin{array}{r} 55 \\ 584 \end{array}$ | $\begin{array}{r} 85 \\ 481 \end{array}$ | $\begin{array}{r} 115 \\ 5,070 \end{array}$ | $\begin{array}{r} 205 \\ 3,114 \end{array}$ | $\begin{array}{r} 233 \\ 2,629 \end{array}$ |
| Females |  |  |  |  |  |  |  |  |  |
| Under 18 | 38 | 54 | 33 | 98 | 87 | 46 | 131 | 141 | 79 |
| All ages | 820 | 329 | 245 | 714 | 318 | 258 | 1, 534 | 647 | 503 |
|  |  |  |  |  |  |  |  |  |  |
| Under 18 | $107$ | $\begin{array}{r} 204 \\ 2,859 \end{array}$ | $\begin{array}{r} 181 \\ 2,393 \end{array}$ | $\begin{gathered} 139 \\ 1,779 \text { (c) } \end{gathered}$ | 142 | 131 |  | $346$ | $312$ |
| All ages | $4,825$ |  |  | 1,779 (c) |  | 739 | $\begin{gathered} 6,604 \\ \text { (c) (d) } \end{gathered}$ |  | 3,132 |
|  |  |  |  |  |  |  | $\text { (e) }(\mathrm{f})$ |  |  |
|  | $\&^{\prime} 000$ |  |  | $£^{\prime} 000$ |  |  | § 1000 |  |  |
| Total remuneration | 1,575 | .. | .. | 848 | .. | .. | 2,424 | .. | .. |

(a) Excluded employees. The following numbers were employed at establishments in this trade but are not included in the table or in any other report (e.g., employees in a separate selling or transport
organisation for which separate accounts are kept):-

| Canteen workers | 11 males | 74 females |
| :--- | ---: | ---: |
| Other workers | 6 males | 18 females |

(b) Nunber at September 25, 1948, October 16, 1937, and October 12, 1935.
(c) No working proprletors were recorded for 1948.
(a) The employers' share of contributions to all National Insurance Schemes payable during the year in respect of these workers anounted to $\$ 52,000$.
(e) The following persons (included in this total) were employed on special work by establishments
employing 100 or more persons:-
employing 100 or more persons:-
operatives
Administrative,
technical and clerical employees
Transport of gocis outside the premises
9
Maintenance and repair of firns' bulldings, but not plant

36
Research work not directly connected with
current production however charged
In addition to the employees in the above table the firms in this trade employed a small number of fernale outworkers in 1948.

| TABLE 16 |
| :--- |

(a) including bonus and commission payments.

TABLE 17 - Payments for work done on materials given out, 1948 Larger establishments in Great Britain
The total amount paid for work done on materials given out was $£ 8,000$.

Payments for certain services, 1948
Larger establishments in Great Britain
TABLE 18
Repair and maintenance
of buildings
of plant, machinery and vehicles
Unclassified
Hire of plant, machinery and vehicles
Advertising and market research
Advertising in newspapers, magazines and periodicals
other advertising services (poster display, despatch of circulars,
etc.) and market research
Unclassifled
Payments made for research work
To research associations
To universities, institutions, academic boailes and similar agencies To other cornercial concerns
Postage, telephone, telegrams and cables
Cormercial insurance premiums
Rates (excluding water rates) payable in the year
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Plant, machinery and vehicles acquired and disposed of, 1948 Larger establishments in Great Britain

|  | Acquisitions |  | Disposals |
| :---: | :---: | :---: | :---: |
|  | New | Second-hand |  |
|  | §'000 | \&'000 | £'000 |
| Plant and machinery | 195 | 9 | 2 |
| Vehicles | 36 | 3 | 7 |
| Total | 231 | 12 | 9 |

Capital expenditure on building work and changes in occupation of buildings and 1 and, 1948
Larger establishments in Great Britain
TABLE 20

Capital expenditure on building work (a)
\&'000

Existing buildings and land (b)
(1) Capital cost of freeholds bought

Estimated capital value of
(11) Rented property newly occupied in
the year (c) the year (c)
(111) Leasehold bulldings and land newly
occupled in the year
occupled in the year
Total of heading 2
Total of headings 1 and 2
Existing buildings and land relinquished (d)
4. Headings 1 and 2 less heading 3
$\begin{array}{rr}\text { § }^{\prime} 000 & \text { \&'000 } \\ & 40\end{array}$

(a) Excluding site value, which, where appropriate, is included in heading 2(1).
(b) The figures do not reflect changes in ownership of previously occupied land and buildings.
(c) Property which is occupied under an agreement for the payment of rent without the purchase of
a lease or the payment of a premium.
(d) Including property destroyed or abandoned.

(a) Owing to the risk of disclosure of information relating to individual firms separate
particulars for Wales cannot be given.
(b) Excluding outworkers.

The values of gross output and of materials and fuel used are derived in the following way:-

|  | England and Wales | Scotland | $\begin{aligned} & \text { Great } \\ & \text { Britain } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| Output of firms in this trade | 81000 9,990 | £'000 | $\S^{\prime} 000$ 10,158 |
| Adjustment for changes in stocks and work in progress | + 213 | - 1 | $+212$ |
| Less payment for transport by other firms Gross output (production) | $\begin{array}{r} 10,203 \\ 97 \end{array}$ | $\begin{array}{r} 167 \\ 14 \end{array}$ | $\begin{aligned} 10,370 \\ 111 \end{aligned}$ |
|  | 10, 106 | 153 | 10,259 |
| Materials and fuel used by f1rms in this trade Purchases (see Table 24) | $\begin{array}{r} 4,721 \\ -\quad 9 \\ \hline \end{array}$ | $\begin{array}{r}89 \\ -\quad 14 \\ \hline\end{array}$ | $\begin{array}{r} 4,810 \\ -\quad 23 \\ \hline \end{array}$ |
| Adjustment for changes in stocks <br> Materials and fuel used | 4,712 | 75 | 4,787 |

TABLE 22 - Summary: Small firms
See fatie Oins to the risk of disclosure of information relating to individual firms see Table 2. Owing to the risk of disclosure of information
separate particulars for England, Wales and Scotiand cannot be glven.

(b) Owing to the risk of disclosure of information relating to individual firms separate particulars
(c) so farnot as recorden. separately.

TABLE 24



TREATMENT OF NON-METALLIFEROUS MINING PRODUCTS OTHER THAN COAL Monthly index of employment of operatives: Larger establishments of employment of operatives: Larger
(average employment in $1948=100$ )
TABLE 26

| Month | Monthly Index (a) | Month | Monthly 1ndex (a) |
| :---: | :---: | :---: | :---: |
|  | Great Britain (b) |  | Great Brita in (b) |
| 1948 |  | 1948 |  |
| January | 98.0 | August | 99.5 |
| February | 99.9 | September | 99.1 |
| March | 100.0 | October | 100.2 |
| Apr 11 | 100.6 | November | 101.3 |
| May | 100.0 | December | 101.5 |
| June | 100.1 | Percentage |  |
| July | 99.7 | employment |  |
|  |  | covered by the index | 62.1 |

(a) The index numbers are calculated from the number of oneratives employed for
one week in each month returned by larger establishments that made returns for the calendar year 1948. (b) Owing to the risk of disclosure of information relating to individual firms
separate particulars for England and Waies and Scotiand cannot be given.

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