## 19 Brewing and malting

This Report on the Brewing and Malting Industry relates to establishments engaged wholly or mainly in brewing beer and in malting barley. Bottling and canning by brewers is included, but establishments engaged wholly or mainly in bottling or canning drinks purchased from other firms (or in bottling or canning on commission) are excluded.

This industry corresponds to minimum list heading 231 in the Standard Industrial Classification (Revised 1968) which has been used for the first time as a basis of classification in the 1968 Census. The definition of this industry however is unchanged from the last detailed Census of Production for 1963 in which it was reported (Part 18).

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (i) to (iv).

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## Footnotes continued from page 19/3.

ABLE 1 Industry summary, 1963 and 1968 United Kingdom (a) (b)

	Search of the state			All establ	ishments
			Unit	1963	1968
Number of enterprises	DW07 199	tages   same   same   maget   maget	No.	207	151
number of establishmen	nts		"	578	383
Gross output			£'000	724,340	1,065,741
Net output			"	218,324	293,176
Net output per head			£	2,514	3,645
	1	goods produced and work done (c)	£'000	523,058	718,823
Sales and work done	{	merchanted goods and canteen takings	"	200,442	345,055
Not amounts payable in	n respect of	Customs and Excise duty	п	254,378	382,299
yet amount property	618.1	materials for use in production and packaging and fuel	,	92,223	107,833
Purchases	1	goods for merchanting and canteen purchases	n n	155,920	275,361
	1	for work done on materials given out	"	606	448
	600.E	for transport	1 8	1000	(60)
Payments to other organisations	{	by road	" "	1000	4,784
organisate 19119		by rail and other means excluding postal services	"		1,504
Stocks and work in pr	ogress	(a)071,682 [collect,000,1] 662,00 [ 13		+ 3,222	+ 1,526
Total stocks and work in progress	rk in	change during year			82,526
progress	(	at end of year		65,558	
	. {	change during year	"	+ 781	+ 1,260
Goods on hand for s	ale [	at end of year	122010	25,415	31,598
	ner shi in f	change during year	п	+ 58	+ 603
Work in progress	1	at end of year	п	9,683	16,002
		change during year	"	+ 2,382	- 336
Materials, stores a	and fuel	at end of year	"	30,459	34,926
			Th.	86.8	80.4
Nucl		total, including working proprietors	"	64.4	57.7
Number employed on av during the year	erage	operatives	"	22.3	22.7
	SON'T	other employees (d)	6,000	45,685	59,754
Wages and salaries	{	of operatives	£,000	A STATE OF THE PARTY OF THE PAR	29,034
		of other employees (d)		21,649	23,034
Capital expenditure (	(e)		"	32,215	43,741
Total			п	15,371	17,773
New building work	:11: (6	TOTAL	"	- 659	- 4,459
Land and existing h		(800.1 0.0°%) 1 06% 67 1 106°%	"	14,859	27,483
Plant and machinery	y (f)		"	2,645	2,944
Vehicles (f)				2,0.0	

<sup>(</sup>a) For 1968, estimates for establishments not making satisfactory returns and for small establishments, from which only employment data were collected, accounted for 2 per cent. of the total figures in which they were incorporated: of this, unsatisfactory returns accounted for less than 1 per cent. For 1963 the comparable figures were 1 per cent. and negligible respectively.

(b) The following information relates to small establishments (employing fewer than 25 persons) in this industry. It includes an estimate for small establishments not making satisfactory returns.

	1963	1968
Number of establishments	240	160
Average number employed:		
Working proprietors	47	27
Other persons employed	2,861	1,966

Footnotes continued on page 19/2.

<sup>(</sup>c) Including services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered).

<sup>(</sup>d) Administrative, technical and clerical employees.

<sup>(</sup>e) Excluding expenditure for establishments not yet in production.

<sup>(</sup>f) Acquisitions <u>less</u> disposals.

TABLE 2 Analysis by size of establishment within the industry, 1968

(i) Output and employment

All establishments: United Kingdom

Number employed on average during the year by the establishment (a)	Estab- lish- ments	Enter- prises (b)	Total number employed on average during the year (a)	Gross output	Ne t out put	Net output per head
THE SERVICE CHARLES	Number	Number	Number	£,000	£'000	£
1-5	33	27	112			
6-10	42	34	352			
11-24	81	43	1,477			
25-99	85	60	4,604	61,797	16,992	3,691
100-199	37	23	5,318	72,081	17,150	3,225
200-299	29	21	6,930	94,644	25,547	3,686
300-399	16	13	5,396	74,928	20,605	3,819
400-499	14	11	6,305	74,699	22,467	3,563
500-749	11	7	6,313	84,150	25,846	4,094
750-999	7	5	6,240	79,093	20,014	3,207
1,000-1,499	12	6	14,132	186,579	60,985	4,315
1,500-1,999	3	3	5,421	79,011	16,314	3,009
2,000 and over	7	7	17,688	229,951	59,834	3,383
Unsatisfactory returns	6	5	155	NOW AND AND		
Total	383	151	80,443	1,065,741(c)	293,176(c)	3,645(c

(ii) Employees, wages and salaries

All establishments: United Kingdom

Number employed on average during the year by the establishment (a)	Emp l	oyees	Wages and	d salaries	Wages and salaries per head		
	Oper- atives	Others (d)	Oper- atives	Others (d)	Oper- atives	Others (d)	
	Number	Number	£'000	£'000	£	£	
1-5		*****	33039.0013	ow pre-cally	165. 7		
6-10							
11-24							
25-99	3,495	1,092	3,184	1,535	911	1,406	
100-199	3,830	1,484	3,615	1,789	944	1,206	
200-299	4,986	1,940	4,791	2,356	961	1,215	
300-399	3,956	1,432	4,035	1,749	1,020	1,222	
400-499	4,412	1,893 -	4,067	2,189	922	1,157	
500-749	4,444	1,869	4,367	2,363	983	1,264	
750-999	4,313	1,927	4,776	2,543	1,107	1,320	
1,000-1,499	10,227	3,905	10,933	4,570	1,069		
1,500-1,999	4,087	1,334	5,092	1,823		1,170	
2,000 and over	12,397	5,292	13,298	7,443	1,246	1,367	
Unsatisfactory returns		3,202	10,230	1,445	1,073	1,406	
Total	57,678(c)	22,697(c)	59,754(c)	29,034(c)	1,036(c)	1,279(c	

<sup>(</sup>a) Including working proprietors.

TABLE 3 Percentage analysis of employees, by age and sex, 1969 (a)

All establishments: United Kingdom

Ages	Males	Females	All employees
Thursday II	Per cent.	Per cent.	Per cent.
Under 18	1	1	2
18 and over	79	19	98
All ages	80	20	100

Source: Department of Employment

(a) The percentages relate to the numbers employed (excluding working proprietors) at June 1969, the earliest date for which the information is available on the basis of the Standard Industrial Classification, (Revised 1968).

## Footnotes to Table 4.

- (a) Some establishments employing fewer than 25 persons were included in returns for larger establishments. These amounted to 56 establishments in 1968 and 163 in 1963.
- (b) Including services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered).
- (c) Direct sales of goods (excluding canteen takings) made to, and work done for, the general public by larger establishments are included. These amounted to £2,572,000 in 1968. Similar information is not available for 1963.
- (d) This is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
- (e) Drawbacks and allowances receivable on goods exported, deposited etc, (including spoilt beer allowances) amounted to £9,564,000 in 1968 and £7,408,000 in 1963.
- (f) Administrative, technical and clerical employees.
- (g) Excluding expenditure for establishments not yet in

<sup>(</sup>b) The sum of the figures for the size groups exceeds the total for the industry to the extent that enterprises made returns for establishments in more than one size group.

<sup>(</sup>c) Including estimates for establishments employing fewer than 25 persons and for establishments not making satisfactory returns.

<sup>(</sup>d) Administrative, technical and clerical employees.

TABLE 4 Analysis of larger establishments, 1963 and 1968
Establishments employing 25 or more persons: Analysis of returns received, United Kingdom (a)

		Unit	1963	1968
Number of enterprises		No.	141	104
Number of establishments		"	497	277
Gross output		£'000	714,613	1,048,412
Net output		g - "	215,392	288,409
Net output per head		£	2,514	3,645
	∫goods produced and work done (b)(c)	£'000	516,035	707,135
Sales and work done	merchanted goods and canteen takings	"	197,750	339,445
Index of specialisation (d)		Per cent.	99	99
Net amounts payable in respect	t of Customs and Excise duty (e)	£'000	250,962	376,083
and the attack of one base.	materials for use in production and packaging, and fuel		90,985	106,080
Purchases	goods for merchanting and canteen purchases		153,827	270,883
	for work done on materials given out		597	441
Payments to other organisations	by road	,	h	4 700
organisations	by rail and other means excluding		5,200	4,706
	postal services	"		1,479
Stocks and work in progress				
Goods on hand for sale	change during year	"	+ 771	+ 1,239
	at end of year	"	25,074	31,084
Work in	change during year	"	+ 58	+ 593
Work in progress	at end of year		9,553	15,742
Materials, stores and	change during year	"	+ 2,350	- 331
fuel	at end of year	"	30,050	34,358
				04,000
Number employed on average	total, including working proprietors	No.	85,665	79,135
during the year	operatives	"	63,606	56,759
	other employees (f)	"	22,054	22,335
Wages and salaries	of operatives	£,000	45,096	58,802
	of other employees (f)	11	21,367	28,571
W	operatives	£	709	1,036
Wages and salaries per head	other employees (f)	"	969	1,279
Capital expenditure (g)		10		1,210
New building work		£'000	15,165	17,484
Land and existing building	acquisitions	"	4,214	2,435
Land and existing building	disposals	"	4,865	6,821
	acquisitions	"		
Plant and machinery	disposals	"	16,125	27,762
			1,466	726
Vehicles	acquisitions	н	3,531	4,187
	disposals	. 11	921	1,292

For notes to this table - see page 19/5

TABLE 5 Sales of principal products of the industry by larger establishments, including sales by establishments classified to other industries, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

			19	63		1968		
			Quantity	Value	Quantity	Value	Enter- prises	Entries
138		Miles and Wiston	Th.bulk barrels of 36 gal.	£,000	Th.bulk barrels of 36 gal.	£,000	Number	Number
Beer (included)	uding ale, s ing black be	tout, porter, etc, er) brewed	1					State Commen
Bottled			6,145	131,602	5,745	149,671	81	130
Canned			342	7,110	564	14,895	34	48
Other			22,019	345,328	25,189	501,218	85	144
	stout, port	(including ale, er, etc, but lack beer) brewed	28,506	484,041	31,498	665,784	buloni k (aski	3 - 200
			Th.cwt.		Th.cwt.		6756	THE RESIDENCE
Malt			1		12,802	29,984	28	41
Malt flour		1 100	11,038	26,227	86.1	362	*	*
Grains Wet			8,048	1,057	6,639	953 289	81	133
Dry			952	1,113	1,325	1,742	13	16
Malt commi	ngs and othe eenings and	r offals (including other cereal offals)		616		1,007	45	67
Other prod	ucts			44		156	13	16
Waste prod	ucts			141		241	28	44
Work done				569		85	6	6
Malting				124		107	6	6
Other wo	Total			513,932		700,710		***************************************
500.2	Sales in of	ther industries		1,669		1,277	bis ·· i	disali.
	industry so	oroducts of this old by establish- ne industry		512,263	Inexpl	699,433	104	171(a)

<sup>(</sup>a) This figure represents the total number of returns made for larger establishments in this industry which is less than the total number of establishments shown in Table 4 on account of combined returns covering more than one establishment.

TABLE 6 Sales of principal products of the industry by larger establishments classified to other industries, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

Sales of principal products by larger establishments classified to other industries amounted to £1,277,000 in 1968 and £1,669,000 in 1963. Owing to the risk of disclosure of information relating to individual firms separate particulars cannot be given.

TABLE 7 Sales of other than principal products by larger establishments in the industry, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

		1963	1	1968
the state of the forest that a street of the state of the state of	Quantity	Value	Quantity	Value
The Part   1990	Th.cwt.	£,000	Th.cwt.	£'000
Yeast	549	438		580
Soft drinks (except fruit juices)		a to be a second and	e a selection of	Bullion allege
Comment	Th.gal.		Th.gal.	arbuttag y
Concentrated, in liquid form (including squashes and cordials and unsweetened concentrated drinks)	363	253	344	005
Unconcentrated	000	200	344	235
Cola-based drinks		(a)	00 1	0.5
Other (including soda water and non-alcoholic wines		(a)	88.1	37
and cider)	3,443	926	5,584	1,810
Other products		931		1,364
Services rendered (b)		1,225	250,000	3,676
Merchanted goods			197	, ,,,,,
Purchased liquors, etc, bottled or canned	Th.bulk barrels of 36 gal.		Th.bulk barrels of 36 gal.	- MILLES
Beer (including ale, stout, porter etc)	2,780	69,295	4,578	129,042
	Th.proof		Th.proof	123,042
	gal.	Left real south	gal.	de la constitución
Whisky	288	4,253 1,108	312	5,689 1,503
Gin			172	alima nam
	240	2,957 {		3,140 895
Other spirits .	357	5,623	248	4,353
		2,510	2000	4,303
Imported wines	Th.gal.	4,141	Th.gal.	
imported without	{ '`	1,084	1,275	5,256 2,213
Alcoholic cider and perry	3,279	1,294	3,668	2,093
	U	329		657
Soft drinks (except fruit juices)	1,582	742 {	1,424	771
Other purchased liquors, etc (including vinegar)	86.4	147	663	499 878
Other goods merchanted or factored	4	202	12421 0123/3	253
anteen takings	The said of	103,588	8) E011'S 271	177,285
		477	032	614
Total		201,522		347,147

<sup>(</sup>a) Not recorded separately for 1963.

TABLE 8 Production of certain principal products of the industry by larger establishments, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	19	63	1968							
	Quantity returned in this industry	Quantity	Returned in this industry			Returned in all industries				
			Quantity	Enter- prises	Entries	Quantity	Enter- prises	Entries		
-	Th.cwt.	Th.cwt.	Th.cwt.	Number	Number	Th.cwt.	Number	Number		
Malt	12,934	15,373	14,816	38	47	17,502	54	68		

TABLE 9 Purchases by larger establishments of selected principal products of the industry, 1968

This table is not applicable to this industry.

<sup>(</sup>b) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered to other organisations.

TABLE 10 Purchases by larger establishments in the industry, 1963 and 1968 Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	1	963	1968		
	Quantity	Cost	Quantity	Cost	
Materials for use in production		£'000	7-9-8-1-1-1	£,000	
Barley, unprocessed	The Party of		The contract of	2 000	
Home grown	Lie Asia	20,245		23,129	
Imported		699		714	
Other cereals and cereal products	10000	Lieu il		114	
Home grown or manufactured in the U.K.		971		1,268	
Imported		93	1 3 3 3	137	
Malt		20,424		22,532	
Malt extract (including malt extract syrup)		745		535	
			Th.cwt.	999	
Sugar (including liquid sugar)		5,474	1,706	5,311	
Syrup (excluding malt extract syrup) and saccharum				1000	
and glucose		734		715	
Hops and hop oils	<b>]</b>	8,914(ax		8,547	
Hop concentrates and extracts		, , , , , ,		132	
Fruit juices		101	imis	67	
Carbon dioxide		(b)	9	990	
Citric, tartaric and phosphoric acids		59	4.010	40	
Finings (excluding isinglass)		367	The second	314	
Isinglass		245		289	
Water		666			
	Th.gal.	000	Th gol	1,016	
Lubricating oils and greases	165	65	Th.gal. 223	91	
		15		15	
Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement	1		Thagar.		
Tyres and other spare parts for firms' own road goods vehicles	h				
Other	· · ·	3,240		1,632	
		U		3,180	
All other materials for use in production ackaging materials		5,216		5,308	
Paper and board					
Boxes, cartons, drums and canisters (with or without metal ends) of paper and cardboard				545	
Fibreboard packing cases	}	344 {		747	
Wrapping and packing paper (including paper coated with plastics and any laminates incorporating paper but not metal)	h l			55	
Other packaging materials of paper and paperboard (including moulded pulp units and labels, but excluding bags and multiwall paper sacks) (c)		854		26	
Metal	1	Indiana de la Contra de la Cont	Mariani, o	696	
Cans and boxes					
and boacs		1,735		4,622	
Barrels, kegs and drums	Thousands	2 (	Thousands 231	3 046	
Other packaging materials of metal (other than	266	3,567		3,046 2,066	
aluminium) including crown corks, wire, foil and any laminates incorporating foil, foil labels and foil closures, tensional steel strappings, etc					
- strappings, etc		2,283		2,705	

TARIE 10 (continued)

A STATE OF THE PROPERTY OF THE	196	3	196	8
	Quantity	Cost	Quantity	Cost
ackaging materials (continued)		£,000		£,000
Timber	Jacky and State of	14681584	CIRLAN ENGL	
Containers wholly or mainly of wood				
Casks		484		181
Crates, cases, etc		1,456	••	889
	Th.cu.ft.		Th.cu.ft.	195
Timber (sawn or planed) for manufacture or repair of casks, cases, etc	271	428 108	99.5 Thousands	135 81
	Thousands		91,207	1,290
Glass containers (including glass syphons)	146,481	1,923 {		437
Plastic moulded and fabricated containers including closures and inserts	political.	charge base	911181000	
Re-usable crates (including bottle crates)				963
Large containers (with a capacity exceeding 1 gallon)		(b) <	Parties	32 560
Bottles and bottle caps	1	89	hatio or el	69
Jute and hessian piece-goods, sacks and bags	••		(1 (a) (a) (a) (b)	285
All other packaging materials		274	m intel	200
Fuel and electricity (d)	Th. tons	0.005	Th. tons	1,77
Coal	470	2,837	301	and the
Coke (including screenings) and manufactured fuel	22.3	196	13.8	119
	Th.gal.		Th.gal. 9,925	2,46
Derv fuel and motor spirit for use in road vehicles	9,797	1,905	{	31
Other liquid fuels (including creosote/pitch mixtures, etc and liquified petroleum gases)	46,691	1,850	49,535	2,16 65
etc and right see	Th. therms	the american	Th. the rms	
Gas	1,416	116 21	1,405	13
	Th.kWh	1 040	Th.kWh 292,946	2,11
Electricity	$\left\{ \begin{array}{c} 267,252 \\ \cdots \end{array} \right.$	1,940 301	292,940	1,34
All other fuels		(b)		15
Total cost of materials and fuel		90,984		106,08
Goods purchased for merchanting			a statistics on	con Francis
Liquors, etc purchased for bottling or canning	research ages last	65,155	on Traction	104,2
Other goods for merchanting or factoring	to the section	88,051	1 (2 ( ROS (1) ) )	165,7
Other goods for merchanting of factoring Canteen purchases		621		8
Total cost of purchases		244,811		376,9

<sup>(</sup>a) For 1963 described as 'Hops' only.

<sup>(</sup>b) Not recorded separately in 1963.

<sup>(</sup>c) For 1963 multiwall sacks only were specifically excluded.

<sup>(</sup>d) The total quantity of electricity generated in establishments employing 25 or more persons in this industry was 18,202 Th.kWh in 1968, and 42,236 Th.kWh in 1963.

TABLE 11 Transport costs and employment of larger establishments, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

West of the second		Unit	1963	1968
Average number mainly employed on transport		No.	15,093	16,814
Transport costs			15500 1	The state of the s
Wages and salaries		£'000	13,009	20,221
Derv fuel and motor spirit			1,905	2,775
Tyres and other spar vehicles	e parts for road goods	п		1,632
Payments to other organisations for transport	by road	"		4,706
	by rail and other means excluding postal services	n n	5,200	1,479
Costs of operating road goods vehicles			At militateon	
Insurance		11	343	404
Vehicle licences  Depreciation		п	524	1,045
		"	1,923	2,298
Payments to other repairs and mainter	organisations for nance	n Maga	695	1,021
Total		"	23,598(a)	35,581

<sup>(</sup>a) Excluding tyres and other spare parts for road goods vehicles, not collected separately for 1963.

TABLE 12 Payments for certain services, etc by larger establishments, 1963 and 1968(a)

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	Amount	Amounts payable	
	1963	1968	
Repairs and maintenance to		£'000	
Buildings	6,852	7,829	
Road goods vehicles	695	1,021	
Plant, machinery and other capital equipment	2,144	2,999	
nsurance, licensing and depreciation of road goods ehicles (b)	2,790	3,747	
ates, excluding water rates	2,371	3,970	
lire of plant and machinery	257	649	
Postage, telephone, telegrams, cables and telex (c)	834	1,243	
Total	15,942	21,458	

<sup>(</sup>a) No deduction is made for these payments to arrive at the figures of net output given in this report.

TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger establishments, 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

Year ended	Percentage of total returns received	Percentage of total number employed
1968	Per cent.	Per cent.
April (a)	2.3	7.6
May	1.2	0.6
June	1.2	0.6
July	2.9	1.2
August	2.3	0.3
September	52.0	53.5
October	0.6	0.1
November	0.6	0.7
December	7.6	2.5
1969	A MARKET THE STATE OF THE STATE	
January	4.7	7.4
February	2.3	0.8
March	21.1	24.5
April (b)	1.2	0.4
	100	100

<sup>(</sup>a) From 6 April.

<sup>(</sup>b) For details see Table 11.

<sup>(</sup>c) Excluding telex for 1963.

<sup>(</sup>b) To 5 April.

ter for lading taken for 1945.