# THE REPORT on the CENSUS OF PRODUCTION FOR 1951 

Volume 6
Trade D RAYON, NYLON, ETC. AND SILK


Presented by the Boateras) ade Parliament in pursuance of the Statistics of Trade Act, 1947 (10 \& 11 Geo. 6, Ch. 39, Sec. 7).

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## RAYON, NYLON, ETC. AND SILK TRADE

THIS REPORT on the Rayon, Nylon, etc. and Silk Trade relates to establishments engaged wholly or mainly (a) in the manufacture of continuous filament yarn and staple fibre of rayon nylon, etc.. (b) in throwing and spinning silk, in doubling yarn of rayon, nylon, etc., and in manufacturing sewing thread of silk and rayon, nylon, etc. and (c) in weaving fabrics of silk and rayon, nylon, etc

Weavers who also converted rayon, nylon, etc. cloth to the finished state, or made it up into household textiles, in the main made separate returns (though not for 1937 or 1935) for their converting and making-up departments; these departments are included in the reports on the Textile Converting Trade and Made-up Household Textiles Trade.

This trade corresponds to minimum list headings 113 and 114 in the Standard Industrial Classification.

## IMPORTANT NOTES and definitions appear on the inside of the back cover of this report. In interpreting the data in he following tables, it is essential to bear these in mind.

Larger establishments (a)

|  | United Kingdom |  |  | Great Britain |  | United Kingdom |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1951 | 1950 | 1949 | 1949 (b) | 1948 | 1937 | 1935 |
| Gross output (production) (c) <br> Cost of materials and fuel used (d) <br> Payment for work done on materials <br> given out <br> Transport payments (e) | £. 000 | £.000 | £. 000 | $\varepsilon^{\prime} 000$ | £. 000 | £. 000 | ¢. 000 |
|  | 200.583 | 151.131 | 120. 584 | .. | 101.596 | 45,321 | 41.467 |
|  | 116.618 | 78.775 | 65.892 | .. | 53.851 | 24.235 | 22.056 |
|  | 3.170 | 3.023 | 2,812 | . | 2.813 | 1.356 | 923 |
|  | 905 | $\cdots$ |  |  |  | 2.168 | $\stackrel{2.091}{.0}$ |
| Net output <br> Wages and salaries of persons employed | 79.889 | 69.334 | 51,880 | .. | 44,933 | 17.562 | 16,397 |
|  | 33,856 | 28.752 | 25.494 | .. | 22.040 | .. |  |
|  |  |  |  | No. |  |  |  |
| Average number of persons employed( $f$ ) | ${ }_{92}$ No. 061 | ${ }_{89} \mathbf{2 8 9}$ | ${ }_{82,985}$ |  | 78.582 | 90.839 | 88.010 |
|  | $\varepsilon$ | $\varepsilon$ | \& | $\varepsilon$ |  | £ | $\varepsilon$ |
| Net output per person employed (f) | 86 |  | 625 |  | 572 | 193 | 186 |
| Stocks at end of year | £. 000 | \&. 000 | £. 00 | ¢'00000 | £. 00 | \&.000 | £. 000 |
| Products on hand for sale and work in progress <br> Materials and fuel | 20.661 | 11.415 16.492 | 9.707 13.760 | $\because$ | 8.002 14.557 | $\because$ | $\ldots$ |
|  |  | 16.452 $\mathrm{No}_{376}$ | ${ }_{\text {No }}^{\text {N65 }}$ | No. | ${ }^{\text {No. }}$ | No. | $\underset{325}{ }$ |
| The values of gross output and of materials and fuel used are derived in the folloring way:- |  |  |  |  |  |  |  |
| Output of firms in this trade (g) | $\varepsilon^{\prime} 000$ | ¢. 000 | $\varepsilon^{\prime} 000$ | £'000 | £. 000 | £. 000 | £.000 |
|  |  |  |  |  |  |  |  |
| Principal products (h) Other output (i) <br> Changes in stocks and <br> work in progress ( j ) | ${ }_{1}^{172.187} 18.641$ | 149,872 | 120.074 |  | 86.342 14.430 | 35.371 9.950 | 30.267 11.200 |
|  | + 8.755 | +1.865 | + 942 | . | + 1.135 |  |  |
| Less payment for transport outwards (e) | 200.583 | 151.737 | 121,016 |  | 101.908 |  |  |
|  |  |  |  | .. |  | 45,321 | 41.467 |
| Gross output (production) | 200, 583 | 151.131 | 120.584 | .. | 101.596 | 45,321 | 41.467 |
| Materials and fuel used by firms in this trade |  |  |  |  |  |  |  |
| Purchases <br> Changes in stocks ( j ) <br> Materials and fuel used | 123.178 -6.560 | $\begin{array}{r}81.524 \\ -2.748 \\ \hline\end{array}$ | 65.876 $+\quad 15$ |  | 56.741 -2.891 | 24.235 | 22.056 |
|  | 116.618 | 78.775 | 65.892 | . | 53.851 | 24.235 | 22.056 |

(a) For mall firms. sumary see Table 2 .
(b) Oining to the risk of disciosure of information relating to individual firms in Northern Ireland separate
(c) Carticulars for Great Britain cannot be given. Gfor 1951 includes payments to ther firms and undertakings and to firms own separate

$$
\begin{aligned}
& \text { transport organisations are excluded. }
\end{aligned}
$$

transort organisations for transport services. for 1951 but included for other years.
on finished goods sold are excluded.
(d) Amounts paid for delivery services are excluded for
(d) Amounts paid for deli very services are excluded for 1951 but included for other years.
(e) Payments to ther firma and undertakings and to firms own separate transport organisations. For 1951





|  | Great Britain |  | $\frac{\begin{array}{c} \text { United } \\ \text { Kingdom } \end{array}}{1949}$ | Great Britain |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1951 | 1950 |  | 1949 | 1948 |
| Number of returns | 16 | 23 | 21 | 21 | 19 |
| Males Females | 33 <br> 83 | $\begin{array}{r} 52 \\ 100 \end{array}$ | ${ }_{97}^{41}$ | ${ }_{97}^{41}$ | 44 91 |
| Total | 116 | 152 | 138 | 138 | 135 |

(a) Small firms (employing on the average ten or fever persons) that made satisfactory returns. No information (b) Including working proprietors.

Estimated average employment (a)

| TABLE 3 All firms Number |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | United Kingdom |  |  | Great Britain |  |
|  | 1951 | 1950 | 1949 | 1949 | 1948 |
| As returned by firms |  |  |  |  |  |
| Employing on the average more than ten persons (b) Employing on the average ten or fewer persons (d) | $\begin{aligned} & 92.061 \\ & 116(e) \end{aligned}$ | $\begin{aligned} & 89.289 \\ & 152(\mathrm{e}) \end{aligned}$ | 82.985 138 | (c) 138 | 78.582 135 |
|  | 92.177 | 89.441 | 83.123 | (c) | 78.717 |
| Estimated average employment in firms not making satis factory returns | - | 13 | - | - | 88 |
| Estimated average employment in all firms | 92,177(e) | 89.454(0) | 83.123 | (c) | 78.805 |

(1)
(a) Including working proprietors.
(b) See Tables 13 (iv) and 14 .
(c) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate (d) See Table 2.

Analysis by size, 1951

| Average number <br> employed | $\underset{\substack{\text { Bstablish- } \\ \text { ments } t s}}{\text {. }}$ | Grossoutput | $\begin{gathered} \mathrm{Net} \\ \text { Nutput } \end{gathered}$ | Personsemployed | Remuneration |  |  | Net output per person employed |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Operatives | $\begin{aligned} & \text { Other } \\ & \text { employees } \\ & \text { (a) } \end{aligned}$ | Total |  |
|  | No. | \& 000 | \& 000 | No. | £. 000 | £. 000 | \&'000 | $\varepsilon$ |
| $11-24$ 25 | 41 63 | - 821 | ${ }^{328}$ | ${ }^{692}$ | ${ }_{561}^{161}$ | 46 149 | ${ }_{713}^{207}$ | 474 557 |
| 50-99 | ${ }_{88}^{63}$ | 12.691 | ${ }_{3.760}^{1.276}$ | 6.260 | 1.716 | 149 360 | 2.076 | 601 |
| 100-199 | 83 | 25.431 | 7. 580 | 11.453 | 3.162 | 578 | 3.740 |  |
| ${ }_{300}^{200}-{ }_{399} 999$ | 54 | 25.377 | 8.334 | 13.308 | ${ }^{3.618}$ | 723 | 4.342 | 626 652 65 |
| 400-499 | 8 |  |  |  | 1.955 | 415 | 2.37 |  |
| 500-749 | 11 | 11.176 | ${ }_{3.925}^{2.954}$ | 3.623 6.515 | 1.102 | ${ }_{480}^{164}$ | 1.267 2.395 | 595 602 |
| 750-1.499 | 4 | 9.483 | 3.032 | 4.199 | 1.251 | 274 | 1.525 |  |
| $1.500-1.999$ | ${ }_{7}$ | 16.431 | 8.171 36.635 | ${ }^{10} 2929$ | ${ }^{2.927}$ | 989 | 3.916 | 794 |
| 2.000 and over | 7 | 73.111 | 36.635 | 26.221 | 8.352 | 2.955 | 11,307 | 1.397 |
| Total | 386 | 200.583 | 79.889 | 92.061 | 26,724 | . 132 | 33,856 | 868 |

[^0]| Region | $\begin{gathered} \text { Estab- } \\ \text { Sish- } \\ \text { 1isht } \\ \text { ment } \end{gathered}$ | Grossoutput output | Net output |  | Personsemployed | Remuneration |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Value | $\begin{gathered} \text { Percent- } \\ \text { age of } \\ \text { total } \end{gathered}$ |  | Operatives | $\left\|\begin{array}{c} \text { Other } \\ \text { employees } \\ \text { (a) } \end{array}\right\|$ | Total |  |
| England. Wales and Northern Ireland | No. | \&. 000 | £.000 |  | No. | £.000 | \&. 000 | £. 000 | $\varepsilon$ |
|  | 49 | 85.640 | 39.607 | 49.6 | 32.956 | 9,917 | 3.509 | 13.426 | 1.202 |
| East and West <br> Ridings | ${ }^{9}$ | 18.846 | 6.367 | 8.0 | 10.054 | 2.828 | 612 | 3.439 | 633 |
| Eastern | 12 | 3.863 | 1.279 | 1.6 | 2.907 | 690 | 177 | 866 | 440 |
| London and South Eastern | 5 | 565 | 202 | 0.3 | 388 | 78 | 27 | 105 | 519 |
| South Western | 4 | 938 | 295 | 0.4 | 766 | 162 | 41 | 203 | 385 |
| North Western | 202 | 83.412 | 30.283 | 37.9 | 41.794 | 12,366 | 2.495 | 14.861 | 725 |
| Total England. Wales and Northern Ireland | 365 | 193.264 | 78.033 | 97.7 | 88.865 | 26.041 | -6,861 | 32,902 | 878 |
| Scotland | 21 | 7.319 | 1.856 | 2.3 | 3.196 | 683 | 271 | 954 | 581 |
| United Kingdom | 386 | 200.583 | 79.889 | 100.0 | 92.061 | 26.724 | 7.132 | 33.856 | 868 |

Analysis according to specialisation within the trade, 1951

| TABLE 6 |
| :--- |


|  | United Kingdom 1951 |  |  | $\begin{gathered} \text { Great Britain } \\ 1948 \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Entries | Quantity | Value |
| Yarn and thread (contd.) <br> Thrown silk yarn |  |  |  |  |  |
|  |  |  |  |  |  |
| Wholly of silk | 989 | 2.476 | 25 |  |  |
| Of silk mixed with other materials | 767 | 727 | 21 | 1.955 | 2.096 |
| Spun yarn of silk, or of silk mixed with other materials | 355 | 279 | 14 | 176 | 281 |
| Doubled yarn (i.e.. doubled or twisted thread advanced beyond the stage of single yarn). including hand-knitting yarn |  |  |  |  |  |
| of continuous filament rayon, nylon, etc. |  |  |  |  |  |
| Crepe | 7.432 | 2.929 | 19 | 5.256 | 1.685 |
| Other | 52.204 | 16.791 | 63 | 29.019 | 7.898 |
| Of spun rayon, nylon, etc., or of spun rayon, nylon, etc. and continuous filament yarn | 7.884 | 2.841 | 77 | 3.136 | 880 17 |
| of cotton and continuous filament rayon. nylon, etc. | 1.634 | 877 | 15 | 2.103 | 993 |
| Unclassified |  | - | . | 1.128 | 458 |
| Yarn of rayon, nylon, etc. continuous filament, purchased and reeled, wound, etc. (b) | 10.856 | 3.527 | .. | . | - |
| Finished thread for sewing, embroidery, etc. of silk. or of silk mixed with other materials <br> of rayon, nylon, etc., or of rayon, nylon, etc. mixed with other materials except silk | 238 | 719 | 16 | 237 | 720 |
|  | 2.709 | 832 | 24 | 669 | 489 |
| Woven cloth of rayon, nylon, etc., or rayon. nylon, etc. mixed with cotton, sold in the loom state | Th. sq.yds. |  |  | Th. sq.yds. |  |
| Wholly of rayon, nylon, etc. continuous filament yarn |  |  |  |  |  |
| Tyre cord and fabric | 13.836 | 2.718 609 | 8 | 3.106 | ${ }_{871}^{489}$ |
| Other descriptions |  |  |  |  |  |
| Woven wholly or in part from coloured yarn | 22.283 | 3.528 | 91 | 18.671 | 2.465 (c) |
| Other | 290.730 | 34,915 | 231 | 220.570 | 20.447 |
| Unclassified | 8.636 | 1.305 | 18 | 2.277 | 455 |
| Of rayon, nylon. etc. spun yarn, or of spun yarn mixed with continuous filament yarm |  |  |  |  |  |
| Woven wholly or in part from coloured yarn | 20,088 | 2.614 | 79 | 15.356 | 1.619(c) |
| Other | 212.090 | 21.070 | 296 | 126.598 | 9.355 |
| Unclassi fied | 62,977 | 6.375 | 67 | 2.284 | 250 |
| Of rayon. nylon, etc. continuous filament yarn mixed with cotton yarn |  |  |  |  |  |
| Woven wholly or in part from coloured yarn | 20.215 | 4.367 | 73 | 21.998 | 2.995(c) |
| Other including tyre cord and fabric | 102,882 | 16.312 | 136 | 54.765 | 6.929 |
| of rayon, nylon, etc. spun yarn mixed with cotton yarn |  |  |  |  |  |
| Woven wholly or in part from coloured yarn | 8.323 | 1.827 | 49 | 5.760 | 1.144 (c) |
| Other | 21.095 | 3.379 | 78 | 6.061 | 599 |
| Of unclassified rayon, nylon, etc. mixed with cotton | 5.578 | 1.248 | 26 | 1.422 | 187 |
| Total woven cloth of rayon, nylon, etc. or of rayon, nylon, etc. mixed with cotton, sold in the loom state | 788.734 | ${ }^{99.657} 609$ | . | 478.870 | 46.934 871 |

TABLE 8 (contd.)

$$
\begin{array}{|l|l}
\hline \text { United Kingdom }
\end{array}
$$

Woven cloth of silk, or of silk mixed with
other materials, sold in the loomstate
other material
Wholly of
Of silk mixed with other materials
Finished woven cloth of silk, or of silk mixed
with other materials $(\mathrm{d})$
Cloth for apparel
Other
Other manufactures of silk
Cellulose acetate
Waste noils, etc. of silk
Rayon, nylon, etc. waste
Total goods made and sold

Work done for the trade or on commissio
Throwing of yarn of silk, or of silk mixed
with other materials
Spinning of yarn of silk, or of silk mixed
with other materials
Doubling of continuous filament rayon,
nylon, etc. yarm
nylon, etc. yarn
Reeling. coning, pirning and cheesing of
continuous filament rayon, nylon.
Beaming, sizing, etč. of continuous filament
rayon, nylon, etc.
rayon. nylon, etc. yarn
Weaving of cloth of rayon, nylon. etc.. or of
rayon. nylon. etc. mixed with other material rayon, nylon
except
silk
Other work done
Total work done for the trade or on
commission
$\frac{\text { Total }}{\text { Sales in other trades (see Table 9) }}$
Principal products of this trade sold by
establishments in the trade
establighments in the trade
(a) To be described for 1954 as staple fibre of man-made fibres.
(b) So far as recorded separately
(c) Including pile fabrics. demasks. tapestries. brocades and the like.
(d) Including. for fisics sales by larger establishmente cla



|  | $\begin{aligned} & \text { United Kingdom } \\ & 1951 \end{aligned}$ |  |  | $\begin{aligned} & \text { Great Britain } \\ & 1948 \end{aligned}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Entries | Quantity | Value |
|  |  | £.000 | No. |  | \&. 000 |
| hayon, nylon, etc. and silk waste, and othe manufactures of silk | . | 833 | 588 | 62 | 296 |
| Work done for the trade or on commission (b) |  | 247 | .. |  | 72 |
| Total |  | 49.357 |  |  | 21.328 |

(a) Including pile
(b) Amount charged.

Sales in the trade of other than principal products

| LABLE 10 |
| :--- |

(b) Amount charged.

Production, exports and imports of certain principal products (a)
TABLE 11

|  |  | Production (b) | Exports | Retained imports |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Th.lbs. | Th.lbs. | Th.1bs. |
| Thrown silk yarn. including silk mixed with other materials (c) | $\left\{\begin{array}{l}1951 \\ 19488 \\ 1937\end{array}\right.$ | $\begin{aligned} & 2.957 \\ & 1.858 \\ & 4.384 \end{aligned}$ | $\begin{array}{r} 95 \\ 70 \\ 797 \end{array}$ | $\begin{aligned} & 19 \\ & 28 \end{aligned}$ |
| Spun yarn of silk or of silk mixed with other materials (c) | $\left\{\begin{array}{l}1951 \\ 19987 \\ 1937\end{array}\right.$ | $\begin{array}{r} 481 \\ 321 \\ 1.436 \end{array}$ | 154 169 779 | $\begin{array}{r} 11 \\ 31 \\ 132 \end{array}$ |
| Rayon, nylon, etc. staple fibre | $\left\{\begin{array}{l}1951 \\ 1998 \\ 1937\end{array}\right.$ | $\begin{array}{r} 171.530 \\ 87.599 \\ 35.764 \end{array}$ | $\begin{array}{r} 14.500 \\ 20.593 \\ 5.849 \end{array}$ | 7.828 10.976 7 |
| Rayon. nylon. etc. single continuous filament yarn. including industrial yarn | $\left\{\begin{array}{l} 1951 \\ 1948 \\ 1937 \end{array}\right.$ | $\begin{aligned} & 231.204 \\ & 151.264 \\ & 119.048 \\ & \hline \end{aligned}$ | $\begin{aligned} & 23.158 \\ & 21.403 \\ & 13.399 \\ & \hline \end{aligned}$ | $\begin{array}{r} 10.999 \\ 1.422 \\ 1.016 \\ \hline \end{array}$ |

TABLE 11 (contd.)

|  |  | Production (b) | Exports | Retained imports |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Th.1bs. | Th. 1 bs . | Th.1bs. |
| Doubled or twisted yarn advanced beyond the stage of single yarn, of rayon, nylon, etc or of rayon, nylon, et |  |  |  |  |
| Wholly of continuous filament (c) | $\left\{\begin{array}{l}1951 \\ 1948\end{array}\right.$ | 55.210 31.824 | 1.347 | $\because$ |
| Other sorts | $\left\{\begin{array}{l}1951 \\ 1948\end{array}\right.$ | $\begin{array}{r} 10.236(\mathrm{~d}) \\ 6.978(\mathrm{~d}) \end{array}$ | 698 89 |  |
| Total doubled or twisted yarn | $\left\{\begin{array}{l}1951 \\ 1948 \\ 1937\end{array}\right.$ | $\begin{aligned} & 65.446(d) \\ & 45.885(d)(e) \\ & 18,512(d)(f) \end{aligned}$ | $\begin{gathered} 2.045 \\ 659 \\ 572(\mathrm{~g}) \end{gathered}$ | $\begin{gathered} 1.018 \\ 173 \\ 21(\mathrm{~g}) \end{gathered}$ |
| Woven cloth of rayon, nylon, etc, or of rayon, nylon, etc. mixed with cotton (h) | $\left\{\begin{array}{l}1951 \\ 1948\end{array}\right.$ | $\begin{aligned} & \text { Th. sq.yds. } \\ & 816.000(i)(j) \\ & 519.000(j) \end{aligned}$ | $\begin{gathered} \text { Th. } \mathrm{sq} \text {-yds. } \\ 218.204 \\ 144.168 \end{gathered}$ | $\begin{aligned} & \hline \text { Th. } \mathrm{sq} \cdot \mathrm{yds} \text {. } \\ & 96.493 \\ & 24.145 \end{aligned}$ |
| Woven cloth of silk or of silk mixed with other materials | $\left\{\begin{array}{l} 1951 \\ 1948 \\ 1937 \end{array}\right.$ | $\begin{aligned} & 2.967 \\ & 3.577 \\ & 9.438 \text { (f) } \end{aligned}$ | $\begin{array}{r} 765 \\ 9.2 \\ 3.474 \end{array}$ | $\begin{array}{r} 1.463 \\ 27.173 \end{array}$ |


give or Great Britain (1948). All rearded exports from and imports int
given in the Table. The figures. therefore. are not strictly comparable.
(b) Including production (or sales) by establishments classified to other trades.
 sale in 1937 of mixures of cotton and staple fibre (principal product of the Cot ton Spinning and
Doubling Trade. Volume 6 . Trade A). but excluding mixtures with materials other than cotton. (e) Including 7.083 .000 lbs . returned as unclassified.
(f) Propuction for sale.
(g) Including mixtures with silk.
(h) The oversea trade figures inc
(h) The oversea trade fi fures include cloth of rayon, nylon, etc. mixed with other materials except
(i) Quantity sold and orven on commission.
(j) Partly estimated.

Usage of certain specified purchased materials, 1951

> Larger establishments in the United Kingdom

| TABLE 12 |  |
| :--- | ---: |
|  | Quaterials used |
| Cotton yarn | Th.1bs. |
| Continuous filament yarn of rayon, nylon. etc. | 30.769 |
| Spun yarn of rayon, nylon, etc. | 116.383 |
| Cotton waste | 40.192 |
| Cotton linters | 5987 |


| TABLE 13 <br> (i) Operatives | Employment in September Larger establishments (a) |  |  |  |  |  | Number |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | United Kingdom |  |  | Great Britain |  | United Kingdom |  |
|  | 1951(b) | 1950(b) | 1949 (b) | 1949 (c) | 1948 (d) | 1937 (d) | 1935 (d) |
|  | 1.378 43.207 | 1.362 41.599 | ${ }^{1 .} 1.723$ | $\because$ | 1.266 34.637 | 3.324 37.444 | 3.062 35.786 |
| Under 18 All ages | $\begin{array}{r} 4.562 \\ 37.855 \end{array}$ | $\begin{array}{r} 4.424 \\ 36.975 \end{array}$ | $\begin{array}{r} 4.411 \\ 34.981 \\ \hline \end{array}$ | . | $\begin{array}{r} 4.572 \\ 33.942 \\ \hline \end{array}$ | $\begin{aligned} & 11.007 \\ & 46.850 \end{aligned}$ | $\begin{aligned} & 10.240 \\ & 45,964 \end{aligned}$ |
| Total Under 18 All ages | $\begin{array}{r} 5.940 \\ 81.062 \\ \hline \end{array}$ | 78.786 78.574 | 5.734 72.704 | . | 5.838 68.579 | 14.331 84.294 | 13.302 81.750 |


|  | Uni ted Kingdom |  |  | Great Britain |  | United Kingdom |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1951 | 1950 | 1949 | 1949(c) | 1948 | 1937 | 1935 |
| Males Under 18 All ages Females | $\begin{array}{r} 183 \\ 7.960 \end{array}$ | $\begin{array}{r} 169 \\ 7.650 \end{array}$ | $\begin{array}{r} 190 \\ 6.987 \end{array}$ | $\ldots$ | $\begin{array}{r} 193 \\ 6.607 \end{array}$ | $\begin{array}{r} 280 \\ 4.675 \end{array}$ | 249 4.551 |
| Under 18 <br> All ages |  |  |  |  | $\begin{array}{r} 630 \\ 3.367 \end{array}$ | $\begin{array}{r} 342 \\ 1.870 \end{array}$ | $\begin{aligned} & 252 \\ & 1.709 \end{aligned}$ |
| Total Under 18 All ages | $\begin{aligned} & 858 \\ & 12.201(\mathrm{f}) \end{aligned}$ | $\begin{aligned} & 837 \\ & 11.651(\mathrm{f}) \\ & \hline \end{aligned}$ | $\begin{gathered} 852 \\ 10.664(f) \\ \hline \end{gathered}$ |  | $\begin{gathered} 823 \\ 9.974(f) \\ \hline \end{gathered}$ | 622 6.545 | 501 6.260 |

(iii) Total employees

| (iii) Total employees |
| :--- |

(b) In week ended September 22,
particulars for Great Britain cannot hermation relating to individual firms in Northern Ireland separate (d) Average for the year. $I_{n}$ (eatin cannot be given
 (f) Working proprietors. In addition working proprietors, shown in Table $13(\mathrm{iv})$ below. were engaged in this
trade in larger establishments. The 1937 and 1935 figures include working proprietors.
(iv) Working proprietors

| United Kingdom |  |  | Gumbeat Britain |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
|  | 1951 | 1950 | 1949 | 1949 | 1948 |
| Males <br> Females <br> Total | 22 | 28 | 35 | $\ldots$ | 29 |$\quad 22$

Average employment
Larger establishments (a)

| TABLE 14 | - |  |  |  |  | Number |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | United Kingdom |  |  | Great Britain |  | United Kingdom |  |
|  | 1951 | 1950 | 1949 | 1949 (b) | 1948 | 1937 | 1935 |
| Operatives <br> Administrative, technical and clerical employees <br> Total | 79.894 | 77.720 | 72.296 |  | 68.579 | 84.294 | 81.750 |
|  | 12,145 | 11,541 | 10.653 | .. | 9,974(c) | 6.545(c) | 6.260(c) |
|  | 92.039 | 89, 261 | 82.949 | .. | 78.553 | 90.839 | 88.010 |
| (a) For employment in small firms (employing on the average ten or fewer persons) that made satisfactory returns see Table 2. <br> (b) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate particulars for Great Britain cannot be given <br> (c) In week ended September 25, 1948. October 16. 1937, and October 12, 1935. The 1937 and 1935 figures include working proprietors. <br> Outworkers. In addition to the employees shown above the firms in this trade employed outworkers whose numbers are shown below. |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
|  | United Kingdom |  |  | Great Britain |  | United Kingdom |  |
|  | 1951 | 1950 | 1949 | 1949 | 1948 | 1937 | 1935 |
| Males Female | $105^{3}$ | ${ }_{71}^{5}$ | 4 67 | . | $\begin{aligned} & 16 \\ & 92 \end{aligned}$ | $\begin{aligned} & 35 \\ & 44 \end{aligned}$ | $\begin{aligned} & 23 \\ & 66 \end{aligned}$ |
|  | 108 | 76 | 71 | . | 108 | 79 | 89 |

Shift working, 1951 (a)
Larger establishments in Great Britain

| TABLE 15 |
| :--- |

(a) Shift working during week ended September 22 , 1951 .
(b) The number and percentage of returns showing shift working and of operatives on shift-work were as follows:-

|  | Returns |  | Operatives |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\underset{\text { trade }}{\substack{\text { Total } \\ \text { in }}}$ | Showing <br> shift work | Total in trade |  | $\begin{array}{c\|c} \text { Number } \\ \text { employed } \\ \text { on shift } \\ \text { work } \end{array}$ |
| Number <br> Percentage of total in trade Percentage of total on returns showing shift-work | 100.0 | $\begin{gathered} 99(c) \\ 30.0(\mathrm{c}) \end{gathered}$ | 100.0 | $\begin{aligned} & 55.037 \\ & 69.0(\mathrm{c}) \\ & 100.0 \end{aligned}$ | $\begin{gathered} 25.894 \\ 32.0(0 \\ 47.0 \end{gathered}$ |

Wages and salaries and employers' National Insurance
contributions paid during the year
Larger establishments
TABLE 16

Wages and salaries (b) of
Operatives
Administrati
Administrative, technical and
clerical employees
Total
Employers' contributions to all
National Insurance Schemes

| United Kingdom |  |  | Great Britain |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1951 | 1950 | 1949 | $1949(a)$ | 1948 |  |
| 26.724 | 22.729 | 20.149 | $\ldots$ | 17.245 |  |
| 7.132 | 6.023 | 5.345 | $\ldots$ | 4.795 |  |
| 33.856 | 28.752 | 25.494 | $\ldots$ | 22.040 |  |
| 865 | 821 | 763 | $\ldots$ | 619 |  |

(a) Owing to the risk of disclosure of information relating to individual firms in Northern Ireland separate 619
(b) Including bonus and comisission payments, but excluding payments to outworkers shown below

| United Kingdom |  |  | Great Britain |  |
| :---: | :---: | :---: | :---: | :---: |
| 1951 | 1950 | 1949 | 1949 | 1948 |
| 13 | 4 | 3 | $\ldots$ | 9 |

Plant, machinery and vehicles - acquisitions and disposals and capital expenditure on new building work
Larger establishments

| TABLE 17 |
| :--- |

TEXTILES COUNTRY TABLES

## RAYON, NYLON, ETC. AND SILK TRADE <br> 1951

Summary
Larger establishments
TABLE 18

|  | $\begin{gathered} \text { England }(\alpha) \end{gathered}$ | $\begin{gathered} \text { Wales } \\ (a) \end{gathered}$ | Scotland | Great Britain | Northern Ireland ( $\alpha$ ) | United Kingdom |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | £. 000 | £ 000 | £'000 | £. 000 | £. 000 |  |
| Gross output (production) | 193.264 | . . | 7.319 | . | . . | 200.583 |
| Cost of materials and fuel used | 111.288 | . | 5.330 | . | . | 116.618 |
| Payment for work done on materials given out | $\begin{array}{r} 3.079 \\ \quad 864 \\ \hline \end{array}$ | $\ldots$ | $\begin{aligned} & 92 \\ & 41 \end{aligned}$ | $\ldots$ | $\ldots$ | $\begin{array}{r}3.170 \\ 905 \\ \hline\end{array}$ |
| Net output Wages and salaries of persons employed | $\begin{aligned} & 78.033 \\ & 32.902 \end{aligned}$ | $\cdots$ | $\begin{array}{r} 1.856 \\ 954 \end{array}$ | $\cdots$ | $\ldots$ | $\begin{aligned} & 79.889 \\ & 33.856 \end{aligned}$ |
| Average number of persons employed (b) | No. <br> 88.865 | No. | $\begin{aligned} & \text { No. } \\ & 3.196 \end{aligned}$ | No. | No. | $\begin{aligned} & \text { No. } \\ & 92.061 \end{aligned}$ |
| Net output per person employed (b) | ${ }_{878}$ | £ | $£_{581}$ | £ | £ | $£_{868}$ |
|  | £'000 | $£^{\prime} 000$ | £. 000 | £. 000 | £'000 | £. 000 |
| Stocks at end of year |  |  |  |  |  |  |
| Products on hand for sale and work in progress Materials and fuel | $\begin{aligned} & 20.200 \\ & 22.533 \end{aligned}$ | $\ldots$ | $\begin{aligned} & 460 \\ & 476 \end{aligned}$ | $\ldots$ | $\ldots$ | $\begin{aligned} & 20,661 \\ & 23,010 \end{aligned}$ |
| umber of establishments | No. 365 | No. | No. 21 | No. | No. | No. 386 |

The values of gross output and of materials and fuel used are derived in the following way:-

|  | £' 000 | £'000 | £. 000 | £. 000 | $£^{\prime} 000$ | £. 000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Output of firms in this trade <br> Total value of sales (see Table 20) Changes in stocks and work in progress (see Table 21) | 184.621 +8.643 | $\ldots$ | $\begin{array}{r} 7.207 \\ +\quad 113 \end{array}$ | $\cdots$ |  |  |
| Gross output (production) | 193.264 |  | 7.319 |  |  | 200.583 |
| Materials and fuel used by firms in this trade |  |  |  |  |  |  |
| Purchases Changes in stocks (see Table 21) | $\begin{array}{r} 117.755 \\ -\quad 6.467 \end{array}$ | $\ldots$ | 5.424 $-\quad 94$ | $\ldots$ | $\ldots$ | $\begin{array}{r} 123.178 \\ -\quad 6.560 \end{array}$ |
| Materials and fuel used | 111.288 | . | 5.330 | . . | . . | 116.618 |

[^1]TABLE 19 - Summary: Small firms in Great Britain
See Table 2. There were no small firms in Wales or Scotland in the register for this trade.



Beaming, sizing, etc, of continuous
filament rayon, nylon, etc. Yarn Doubling, reeling, coning, pirning an cheesing of continuous filament rayon, nylon, etc. yarn, and weaving of cloth of rayon, nylon, etc. or of rayon, nylo
etc. mixed with other materials except etc.
silk
Other work done
Total principal products
Other output
Yarn and thread
Of cotton
Other (d)

Woven cotton cloth in the loom state
Woven from grey yarn
Woven wholly or in part from bleached. dyed or other processed yar

Woven woollen and worsted cloth
Other piece goods, including knitted piece goods
Articles of clothing
Waste products, other than waste noils.
Other goods
Work done (c)
Total

(a) Owing to the risk of disclosure of information relating to individual firms, separate particulars cannot be given.
(b) Owing to the risk of disclosure of information relating to individual firms. particulars for Northern Ireland cannot be given separately
and have been included with those for England and Wales.
(c) Amount charged.
(d) Including yarn
luding yarn purchased and reeled, wound, beamed, sized, etc.

Larger establishments

| TABLE 21 enem |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\begin{aligned} & \text { England and } \\ & \text { Wales (a) } \end{aligned}$ | Scotland | $\begin{gathered} \text { Great } \\ \text { Britain } \end{gathered}$ | Northern <br> Ireland ( $\alpha$ ) | United Kingdom |
| Products on hand for sale | $\left\{\begin{array}{l}\text { at beginning of year } \\ \text { at end of year }\end{array}\right.$ | $\begin{array}{r}6.191 \\ 12.997 \\ \hline\end{array}$ | ${ }_{286}^{198}$ |  |  | 6.388 13.283 |
| Work in progress | $\left\{\begin{array}{l}\text { at beginning of year } \\ \text { at end of year }\end{array}\right.$ | 5.367 7.203 | 150 175 | .. | $\cdots$ | ${ }^{5} \mathbf{5 . 3 7 8}$ |
| Total products on hand for sale and work in progress | $\left\{\begin{array}{l} \text { at beginning of year } \\ \text { at end of year } \end{array}\right.$ | 11.558 20.200 | 348 460 |  | .. | ${ }_{20.661}^{11.905}$ |
| Materials and fuel | $\left\{\begin{array}{l} \text { at beginning of year } \\ \text { at end of year } \end{array}\right.$ | 16.067 22.533 | 383 476 |  |  | 16.449 23.010 |

(a) Oing to the risk of disclosure of information relating to individual firms. particulars for
Ireland cannot be given separately and have been included with those for England and Wales.


TABLE 22 (contd.)
(iii) Total employe

|  | England and Wales | Scotland |  |  | Number |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Scotland | Great Britain | ${ }_{\text {(c) }}$ | United Kingdom |
| Under 18 <br> All ages | 1.485 50.040 | $\begin{array}{r} 76 \\ 1.127 \end{array}$ | . | $\because$ | - $\begin{aligned} & 1.561 \\ & 51.167\end{aligned}$ |
|  |  |  |  |  |  |
| Under 18 All ages | 4.734 40.032 | $\begin{array}{r} 503 \\ 2,064 \end{array}$ | . |  | $\begin{array}{r} 5.237 \\ 42.096 \end{array}$ |
| Total <br> Under 18 <br> All ages (d) | $\begin{array}{r} 6.219 \\ 90.072 \end{array}$ | $\begin{array}{r} 579 \\ 3.191 \end{array}$ | .. |  | 6.798 93.263 | (a) Excluded employes. The number of persons employed at the larger establishments in this trade but ngaged, for the above tables or in any other Census of Production report (employees in Grate Britain

engen in merchanting and in Northern Ireland canteen and welfare workers) are shown in
Tuble 22(v) below.
(b) Number nemployed in thed September 22. 1951 .
(c) Owing to the risk of disclosure of infomber inor relating to individual firms, particulars for Northern Ireland
(d) Working proprietors orarale In addition have been included with those for England and wales.
trade in larger establishments.

|  | England and Wales | Scotland | Great Britain | Northern Ireland | United Ki |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Males | 19 | 3 | 22 |  | 22 |
| Females |  |  |  | - |  |
| Total | 19 | 3 | 22 | - | 22 |
| (v) Excluded employees Number |  |  |  |  |  |
|  |  | Scotland | Great Britain | \| ${ }_{\text {Northern }}$ (c) ${ }^{\text {ireland }}$ ( | United Kingdom |
| Canteen workers Males Females | 87 986 | is | $\because$ | : | $\begin{array}{r} 87 \\ 1.004 \end{array}$ |
| Total | 1.073 | 18 | .. | .. | 1.091 |
| Other workers Males Females | (e) (e) | $\left(\begin{array}{l}\text { (e) } \\ \text { (e) }\end{array}\right.$ | 247 73 | : | 247 73 |
| Total | (e) | (e) | 320 | - | 320 |
| Total excluded employees | (e) | (e) | . | . | 1.411 |

Average employment
Larger establishments (a)
TABLE 23

|  | $\begin{aligned} & \text { England and } \\ & \text { Wales (b) } \end{aligned}$ | Scotland | $\underset{\text { Britain }}{\text { Great }}$ | Northern <br> Ireland (b) | United Kingdom |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Operatives <br> Administrative, technical and clerical employees | 77.151 | 2.743 | .. | .. | 79.894 |
|  | 11.695 | 450 | .. | .. | 12.145 |
| Total | 88.846 | 3.193 | .. | .. | 92.039 |

(a) For employment in small firms in Great Britain (employing on the average ten or fewer persons) see

Outworkers. In addition to the employees shown above the firms in this trade employed 3 male and

Wages and salaries and employers' National Insurance
ontributions paid during the year
Larger establishments
The following brief notes refer to Great Britain
unless otherwise stated, to the Census of produc-
for 1951. Reference should be made to the seption for 1951. Reference should be made to the sep-
arate booklet in this beries entitled. The Report on
the Census. of Production for 1951 . Introductory Notes (price 1s. ${ }^{\text {.d. . Het) for particulars of the }}$
ninor differences in the Northern Ireland censuses Trade classification: Establishmen ts are classified to Trades accoraing to the nature of their output. Centai
products, callied principal products. are identified as
parcterictic characteristic of the production of individual trades
he principal products for he principal products for a qiven trade being of
similar nature or commonnly associated in production. An
establishment is classified to a trade if its output of principal products of that trade accounted for a grea-
ter proportion of the value of its output than did its
output of principal prodict The establishment. prodact of trade. The establishment: The basic unit for the collection
of in formation is generally the establishment which In most cases comprises the whole of the premises
under the same ownership or management ot $\alpha$ opatiand
houses and other ancillary places of business sit.
hated apart from the producing works are included
Larger establishments and small firms: Largar estab lishments are those which employed more than 10 per
sons on the average during the year: small firms
are those employing on the average 10 or fever persons. Working proprietors are proprietors of businesses
other than limited companies. and include members of their families who work in the business without receiving fined wage or salaries. Any persons work
ing less than half the normal hours are excluded
their own
Consumable
replacemen
purchased
purhast Is and pa
Materials. ple inc
nd parts
eritals.
sold
sold
tored for machi
components
the same $\qquad$ merchanted or factored goods) were exte (that we. For
1951 firms in many trades were required to. . Stocks and work in progress. Fi materials used. Stocks and work in progress: Firn
to give these at income tax value.
Output: Sales means sales during the year of goods
made in the establishment covered by the return or made in the establishment covered by the return or
made on commision for it. whether produced in the
mear or not. For all post-mar censuses the value
 discounts, agents commissions. allowances for re-
turnable cases. purchase tax. etc. For goods charged on a deliverred pasis to customers or overseas. firms
nere required to give the foob. value. Gross output of a trade is the total value of goods
made and other work done during the year: this means the value of sales and work done during the
year adjusted for changes in the values of stocks. Net output is the amount left after deducting from the materials and fuel used and the amount paide for work
given mout and for 1951, any transport payments included in firms returns. This represents the
value added to materials by the process of production,
and constitutes the fund fro and constitutes the fund from which wages. salarios.
rents. rates and taxes, advertising and other selling expenses and all other simitar charges have to be
met $a s$ well as depreciation and profits.

Persons employed: Administrative employees include Persons employed: Administrative employes incluce
directors other than those paid by fee only, managers.
superintendents and works foremen; resertion experi-

 employees. Operatives include all other classes or
employees. that is, broady speaking. all manual

A11 these figures exclude canteen employees and
persons engaged in merchanting or any other activity
not covered by a firm s re
tely as excluded employees
Figures for employees include only persons on
the pay-roll (that is whose National Insurance cards the pay-roll (that is whose National Insurance cards
were held by the firm). Whether full-time or part
time employees. mere held by the
time employees.
autworkers, who are shown separately, are persons
ployed by the firm who work on materials supplied by the firm, but do not work on the prenises; opera-
tives directly employed who work out of doors le.g. maintenance workers) an
included as outworkers.
Wages and salaries include all overtime payments, bonuses. and
income tax. insurance. contributory pensions for income tax, Insurance, contributory pensions. etc
They exclude payments to working proprietors Capital expenditure: Expenditure on plant, machinery
and vehicles relates to expenditure charged to capital account during the year of return. including tran sport and installation costs involved. Expenditure
on new building work is similarly that charged to on new building work is similarl
capital account during the year.
Materials and fuel. The cost of materials and fuel pur-
chased includes all purchases during the year of mater ials for use in production and of fuel (including oil. gals. for use in production and of fuel incticity for all purpoes. including heat
ing and lientic)
ing and lightina): all packing materials. includin ing and lighting): all packing materials, including
the fult cot of returnable ontainers hher first
therchased: workshop materials: office materials: Water purchased: workshop materials: of free materials: wate
charges: materials for repairs to firms. own bild
ings, plant and vehicles when carried out by

Customs and Excise Duty paid on materials purchased
is included in ine dost of materials. but where it
is especially important separate figures are shown. Later reports: Reports will be published later summarising the main census results and giving in-
formation about power equipment and fuel consumption. Disclosure of information: The report has been pre-
pared in Conformity with the disclosure provisions pared in con formi ty wi th the disclosure provisions
of the Statistics of Trade Act. 1947 Figures have
of been combined with others of a similar nature in
certain cases where publication of separate details
might disclose the operations of an individual firm. Symbols used: $\because$ for Not available d. © for Nil
or negligible
(less than half the final digit shown) The figures in the tables have been rounded off
to the nearest final digit, and there may be an apparent slight discrepancy between the sums of the
ans Tables 1 to 17 show figures for the United Kingdom Tables 1 to 17 shom
(or Great Britain).
Tables 18 to 26 are country tables and give, where
practicable, separate details for England and Wales, Scotland and Northern Ireland. Table 6 : Specialist producers refer to those estab-
lishments 50 per cent. or more of those total output
by value is accounted for by the groups of products by value is accounted for by the groups of products
specified. Table 8 (or 8 (i)) shows the total sales of principal
products. of the trade, and includes therefore the products. Of the trade, and includes ther ablishments whether classified to the trade or to other trades.
Those produced by establishments in other trades Those produced by establishments in other trades
are shown in Table 9 . Table 10 shows the sales by establishments in the
trade of products other than those regarded as principal products of the trade
Table 20 (or $20(i)$ ) shows sales by establishments in the trade of products, whe ther principal produots or
not. and broadly the aggregates here are equal to the


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[^0]:    (a) Administrative, technical and clerical employees.

[^1]:    (a) Owing to the risk of disclosure of information relating to individual firms particulars for Northern Ireland and Wales where the combined net output was about 24 per cent. of that of the United Kingdom cannot be given separately and have been included with those for England.
    (b) Excluding outworkers but including working proprietors.

