82 Motor vehicle manufacturing

This Report on the Motor Vehicle Manufacturing Industry relates to establishments engaged wholly or mainly in manufacturing and assembling passenger cars, commercial goods vehicles, road tractors solely for tractor-trailer combinations, buses, battery-electric vehicles, motor drawn trailers, caravans, three wheeled vehicles; in manufacturing engines, bodies, chassis, chassis frames, seats and seat safety belts for motor vehicles, cabs for commercial vehicles and motor body shells; and in manufacturing all other parts and accessories (other than rough or semifinished castings and forgings) when made wholly or primarily of metal and not reported elsewhere. Establishments specialising in reconditioning of engines and gear boxes are included. Armoured fighting vehicles, powered invalid carriages and industrial trucks, passenger seating for public service vehicles, electrical accessories and other electrical equipment and parts and accessories made wholly or primarily of asbestos, glass, rubber or plastics are excluded.

This industry corresponds to minimum list heading 381 in the Standard Industrial Classification (Revised 1968) which has been used for the first time as a basis of classification in the 1968 Census.

The industry corresponds to the Motor Vehicle Manufacturing Industry (Part 62) in the Reports on the last detailed Census of Production for 1963, except that now included in this industry are oil filters and gears and gear wheels for motor vehicles formerly included in the Report on the General Mechanical Engineering Industry (Part 52); three wheel cars complete and chassis with engines therefor, including parts and accessories, formerly included in the Report on the Motor Cycle, Three-wheel Vehicle and Pedal Cycle Manufacturing Industry (Part 63); bumpers, fuel tanks, locks, springs and metal accessories for motor vehicles formerly included in the Report on the Miscellaneous Metal Manufactures Industry (Part 74); upholstered seats for cars and commercial vehicles formerly included in the Report on the Furniture and Upholstery Industry (Part 109), while wheeled and half-track tractors and parts thereof formerly included in the Report on this industry are now included in the Report on the Wheeled Tractor Manufacturing Industry (Part 81); powered industrial trucks and industrial tractors (of the type used in factories, warehouses, railway stations and docks) and parts thereof (except engines) also formerly included in the Report on this industry are now included in the Report on the Mechanical Handling Equipment Industry (Part 56).

Throughout this Report, the figures given for 1963 have been reclassified, as far as possible, according to the Standard Industrial Classification (Revised 1968) so that data for 1963 and 1968 are on the same industrial basis. However, the reclassification of small firms which provided limited information only, has been arbitrary.

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (i) to (iv).

LIST OF TABLES

The Part of the Pa	ble	Title	Page
	163	SECTION I - Estimates for all establishments in the industry	uses, ba
. 1	1	Industry summary, 1963 and 1968	82/3
2	2	Analysis by size of establishment within the industry, 1968	82/4
3	3	Percentage analysis of employees, by age and sex, 1969	82/6
		SECTION II - Analysis of returns received	
4	1	Analysis of larger establishments, 1963 and 1968	82/7
5	5	Sales of principal products of the industry by larger establishments, including sales by establishments classified to other industries, 1963 and 1968	
6	Se .	Sales of principal products of the industry by larger establishments classified to other industries, 1963 and 1968	82/10 82/16
7		Sales of other than principal products by larger establishments in the industry, 1963 and 1968	82/17
8		Production of certain principal products of the industry by larger establishments, 1963 and 1968	DOES NOT APPLY
9		Purchases by larger establishments of selected principal products of the industry, 1968	DOES NOT APPLY
10)	Purchases by larger establishments in the industry, 1963 and 1968	82/19
11	1	Transport costs and employment of larger establishments, 1963 and 1968	82/24
12	2	Payments for certain services, etc by larger establishments, 1963 and 1968	82/24
13	3	Percentage analysis of twelve-month periods covered by returns from larger establishments, 1968	82/25

Footnotes continued from page 82/3.

- (c) Including services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered).
- (d) Administrative, technical and clerical employees.
- (e) Excluding expenditure for establishments not yet in production.
- (f) Acquisitions <u>less</u> disposals.

TABLE 1 Industry summary, 1963 and 1968
United Kingdom (a) (b)

			11-: 4	All estal	olishments
			Unit	1963	1968
umber of enterprise	8	listagawo(s) luqkiyos spansas	No.	1,357	1,567
umber of establishm	ents		п	1,679	2,008
ross output			£,000	2,030,199	2,581,092
et output			"	720,866	945,571
et output per head			£	1,659	2,069
		goods produced and work done (c)	£,000	1,860,631	2,421,249
ales and work done		merchanted goods and canteen takings		154,116	136,979
	619.1	materials for use in production and packaging and fuel	п	1,146,084	1,503,164
rcha ses		goods for merchanting and canteen purchases	100	151,298	114,810
		for work done on materials given out	n n	12,364	15,72
ayments to other	1,701	for transport	н	7	16,259
rganisations		by rail and other means excluding postal services	14 H98	10,099	2,114
tocks and work in p	rogress		1 10E		-0/9/
		change during year		+ 25,965	+ 39,411
Total stocks and wo progress	OIR III	at end of year	п	324,488	474,998
		change during year	10 113	+ 13,716	- 86
Goods on hand for	sal e	at end of year	"	91,753	143,53
		change during year	38 . 8	+ 1,736	+ 23,726
Work in progress		at end of year	"	110,825	156,979
		change during year	п	+ 10,513	+ 16,548
Materials, stores	and fuel	at end of year	"	121,910	174,488
		f total, including working proprietors	Th.	434.6	457.0
umber employed on	average	operatives	"	1 200.1	-non.e
aring the year	2,257	other employees (d)	"	344.4 88.4	354.6
		10 and over 1 00 and 1 20 mm 1185	6,000		3 1,542
ages and salaries		of operatives of other employees (d)	£,000	309,268 87,612	411,040
apital expenditure	(0)	or other amproyees (u)	SEA . LEAS	67,012	138,578
Total	(6)			92.000	
New building work			1924	86,866	79,015
Land and existing		10	#	25,574	11,520
		e see of the figures for the eige grown as		141	- 950
Plant and machine	ry (1)		. 11-	59,550	66,361
Vehicles (f)				1,601	2,083

⁽a) For 1968, estimates for establishments not making satisfactory returns and for small establishments, from which only employment data were collected, accounted for 3 per cent. of the total figures in which they were incorporated: of this, unsatisfactory returns accounted for 1 per cent. A similar situation existed in 1963.

(b) The following information relates to small establishments (employing fewer than 25 persons) in this industry. It includes an estimate for small establishments not making satisfactory returns.

		0
	1963	1968
Number of establishments Average number employed:	955	1,206
Working proprietors	1,530	1,220
Other persons employed	8,006	10,881

Footnotes continued on page 82/2.

TABLE 2 Analysis by size of establishment within the industry, 1968

(i) Output and employment

All establishments: United Kingdom

Number employed on average during the year by the establishment (a)	Estab- lish- ments	Enter- prises (b)	Total number employed on average during the year(a)	Gross output	Net output	Net output per head
240 (140,5 27) 4427,0953	Number	Number	Number	£,000	£'000	£
1-5	222	215	703			•••
6-10	229	201	1,802	Non-bes because	era ebopa T	
11-24	339	323	5,969	invains aboug to	sanadon-ens.)	
25-49	170	158	6,112	20,073	9,893	1,619
50-99	176	152	12,512	47,395	20,875	1,668
100-199	144	121	20,787	82,191	36,558	1,759
200-299	60	55	14,500	59,240	24,671	1,701
300-399	39	32	13,328	53,909	23,776	1,784
400-499	30	24	13,606	54,159	25,611	1,882
500-749	41	36	24,668	106,395	46,205	1,873
750-999	23	15	20,249	98,006	37,757	1,865
1,000-1,499	31	13	37,948	207,483	86,223	2,272
1,500-1,999	15	11	25,775	125,303	55,914	2,169
2,000-2,499	8	5	17,331	106,160	35,044	2,022
2,500-2,999	8	7	21,910	117,338	44,558	2,034
3,000-4,999	12	6	48,794	292,907	106,210	2,177
5,000-7,499	6	5	35,575	180,752	80,292	2,257
7,500 and over	10	. 3	129,217	949,868	281,718	2,180
Unsatisfactory returns	442	427	6,241	(b) wengo tago	voite 3o. f	
Total	2,005	1,567	457,027	2,581,092(c)	945,571(c)	2,069(c)

TABLE 2 (continued) (ii) Employees, wages and salaries

All establishments: United Kingdom

Number employed on average during the	Emplo	yees	Wages and	salaries	Wages and salaries per head		
year by the establishment (a)	Oper- atives	Others (d)	Oper- atives	Others (d)	Oper- atives	Others (d)	
	Number	Number	£'000	£'000	£	£	
1-5						••	
6-10	voluntarios · · · · · · · · ·						
11-24		•	deg	•••	12.		
25-49	4,894	1,102	4,522	1,320	924	1,198	
50-99	10,049	2,363	9,004	2,797	896	1,184	
100-199	16,985	3,732	16,720	4,513	984	1,209	
200-299	11,203	3,285	10,006	3,951	893	1,203	
300-399	10,220	3,103	10,144	3,937	993	1,269	
400-499	10,705	2,901	10,475	3,597	979	1,240	
500-749	19,226	5,437	19,215	6,482	999	1,192	
750-999	16,076	4,173	18,194	4,854	1,132	1,163	
1,000-1,499	28,299	9,649	32,088	11,898	1,134	1,233	
1,500-1,999	20,579	5,196	20,952	6,778	1,018	1,305	
2,000-2,499	13,469	3,862	15,613	5,147	1,159	1,333	
2,500-2,999	16,757	5,153	18,937	7,649	1,130	1,484	
3,000-4,999	38,814	9,980	47,403	13,938	1,221	1,397	
5,000-7,499	27,310	8,265	33,093	11,839	1,212	1,432	
7,500 and over	99,490	29,727	132,586	45,808	1,333	1,541	
Insatisfactory returns	renco ro	ra du i d'assino. Ma hadood a	negio tro a	diamentali diamentali	etletige e loss kozo zoz e	MANUTA HIS I	
Total	354,584(c)	100,904(c)	411 040(c)	138,578(c)	1,159(c)	1,373	

⁽a) Including working proprietors.

⁽b) The sum of the figures for the size groups exceeds the total for the industry to the extent that enterprises made returns for establishments in more than one size group.

⁽c) Including estimates for establishments employing fewer than 25 persons and for establishments not making satisfactory returns.

⁽d) Administrative, technical and clerical employees.

Continued on next page.

TABLE 3 Percentage analysis of employees, by age and sex, 1969 (a)

All establishments: United Kingdom

Ages	Males	Fem al es	All employee		
anaroni Peli	Per cent.	Per cent.	Per cent.		
Under 18	2	1	3		
18 and over	85	12	97		
All ages	87	13	100		

Source: Department of Employment

(a) The percentages relate to the numbers employed (excluding working proprietors) at June 1969, the earliest date for which the information is available on the basis of the Standard Industrial Classification, (Revised 1968).

Footnotes to Table 4.

- (a) Some establishments employing fewer than 25 persons were included in returns for larger establishments. These amounted to 49 establishments in 1968 and 46 in 1963.
- (b) The method of classifying returns to sub-divisions of the industry is explained in the notes; the characteristic products of each sub-division are identified in Table 5.
- (c) For 1963 parts of motor cars, commercial vehicles and tractors were not separately distinguished, but returns with output showing wholly or mainly such sales have been classified as far as possible on the basis of comparable returns made for 1968; it follows therefore that figures for the two years are not strictly comparable.
- (d) The sum of the figures for the sub-divisions exceeds the total for the industry to the extent that enterprises made returns for more than one sub-division.
- (e) Including services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered).
- (f) Direct sales of goods (excluding canteen takings) made to and work done for, the general public by larger establishments are included. These amounted to £3,645,000 in 1968. Similar information is not available for 1963.
- (g) Characteristic products relate only to specific subdivisions of the industry.
- (h) For sub-divisions of the industry, this is the ratio of sales of characteristic products to total sales of goods produced and work done. For the industry as a whole this is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
- (i) Progress payments received for work in progress in 1968 from United Kingdom customers were recorded as £738,000 at the beginning of year and £1,425,000 at end of year, and from overseas customers as £325,000 at beginning of year and £631,000 at end of year. Similar information is not available for 1963.
- (j) Administrative, technical and clerical employees.
- (k) Excluding expenditure for establishments not yet in production.
- (1) Acquisitions less disposals.

Analysis of larger establishments, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom (a)

a roof troops from the	itsoreegoe how sire!		Sub	-divisions of	the industr	y (b)
and the second second second			Motor	vehicles com with engine		assis
and the state of t	antibod voted antibod voted antibod voted antibod voted antibod voted antibod voted	Unit	station was	uding taxis, gons, estate ee-wheel cars	other than powered trucks, b motive	al vehicles, tractors and industrial ut including units for ed vehicles 02
202 (AL	4 10 11 19 14		1963	1968	1963	1968
Number of enterprises ((d)	No.	16	11	32	30
Number of establishment	:8	500.3	52	43	47	46
Gross output		£'000	1,055,657	1,306,229	243,776	259,974
Net output			328,717	398,649	67,658	85,075
Net output per head	20 less street der mend	£	2,189	2,370	1,337	1,968
Sales and work done	goods produced and work done (e) (f)	£,000	929,580	1,192,694	218,166	248,093
CLERY!! MESTE	merchanted goods and canteen takings		112,799	100,314	24,787	10,950
Sales of characteristic		н	632,393	858,046	152,772	177,225
Index of specialisation		Per	68	72	70	71
16.867 LABOUR	materials for use in	cent.	STATE OF THE RESIDENCE OF THE STATE OF THE S	took 2003 dearbors	1	1 400 0000
Purchases <	production and packaging, and fuel	£'000	612,561	814,695	156,085	166,791
28/8/3	goods for merchanting and canteen purchases	н	115,769	83 967	20,444	8,609
Parameter A - A - A - A - A - A - A - A - A - A	for work done on materials given out for transport	"	2,291	2,335	959	719
Payments to other organisations	by road		3,688	8,946	638	349
190.	by rail and other means excluding postal services	"		1,268	ayong al ar	144
Stocks and work in prog				Registra - adving	0 12,352 14	d- no ubsink
Goods on hand	change during year	**	+ 13,032	- 2,171	+ 21	- 434
for sale	at end of year	n	58,495	93,942	15,803	18,076
Work in progress (i)	change during year	"	+ 247	+ 15,392	+ 802	+ 1,365
progress (1)	at end of year	"	38,790	66,362	18,041	20,621
Materials, stores and fuel	change during year		+ 7,368	+ 3,630	+ 2,010	+ 1,714
and rue!	at end of year		50,291	70,143	22,499	30,499
Number employed on average	total, including working proprietors	No.	150,154	168,216	50,602	43,233
during the year	operatives		119,132	128,120	37,945	32,396
10,02	other employees (j)	000"3	31,019	40,094	12,652	10,833
	of operatives	£'000	123,504	171,128	31,514	34,235
ages and salaries	of other employees (j)	3.	34,329	62,505	10,792	12,817
lages and salaries	operatives	£	1,037	1,336	831	1,057
per head	other employees (j)		1,107	1,559	853	1,183
Capital expenditure (k) New building work	2. 621 352 1877 282	£'000	19,252	4,257	658	1,327
Land and existing buildings	acquisitions disposals	H	888 126	1,505	75 393	1,658(1)
Plant and	acquisitions		29,062	37,694	7,196	4,462
machinery	disposals		20,002	620	116	534
	acquisitions		726	828	701	487
Vehicles	disposals		281	359	391	379
	a.sposars	and the second	401	909	391	918

TABLE 4 (continued)

			S	Sub-divisions of the industry (b)					
			Pa	rts and acces	sories of motial vehicles				
		Unit	Moto	or bodies	Internal combust engines and par thereof				
			1963	1968	1963	05			
Number of enterprises	(d)	No.	82			1968			
Number of establishme		140.	117	87 124	14 21	33			
Gross output		£'000	177,177	176,286	33,104	49			
Net output		"	81,933	86,468	15,136	72,111			
Net output per head		£	1,333	1,705		34,627			
	goods produced and work	-	1,000	1,705	1,183	1,694			
Sales and work done	done (e) (f) merchanted goods and	£'000	178,759	174,279	32,778	70,980			
	canteen takings	"	1,295	1,189	122	462			
Sales of characterist	ic products (g)	"	158,265	156,777	27,124	54,132			
Index of specialisation	on (h)	Per cent.	89	90	83	76			
7	materials for use in	Jone.				1			
	production and packaging, and fuel	£'000	89,970	86,351	17.044	00.045			
Purchases	goods for merchanting and canteen purchases	"	1,024	924	17,044	36,047			
	for work done on materials	1985	1,024	524	116	454			
	given out	"	884	1,492	785	1,194			
ayments to other organisations	for transport by road	н	h	2,180	h	286			
	by rail and other means	on make	2,339	2,100	82	200			
toolea and much in	excluding postal services	44		91		65			
tocks and work in pro	change during year		agorvage lat	or and but on					
Goods on hand for sale	at end of year	,	+ 100	- 15	+ 86	+ 188			
w ,		,	414	1,056	626	1,526			
Work in progress (i)	change during year		- 2,977	+ 834	+ 118	+ 481			
	at end of year	н	17,647	15,305	3,393	7,626			
Materials, stores and fuel	change during year	H	- 1,027	+ 1,220	+ 59	+ 562			
and a second second second second	at end of year	, M.	10,415	10,414	2,304	5,313			
umber employed	total, including working proprietors	No.	61,456	E0 700	10 800	20 400			
n average uring the year	operatives	140.	51,886	50,723	12,798	20,436			
uring the year	other employees (j)		9,524	41,377	10,718	16,127			
888707 10 10036, 200	of operatives	61000		9,284	2,079	4,289			
ages and salaries	of other employees (j)	£'000	49,671	50,499	8,728	16,519			
and and	A District of the Application of the Control of the		9,795	12,444	1,798	4,764			
ages and salaries er head	operatives other employees (j)	£	957	1,220	814	1,024			
apital expenditure (k)			1,028	1,340	865	1,111			
New building work		£'000	2,783	884	124	165			
Land and existing	acquisitions	н	112	152	-	100			
buildings	disposals		387	861	2	57(1)			
Plant and	acquisitions	"				1.040			
machinery	. disposals	.	6,995(1)	3,499	931	1,848			
AES TO THE REAL PROPERTY AND THE PERSON NAMED IN COLUMN TO THE PER	acquisitions	: 1		70	61	46			
Vehicles	disposals		161	231	27	158			
THE PARTY NAMED IN COLUMN TWO IS NOT THE PARTY N	arahosara		76	142	13	41			

8.	n torro were species		y (b)	f the industr	ab-divisions o	Si	
T otal	To	Antonomy appropriate to the control of the control		caes	Trailers (mo	ccessories or cars vehicles (c)	
	seleiden nese D senigre Mie	inder	Rema			d except . frames	Other, not specifie chassis
1000	1000			1000			0
1968	1963	1968	1963	1968	1963	1968	1963
468	419	63	56	63	57	224	202
822	725	77	62	88	73	395	353
2,501,534	1,977,209	48,208	21,513	68,408	30,991	570,317	414,992
916,426	702,051	22,754	10,201	26,559	11,845	262,293	186,562
2,069	1,659	2,036	1,105	2,356	1,392	1,902	1,430
2,346,619	1,812,067	37,320	17,911	66,947	30,911	556,305	403,962
132,757	150,094	11,145	2,772	364	477	8,333	7,842
(g)	(g)	(g)	(g)	63,875	28,105	444,863	310,907
92	90	id hop waso I	free a par	95	91	80	77
1,456,832	1,116,170	16,376	8,803	42,301	18,565	294,271	213,142
111,271	147,349	9,498	2,398	286	389	7,533	7,209
15,237	12,042	371	226	790	178	8,336	6,719
15,758	9,835	277	152	246	125	3,473	2,811
2,045		21) 4	424	, ,
- 836	+ 13,358	- 854	+ 39	+ 812	- 451	+ 1,639	+ 530
139,106	89,358	2,776	288	2,219	817	19,512	12,915
+ 22,994	+ 1,691	+ 597	+ 790	+ 286	+ 53	+ 4,040	+ 2,659
152,141	107,932	3,330	1,719	1,827	1,593	37,069	26,749
+ 16,038	+ 10,239	+ 1,088	+ 267	+ 1,811	+ 111	+ 6,012	+ 1,451
169,107	118,728	4,353	2,155	7,685	3,009	40,699	28,055
442,940	423,240	11,178	9,229	11,271	8,507	137,883	130,494
344,569	336,589	8,619	7,194	8,915	6,766	109,015	102,948
98,054	86,403	2,511	2,007	2,313	1,704	28,730	27,418
399,430	302,380	8,961	5,272	9,756	5,043	108,332	78,648
134,664	85,655	2,848	1,808	2,877	1,474	36,409	25,659
1,159	898	1,040	733	1,094	745	994	764
1,373	991	1,134	901	1,244	865	1,267	936
11,165	24,906	534	116	803	154	3, 194	1,819
6,181	1,857	40	20	241	108	1,920	655
7,101	1,719	19	- 100	486	104	3,029	707
66,951	59,189	1,141	372	567) 071/11	17,740	14,120
2,636	1,194	27	6	133	271(1)	1,205	564
3,532	2,667	103	69	355	150	1,369	833
1,513	1,108	40	20	103	61	448	265

TABLE 5 Sales of principal products of the industry by larger establishments, including sales by establishments classified to other industries, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

Industry sub-		19	963	1968				
division (a)	To T	Quantity	Value	Quantity	Value	Enter- prises	Entries	
	Motor vehicles complete and chassis with engines therefor	Number	£'000	Number	£'000	Number	Number	
01	Cars complete, assembled or other- wise (including taxis, station wagons and estate cars but excluding three wheel cars) and chassis with engines therefor	160 E0	2003 2003 3003 301 33	Ser spen	8804.063 VSS 14	1 1 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5		
1200	Not exceeding 1,000 c.c.	313,562	98,363	277,469	90,172	*	5	
Wee, 108, 10 Wee, 108, 108	Exceeding 1,000 c.c. but not exceeding 1,600 c.c.	860,774	341,812	1,139,477	470,756	7	14	
thought hat	Exceeding 1,600 c.c. but not exceeding 2,800 c.c.	277,155	149,436	375,902	227,559	6	13	
ACR, 1965, 21	Exceeding 2,800 c.c.	47,315	52,554	52,227	62,331	10	14	
01	Three wheel cars complete and chassis with engines therefor (excluding mechanically propelled invalid carriages) (b)	9,732	2,663	6,742	2,421	248	*	
-BE - A	Total cars and taxis and chassis with engines therefor	1,508,538	644,828	1,851,817	853,240			
02	Commercial vehicles complete, assembled or otherwise (other than taxis, station wagons, estate cars, tractors and powered industrial trucks but including motive units for articulated vehicles and special	sande coes Beg	4000 PA	3 820	175,0554 288,7 ₁₁₆	665, 606,		
	purpose vehicles) and chassis with engines therefor (b)				ere verrege	1 44		
	Omnibuses and coaches	A STATE OF			an but	138		
	Complete (assembled or otherwise)	Un les		arf 1	4524			
	Designed with 8 to 15 seats (excluding the driver's)	4,683	2,354	8,390	5,497	, tea	*	
	Other single deck and double deck	921	4,725(c)	74	481	*	*	
152.241	Chassis with engines Single deck	7,493	12,271(c)	7,783	18,357	5	9	
	Double deck	2,339	6,998	1,503	5,120	546v	5	
	Total omnibuses and coaches and chassis with engines therefor	15,436	26,347	17,750	29,454	183		
	Motive units for articulated vehicles	5,443	8,486	7,003	19,962	7	11	
	Other commercial vehicles with internal combustion engines	Trans	195 34	resident i i i i resident i i i i	904,98s			
	Complete (assembled ar otherwise)	ASO.,	12.7	D. 530	890 N.L. 1	102		
1,873 1,873 1,474	Not exceeding 1½ tons gross vehicle weight	177,888	60,359	121,881	50,795	10	12	
	Exceeding 1½ tons but not exceeding 3 tons gross vehicle weight	66,851	36,910	62,781	39,949	13	15	
	Exceeding 3 tons but not exceeding 5 tons gross vehicle weight	20,343	16,977	8,313	7,008	10	14	

MABLE 5 (continued)

ndustry					19	63	1968				
sub- ivision (a)	Caser- prise				Quantity	Value	Quantity	Value	Enter- prises	Entries	
20/1			omplete and		Number	£'000	Number	£'000	Number	Number	
02	Commasse taxi trac truc for purp	with engines therefor (continued) Commercial vehicles complete, assembled or otherwise (other than taxis, station wagons, estate cars, tractors and powered industrial trucks but including motive units for articulated vehicles and special purpose vehicles) and chassis with engines therefor (continued) Other commercial vehicles with internal combustion engines (continued)		1,788	cataidev a oaiwre Lai ovito	to to bell of the control of the con	of their sold of the control of the	residente de la constante de l	90		
	Ot in					r to selson andlande o	proper house would are the	neng leni) leni)			
		Complete (continued	assembled or	otherwise)		1.484	esergação	serbed vo.	o shore "Till a sat	εŏ	
	e .		g 5 tons but g 7 tons gro		12,808	14,712	5,578	4,771	5	7	
	. 8	Exceeding exceeding weight	g 7 tons but g 10 tons gro	not ess vehicle	5,337	8,104	5,323	6,261	8	10	
	7		g 10 tons bu g 14 tons gro		2,164	4,514	8,199	13,595	9	11	
	9 11	Exceeding exceeding weight	g 14 tons bu g 20 tons gro	t not ess vehicle	388	1,288	2,052	6,098	. 9	12	
	10	Exceeding vehicle	g 20 tons gr weight	oss	1,103	6,700	2,320	13,855	8	11	
		Chassis wi	th engines				1, 172, 514	110,000	100	22	
		Not excee	eding 1½ ton weight	s gross	4,028	1,240	27,774	11,637			
	ar 2		g 1½ tons bu g 3 tons gro		8,649	3,773	26,568	12,038	*	*."	
	ar d		g 3 tons but g 5 tons gro		22,987	14,513	17,521	18,524	7	8	
			g 5 tons but g 7 tons gro		27,888	18,616	15,295	14,941		10	
	21 2	Exceeding exceeding weight	g 7 tons but g 10 tons gro	not oss vehicle	30,973	27,823	27,870	27,704	6	8	
	er \$	exceeding weight	g 10 tons bu g 14 tons gro	oss vehicle	19,112	26,604	39,729	48,265	6	9	
	11 ***		g 14 tons bu g 20 tons gro		1,869	4,625	17,159	36,645	8	9	
	7 6	Exceeding vehicle	g 20 tons gr weight	088	2,064	7,707	4,316	15,471	7	9	
	98 F	other coach speci- with engin- engin	commercial than omnibu es, but incl al purpose v internal com es and chass es therefor	ses and uding ehicles bustion is with and motive		42,559	ovabad boa auli	eresoneri entelq sass equilasist si th notathal	, v	90 80 80	
	25 1	units vehic	for articul	ated	409,895	262,951	399,682	347,518		79	

Continued on next page.

TABLE 5 (continued)

TABLE 5 (continued)

Industry sub-	But 6000 many maloying it or mucho	19	63	1968				
division (a)	Volume Voluments value general	Quantity	Value	Quantity	Value	Enter- prises	Entries	
	Motor vehicles complete and chassis with engines therefor (continued)	Number	£'000	Number	£'000	Number	Number	
02	Electrically operated goods vehicles complete, assembled or otherwise (other than powered industrial trucks) and chassis with motive units sold separately	1,783	1,443	1,958	2,201	6		
07	Reconditioned motor vehicles		309	ne selpiday	417		6	
	Motor vehicle parts and accessories		AAFR SI	r (centinia	1 20 2 0 6 2 G	a rigar		
	Parts and accessories of motor cars (including three wheelers other than invalid carriages) and commercial vehicles	212,93	083040 60 (341, 312	sinika 462 Sapa malina 1,120,477	ermallo hi dago (agra (hayaita	36 57 50		
03	Motor bodies complete		Train and	100 000	innagi/mon			
	For cars and taxis	130,976	26,485	70,491	15,352	9	12	
	For station wagons and estate cars	31,161	5,453	21,071	4,210	*	12	
	For commercial vehicles		Son Jon as	7 1 10 0 1	7,210			
.02	Omnibuses and coaches	60.8 0.83		6,735				
11	Designed with 8 to 15 seats (excluding the driver's)	191	44	721	199	7	7	
	Other single deck	2,813	7,690	3,554	11,708	15	7 18	
21	Double deck	2,794	8,783	1,130	4,814	6	8	
11	Other goods and commercial vehicles	55,522	13,178 2,731	38,898	14,963 2,801	61 19	6 9 19	
	Total motor bodies complete		64,364	emigee o	54,048			
03	Cabs for goods vehicles	20,8	Marie To	10316	- 6 to Head			
	Completely fitted with upholstered seats, instrument panels, etc	14,493	2,089 {	6,834	1,253 346	} 13	19	
8	Other	37,994	3,559 {	67,773	8,033 500	} 15	23	
	Other parts of motor bodies for motor cars(including three wheelers other than invalid carriages) and commercial vehicles	1 27, 361	alog. sipluev na 12,371	suf mos 3 ara suo: T	en i bouneil et the enem-			
03	Motor body shells	766,946	60,199	521,431	52,995	12	18	
3	07.82 078.72 228.72 000000000000000000000000000000000000	No.of sets	TIDION BU	No.of sets	minipolity http://ee-1			
03	Panels for goods vehicles	139,935	7,782	138,903	10,307 1,688	} 19	25	
06	Bumpers		9,676		7,240	25	31	
06	Bumper overriders	h	,	un 2001 (03	2,152	11	13	
06	Filler caps				716	14	15	
06	Exhaust extractors	100,8	- 00	14914	1,678	7	9	
06	Silencers	and the constant			8,965	26	32	
06	Name plates and badges	}	(d) {	drums sant	277	13	14	
03	Trim strips		ine lair	took and res	3,453	14	18	
06	Radiator grilles		1 19042 191	son lagrana	6,117	24	27	
06	Ash trays		ovices be	noleredi es	418	11	11	
06	Registration plates	98 (88)	1,662		1,430	13	14	
06	Fuel tanks	The state of the last	2,401	SON CONTRACTOR OF THE PARTY OF	1,400	10	17	

MABLE 5 (continued)

Industry	1963	1	963	1968				
sub- division (a)	ty Value Councity Value pri	Quantity	Value	Quantity '	Value	Enter- prises	Entrie	
	Motor vehicle parts and accessories (continued)		£'000	a new aden	£'000	Number	Number	
	Parts and accessories of motor cars (including three wheelers other than invalid carriages) and commercial vehicles (continued)	The tests	neo toron is other is toronome	o usitoanea eleady mard bau (sepai en (beusida	to fem of a mather of came bild not mades	1 67 62 61 7 62 4 63 60	612	
	Other parts of motor bodies for motor cars (including three wheelers other than invalid carriages) and commercial vehicles (continued)	790	ed a page to the species to the species to	catalina bo catalina ay contain contai	and And seda And seda And		80 202 80 228	
03	Sheet metal (bonnets, wings, etc), not elsewhere specified		27,081		42,213	42	53	
06	Hoods		1,486	a time • . (o	1,131	7	8.8	
06	Locks	Thought.	(e)		6,376	27 '	27	
06	Other	1.8	18,401		29,452	92	106	
07	Chassis frames and parts thereof and chassis without engines	1 44	10,997	dytebas els	18,289	23	29	
06	Springs	Th. tons	hep, harried)	Th.tons	(10) 100 0 (10) 10 10		1997	
	Coil suspension	8.5	1,563 {	15.1	2,940 519	} 15	16	
	Laminated	91.0	11,193 {	86.0	10,632 3,681	} 21	33	
05	Internal combustion engines		marine some con-	X/S/SYS	nes blos			
	New	Number	OTENTO TRACE	Number	See Jakie	9 - 1	.90	
	Compression ignition	134,643	31,373(c)	112,314	29,668	10	22	
	Other	395,508	30,811(c)	563,879	49,072	10	17	
	Reconditioned	200,764	6,755	162,898	6,792	13	19	
05	Parts of engines, new and reconditioned	200,101	39,077(f)	diant-impa	67,464	76	107	
06	Propeller shafts	2,712,745	11,452	2,755,320	15,605	8	13	
06	Gear boxes, new and reconditioned, and parts thereof other than gears	late, for m	00.056	by subulilie	25 909	42	60	
	and gear wheels	lar redolice	20,256	ind armidigi	35,808	15	15	
06	Gears and gear wheels	a in	2,183		2,619	15	10	
06	Carburettors (new and reconditioned) and parts thereof	42,90	6,704	and the second second	8,207	6	7	
06	Fuel pumps and fuel injection pumps (not electric) and parts thereof (g)	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	15,256	Atolingis	19,986	7	12	
	5, 5dia778, I7 [878, 1878, 1878, 1878, 1878, 1878, 1878, 1878, 1878, 1878, 1878, 1878, 1878, 1878, 1878, 1878,	Thousands		Thousands	183			
06	Radiators, complete	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	6,848]	1,274	6,983 829	16	20	
06	Radiator blocks],	717 }	656	2,467 1,205	} 6	10	
06	Steering gear and parts new and reconditioned	antic Road	19,459	al test of	25,444	34	47	
06	Axles and half shafts, new and reconditioned, and parts (including differential gear) (h)		41,327	nd ai reso	67,682	31	51	
06	Wheels and parts thereof, not included elsewhere (excluding tyres, sold separately)		16,355	in test in	19,137	14	18	
06	Brakes and parts thereof (other than linings containing asbestos and brake cables)		44,001	o digios? Is	67,681	50	58	

Continued on next page.

82/15

JARLE 5 (continued)

Industry sub-	eser 6	19	63	1968				
livision (a)	tig Value Guarity Value 1861	Quantity	Value	Quantity	Value	Enter- prises	Entrie	
dauk Tye	Motor vehicle parts and accessories (continued)		£'000	DESTRUCTOR STAR	£'000	Number	Numbe	
	Parts and accessories of motor cars (including three wheelers other than invalid carriages) and commercial vehicles (continued)	last the same of t	nia delos es enecida enecidando	to estructe teleste est characte (hesta)	to and and the state of the sta			
06	Clutches and parts thereof (other than linings containing asbestos)		15,902	Tallow 10	18,780	24	29	
06	Shock absorbers and dampers and parts thereof	j. (#)	6,665	DARBODO DER	14,398	16	20	
06	Wheel trims	1		tanzos is	1,878	10	10	
06	Hub caps	}	(d) <	an extense to	1,841	12	13	
06	Motor vehicle seats, complete				3,956	23	28	
	n Parket and the second	Thousands		Thousands	11/004		20	
06	Heaters	3,104	11,426	2,977	11,562	16	17	
06	Motor vehicle safetybelts, complete	7	Tomice (6,083	7,385	16	16	
06	Motor vehicle mirrors (wing and interior), complete		(d) {	5,835	2,850	15	15	
06	Tipping gear	No.of sets		No.of sets	quan ProC	10	10	
6 17	Complete	29,507	2,913	41,472	5,842	13	15	
	Parts (including hydraulic pumps) sold separately	2.8007 7.9862	886	a tot. as alleiniss	1,883	14	16	
06	Parts and accessories new and reconditioned, not elsewhere specified	}	123,370	90.908	87,628	165	193	
06	Unclassified parts and accessories		ar one P	tringl note	15,008	122	124	
04	Trailers and caravans							
(H	Trailers and semi-trailers, complete (excluding trailers incorporating mounted machinery)	Number	2.00x AT	Number		13		
T .	Trailers	7,694	2,011 1,127	47,692	11,850	43	45	
	Semi-trailers	9,157	7,853	15,020	15,980	33	35	
	Caravans, complete			a fine				
	Motorised	539	193	1,345	1,267	*	*	
	Other	42,904	15,382	77,714	32,295	31	36	
	Parts of trailers and caravans		4,362	20 0 E	9,885	62	73	
	Total trailers and caravans and parts	18,08/1	30,928	39.393. 1	71,277			
07	Freight containers specially designed and equipped for transport by rail, road, air and ship, totally enclosed	17 H	2.078	. ni viamos	7.240			
	Refrigerated (with or without built- in refrigerator plant), insulated or				id ištaišuš	10 1		
	semi-insulated		1	3385 par Es	na marrabit		10	
	Less than 20 feet in length		130 31		176	12	13	
	20 feet or over in length		roby (card)	2,177	1,478	18	19	
	Other	· .	(a) {	AMI VIANA	a rameyet jil			
	Less than 20 feet in length		127.55	219	129 1,883	17	17	
	20 feet or over in length			9,837	6,901	21	22	
	Total freight containers		(d)	ministron :	10,567			

Industry	AND SERVICE COLUMN TWO CONTROL OF THE COLUMN	1963		1968				
sub- division (a)	And the latest the second seco	Quantity	Value	Quantity	Value	Enter- prises	Entries	
			£'000		£'000	Number	Number	
17 1998	Other products	a Village	5,613		2,306	47	52	
3000	Waste products				2.00		2.000	
	Scrap metal	Th. tons		Th. tons	telday tel-	Tempera	Care was	
	Iron and steel	790	6,418 862	}	9,308	206	302	
.41.50	Other scrap metal	upleti ista	2,269	20.6	2,495 982	} 167	229	
	Other waste products	erip I miles man	183		292	40	66	
	Work done		A court out	ment booking	can mone we	rat gold	2586	
07	Body building work done on commission sub-contract, etc, on chassis supplied by the manufacturer for this purpose		id burks Lib-rougisch «bolga	ning	elolquon e	athed to od to at	orida Folks tod	
18.0	Cars (including station wagons, estate cars and taxis)		1,158	Tarant La	2,114	9	9	
	Omnibuses and coaches		990		1,318	15	15	
5/,181,5	Other commercial vehicles (including special purpose vehicles)		7,497	31 31000	14,746	69	75	
	Other work done		7,775		5,079	41	50	
10,8	Total	-	1,675,757	so I day 190	2,233,918	laant	ideo:	
2.87,3	Sales in other industries (see Table 6)		45,738	(Ted to Los	77,690	rios trans Fios trans Thanks	ools.	
10, 13,8	Principal products of this industry sold by establishments in the industry		1,630,018	e tor week	2,156,228	468	643(i)	

- (a) The number given is that of the sub-division of which the item is a characteristic product. The sales shown are total sales by larger establishments, not merely sales by establishments, classified to the sub-division.
- (b) Three wheel commercial vehicles were not separately recorded for 1963 and are included with three wheel cars.
- (c) Revised figure.
- (d) Not separately recorded for 1963.
- (e) For 1963 locks for motor vehicles were not separately recorded and are generally included with 'Locks (excluding time locks), padlocks, latches etc' in the 1968 Report on the Miscellaneous Metal Goods Industry (Part 97). Some locks for motor vehicles may, however, be included with 'Other parts of motor bodies'.
- (f) As far as separately recorded.
- (g) For 1963 described as 'Fuel injection pumps and parts thereof'.
- (h) For 1963 described as 'Axles (new and reconditioned) and parts thereof'.
- (i) This figure represents the total number of returns made for larger establishments in this industry which is less than the total number of establishments shown in Table 4 on account of combined returns covering more than one establishment.

TABLE 6 Sales of principal products of the industry by larger establishments classified to other industries, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

The second secon	196	33	1968				
The Post research of the Age	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)	
Cars and commercial vehicles complete, assembled or otherwise (including taxis, station wagons, estate cars, motive units for articulated vehicles, electrically	Number	£'000	Number	£'000	Number	ofi	
operated goods vehicles and special purpose vehicles) and chassis with engines therefor	982	1,793 424	962	1,458	9	55,61,62,81	
Motor vehicle parts and accessories						TOTAL PROPERTY.	
Parts and accessories of motor cars (including three wheelers other than invalid carriages) and commercial vehicles			(4) 4		Hangas Hangas Hangas	1000 M 1400 23 143 X	
Motor bodies complete		2,552		384	7	56,86,131,149	
Parts of bodies for motor cars (including three wheelers other than invalid carriages) and commercial vehicles					offic II IV and	10 10	
Fuel tanks		167		158	*	55,70,74,83	
Sheet metal parts (bonnets, wings etc) not elsewhere specified		171	(1) AD-10 (16)	387	6	83,87,131,149	
Locks		(b)		1,098	10	97	
Other		1,815		4,637	45	(c)	
Springs, coil suspension and laminated		2,831		2,186	9	44,45,97	
Internal combustion engines complete (compression ignition and other) new and reconditioned and parts		16,886	RS STATE TOL	33,131	23	66,71,79,81	
Gear boxes, new and reconditioned, and parts thereof	1	2,387	In Manhor	1,605	11	61,66,81,84	
Gears and gear wheels		1,189	() ()	1,559	10	51,66,81,95	
Steering gear and parts, new and reconditioned		1,117	LA CONTRACTOR	2,377	5	78,79,81,90	
Brakes and parts thereof, other than linings containing asbestos and brake cables sold separately	ACE VARIED B. 16 Drugber 14	2,522	logdel gd 55 26.0 eres seic	1,568	14	66,84,90,111	
Clutches and parts thereof, other than linings containing asbestos sold separately	68	297		635	5	50,52,66	
Motor vehicle seats, complete	501/1 (· · · · · · · ·	(b)		687	*	81,84,94	
Other parts and accessories not elsewhere specified]	10,174		11,120	60	(c)	
Unclassified parts and accessories				7,365	105	(c)	
Trailers and semi-trailers and parts of trailers and caravans	evels atto	764(d)	solinets!	983	16	81,85,86,94	
Freight containers, refrigerated and other	of laborens	(b)	denk thin	3,951	18	61,62,84,86	
Body building work done on cars and commercial vehicles	ende store	650	to vedene I Japania Id	2,400	7	56, 63, 64,86	
Total		45,738	2.33	77,690	•		

⁽a) The references given are to the list of industries at the front of this report.

TABLE 7 Sales of other than principal products by larger establishments in the industry, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

. 000°3 000°3 000°3	1963	1968
	Value	Value
Manufactures of non-ferrous metals	£'000	£'000
Aluminium	559	1,014
Other	758	1,336
Agricultural machinery and parts	1,511	1,974
Pumps, valves, compressors etc and parts	738	1,291
Industrial engines, complete and parts	11,185	14,589
Construction and earth moving equipment and parts	1,670	2,526
Mechanical handling equipment and parts	1,466	7,358
Space-heating, ventilating and air-conditioning equipment and parts	2,499	2,352
Other non-electric machinery and appliances and parts not elsewhere specified	4,573	8,604
Industrial plant and steelwork (other than complete process plants) and parts	1,797	2,014
Ordnance and small arms and parts	2,312	8,188
Other mechanical engineering products	3,296	3,814
Scientific, industrial etc instruments (non-electric) and parts	(a)	1,501
Electrical machinery and parts and insulated wires and cables	496	364
Electric apparatus and appliances, industrial and domestic	2,993	341
Electrical equipment for motor vehicles, cycles and aircraft	11,941	5,063
Other electrical products	3,415	928
Marine machinery and parts	1,977	2,182
Tractors and parts (including three-wheel tractors but excluding industrial tractors and motive units for articulated vehicles)	65,856	66,005
Motor cycles and parts	1,948	906
Aero-engines and parts and other aircraft parts and accessories	2,566(b)	3,854
Railway equipment (including parts of railway carriages)	2,723(c)	752
Engineers' small tools and gauges	10,463	7,343
Metal furniture and parts	2,174	3,021
Forgings, stampings and pressings not elsewhere specified which are not finished products	1,733	1,243
Bolts, nuts, screws, rivets etc	7,898	248
Other miscellaneous metal manufactures	J 4	10,128
Plastics products	577	458
Toys and sports equipment	12,014	402
Other products	1	13,114
Total goods sold	161,140	172,914

Continued on next page.

⁽b) Not separately recorded for 1963.

⁽c) Production is widely distributed.

⁽d) Including caravans complete, motorised and other, for 1963.

TABLE 7 (continued)

Establishman squared store 18, 50, anivelone	1963	1968
TOTAL CONTRACTOR OF THE PROPERTY OF THE PROPER	Value	Value
Work done	£'000	£'000
Repair work		Change II Char
To motor vehicles	9,788	9,898
Other	1,784	2,719
Research and development work for which payments were receivable	7,149(d)	1,826
Total work done	18,721	14,442
ervices rendered to other organisations (e)	2,187	3,034
otal value of goods sold without having been ubjected to any manufacturing process (merchanted	Print datas bas	no Liousa ad
r factored)	148,064	130,159
anteen takings	2,028	2,598
Total	332, 142	323,147

- (a) Included with 'other products' for 1963.
- (b) Including aircraft complete, new and reconditioned, for 1963.
- (c) Including railway wagons and trucks for 1963.
- (d) For 1963 described only as 'Research and development work'.
- (e) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered to other organisations.

TABLE 8 Production of certain principal products of the industry by larger establishments, 1963 and 1968

This table is not applicable to this industry.

TABLE 9 Purchases by larger establishments of selected principal products of the industry, 1968

This table is not applicable to this industry.

TABLE 10 Purchases by larger establishments in the industry, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

		19	1963 1968		
		Quant ity	Cost	Quantity	Cost
aterials for use in production	uin:	Th.tons	£'000	Th.tons	£'000
Iron				Anna managan	I to I would
Pig iron, including refined pig iron and other irons for re-melting	{	32.6	729 188	} 47.8	1,055
Castings	(noi	rdel sorran	49,855	673	69,889
Steel					-
Bars and rods (including wire rods), angles, shapes and sections, girders, beams, joists and pillars rolled (not fabricated), including tube rounds and squares		544	20. 245	EAE	40.050
Plates, 3mm. thick and over		544	39,345	545	40,352
		203	10,586	232	12,414
Sheets under 3mm. thick (including electrical sheets)		1,164	67,170	1,130	68,728
Hoops and strip (including tape of all thicknesses)		253	14,279	344	20,228
Tinplate and blackplate (a)		8.9	756	11.0	938
Forgings (except drop forgings)		139	20,419	167	25,159
Castings			6,302	34.7	8,738
Drop forgings		282	35,022	241	37,173
Iron and steel not elsewhere specified except finished parts, wire and scrap		1 99,304	10.405	. Han tar	2500aB70
Wrought tubes and fittings for wrought tubes (including welded, seamless, conduits, etc)	{	39.3	4,486 910	59.0	6,623 1,045
Other	{	78.5	9,066 2,181	157	17,287 1,820
Light metals and non-ferrous metals in all forms except finished parts, wire and scrap					valenit*
Aluminium and aluminium alloys		80.5	25,542	114	40,077
Brass and other copper alloys (including nickel silver and cupro-nickel, but excluding all other nickel alloys and cadmium copper) (b)		29.3	8,215	23.7	11,176
Copper (including cadmium copper) (c)	1920	8.9		de borongo di	nowbred.
Commence in the commence of th		The real prints	2,900	9.5	4,884
Zinc and alloys of zinc	1	15.2	1,963 402	17.6	3,066
Wire and wire manufactures (excluding insulated wires and cables)		1 101,000		7 426,102	Past Eso
Steel	ben	babodcinal		i shikuloni ,	soon; 15
Wire (single wire)			1,778		1,455
Wire manufactures (including stranded wire of two or more ply)	ro 'e	arif of not	727	tot stren te	1,070
Copper wire and wire manufactures			170	sider set ese	606
Wire and wire manufactures of other metals			166	1000	654
Bolts, rivets, nuts and washers, screws, nails, acks, etc			20,535		29,635
General chemicals (d)			1 9 3 3 3	AND TO BELLE	To the same
Inorganic (including inorganic gases)	h		Lassi	1	1,781
Organic (including organic gases)	343		3,256	Sold bes Big	1,646
Other (eg mixtures of inorganic and organic chemicals)				789

TABLE 10 (continued)

		1	963	19	1968		
		Quantity	Cost	Quantity	Cost		
Materials for use in production (continued)		Th.gal.	£'000	Th.gal	£'000		
Paint and varnish (including lacquers and stains)	{	8,583	9,949 1,357	10,386	12,686		
Insulated wires and cables			3,853		5,049		
Textiles	14.0		in hour lex	922 (2027) 500 () 922 5-7 fe			
Woven piece goods (other than narrow fabrics) wholly or mainly of			1.606				
Const mach South the contract of the contract	ľ	Th.sq.yds.	4,443	Th.sq.yds.	1991		
Cotton		4,691	480 {	4,950	732 104		
WooI	THE P	1,534	953 {	467	319 229		
Jute 388	158	000 11	357 {	3,946	327		
2,184 87,190 1,180 89,728	4	47.5	31	4 951	121		
Synthetic fibres (nylon, etc)	1	41.0	40	4,251	2,671 1,176		
Other man-made fibres (rayon, etc)	1	473	211	70.1	46		
Motor vehicle safety belts	1	1900	57 (e)	(except di	42 3,165		
Leather			2,410		2,533		
Glass				93013	noi gord		
Safety	78		has shodines	le los legi			
Toughened			10,329	28 2 049 Jame 19	13,485		
Laminated	000	a antipology	1,149	han medut beblie no	2,261		
Other plate and sheet		at a	506		884		
Glass fibre			518		1,758		
Timber	cold	Ha ni sie	for minimum of	-non bus at	1,100		
		Th.stds.	M.0 M110 ,	Th.stds.	and adver		
Softwood, sawn or planed, but not further prepared or manufactured	1	6.1	686	15.4	1,618		
or manufactured	-	mı	802	m	540		
Hardwood, sawn or planed, but not further prepared	Н	Th.cu.ft. 1,453	1,541	Th.cu.ft.	1,647		
or manufactured	1		174	1,200	522		
Softwood and hardwood, manufactured or semi- manufactured (ie further prepared than sawn or			onin	to syoths			
planed)			878		1,524		
		Th.sq.ft.		Th.sq.ft.			
Plywood, including blockboard, laminboard and battenboard	1	33,847	1,455 273	66,737	4,008 1,092		
Rubber tyres and other rubber products (excluding replacement parts for incorporation in firms' own road goods vehicles) (\$\xi\$)	9		on that be it	erie elgale erientarione dete			
New covers for vehicles			oinstunes e	alw has set	Corner		
Tubeless		aves each	16,086	tomme walw	20,281		
Other		R , SWETCH	15,642	aine are	19,112		
Inner tubes for vehicles			1,349		1,539		
Other rubber products			18,852	(b) elaptes	In Income		
Leathercloth and decorative thermoplastic sheet		(seesp	olastvoni a	nibulbel) s	24,049		
		ita	5,653	mailsoiseld	11,179		

TABLE 10 (continued)

TABLE 10 (continued)	TASLE 15 (continued)						
8881 6381	1	963	1968				
	Quantity	Cost	Quantity	Cost			
Materials for use in production (continued)	(fourtiess)	£'000	Number	£'000			
Components and accessories of vehicles and tractors for incorporation in finished products (excluding replacement parts for incorporation in firms' own road goods vehicles)(f)	whiches according to the state of the state	To universe besistati se oqtucati se ii (hengi)	oom bar ni doliarogic siway ares book meloida	Componer for inc replace son goods v			
Chassis with engines	Th. co. 14	learning	sanno bos i	olexii			
For cars, taxis, station wagons and estate cars (including three wheel types other than invalid carriages) (g)	a and a	5,008	1,890	554			
For commercial vehicles (including three wheel types) and skidded units (g) (h)		0,000	6,896	3,691 983			
Chassis without engines (including chassis frames)	0.1.128	8,071	231,556	7,778			
Bodies and parts	Section 1995	to have all the		1,036			
Motor bodies complete	and the state of			1,049			
For cars, taxis, station wagons and estate cars (including three wheel types other than invalid	Number	insignation of the second	ions admost	adeni adeni			
carriages) (g)	196,438	37,993	181,926	40,071			
For commercial vehicles (including three wheel types) (g)	67,792	9,529 2,375	37,818	6,557			
Motor body shells			ALL STREET, NO	100			
For cars, taxis, station wagons and estate cars (including three wheel types other than invalid carriages) (g)	99,508	10,435 12,254	405,007	35,970			
For commercial vehicles (including three wheel types) (g)	5,939	626	13,757	1,847			
Parts of bodies in sheet metal (including cabs, panels, bonnets, wings, etc) not elsewhere specified	2. Postacioni 2. Postacioni 29. 143	53,007	100 101 080 100 100 100 100 100 100 100 100 100 10	49,742			
Petrol tanks	Mileothanb y	2,612	I loos bee	2,965			
Complete engines (excluding engines forming part of chassis and engines for powered industrial trucks)(i)	1.070.689	Prop Solf	8 1997 - 659	sevoli 10, 128			
For cars (including three wheel types other than invalid carriages) and commercial vehicles and wheeled and half track tractors (other than works tractors)	201 86130	1,118,170 148,581	A CONTRACTOR	Lodio (105, 760			
Compression ignition	78,526	16,838 5,495	87,301	21,622			
Other	132,996	11,370 18,375	436,032	35,420			
Parts of engines (other than electrical) not elsewhere specified	Idageano	42,074	oos bus , e torespe	58,394			
Ball and roller bearings and parts thereof	100 TO 10	15,870	seddo dese o	20,845			
Gear boxes		7,706	sentales	23,605			
Radiators complete and radiator blocks		6,290		8,977			
Steering gear and parts	THE LIMITS AND THE RE	10,868	althias to	15,774			
Axles	ulot.	32,802	olel tales	67,306			
Springs	of appointing	ily emiso	P. WIEDD DO	andu a			
Laminated		8,322	Applano	9,458			
Other types		3,382	mil. 2002.	7,913			
Precision chain (eg transmission and timing)	gribal toll	770	na hon illi	885			
Wheels and parts thereof (excluding tyres) not included elsewhere		10,165	a Apriaulo (Lares Jo	19,824			

TABLE 10 (continued)

	19	63	1968	
	Quantity	Cost	Quantity	Cost
laterials for use in production (continued)	(kadat kada)	£'000	d lavid no X	£'000
Components and accessories of vehicles and tractors for incorporation in finished products excluding replacement parts for incorporation in your own road goods vehicles (continued) (f)	anioider estrucción al coltes		os(basania noisetogo: strag lass lacioiss	
Brakes and parts thereof		23,990	on dilly of	37,559
Clutches and parts thereof	bas assessed	10,451	and	17,597
Shock absorbers and dampers except of rubber		16,235		13,075
Heaters	di patterino	8,309	0101000	9,670
Measuring instruments and indicators (not electrically operated) and parts	male 1 the fo	3,410	2000-1 y al	6,274
Plastic goods moulded and fabricated		3,341	ruge dan n	11,457
Electrical equipment and electrically operated instruments and equipment	to a dissilar la		a authori so a talibio so	
Electric motors, separately purchased	entro entres	5,133	no the Cont	6,686
Dynamos and magnetos, separately purchased	William Physical Managers M	4,696		7,736
Lighting, starting and ignition sets (including lamps therefor)		14,879	(3) (000)	17,270
Batteries and accumulators		6,845		8,378
Other electrical equipment such as sparking plugs, electric horns, direction indicators, windscreen wipers, etc, and electrically operated measuring instruments and parts	nito neggi	16,978	garibalons (megalate onemos do (m) (megal	21,518
Fittings for doors, windows, boots and lockers (locks, keys, catches, handles, winding mechanism, etc)	mana in Islan	10,370	ibod to est	18,828
Seats and seating (including cushioning and legs, supports, sliding mechanisms, etc)		14,535	1-100	19,059
Woven and tufted floor covering	1.	3,879	This is to	6,344
Other components and accessories for vehicles and tractors	anget Lincon	97,875	out)	96,662
	Th.gal.	0.175	Th.gal.	4,214
as nucleus and	7,789 Th.cwt.	2,175	16,446 Th.cwt.	4,214
Lubricating oils and greases (including cutting oils and emulsions)	{ \{ 17.3 \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	88 123	49.5	224 125
Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement	Clegiasapio a	dia age to t	la, so fil gy/hop lo loogs bredd	treffer establi
Tyres and other spare parts for firms' own road goods vehicles		15,721	reller bee	823
Other			4	31,158
All other materials for use in production	100010 1018	65,011	1 9000 9393	92,197
Packaging materials		9,000 taq 8	1803 841	2012
Paper and board		1,642		N. Wales
Boxes, cartons, drums and canisters (with or without metal ends) of paper and cardboard]	3,072	Kanada	2,035
Fibreboard packing cases		1000	seer! is	161
Wrapping and packing paper (including paper coated with plastics and any laminates incorporating paper but not metal) (j)	ors mileton	605	strag has a	709

TABLE 10 (continued)

	o de antel	1963	1968	
	Quantity	Cost	Quantity	Cost
Materials for use in production (continued)		£,000		£'000
Timber	Towns of The	Luc de la	Plantage state	
Containers wholly or mainly of wood (including plywood boxes and drums), baskets and wickerwork			s Inoc	observation of
crates		1,697	aplys loi t	2,503
200 B - NOS C	Th.cu.ft.	2.0	Th.cu.ft.	
Timber (sawn or planed) for manufacture into packing cases, etc	3,003	1,478 924	3,451	2,191
	Th.sq.ft.		Th.sq.ft.	aniolusa.
Plywood for manufacture into packing cases	379	14	12,455	544
Plastics (other than transparent regenerated cellulose film) including cellular foam, film, bags and sacks	enibelose sectores	ionesia lasas	anoi i Avoqa	estangro mat vol
and sheeting (k)	na lotte	604	Territ Condition	449
All other packaging materials		1,130		1,048
uel and electricity (1)			7, 00-31	
OLO GOL Hackster	Th. tons	79-7	Th. tons	
Coal	402	2,001 1,704	279	1,606
Coke (including screenings) and manufactured fuel	25.7	223 106	29.2	346 218
* 18,422 30,594	Th.gal.	A. E.	Th.gal.	
Derv fuel and motor spirit for use in road vehicles	7,850	1,487 1,017	14,072	4,026
Other liquid fuels (including creosote/pitch mixtures,etc and liquefied petroleum gases)	87,281	4,288 698	136,521	6,470 1,365(i
	Th. therms		Th. therms	
Gas	39,148	2,621 866	66,253	3,654 493
ions, ele by larger	Th.kWh	so for ce	Th.kWh	
Electricity	1,576,549	8,869 3,943	2,667,465	16,128 1,829
Total cost of materials and fuel		1,116,170	r cinal	1,456,832
oods purchased for merchanting		145,581		108,769
anteen purchases		1,768		2,502
Total cost of purchases		1,263,520	recommendation of the	1,568,102

- (a) Terneplate was specifically included for 1963.
- (b) For 1963 cadmium copper was not specifically excluded.
- (c) For 1963 cadmium copper was not specifically included but blister was excluded.
- (d) For 1963 described as 'Heavy chemicals (acids, alkalis, alcohols, other inorganic and organic chemicals, compressed gases, etc)'.
- (e) Not separately recorded for 1963.
- (f) For 1963 replacement parts for incorporation in firms, own road goods vehicles were not specifically excluded.
- (g) For 1963 three wheel types were not specifically included.
- (h) For 1963 skidded units were not specifically included.
- (i) For 1963 engines for powered industrial trucks were not specifically excluded.
- (j) Moulded pulp units, labels and other packaging materials of paper, cardboard and fibreboard (except multiwall sacks) were specifically included for 1963.
- (k) For 1963 described as 'Sheet film, foams etc wholly or mainly of polyethylene (including bags and lay flat tubing)'.
- (1) Owing to the risk of disclosure of information relating to individual firms, total quantities of electricity generated in firms' own establishments in 1963 and 1968 cannot be given.
- (m) For 1968 may include a small amount of fuels not covered by specific headings.

TABLE 11 Transport costs and employment of larger establishments, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

Rasproala for use in prietorium fress (1995)	Unit	1963	1968
Average number mainly employed on transport	No.	4,069	4,157
Transport costs	a orogan a nice a q A more more in i	e bozi schoole	d Camerab
Wages and salaries	£'000	3,769	5,205
Derv fuel and motor spirit	"	2,504	4,026
Tyres and other spare parts for road goods vehicles	n	(a)	823
by road	"	The second second	15,758
Payments to other organisations for transport by rail and other means excluding postal services	Krilles bet Gloss-bas	9,835 {	2,049
Costs of operating road goods vehicles			
Insurance		183	242
Vehicle licences	"	168	318
Depreciation	"	1,576	1,493
Payments to other organisations for repairs and maintenance	ing . leal bet	386	680
Total	11	18,422	30,594

⁽a) Excluding tyres and other spare parts for road goods vehicles, not collected separately for 1963.

TABLE 12 Payments for certain services, etc by larger establishments, 1963 and 1968 (a)

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

		Amounts	Amounts payable	
	887,1	1963	1968	
Repairs and m	aintenance to	£,000	£,000	
Buildings		3,786	5,189	
Road goods vehicles		386	680	
Plant, mach	inery and other capital equipment	11,699	13,443	
Insurance, licensing and depreciation of road goods vehicles (b)		1,927	2,053	
Rates, exclud	ing water rates	6,957	12,854	
Hire of plant and machinery		1,762	3,074	
Postage, telephone, telegrams, cables and telex (c)		3,238	5,075	
To	otal	29,755	42,369	

⁽a) No deduction is made for these payments to arrive at the figures of net output given in this report.

TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger establishments, 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

Year ended	Percentage of total returns received	Percentage of total number employed	
1968	Per cent.	Per cent.	
April (a)	2.0	0.2	
May	1.7	0.2	
June	6.1	2.6	
July	8.2	11.7	
August	3.7	1.9	
September	13.1	28.4	
October	4.7	1.6	
November	3.0	2.7	
December	34.7	44.3	
1969	the case andertric	i bazis. flowe	
January	2.6	0.4	
February	1.4	0.2	
March	16.5	4.9	
April (b)	2.3	0.9	
	100	100	

⁽a) From 6 April.

⁽b) For details see Table 11.

⁽c) Excluding telex for 1963.

⁽b) To 5 April.

TABLE 13: Almos principles of dealers which the sales of the sales of

Unializated committee of the state of the st

Litada a most car

divine a of the

TAGES 10 a Stephento for contain services, etc by larger posterior statements, 1963, and 1968 (a)

Exceletta escolo esprenting 25 or more personal Amelonia of values as vacations, geriad Clarison

cay he deduction in acts for those payments to meries at the Thruses of not output given in this report.

On for mulette see Table 23.