## Shipbuilding and marine engineering

This Report on the Shipbuilding and Marine Engineering Industry relates to establishments engaged wholly or mainly in building or repairing ships (naval and merchant), boats, barges, lighters, etc of all types and sizes, whether selfpropelled or not; making oars, masts and spars, rigging and other tackle and ships' models, off-shore oil and gas drilling rigs (floating); manufacturing and repairing main and auxiliary steam (reciprocating and turbine) engines for ships and marine boilers. The manufacture or repair of internal combustion engines for ships and boats (including out-board motors) is included, as indicated below, if carried out at marine engineering establishments. The manufacture of ships, capstans and winches is excluded.
This industry corresponds to minimum list heading 370 in the Standard Industrial Classification (Revised 1968) which has been used for the first time as a basis of classification in the 1968 Census. The definition of this industry however is unchanged from the last detailed Census of Production for 1963 in which it was reported (Part 61).

## METHOD OF CLASSIFICATION

In classifying returns to this industry the standard procedure as outlined in the notes on page (i) was modified so that when sales of marine internal combustion engines and marine gas turbine engines were reported as the most important items of output and they were not accompanied by sales of any other principal products of the industry, the return was classified to the Industrial Engines Industry, (Part 53) unless the sales were 95 per cent. or more of total output.
The classification rules were also modified for the sub-division 'Ship repairing'. Returns were classified to this sub-division only if (a) ship repairing and maintenance work as the predominant activity was carried on in conjunction with general engineering repair and jobbing work or (b) ship repairing and maintenance work and any lesser amount of repair and jobbing work or marine machinery, together accounted for 80 per cent. or more of total output. Otherwise returns that showed ship repairing or repair and jobbing work on marine machinery as their main activity (although less than 80 per cent. of total output) were classified to the residual sub-division 'Ships' or boats' fittings, etc'. The standard classification procedure was followed for the other sub-divisions.

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (i) to (iv).

LIST OF TABLES

| Table No. | Title | Page |
| :---: | :---: | :---: |
|  | SECTION I - Estimates for all establishments in the industry |  |
| 1 | Industry summary, 1963 and 1968 | 80/3 |
| 2 | Analysis by size of establishment within the industry, 1968 | 80/4 |
| 3 | Percentage analysis of employees, by age and sex, 1969 | 80/5 |
|  | SECTION II - Analysis of returns received |  |
| 4 | Anal ysis of larger establ ishments, 1963 and 1968 | 80/6 |
| 5 | Sales of principal products of the industry by larger establishments, including sales by establishments classified to other industries, 1963 and 1968 | 80/9 |
| 6 | Sales of principal products of the industry by larger establishments classified to other industries, 1963 and 1968 | 80/12 |
| 7 | Sales of other than principal products by larger establishments in the industry, 1963 and 1968 | 80/13 |
| 8 | Production of certain principal products of the industry by larger establ ishments, 1963 and 1968 | $\begin{aligned} & \text { DOES } \\ & \text { NOT } \\ & \text { APPLY } \end{aligned}$ |
| 9 | Purchases by larger establishments of selected principal products of the industry, 1968 | $\begin{aligned} & \text { DOES } \\ & \text { NOT } \\ & \text { APPLY } \end{aligned}$ |
| 10 | Purchases by larger establishments in the industry, 1963 and 1968 | 80/14 |
| 11 | Transport costs and employment of larger establishments, 1963 and 1968 | 80/17 |
| 12 | Payments for certain services, etc by larger establishments, 1963 and 1968 | 80/17 |
| 13 | Percentage analysis of twelve-month periods covered by returns from larger est abl i shment s, 1968 | 80/18 |

## Footnotes to Table 1.

(a) For 1968 estimates for establishments not making sat isfactory ret urns and for small estal thital from which only employment data were collected, accounted for 4 per cent
of the total figures in which they were incorporated: of this, unsat isfactory returns
accounted for 1 per cent. accounted for 1 per cent. A similar situation existed for 1963 .
(b) The following information relates to small establishments (employing fewer than 25 persons)
in this industry. It includes an estimate for small establishments not making sat is-
factory returns.

Number of establishments<br>Working proprietors

Other persons employed

| 1963 | 1968 |
| ---: | ---: |
| 843 | 895 |
|  | 835 |

$1,019 \quad 835$ (c) Including services rendered to other organisations (amounts charged for hiring out plant
machinery or other goods, for providing transport, or for technical or other services
rendered).
(d) Total work in progress, change during year.
(e) Total work in progress at end of year.
(f) Administrative, technical and clerical employees
(g) Excluding expenditure for establishments not yet in production.
(h) Acquisitions less disposals.

Industry summary, 1963 and 1968 United Kingdom (a) (b)


For foot notes to this table - see page $80 / 2$.

TABLE 2 Analysis by size of establishment within the industry, 1968 (i) Output and employment

All establishments: United Kingdom

| Number employed on average during the year by the est abl i shment (a) | $\begin{aligned} & \text { Estab- } \\ & \text { li ish- } \\ & \text { men'ts } \end{aligned}$ | Enter- prises (b) | Total number employed on average during the year (a) | Gross output | $\begin{gathered} \mathrm{Net} \\ \text { output } \end{gathered}$ | Net output per head |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number | Number | Number | £'000 | £'000 | £ |
| 1-5 | 296 | 290 | 944 | .. | .. |  |
| 6-10 | 215 | 212 | 1,645 | . | . |  |
| 11-24 | 273 | 263 | 4,779 | . | .. | . |
| 25-49 | 95 | 84 | 3,559 | 13,752 | 5,862 | 1,647 |
| 50-99 | 109 | 92 | 7,877 | 22,419 | 12,708 | 1,613 |
| 100-199 | 68 | 58 | 9,568 | 28,559 | 15,756 | 1,647 |
| 200-299 | 28 | 22 | 6,811 | 18,127 | 10,691 | 1,570 |
| 300-399 | 15 | 13 | 5,216 | 15, 150 | 8,523 | 1,634 |
| 400-499 | 8 | 8 | 3,635 | 10,173 | 5,552 | 1,527 |
| 500-749 | 17 | 15 | 10,832 | 28,519 | 15,348 | 1,417 |
| 750-999 | 14 | 13 | 12,659 | 41,791 | 21,507 | 1,699 |
| 1,000-1,499 | 10 | 7 | 11,900 | 38,364 | 18,048 | 1,517 |
| 1,500-2,999 | 15 | 11 | 28,271 | 82,330 | 44,654 | 1,580 |
| 5,000 and over | 10 | 6 | 78,330 | 193,331 | 102,334 | 1,306 |
| Unsatisfactory returns | 125 | 123 | 1,241 | .. |  | . |
| Total | 1,298 | 1,071 | 187, 267 | 516,538(c) | 273,618(c) | 1,461(c) |

(ii) Employees, wages and salaries

All establishments: United Kingdom

| Number employed on average during the year by the establi ishment (a) | Employees |  | Wages and sal aries |  | Wages and sal aries per head |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Openatives | 0thers (d) | Operatives | 0thers <br> (d) | Oper- atives | 0 thers <br> (d) |
|  | Number | Number | £'000 | £'000 | £ | £ |
| 1-5 | .. | .. | . | . | . |  |
| 6-10 | . | . | . | . | . |  |
| 11-24 | .. | $\cdots$ | . $\cdot$ | $\cdots$ | . | .. |
| 25-49 | 2,941 | 566 | 3,081 | 709 | 1,048 | 1,253 |
| 50-99 | 6,534 | 1,293 | 6,895 | 1,625 | 1,055 | 1,257 |
| 100-199 | 7,942 | 1,603 | 8,857 | 2,036 | 1,115 | 1,270 |
| 200-299 | 5,514 | 1,294 | 6,272 | 1,621 | 1,138 | 1,253 |
| 300-399 | 4,438 | 774 | 4,786 | 986 | 1,079 | 1,275 |
| 400-499 | 2,909 | 725 | 2,842 | 875 | 977 | 1,207 |
| 500-749 | 8,883 | 1,949 | 9,274 | 2,388 | 1,044 | 1,225 |
| 750-999 | 10,469 | 2,189 | 10,537 | 2,647 | 1,007 | 1,209 |
| 1,000-1,499 | 9,824 | 2,076 | 10,379 | 2,597 | 1,057 | 1,251 |
| 1,500-2,999 | 22,716 | 5,555 | 25,152 | 6,851 | 1,107 | 1,233 |
| 5,000 and over | 59,755 | 18,577 | 59,178 | 25,265 | 1990 | 1,360 |
| Unsat isfactory returns | 50, | 18,57 | 5, . | 25,265 | 990 | 1,360 |
| Total | 148,119(c) | 38,174(c) | 153,665 (c) | 49,638(c) | 1,037 (c) | 1,300(c) |

(a) Including working proprietors.
(b) The sum of the figures for the size groups exceeds the total for the industry to
the extent that enterprises made returns for establ ishments in more than one the extent
size group.
(c) Including est imates for establishments employing fewer than 25 persons and f
(d) Administrative, technical and clerical employees,

TABLE 3 Percentage analysis of employees, by age and sex, 1969 (a)
All establishments: United Kingdom

| Ages | Mal es | Fenales | All employees |
| :--- | :---: | :---: | :---: |
| Under 18 | Per cent. | Per cent. | Per cent. |
|  | 4 | - | 4 |
|  | 90 | 6 | 96 |
|  | 94 | 6 | 100 |

Source: Department of Employmen
(a) The percentages relate to the numbers employed (excluding working proprietors) at June 1969, the earliest date for
which the information is available on the basis of the Standard Industrial Classification, (Revised 1968).

Footnotes to Table 4.
(a) Some establishments employing fewer than 25 persons were included in returns for larger establishments. Thes
amounted to 28 establishments in 1968 and 47 in 1963.
(b) The method of classifying returns to sub-divisions of the
industry is explained in the notes
(c) The sum of the figures for the sub-divisions exceeds the
total for the industry to the extent that enterprises made total for the industry to the extent that
returns for more than one sub-division.
(d) Including services rendered to other organisations (amount charged for hiring out plant, machinery or other goods, fo providing transport, or for technical or other services
rendered)
Direct sales of goods (excluding canteen takings) made to,
and work done for, the general public by larger establishand wor
ments are included. The ge amounted to $£ 1.212,000$ in 1968, Similar information is not available for 1963 .
(f) Characteristic products relate only to specific sub-
f) Characterist ic products re
divisions of the industry.
(g) For sub-divisions of the industry, this is the ratio of sales of characteristic products to total sales of goods
produced and work done. For the industry as a whole, produced and work done. For the industry as a whole,
this is the ratio of total sales of principal products by
the industry to total sales of goods produced and work done
(h) Progress payments received for work in progress in 1968 , from United Kingdom customers were recorded as $£ 131,960,000$
at the begining of year and £185, 132,000 at the end of at the beginning of year and $£ 185,132,000$ at the end of
year, and from overseas customers $£ 38,534,000$ at the beginning of year and $£ 52,208,000$ at the end of year. Similar
information is not avalable for 1963 .
information is not available for 1963.
(i) Total work in progress, change during year
(j) Total work in progress at end of year.
(k) Administrative, technical and clerical employees
(1) Excluding expenditure for establishments not yet in
(m) Acquisitions less disposals.




[^0]5 (cont inued)


In addition to marine machinery sold, the value of marine machinery recorded as made by establishments for installation in ships of their own construction amounted to $£ 8,970,000$ in 1963 . 0 wing to the risk
disclosure of information relating to individual firms a similar figure cannot be shown for 1968 .
This figure represents the total number of returns made for larger establ ishments in this industry which
more than one establ ishment.

TABLE 6 Sales of principal products of the industry by larger establishments classified to other industries, 1963 and 1968
Establishments employing 25 or more persons: Analysis of returns received, United Kingdom


[^1]TABLE 7 Sales of other than principal products by larger establishments in the industry, 1963 and 1968

Establishments employing 25 or more persons:
Analysis of returns received, United Kingdom

|  | 1963 | 1968 |
| :---: | :---: | :---: |
|  | Value | Value |
|  | £ 000 | £ 000 |
| Steel tubes and iron castings | 1,037(a) | 376 |
| Mechanical engineering products |  |  |
| Industrial engines | 6,798 | 2,894 |
| Space heating, ventilating and air-conditioning equipment | 38 | 124 |
| Industrial (including process) plant and steelwork | 1,139 | 1,708 |
| 0 ther | 16,316 | 24,869 |
| Scientific and electrical engineering | 1,821 | 1,002 |
| Other products | 3,273 | 3,468 |
| Building and civil eng ineering work |  |  |
| Work done as main contractors | 504 | 541 |
| Work done as sub-contractors | 2, 209 | 1,469 |
| Services rendered to other organisations (b) | 3,288 | 4,043 |
| Total value of goods sold without having been subjected to any manufacturing process (merchanted or factored) | 2,559 | 4,019 |
| Canteen takings | 322 | 459 |
| Total | 39,303 | 44,972 |

(a) Includes steel cast ings.
(b) Amounts charged for hiring out plant, machinery or other goods, for providing

TABLE 8 Production of certain principal products of the industry by larger establishments, 1963 and 1968

Particulars for this table cannot be given as the details of
quantities recorded were incomplete.

TABLE 9 Purchases by larger establishments of selected principal products of the industry, 1968

ABLE 10 Purchases by larger establishments in the industry, 1963 and 1968 Establishments employing 25 or more persons: Analysis of returns received, United Kingdo

|  | 1963 |  | 1968 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quant ity | Cost | Quantity | Cost |
| Materials for use in production | Th.tons | £’000 |  |  |
| Iron castings |  |  | Th.tons | £'000 |
| Steel | 26.2 | 2,795 | 16.3 | 2,210 |
| Bars and rods (including wire rods), angles, shapes and sections, girders, beams, joists and pillars rolled (not fabricated), including tube rounds and squares |  |  |  |  |
| Plates, 3 mm . thick and over | 113 | 5,577 | 131 | 6,778 |
| Stes, 3 mm. thick and over | 396 | 18,414 | 423 | 20,770 |
| Sheets under 3 mm . thick (including electrical sheets) $\{$ | 5.3 | $\begin{array}{r} 374 \\ 52 \end{array}$ | 8.7 | 518 |
| Forgings (except drop forgings) | 12.1 | 2,730 372 | 10.1 | 2,284 |
| Castings | 11.9 | 2,526 | 19.0 | 3,884 429 |
| Drop forgings | 1.0 | 236 | 0.7 | 164 |
| Iron and steel not elsewhere specified except finished parts, wire and scrap |  |  |  |  |
| Wrought tubes and fittings for wrought tubes (including welded, seamless, conduits, etc) | 15.7 | 1,872 253 | 14.3 | 1,684 447 |
| Other | 2.6 | 227 | 4.3 | 551 |
| Chains and chain cable of iron and steel (excluding transmission, timing and conveyor chains) |  |  |  |  |
| Steel wire (including cable and ropes) |  | 429 |  | 456 |
| except finished parts, wire and scrap |  |  |  |  |
| Aluminium and aluminium alloys <br> Brass and other copper alloys (including nickel silver and cupro-nickel, but excluding all other nickel alloys and cadmium copper) (a) |  |  |  |  |
|  |  |  |  |  |
| Castings in the rough | 1.8 | 743 | 1.6 | $\begin{array}{r} 1,148 \\ 308 \end{array}$ |
| Other | 4.5 | 1,728 | 1.0 | 600 |
| Copper (including cadmium copper) (b) Nickel and nickel alloys (excluding nickel silver and cupro-nickel) |  |  |  | 266 |
|  | 1.8 | 726 | 1.9 | 939 |
|  | Th.cwt. ${ }^{\text {a }}$ |  | 0.1 | $\begin{aligned} & 67 \\ & 10 \end{aligned}$ |
|  |  |  | Th.cwt. |  |
| Solder, soft | 3.6 | 152 |  |  |
| Solder, soft |  | 19 |  | 178 |
| Non-ferrous metal wire, not insulated |  | 28 | . | 78 |
| Insulated wires and cables |  | 33 | .. | 34 |
| Flux covered electrodes for electric arc welding (including continuous electrodes) |  | 1,180 | . | 2,260 |
| Paint and varnish (including lacquers and stains) |  | 995 | .. | 1,050 |
| Anti-fouling and anit-corrosive paints and compositions for use below the water line only | Th.gal. | $203{ }^{\text {Th.gal. }}$ |  |  |
|  | 115 | $\begin{aligned} & 203 \\ & 151 \end{aligned}$ | 239 | 536 |
| Other (including composition for deck sheathing) General chemicals | 803 | 1,299 | $\begin{array}{r}688 \\ \hline\end{array}$ | 1,137 205 |
| Inorganic (including inorganic gases |  |  |  |  |
| Organic (including organic gases) |  | 1,061(c) | . | 1,239 |
|  |  |  | . | 359 |

TABLE 10 (cont inued)
terials for use in production (continued)
Manuf actures wholly or mainly of rubber (including
synthet ic rubber), balata and gutta-percha, including sheet ing ( $d$ )
Glass in all forms, (including finished parts)
Asbestos
Millboard
All other kinds (including finished parts)
Timber
Sof twood, sawn or planed, but not further prepared or manufactured

Hardwood, sawn
or manufactured
Plywood, including blockboard, laminboard and battenboard
Chipboard
Cork in all forms
Bolts, rivets, nuts and washers, screws, nails,
tacks, etc
Bols,
tacks, etc
Purchased components for incorporation in firms,
finished products or for use in repair and maintenance finished products, or for use in repair and maintenanc work on customers' ships, etc
Propelling machinery complete
Internal combustion engines (including engine and
boiler room auxiliaries)
boiler room auxilaries
$1,500 \mathrm{~b} . \mathrm{h} . \mathrm{p}$. and less
Exceeding 1,500 b.h.p.
Steam turbines (including eng ines and boiler room
auxiliaries) Marine boilers
Pumps
Propellers and propeller blades for ships
Industrial valve
Ball and roller bearings and parts thereof
Ships, boats (lifeboats, etc)
Radio communication and navigational aid (including
radar) equipment
Electric motors
Electrical machinery, appliances and fittings of all
kinds not elsewhere specified
Gears and gear wheels of metal
Measuring instruments and gauges and part
Electronic (including valves)
0 ther
Scientific instruments and parts other than
Scientif ic instruments
measuring instruments
Plastic goods moulded and fabricated
Fittings of non-ferrous metals and non-ferrous metal
alloys not elsewhere specified
Furniture and upholstery

TABLE 10 (cont inued)


[^2]TABLE 11 Transport costs and employment of larger establishments, 1963 and 1968
Establ ishments employing 25 or more persons:
Analysis of returns received, United Kingdom

|  | Unit | 1963 | 1968 |
| :---: | :---: | :---: | :---: |
| Average number mainly employed on transport | No. | 768 | 984 |
| Transport costs |  |  |  |
| Wages and salaries | £'000 | 558 | 1,059 |
| Derv fuel and motor spirit | " | 305 | 380 |
| Tyres and other spare parts for road goods vehicles | " |  | 205 |
| yments to other $\quad\left[\begin{array}{l}\text { by road } \\ \text { by rail }\end{array}\right.$ | " |  | 1,311 |
| organisations for transport $\quad\left\{\begin{array}{l}\text { means excluding } \\ \text { postal services }\end{array}\right.$ | " | 1,11 | 821 |
| Costs of operating road goods vehicles |  |  |  |
| Insurance |  | 46 | 56 |
| Vehicle licences | " | 42 | 77 |
| Depreciation | " | 291 | 230 |
| Payments to other organisations for repairs and maintenance |  | 85 | 108 |
| Total |  | 2,436 (a) | 4,246 |

(a) Excluding tyres and other spare parts for road goods vehicles,
not collected separately for 1963

TABLE 12 Payments for certain services, etc by larger Payments for certain services, et
establishments, 1963 and 1968 (a) Establishments employing 25 or more persons

|  | Amounts payable |  |
| :---: | :---: | :---: |
|  | 1963 | 1968 |
| Repairs and maintenance to | £'000 | £'000 |
| Buildings | 2,146 | 3,088 |
| Road goods vehicles | 85 | 108 |
| Plant, machinery and other capital equipment | 663 | 1,089 |
| Insurance, licensing and depreciation of road goods vehicles (b) | 378 | 362 |
| Rates, excluding water rates | 2,732 | 3,235 |
| Hire of plant and machinery | 536 | 1,099 |
| Postage, telephone, telegrams, cables and telex (c) | 673 | 1,107 |
| Total | 7,213 | 10,087 |

(a) No deduction is made for these payments to arrive at the figures of net output given in this report.
(b) Fur details see Table 11
(c) Excluding telex for 1963

TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger establ ishments, 1968
Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

| Year ended | Percentage <br> of ral returns <br> received | Percent age <br> of total number <br> employed |
| :--- | :---: | :---: |
| April (a) | Per cent. | Per cent. |
| May | 1.5 | 1.1 |
| June | 1.5 | 0.4 |
| July | 4.0 | 5.0 |
| August | 1.8 | 0.4 |
| September | 2.7 | 6.4 |
| October | 10.0 | 4.3 |
| November | 1.2 | 0.1 |
| December | 48.3 | 0.6 |
| 1969 | 2.1 | 48.0 |
| January | 1.5 | 0.4 |
| February | 21.6 | 1.8 |
| March | 100 | 32.5 |
| April (b) |  | 0.4 |

(a) From 6 April.
(b) To 5 April.


[^0]:    For footnotes to this table - see page $80 / 5$

[^1]:    (a) The references given are to the 1 ist of industries at the front of this repor

[^2]:    (a) For 1963 cadmium copper was not specifically excluded.
    (b) For 1963 cadmium copper was not specifically included but blister was specifically excluded, (c) 'Gases, compressed 'only for 1963.
    (d) For 1963 described as 'Rubber, including hard rubber, balata, gutta-percha and synthetic rubber
    in all forms includ ing finished parts'.
    (e) The total quantity of electricity generated in establishments employing 25 or more persons in this industry was 5,818 Th. . Wh in in 1933 . Owing to the risk of employing 25 or more persons
    relat ing to individual firms detais cannot be given for 1968 . (f) For 1968 , may include a small amount of $f$ er 1968.

