# The Report on the Census of Production for 1954 

## Volume 11: Industry D



Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 ( 10 \& 11 Geo. 6 Ch. 39, Sec. 7)

LONDON: HER MAJESTY'S STATIONERY OFFICE

The Report on the Census of Production for 1954
VOLUME 11, INDUSTRY D
TOYS AND GAMES

THIS REPORT on the Toys and Games Industry relates to establishments engaged wholly or mainly in the manufacture of children's toys of all kinds (except rubber toys) and indoor games including chess and draughts sets, but excluding playing cards.

This industry corresponds to minimum list heading $193(1)$ in the Standard Industrial Classification.

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[^0] preting the data in the tables, it is essential to bear these in mind.

The following notes describe terms in general use
More detailed explana-
in the tobles of the report.
 ate booklet entitled The Report on the Census of Pro-
duction for 1954- Introductory Notes
det (price 1s. ©d.
Industrial Classification: Establishments are classifput and as far ass possible. In conformity with the
Standard Industrial Classification. Certain products Standard Industrial Classification. Certain products
are identified as the principal products of individual

 industry accounted for a greater proportion of the value
inf it output than dids output of the principal pro-
of its of

Specialist producers normally comprise those establishSpecialist producers normaly comprise those establish-
nente so per eent. or more of whose total out put by
value is accounted for by the characteristic products of ralue is accounted for
the specialist group.
Intermediate products: For some industries figures are
given showing the total
quantities made during the year givon showing the total quantities made during the year
of intermediate products. i.e. products which may be further processed in the estabishments in which they Larget establi
Larget establishments: The information given in the re-

 or factory) Offices. warehouses. laboratoriles and
ond
orther ancillary places of business situated apart from other ancillary places of business situated apart from
the producing worke are not reqarded as separate estab-
lishments and are included in the return for the works. Small firms are included in the return for the works.
Sine employing on the average 10 or persons
The ostimates for the induatry as a whole given in
Table 1 are normally obtained by increasing the other
ans tems shown in the same proportion Gross output (production) is the total value of goods
made and other work done during the year: it is obtainod by adjusting the value of sales and work done during
the year for changes in the value of stocks of products the year for changes in the value of
on hand for sale and work in progress.
Net output is the amount left after deducting from the
value of gross output the aggregate of the cost of mat-
 and. for 1951 and 1954, any transport payments made. This represents the orlue added to materials by the pro-
cess of production, and constitutes the fund from which
wages. salaries. rents; rates and taxes. advertising and vages. salaries. rents, rates and taxes. advertising and
other selining expenses and al other sinilar hargen
have to be met. as woll as depreciation and profits. Sales means sales during the year of goods made in the ion for it, whether produced in the year or not. Th
value of sales is the net selling value. i.e. the amount charged to customers, whether on an ex-works or
delivivered bsis. and net of any trade discounts, agents.
comissions. ailowinces for returnable cases, purchase
 custoners over
f.o.b. value.
Materials and fuel The total cost of materials and
fuel purchased inciude oll purchases during the year
of materials for use in production. and of fuel (includ-
ing oil. gas and electricity) for all purposes: packing
materiais. .including the full cost of returnable cases When first purchased. the fulk cost of of oturnable cases
water charges: materials for repairs to materials:

 Purchases of goods for morchanting are excluded. The
cost of matertals and fuel used. given in Table
obtained by adjusting purhas is obtained by adjusting purchases for changes during the
year in the value of stocks. Stocks: Firms were required to give stocks of materials
and fuel. product on hand for sale, and work in proCustoms and Excise Duty
Customs and Excise Duty paid on materials purchased is goods are similarly valued as of they mere sold. Futy-paid
or duty-free. The net amount of any duty or duy-free. The net amount of any duty paid is de-
ducted in arriving at net output Employment: Total emplopment includes working propriet-
ors. administrative. technical and clerical employees.
 ees apd persons engaged in merchanting or any other ac-
tivity not covered by a firmis return, who are shown separately as excluded employees. Employes are per-
sons on the pay-roll (i.e.. persons whose National Insons on the pay-roll (i.e. persons whose National In-
surance cards were held by employers). Whe ther employed
full-time or part-time. Morking proprietors are proprietors of businesses other
than limited companies, together with members of their than 1imited companies, together with members of their
families who worked in the hus iness without receiving
fixed waces or salaries. Any persons wo oking less than fixed wages or salaries. Any persons working Noss than Ireland di rectors of 1 imited companie
paid by fee only) are also included.
Administrative, technical and clerical employees include directors other than those paid by foe only (except in
Northern Ireland): manaers. superintendents and works foremen. research. experimentai. devel oppent. technical
and design employees ( and design employees (other than operatives): draughts-
men and tracers: travellers; and office (including norks office) employees
Operatives include all other classes of employees, i.e..
broadly speaking. all manual workers. Outworkers are persons employed by the firm who work on
materials supplied by the firm in their own homes. Wages and salaries include all overt ime payments, bonus-
 Capital expendi ture includes expenditure on nem building
ork, and on plant, machinery and vehicles, charged to work, and on plant, machinery and vehicles, charged to
apital account during the year. including any transport and installation costs involved. Inctincludes expendi-
ture in respect of toblishment in Great Britain nhich
 ndividual industries) Symbo1s used:
for not available
for nil or negligible (less than half the final
digit shown).
${ }^{28}$ shetween the sume of constituent items and the totith others In some cases. figures have been combined separate details might disclose information relating to an individual undertaking.

Estimates for the industry as a whole
TABLE

|  | United Kingdom |  |  | $\begin{gathered} \text { Scotland } \\ 1954 \end{gathered}$ | $\underset{\substack{\text { Wales } \\ 1954}}{ }$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1948 | 1951 | 1954 |  |  |
|  | Emillion | £million | £ million | £ million | £ million |
| Gross output (production) | 18.6 | 25.1 | 31.5 | - | 5.17 |
| Net output | 10.1 | 11.6 | 14.9 | - | 2.38 |
| Total stocks and work in progress At beginning of vear | 3.8 $+\quad 0.2$ | 4.6 $+\quad 1.4$ | 4.8 $+\quad 0.8$ | $:$ | 0.64 $+\quad 0.14$ |
| Capital expenditure less disposals (a) | 0.2 0.7 | 1.4 0.5 | 1.0 | - | $\begin{aligned} & 0.14 \\ & 0.15 \end{aligned}$ |
| Wages and salaries | 5.7 | 6.8 | 8.7 | - | 1.42 |
| Total employment (including | Thousands | Thousands | Thousands | Thousands | Thousands |
| -orking proprietors) | 23.6 | 25.1 | 26.1 | - | 3.84 |

(a) Capital expenditure on plant, machinery and vehicles and new building work (including (except in 1948)
that incurred in Great Britain for estanlishments not yet in production), less amounts received for
plant, machinery and vehicles disposed of.

Summary of returns received
TABLE 2

|  | Unit | Great Britain | Unite | ingdom |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | 1951 | 1954 |
| FIRMS EMPLOYiNG ON AVERAGE MORE THAN 10 fersons |  |  |  |  |
|  |  |  |  |  |
|  | ${ }^{\text {¢ }}$. 000 | 16,626 1,553 | 23.135 +2.058 | $\begin{array}{r}29.203 \\ \begin{array}{r}1.256\end{array} \\ \hline \text { 2 }\end{array}$ |
|  | " | 1.553 $+\quad 65$ | 2.058 $+\quad 611$ | [ <br> $+\quad \begin{array}{r}2.156 \\ 538\end{array}$ |
| Gross output (production) (a) |  | 16,374 | 23.746 | 29,741 |
| Purchases of materials and fuel |  | 7.376 | 12,844 | 15,101 |
| Stocks of materials and fuel $1 \begin{aligned} & \text { at beginning of year } \\ & \text { change during year }\end{aligned}$ |  | 1.815 $+\quad 126$ | 12.291 $+\quad 293$ | [ 2.353 $+\quad 298$ |
| Cost of materials and fuel used change during year | " | 7.250 $+\quad 126$ | $+\quad 12.093$ | ( |
| Payment for work done on materials given out |  | 222 | ${ }_{263}$ | 1431 |
| Payment for transport (b) | * | 318 | 411 | 515 |
| Net output |  | 8,901 | 10,981 | 14.092 |
| Average number of employees $\left\{\begin{array}{l}\text { operatives } \\ \text { others }\end{array}\right.$ | No. | 18.168 | 20.737 | 21.193 |
| Total employment (d) |  | 20,769 ${ }^{2}$ | 2, 23.909 | 3.418 24.638 |
| Net output per person employed (d) | $\ddot{\square}$ | ${ }^{20.429}$ | 23.763 | 24.638 572 |
| Wages and salaries $\quad\left\{\begin{array}{l}\text { of operatives } \\ \text { of others }\end{array}\right.$ | ${ }^{\text {¢ }}$. 000 | 3,850 1,153 | 5.018 1.452 | 6.366 1,897 |
| Capital expenditure New building work |  |  |  |  |
|  |  |  | 82 |  |
| Plant and machinery $\quad\left\{\begin{array}{l}\text { acquisitions } \\ \text { disposals }\end{array}\right.$ (e) | .. | 478 67 | 374 50 | 789 |
| Vehicles $\quad\left\{\begin{array}{l}\text { disposals } \\ \text { acautisitions } \\ \text { disposals }\end{array}(e)\right.$ | " | 67 | 50 | 111 |
| Vehicles $\left\{\begin{array}{l}\text { disposals }\end{array}\right.$ | . | 40 | 87 18 | 140 39 |
| firms employing on average 10 or fewer persons |  |  |  |  |
| Number of returns | No. | 320 | 188 (f) | 169 |
| Total employment, including working proprietors |  |  |  |  |
|  | . | 1.652 | $994(\mathrm{f})$ | 957 |

(a) For the year 1948 gross output excludes payments for transport services outwards on finished goods sold.
For subsequent years gros output include payments to other firms and undertakings and to firms.
separate trans
(b) Paparate transport organisations for transport service
(b) Payments to other firms and undertakings and to firms onn separate transport organisations. For the
year 198 payments cover only transport outwards of finished goods sold. For subsequent years they
cover payments for tren
cover payments for transport of both finished goods sold and materials and fuel purchased.
(c) Number in week ended September 25 . 1948 .
(d) Excluding outworkers and including workin
(e) Excluding expenditure for establishments
(f) Excluding proprietors.
(58448)

| Average number employed (a) | $\begin{aligned} & \text { Estab- } \\ & \text { Lish- } \\ & \text { men ts } \end{aligned}$ | Grossout put | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Employees |  | Wages and salaries |  | $\begin{array}{\|c\|} \hline \text { Capital } \\ \text { expenditure } \\ \text { (b) } \\ \hline \end{array}$ | $\begin{array}{\|c} \text { Net output } \\ \text { per person } \\ \text { empor } \\ \text { eplod } \\ \text { (a) } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Operatives | Others | Operatives | Others |  |  |
|  | Number | £. 000 | $\varepsilon^{\prime} 000$ | Number | Number | $£^{\prime} 000$ | \& 000 | £. 000 | £ |
| 11 - 24 | 45 | 864 | 426 | 672 | 116 | 184 | 52 | 15 | 527 |
| 25-49 | 40 | 1.427 | 703 | 1,140 | 190 | 299 | 99 | 34 | 528 |
| 50-99 | 32 | 2,535 | 1,271 | 1.830 | 310 | 439 | 190 | 72 | 592 |
| 100-199 | 27 | 4,518 | 1,905 | 3.474 | 571 | 960 | 332 | 130 | 47 |
| 200-299 | 10 | 3.623 | 1,390 | 1,992 | 421 | 614 | 230 | 119 | 57 |
| $300-399$ | 6 | 2.432 | 1.208 | 1.796 | 209 | 506 | 121 | 51 | 602 |
| 400-499 | 5 | 3.016 | 1,393 | 1,958 | 414 | 665 | 214 | 130 | 587 |
| 500 and over | 6 | 11,326 | 5.797 | 8,331 | 1,187 | 2.699 | 659 | 510 | 609 |
| Total | 171 | 29,741 | 14.092 | 21.193 | 3.418 | 6,366 | 1.897 | 1,061 | 572 |

(a) Excluding outworkers and including working proprietors.
(b) Capital expenditure on new building work and on acquisition of plant, machinery and vehicles, excluding
b) Capital expenditure on new building work and on acquis
expenditure for establishments not yet in production

TABLE 4 - Analysis according to specialisation within the industry, 1954 Larger establishments in the United Kingdom

- mithin this industry was distinguished.

Sales of the principal products of the industry, including sales of these products by establistrnents classified to other industries

Larger establishments in the United Kingdom
TABLE 5

|  | 1951 |  | 1954 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | value | Quantity | value | Entries |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| Stuffed | 102.5 | 335 | 90.2 | 339 | 10 |
| Other descriptions | 660.9 | 1.859 | 712.4 | 1,783 | 14 |
| Soft toys other than dolls | 248.1 | 743 | 238.9 | 880 166 | 18 |
| Toy perambulators and toy folders | 46.3(a) | 1,017(a) | 57.6 | 1.134 | 34 |
| Pedal motor cars and scooters | 31.5 | 793 | 77.2 | 925 | 13 |
| Childrens bicycles (with frames smaller than l5in.) and tricycles | 79.7 | 1.528 | 72.3 | 1.214 | 16 |
| Model aircraft (complete, and aircraft parts, including engines, whether in kits or separate) |  | 175 | .. | 487 | 6 |
| Metal toys not elsewhere specified |  |  |  |  |  |
| Mechanical (self propelled) Train sets | $\begin{gathered} \text { Th. doz.se ts } \\ 101.7 \end{gathered}$ | 692 | Th. doz.se ts <br> 67.8 | 762 | 7 |
| Train sets | Th.doz. |  | Th.doz. |  |  |
| Other | 1.597 .2 | 2,165 | $\left\{\begin{array}{l}511.4 \\ . .\end{array}\right.$ | ${ }_{812}^{827}$ | 9 |
| Constructional | .. | 692 | .. | 610 | . |
| Diecast \{ | 805.1 | $\begin{aligned} & 589 \\ & 832 \end{aligned}$ | 1.875 .9 | 1.814 702 | ${ }_{8}^{8}$ |
| Seaside buckets and spades (b) | .. | 96 | .. | 83 | 6 |
| Other descriptions | .. | 2,597 | .. | 3.068 | 32 |
|  |  | 250 |  | 502 | 34 |


| 1951 |  | 1954 |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Quantity | Value | Quantity | Value | Entries |
| Th.doz. | £ 000 | Th.doz. | £'000 | Number |
| .. | 1.276 | .. | 1,227 | 32 |
| .. | 3,592 | $\ldots$ | 5.814 | 111 |
| .. | 297 | .. | 526 | 16 |
| 28.4 | 24 | $\left\{\begin{array}{l} 5.5 \\ . \end{array}\right.$ | ${ }_{27}^{2}$ | .. |
| .. | 1.105 | .. | 1.106 | 42 |
| .. | 593 | .. | 1.105 | 44 |
| .. | 1.693 | . | 1.571 | 27 |
| . | 170 | .. | 223 | 19 |
| - | - | .. | 78 | 43 |
| .. | 27 | .. | 56 | 20 |
| .. | 534 | .. | 406 | 14 |
| .. | 23,675 | .. | 28.249 | .. |
| .. | 3,829 | .. | 3.464 | . |
| .. | 19,846 | .. | 24,785 | .. |

$$
\begin{aligned}
& \text { Principipl products of this industry } \\
& \text { by establishments in the industry }
\end{aligned}
$$

$$
\begin{aligned}
& \text { (a) } 1951 \text { figures cover toy perambulators only } \\
& \text { (b) So far as recorded seppratelely } \\
& \text { (c) Excluding rubber toys for which see the R }
\end{aligned}
$$

(c) Excluding rubber toys for which see the Rubber Industry (Volume 11 . Industry A)
(d) Excluding table tennis tables. sets, and other tennis equipment, darts add
see the Sports
see the Sports Requisites Industry, (Volume il. Industry E ).
(e) Amount charged.

Sales of principal products of the industry by establishments classified to other industries

TABLE 6
Larger establishments in the United Kingdom

|  | 1954 |  |  | Principal industries in which produced ( $\alpha$ ) |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Entries |  |
|  | Th. doz. | £ ${ }^{\prime} 000$ | Number |  |
| Toy perambulators and toy folders, pedal motor cars and scooters |  |  | Number |  |
| Childrens bicycles (with frames smaller than 15 | 16.1 | 534 | 34 | 3N |
| dricycles | 1.5 | 110 | 8 | 31. 3N |
| Metal toys not elsewhere specified | .. | 672 | 43 | 2C, 4M, 5E, 10C |
| Ooden toys not elsewhere specified | .. | 41 | 8 |  |
| Toys and games made wholly or mainly from plastics not separately distinguished and parts thereof | .. | 1,186 | 72 |  |
| Toys of cardboard and paper | .. | 146 | 6 | 4M, SH, 1LA, 10H, 1OI, 10 K |
| ther descriptions of toys (including soft toys and christmas stockings) and parts thereof |  |  |  |  |
| arts of toys not elsewhere specified, sold |  | 208 | 24 | N, 101, 11C, 11 I |
| ${ }^{\text {separately }}$ | .. | 117 | 18 | 3I, 5E, 5L, 10E |
| Indoor games | .. | 450 | 9 | 101. 10K, 11E |
| Total |  | 3.464 |  |  |

this report.
58448)

|  | 1954 |  |
| :---: | :---: | :---: |
|  | Quantity | Value |
|  | Th.doz. | \&.000 |
| Sports requisites, including table tennis tables and sets, darts and dartboards | .. | 173 |
| Plastic goods and accessories | .. | $1.096$ |
| Bonbons. crackers and paper novelties | 32 | $\begin{array}{r} 51 \\ 1.763 \end{array}$ |
| Perambulators, folding baby carriages and push chairs Other goods | 32 | 1.268 |
| Work done (a) | .. | 68 |
| Total | .. | 4.418 |

TABLE 8 - Total make of intermediate products
Larger establishments in the United Kingdom
This table is not applicable to the industry.

Purchases of materials and fuel, 1954 Larger establishments in the United Kingdom

|  | Quantity | Cost |
| :---: | :---: | :---: |
| Materials | Th. tons | $\varepsilon^{\prime} 000$ |
| Steel |  |  |
| Tinned - terne - and black plates and tinned - and terne sheets | 4 | 245 37 |
| Other steel sheets |  |  |
| 1/8in. thick and over and hoop and strip (including tape) of all thicknesses | 4 | 254 |
| Under $1 / 8 \mathrm{in}$. thick | 20 | 969 |
| Lead and lead alloys in all forms except finished parts and scrap | ${ }_{1}^{1}$ | 116 |
| Timber excluding timber used for packing | Th.cu.ft. |  |
| Hardwood and softwood | 581 | 418 44 |
| Plywood (including battenboard, blockboard and laminboard). |  | 192 |
| Woven piece goods | Th.sq. yds . |  |
| Of cotton or mainly of cotton | 1.722 | 360 70 |
| Of wool or mainly of wool (including felt) | 444 | 204 |
|  | Th. ${ }_{57}{ }^{\text {cwt. }}$ | 172 |
| Paper and paperboard for the manufacture of toys etc. |  | 188 |
|  | Th.gal. |  |
| Paints and varnishes including emulsion paints, cellulose based paints and lacquers | 360 | 475 |


| TABIE 9 (contd.) TO |  | 11/D/7 |  |
| :---: | :---: | :---: | :---: |
| - | Quantity | Cost |  |
| Materials (contd.) Th.cwt. $\varepsilon^{\prime} 000$ |  |  |  |
| Plastics materials |  |  |  |
| Synthetic resins and moulding powders | 132 | 1.777 |  |
| Sheet including plastic film, rods and tubes | 6 | 147 68 |  |
| Finished plastics components and fittings | .. | 1.160 |  |
| Packing materials |  |  |  |
| Cardboard boxes, cartons and fibre-board packing cases | ${ }^{110}$ | 386 1.150 |  |
| All other packing materials | . | 262 |  |
| Other purchased materials | .. | 5,960 |  |
| Fuel and electricity |  |  |  |
|  | $\begin{gathered} \text { Th. tons } \\ 13 \end{gathered}$ |  |  |
| Coal |  | ${ }_{7}$ |  |
| Coke | 2 | 13 |  |
| Liquid fuels (including creosote/pitch mixtures) <br> For use in internal combustion engines <br> Th.gal. |  |  |  |
|  |  |  |  |
| Motor spirit (petrol) for use in road vehicles and derv. fuel | 288 | 59 |  |
| Other | 19 | 1 |  |
| For burning in furnaces, boilers, kilns, etc. | 208 | 10 |  |
|  | Th. therms |  |  |
| Gas purchased from Gas Boards and other sources including other departments of the same firms | $1.411$ | 83 12 |  |
|  |  |  |  |
| Electricity purchased from Electricity Boards and other sources including other departments of the same firms | ${ }^{30.587}$ | ${ }_{26}^{177}$ |  |
| All other purchased fuel | .. | 1 |  |
| Total cost |  | 15.101 |  |

Average number of employees and wages, salaries and superannuation payments
Larger establishments in the United Kingdom (a)
TABLE 10

| 1951 | 1954 |
| :---: | :---: |
| Number | Number |
|  |  |
| 20.737 | 21.193 <br> 2.928 |
| 23.665 | 24.611 |
| $£ .000$ | $£ .000$ |
|  |  |
| 5.018 | 6.366 |
| 1.452 | 1.897 |
| 6.470 | 8.263 |

Paints and varnishas including emulsion paints, cellulose
based paints and lacquers
(58448)

|  | 1951 | 1954 |
| :---: | :---: | :---: |
|  | $\varepsilon$ | $\varepsilon$ |
| Wages and salaries per head | 242 | 300 555 |
| Operatives Administrative, technical and clerical employees | 496 | $\begin{gathered} 555 \\ £ .000 \end{gathered}$ |
| Superannuation and other pension funds for employees and dependents (b) |  | 83 |
| Employers' contributions | .. | Number |
| Employees covered | .. | $\begin{gathered} 4.207 \\ \varepsilon^{\prime} 000 \end{gathered}$ |
| Pension, etc. payments to former employees and dependents (b) | . | 5 |

(a) The following persons, not included above, were also employed by larger
('other workers ${ }^{\text {in }}$ includes, for example. employees engaged in merchanting)

|  | United Kingdom |  |
| :---: | :---: | :---: |
|  | 1951 | 1954 |
|  | Number | Number |
| Canteen workers Males | $\begin{array}{r} 9 \\ 146 \end{array}$ | $\begin{array}{r}22 \\ 133 \\ \hline\end{array}$ |
| Total | 155 | 155 |
| Other workers Males Females | 70 65 | ${ }_{13}^{17}$ |
| Total | 135 | 30 |
| Total excluded employees | 290 | 185 |
|  | \&.000 | £. 000 |
| Payments to outworkers | 139 | 160 |

(b) The figures given relate to larger establishments in Great Britain only.

Employment in a specified week (a)
Larger establishments in the United Kingdom


[^1]DS $58448 / 1 / \mathrm{Wt} .3351 \mathrm{~K} .47 / 57 \mathrm{CL}$

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[^0]:    IMPORTANT NOTES and definitions appear on the next page. In inter-

[^1]:    (a) Weak ended September 22. 1951, or October 30, 1954.

