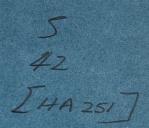


BOARD OF TRADE



# Report on the Census of Production 1963

82 Lace

LONDON: HER MAJESTY'S STATIONERY OFFICE

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BOARD OF TRADE

# Report on the Census of Production 1963

82 Lace

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act 1947 (10 & 11 Geo. 6 Cha. 39 Sec. 7)

LONDON: HER MAJESTY'S STATIONERY OFFICE 1968

These notes give the main information needed for interpreting the figures in the industry reports. (More detailed information about the Census is given in a separate booklet - 'Introductory Notes': Part 1 of the Report on the Census of Production for 1963.)

### GENERAL INFORMATION

### Changes in the 1963 census

There were few changes resulting from amendments to the Standard Industrial Classification and only minor changes in the scope of certain industry reports compared with 1958. Any such changes are explained in the introductions to the industry reports concerned or by footnotes to the tables.

### Industrial Classification

Establishments were classified to industries on the basis of major activity in conformity with the second edition of the Standard Industrial Classification (Consolidated Edition 1963, incorporating Amendment 1). Each industry was basically defined in terms of its principal products, these being of a similar nature or commonly associated in production. Normally, an establishment was classified to an industry if its sales of the principal products of that industry accounted for a greater proportion of its total sales than did its sales of the principal products of any other industry. However, where the application of this rule would have resulted in a change of classification between 1958 and 1963, the establishment was reclassified only if the sales of principal products of the newly predominant industry was more than one third greater than the sales of principal products of the previously predominant industry. This modification of the general rule was introduced for 1958 to avoid discontinuities which would result from marginal changes in sales between successive censuses.

The principal of classification by major output was also normally followed in compiling the analysis by sub-divisions of an industry.

In certain industries, classification was dealt with in a different way. Details of any non-standard treatment are given in the introductions to the relevant industry reports.

### TERMS USED IN THE CENSUS REPORT

### Average number employed

Firms were required to state the number of persons on the payroll (i.e. whose National Insurance cards were held by them) on the average during the year of return, whether fulltime or part-time employees. Separate figures were required for (a) administrative, technical and clerical employees and (b) operatives (see below). Averages could be calculated from figures relating to the last week of each calendar month; figures shown in respect of the average number employed relate to the sum of these averages. Firms were also required to state the number of working proprietors (see below) where appropriate and these are included in total employment figures. Outworkers are excluded.

The figures include persons engaged in merchanting or factoring and canteen workers where particulars in respect of these activities could not be excluded from the return.

### Working Proprietors

These include all persons regarded as 'self-employed' for National Insurance purposes, and members of their families who worked in the business without receiving a fixed wage or salary; but persons who worked less than half the normal number of working hours are excluded. For Great Britain, directors working in the business but not in receipt of a definite wage, salary or commission are included under this heading for 1963, but are excluded for 1958. For Northern Ireland, directors of limited companies, other than those paid by fee only, are included for both years. (Directors paid by fee only are not included in any of the employment figures for either year.)

### Employee.

- (i) Administrative, technical and clerical employees include managers, superintendents and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; editorial staff, staff reporters, canvassers, competition and advertising staff; travellers; and office (including works office) employees. For Great Britain, but not for Northern Ireland, they include also managing and other directors in receipt of a definite wage, salary or commission.
- (ii) Operatives include all other classes of employees, that is, broadly speaking, all manual wage earners. They include those employed in and about the factory or works; operatives employed in power houses, transport work, stores, warehouses, shops and canteens; inspectors, viewers and similar workers; maintenance workers; and cleaners. Operatives engaged in outside work of erection, fitting, etc. are also included, but outworkers (i.e. persons employed by the firm who worked in their own homes, etc. on materials supplied by the firm) are excluded. Information about the numbers of outworkers employed was collected only for the gloves

# Capital Expenditure

### (i) New building work.

This represents the cost incurred during the year of new building and other new constructional work (including office buildings, canteens and the like used in connection with the business covered by the return but not dwelling houses for employees). The value is that charged to capital account during the year of return; it includes expenditure on new buildings or on the extension or reconstruction of old buildings, the value of work of a capital nature carried out by firms' own staff, and the cost of any newly constructed buildings. purchased. The figures shown include any legal charges, stamp duties, agents' commissions, etc.

82 Lace

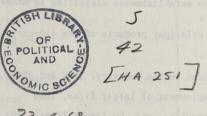
This Report on the Lace Industry relates to establishments engaged wholly or mainly in manufacturing lace, lace furnishings (curtains, etc.), lace net and veilings, and lace embroidery (all over, trimmings and edgings, flouncings, etc.) in the piece and in finishing lace (drawing, ending, scalloping, clipping, mending, etc.).

This industry corresponds to minimum list heading 418 in the Standard Industrial Classification (Consolidated edition, 1963).

There were no small establishments in this industry in Northern Ireland in 1958 and 1963.

In this industry, where small firms account for a relatively large proportion of employment and output, firms employing fewer than twenty-five persons were asked to complete a simplified version of the full census form for 1963; estimates based on the information received from these small firms are given in Tables 2(ii) and 5(i).

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (ii), (iii) and (iv).



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14	Sales of all parts of machinery and plant by larger firms, including sales by establishments classified to other industries, 1958 and 1963	DOES NOT APPLY

TABLE 1 Industry summary: United Kingdom

Estimates for all firms, 1958 and 1963 (a)

1963			Unit	1958	1963
Number of enterpri	ses	ON	No.	258	177
Number of establis	hments		81000	312	218
Gross output			€,000	22,845	23,161
Net output				8,218	9,295
Net output per hea	d188		2	732	1,060
(d) 841.81	17,028	goods produced and work done	000°3 000 2'000	22,257	22,050 (1
Sales and work don	soden sue	merchanted goods and canteen t	akings	599	907
		materials for processing and packaging, and fuel	sen edt	00172011	12,033
Purchases			* [ saterists f	13,031	12,033
		canteen purchases	· d lawrengerige	J	756
Payments to other		for work done on materials giv	en out	1,311	1,013
organisations		for transport	. f for work do	163	115
Stocks and work in	progress		ogeners rul   "		engleathons
Total stocks and	work in	change during year		- 133	+ 254
progress		at end of year	tant eguado ] .	5,180	5,399
Goods on hand fo	nor sale	change during year	sy to hen is f	+ 55	+ 64
GOODS ON HAND TO	of Sale	at end of year	tenf change durk	2,174	2,066
Work in progress	628	f change during year	v 30 has 24 Ja.	- 66	+ 140
work in progress	tE07 -	at end of year	. f change duci	991	1,359
Materials, store	s and fuel	change during year	y to bus as fore 18	- 122	+ 50
materials, store	s and ruer	at end of year	last (lases)	2,015	1,974,
		f total, including working propr	ietors Th.	11.2	8.7
Average number emp	oloyed	operatives (5) 8869	oless rense J **	9.3	7.2
		other employees (c)	f of operative	1.8	1.4
Wassa and anlania	1.095	of operatives	2'000	3,587	3,159
Wages and salaries	384	of other employees (c)	sevizareco )	1,244	1,040
Employers' contrib pension schemes, e		ional Insurance and private	organ rame of the state	and year salve	303
Capital expenditur	e (e)		Sugranni la estado e	Smilled Party to	the stayologic
Total	newed for St		o beried a bestoor	resolutein	327
New building wor	k		difference beniese	125	70
Land and existing	ng buildings	(f)	PARK FOR MOSA STATE	a mercaryana	- 62
Plant and machin	APPLICATION OF THE PARTY OF		acquistrion	506	272
Vehicles (f)			alexageID 5	60	47

- (a) For 1963, estimates for firms not making satisfactory returns accounted for 4 per cent. of the total figures in which they were incorporated. (For 1958 the comparable figure was 2 per cent. but for items which no small firms were asked to report for 1958, estimates for small firms and for firms not making satisfactory returns accounted for 17 per cent. of the total figure in which they were incorporated.) A summary of the detailed returns received from larger firms is given in Table 2(i), and a summary for all small firms, based on information collected from a sample, is given in Table 2(ii).
- (b) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods, for providing transport, or for technical or other services rendered).
- (c) Administrative, technical and clerical employees.
- (d) Including pensions and gratuities paid other than from pension funds.
- (e) Excluding expenditure for establishments not yet in production.
- (f) Acquisitions less disposals.

TABLE 2(i) Summary of returns received from larger firms, 1958 and 1963

Firms employing 25 or more persons: United Kingdom (a)

880: 880:	s hads		Unit	1958	1963
Number of enterprises	NON	Log that	No.	101	sans 170 redes
Number of establishments			н	149	101
Gross output			£,000	17,375	18,964
Net output			n	6,383	7,671
Net output per head			2	687	1,066
Colonia Coloni	5	goods produced and work done	£'000	17,028	18,148 (b)
Sales and work done	}	merchanted goods and canteen takings	200 "	356	646
Index of specialisation (c)			Per cent.	95	96
	1	materials for processing and	The Land		nredeses
Purchases	1	packaging, and fuel	£,000	9,634 {	9,736
		goods for merchanting and canteen purchases	ol u		611
Payments to other	1	for work done on materials given out	d = "	1, 123	873
Payments to other organisations	1	for transport	"	135	102
Stocks and work in progress			Physics doub	TYDER	
ese, a rear had differ	1	change during year	н	+ 46	+ 47
Goods on hand for sale	1	at end of year	50 H	1,799	1,705
	1	change during year	16 "	- 55	+ 124
Work in progress	1	at end of year		820	1,214
	(	change during year		- 101	+ 29
Materials, stores and fue		at end of year	13 4	1,667	1,606
G. ste. Print Consension	(	total, including working proprietors	No.	9,286	7,196
Average number employed	1	operatives	"	7,770	5,980
Average number emproyed		other employees (d)	н	1,506	1,154
		of operatives	£'000	2000	
Wages and salaries	4	of other employees (d)	2 000	2,983	2,626
				nois	864
Wages and salaries per head	<	operatives	£	384	439
808		other employees (d)		687	749
Employers' contributions to			£'000	litero (c)	176
Employers' contributions to	privat	e pension schemes, etc. (f)			76
Capital expenditure (g)				Aton	New building
New building work			(2) 830	104	62
Land and existing building	gs <	acquisitions		(1) visnido	22 m bms 1ms 19
TV 56	- (	disposals	"		88
Plant and machinery	1	acquisitions	nii vat	439	329
has wen'll them you	A STATE OF THE STATE OF	disposals	ich they	20	58
Vehicles	4	acquisitions	laitea j	78	58
larger transfer	1	disposals	A W(.be)	29	e yeds 27

For notes to this table - see page 82/7

TABLE 2(ii) Summary for small firms, 1958 and 1963

Firms employing fewer than 25 persons: United Kingdom (a)

		Unit	1958	1963
Number of firms		No.	161	111
gross output		000,31	1 238223	3,625
Net output		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1,826(b)	1.392
Net output per head		2	985(b)	1,026
900.3	f goods produced and work do	ne £'000	5,073	3,355
Sales and work done	merchanted goods	999	240	241
Purchases of goods and fuel (c	,010.1 SET.1 198.	son 34 1 . 16	3,309	2,130
Payments to other	for work done on materials	given out	179	113
organisations	for transport		of a family	10
Stocks and work in progress	BET   BEB   1   240	25.5 25		rysp farm, (10)
	f change during year			+ 16
Goods on hand for sale	at end of year			310
	change during year			+ 12
Work in progress	at end of year			108
	change during year	district 19 15		+ 20
Materials, stores and fuel	at end of year			320
	( working proprietors	No.	1	122
Average number employed	other persons employed	ar year to be an are	1,854	1,235
Capital expenditure	de other o	british vendered)	1	1,200
New building work		£,000	(A) The limit (paid	6
	[ acquisitions	n		7
Land and existing buildings	disposals	PARTIES CONTROL OF A SCHOOL	STATE OF THE STATE	Call A
	[ acquisitions	energy by the	augold order	07
Plant and machinery	disposals			27
	acquisitions	-1000   6 0000	-7000	34
Vehicles	acquisitions	anvara   o]	wantyr.   (	24

<sup>(</sup>a) Only a sample of firms supplied the full range of information, the remainder giving employment figures only. Except for employment, the figures are estimates based on the full returns made, which accounted for 58 per cent. of the employment shown for 1963, and 46 per cent. for 1958. Estimates are included for small firms not making satisfactory returns.

<sup>(</sup>b) For 1958 the net output of small firms was defined as the difference between the value of sales and the cost of purchases of materials and fuel, less payments for work done on materials given out.

<sup>(</sup>c) Including goods purchased for merchanting.

TABLE 3 Analysis of larger firms by size of enterprise within the industry, 1963

(i) Output, employment, capital expenditure and stocks

Firms employing 25 or more persons: United Kingdom

Average number employed by the enterprise in the industry (a)	Enter- prises	Estab- lish- ments	Average number employed (a)	Gross output	Net output	Net output per head	Capital expendi- ture (b)	Total value of stocks and work in progress at end of year
	Number	Number	Number	£,000	£,000	2	£'000	\$,000
25 - 49	28	32	980	2,695	1,172	1,196	34	570
50 - 99	25	31	1,702	4,381	1,722	1,012	92	1,135
100 - 199	8	14	1,107	2,748	1,060	958	36	783
200 - 299	5	12	1,188	4,194	2,078	1,750	- 6	600
400 and over	4	12	2,219	4,945	1,638	738	142	1,437
Total	70	101	7,196	18,964	7,671	1,066	298	4,526

(ii) Employees, wages and salaries, and employers' contributions
Firms employing 25 or more persons: United Kingdom

Average number	Empl	oyees	Wages and	l salaries	Emplo contrib		Wages and salaries per head		
employed by the enterprise in the industry (a)	Oper- atives	Others (c)	Oper- atives	Others (c)	National Insurance (d)	Private pension schemes, etc. (e)	Oper- atives	Others (c)	
The subsequences of the land	Number	Number	\$,000	£,000	\$,000	\$,000	2	2	
25 - 49	819	131	364	104	23	4	445	796	
50 - 99	1,399	286	677	255	47	15	484	893	
100 - 199	927	175	422	157	28	13	455	895	
200 - 299	1,014	168	475	133	28	17	468	791	
400 and over	1,821	394	688	215	49	27	378	546	
Total	5,980	1,154	2,626	864	176	76	439	749	

- (a) Including working proprietors.
- (b) Acquisitions less disposals.
- (c) Administrative, technical and clerical employees.
- (d) Including both flat rate and graduated contributions.
- (e) Including pensions and gratuities paid other than from pension funds. These amounted in total to £27,000.

TABLE 4 Percentage analysis of employees, by age and sex, all firms, 1963: United Kingdom (a)

Ages	Males	Females	All employees
or senil lies?   courty (c	Per cent.	Per cent.	Per cent.
Under 18	1801 3 8391	4	7
18 and over	41 00011	52	93
All ages	44	56	100

Source: Ministry of Labour

(a) The percentages relate to the numbers employed (excluding working proprietors) at mid-June, 1963.

### Footnotes to Table 2(i).

- (a) For small firms' summary see Table 2(ii).
- (b) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods, for providing transport, or for technical or other services rendered).
- (c) This is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
- (d) Administrative, technical and clerical employees.
- (e) Including both flat rate and graduated contributions.
- (f) Including pensions and gratuities paid other than from pension funds.
- (g) Excluding expenditure for establishments not yet in production.

Continued on next page

TABLE 5(i) Estimates of total sales of principal products of the industry, 1958 and 1963 (a)

All firms: United Kingdom

	All fi	rms (b)	Small firms in th industry (c)		
	1958 1963		1958	1963	
Castric ter in the Paris	£,000	£'000	£,000	£,000	
Lace and lace net in the brown or grey	6,739	6,664	1,408	1,094	
Finished lace and lace net (other than made-up articles)	10, 623	12,485	2,848	1,812	
Other products (d)	3,039	2,272	360	274	
Work done on commission, etc.	1,043	546	457	175	
Total	21,444	21,966	5,073	3,355	

- (a) Including estimated figures for firms not making satisfactory returns.
- (b) Including sales of principal products of the industry by larger firms but not by small firms, classified to other industries. For a more detailed analysis of sales by larger firms see Table 5(ii).
- (c) Estimates based on a sample of small firms which account for 58 per cent. of the total employment of small firms in the industry for 1963, and 46 per cent. for 1958.
- (d) Including any sales by small firms of goods other than principal products of the industry (but excluding merchanted goods and the value of services rendered to other organisations).

TABLE 5(ii) Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963

Firms employing 25 or more persons: United Kingdom

		19	58		1963		
redmor Number Number	000	Quantity	Value	Quantity	Value	Enter- prises	Entrie
		Th.racks	£'000	Th.racks	£'000	Number	Number
Lace and lace net in the brown or grey				a may be observed		of marter	
Products of				dania analita			
Nottingham lace curtain machines	{	719	757 257	} 617	576	17	18
Plain net machines			870	1,208	314	*	
Leavers and Leavers type machines		\$1,491	1,525	1,444	1,519	20	22
Warp lace machines			155}{	725	91	5	5
Embroidery machines (i a Sakiffili		Mn.	sansus panes various	Mn.	Notice the sequence of the	e 3 Subject	1 X 2 ( X )
Embroidery machines (i.e. Schiffli embroidery carried out on net or dissoluble fabric)		stitches 118	91	stitches 291	457	5	5
Lace, plain net and hair nets made		mid sation		a last true	Campanana	to the fil	
on other machines (including Raschel and Raschel-type, F.N.F., Kidde,				dee nales		an lang	
Reiner Kaylooms, Karl Mayer			1 000	unidosald o	0.450	Stow spa	19630
machines, etc.)			1,628	(b: sas	2,450	17	18
Total lace in the brown or grey			5,283		5,407	is:eT	
Finished lace and lace net (other than made-up articles)				eninteul	is other in	Sales (see )	hadrania uz interior
Products of		Th.sq.yds.		Th.sq.yds.	souborg Isc	Primai	
Nottingham lace curtain machines	{	21,614	2,416 848	6,348	847 313	} 19	19
Plain net machines		and and expression description	1,226	SECONDICTION MADE IN	1,877	10	10
Leavers and Leavers type machines		Th.gross		Th.gross	odi as bedi	raesb 20	
Hair nets		583	468	337	309		
Other (including dress laces and		nil bus gul	anerb .gul	yh ghidose	[8	Liberine	
nets) (a)			2,047	al paperos	1,573	9	9
Warp lace machines		an anxivat azmandazidi	tes lo radi	te total au	rentianal	ek nelo	
Hair nets		97.2	100	one ands	YOU SELEST	o entre en	7
Other (including dress laces and nets) (a)			197	}	55	7	7
Raschel and other warp-knitting machines		950A			81(4)		
Hair nets (b)	V I II R	226	205	202	202	•	
Other Other	38.86	or factors	(c)		4,256	.27	27
		Th.gross					
Barmen machines		lin.yds. 102	198		120	•	
Total finished lace other than embroidery		SERN OF THE	7,705		9,552		ENCESSES AND
Schiffli embroidery carried out on net or dissoluble fabric		enndared cen recien	371	partaelrens organizati	270	. 9	11
Other embroidery, including handmade			593		119	5	5
Finished lace, plain net and hair nets made on other machines			418	••	419	7	7

TABLE 5(ii) (continued)

When I have drawn a supering the same in the last	19	58	S anivalume a	1963		
5961	Quantity	Value	Quantity	Value	Enter- prises	Entries
-tornay -total		\$,000	21	£,000	Number	Number
Made-up articles (e.g. bedspreads, napery) of which more than 50 per cent. by value of the materials are products of	9281		1008			
Nottingham lace curtain machines		616	A 10 DA01	369	14	14
Other lace, net and embroidery machines	9.491.	317	086	289	8	8
Lace-like products made on Raschel and similar machines	12.4.	(c)	neulfisem n.	806	7	7
Window net type furnishing made on Raschel-type machines, window net machines, or looms	249	(c)	rpe sachine	278	5	5
Other products	345	334	370	224		6
Waste products	a short	6	on detage	5	21	23
Work done	man Allen		and the same of th	4011081	DIMPIOS	
Embroidery on customers' materials	post solitare	570	sees alos il.	343	8	11
Other work done, on commission, sub- contract work, except the bleaching, dyeing and dressing of lace (d)	nd ton in	11	F., Kidde,	17	Ranchell Rayle of the State of	and Red Page
Total 2882		16,224	te no mord	18,098	Isicī	
Sales in other industries (see Table 6)		23	ends tadio)	1,084	s obal t	Pinish sade-up
Principal products of this industry sold by establishments in the industry	\$176.	16,201	editos a	17,014	70	82(e

- (a) Not described as including dress laces in 1958.
- (b) Described in 1958 report as products of Raschel machines.
- (c) Not recorded separately.
- (d) Revised figure. Bleaching, dyeing, dressing and finishing included in this table in the 1958 report is now included in Table 7.
- (e) This figure represents the total number of returns made by larger firms in this industry, which is less than the total number of establishments in Table 2(i) on account of combined returns covering more than one establishment.

TABLE 6 Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963

Firms employing 25 or more persons: United Kingdom

	19	58	1963				
received for processing	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)	
		£'000		£,000	Number		
Lace-like products made on Raschel and similar machines	···		•• 3 73	806	7	81	
Window net type furnishing made on Raschel-type machines, window net machines, or looms	east inucu			278	5	81, 77	
Total	la arout	23(b)	of ve have	1,084	Sec. 1999	The supply	

- (a) The references given are to the list of industries at the back of this report.
- (b) Owing to the risk of disclosure of information relating to individual firms, details cannot be given.

TABLE 7 Sales of other than principal products by larger firms in the industry, 1958 and 1963

Firms employing 25 or more persons: United Kingdom

	1958		1963	
	Quantity	Value	Quantity	Value
the and most spirit to the test to the section of		£'000		£'000
Table linen, handkerchiefs and other made-up household textiles		366 {		684
Other products	1	300		295
Bleaching, dyeing and dressing on commission		461(a)		151
Services rendered to other organisations (b)	10 Am 1		District Co.	4
Total value of goods sold without having been subjected to any manufacturing process (merchanted or factored)	.745	346		623
Canteen takings	- I was to see that the way	10		23
Total		1,183(c)		1,780

- (a) This figure may include some finishing of lace in 1958.
- (b) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered to other organisations.
- (c) Excluding amount charged for services rendered to other organisations.

TABLE 8 Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963

This table is not applicable to this industry.

TABLE 9 Purchases of selected principal products of the industry by larger firms, 1963

This table is not applicable to this industry.

TABLE 10 Purchases by larger firms in the industry, 1954 and 1963

Firms employing 25 or more persons: United Kingdom

	1954		1963	
	Quantity	Cost	Quantity	Cost
Approximate the second	Th.lb.	£,000	Th.lb.	£,000
aterials for processing	en evenue t			
Yarn 000° x		(RESPONSAL)	onizelsa.	bee says?
Cotton yarn (including cotton waste yarn) (a)	10,455	4,231 {	3,885	892 161
Silk and silk mixture yarns	178	158	57.7	100
Man-made fibre (rayon, nylon, etc.) continuous filament yarn	nalsida malsida	v eboog he	a majananda	to wrence
Synthetic (nylon, etc.) yarn	650	551	5,957	3,676
Other (rayon, etc.) yarn	852	256 {	1,861	812 189
Lace and lace net in the brown or grey	2.5	3,981	ervi te	1,991
Woven piece goods (other than narrow fabrics) wholly	ne for repa	sekina a hanag no	gadae ey s	2 Costepid
or mainly of (b)		Neby said	Th.sq.yds.	Fast Care
Cotton		000000	94.7	10
Synthetic fibres (nylon, etc.)	}	255 <	} { 903	386
Other man-made fibres (rayon, etc.)	J	(	,	139
Lubricating oils and greases				4
Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement	e made for	CHOLDEN - MORT	s perioda :	67
All other materials for processing		567		852
Packaging materials		109		244
Fuel and electricity (c)	Th.tons		Th.tons	
Coal Tours and code 2000	21.9	74	3 9.4	50
	•••	8	)	
Coke (including screenings) and manufactured fuel	0.9	5	0.5	5
Derv fuel and motor spirit for use in road vehicles	Th.gal. 46.7	10	Th.gal. 58.9	13
		2		2
Other liquid fuels (including creosote/pitch mixtures, etc., and liquefied petroleum gases)	174	9	967	41
es larger	Th.therms	SALES SAL	Th.therms	ega 100°1,00
Gas	157	8 1	80	2 3
- July		1		3
Talas (S	Th.kWh 8,717	59	Th.kWh 9.994	76
Electricity about {	10 10 10 11	6	a salament	22
Total cost of materials and fuel		10,288	retaw pater	9,736
Goods purchased for merchanting			3	586
Canteen purchases		(198)	iden but in	25
Total goest of nurshans	no Linux	and terresting	ta , n monagaya	10,347
Total cost of purchases		•		10,041

<sup>(</sup>a) 'Cotton waste yarn' was not specifically included in 1954.

<sup>(</sup>b) 'Narrow fabrics' were not excluded in 1954.

<sup>(</sup>c) The total quantity of electricity generated in firms' own establishments in this industry was 723 Th.kWh in 1954 and 1499 Th.kWh in 1963.

TABLE 11 Transport costs and employment of larger firms, 1963

Firms employing 25 or more persons: United Kingdom

3681	Unit	1963
Average number employed mainly on transport	No.	41
Transport costs		
Wages and salaries	€,000	20
Derv fuel and motor spirit	(a) (see	2 2 15 101
Payments to other organisations for transport		102
Costs of operating road goods vehicles	sucenized	on, etc.) c
Insurance 188,8		2
Vehicle licences	•	2
Depreciation		8
Payments to other organisations for repairs and maintenance	P.50 ( 50 m d	il wotann m
Total		156

TABLE 12 Payments for certain services, etc. by larger firms, 1963 (a)

Firms employing 25 or more persons: United Kingdom

			THE RESERVE THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TWIND TWO IS NAMED IN COLUMN TWO IS NAMED IN COLUMN TWO IS NAMED IN	D. 1100	A CONTRACTOR OF THE PARTY OF TH		
13	9.52	01.	7.84			Amounts payable	
Repairs an	d maintenance	to	ATE		pirah mistures,	(apass	
Building	S warmely dr					33	
Road goo	ds vehicles					7	
Plant, m	achinery, and	other	capital equip	ment		77	
Insurance, vehicles (		nd depr	eciation of ro	ad g	oods	12	
Rates, exc	cluding water	rates				82	
Hire of pl	lant and mach	inery				8	
Postage, t	telephone, te	legrams	s and cables			56	
	Total				nter programme to consider a second	276	otal cost of purchase

<sup>(</sup>a) No deduction is made for these payments to arrive at the figures of net output given in this report.

TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger firms, 1963 Firms employing 25 or more persons: United Kingdom

Year ended	Percentage of total number employed	Year ended	Percentage of total number employed	
1963	Per cent.	1963 (contd.)	Per cent.	
April (a)	5.1	November	6.5	
May	0.4	December	42.4	
June July	7.7	1964	Los of the los	
August	1.6	January	0.4	
September	8.3	February	2.3	
October	1.8	March	20.7	
	pactification of the control of the	Total	100	

<sup>(</sup>a) Including returns made for twelve-month periods ended 1st to 5th April, 1964.

TABLE 14 Sales of all parts of machinery and plant by larger firms, including sales by establishments classified to other industries, 1958 and 1963

This table is not applicable to this industry.

<sup>(</sup>b) For details see Table 11.

Capital Expenditure (continued)

(ii) Land and existing buildings.

The items shown are the capital cost of freeholds purchased and the capital cost or premium payable for leaseholds acquired (excluding the value of any assets acquired in taking over an existing business), and the amounts receivable for any freeholds or leaseholds disposed of. The value is that charged to capital account during the year of return.

(iii) Plant, machinery and vehicles.

The items shown are the value of plant and machinery and of vehicles acquired, both new and second-hand, and the amount received for items disposed of during the year. The value of plant and machinery acquired includes plant, etc. which firms produced for their own use in connection with the business covered by the return. The value of plant, etc. acquired is the expenditure charged to capital account during the year of return less any discounts received, but including the cost of transport and installation. No deduction is made for depreciation, amortisation or obsolescence. The proceeds of items disposed of during the year exclude amounts written off for items scrapped.

Capital expenditure during the year in respect of manufacturing establishments where production had not started before the end of the year is excluded in this report for both 1958 and 1963.

### Characteristic Products

The characteristic products of a sub-division are those in terms of which the sub-division is defined. They are products commonly associated in production and are usually similar in nature or manner of production. In most cases the characteristic products of each sub-division are indicated in Table 5 of the industry reports. For those industries for which an analysis by sub-divisions has been made, Table 2 shows the total sales of such characteristic products for each sub-division. The totals include, besides the products which define the sub-division, other items of output assumed to be closely related to them, e.g. waste products and work done.

### Enterprise

The term enterprise is used in this report to mean one or more firms under common ownership or control. An enterprise normally consists either of a single firm, or of a parent company together with its subsidiary companies.

### Entries

The number of entries shown in Tables 5, 6 and 8 against a particular output or production heading is the number of returns on which figures were recorded for that item.

### Establishment

The census was based on the establishment, comprising in most cases the whole of the premises under the same ownership or management at a particular address (e.g. a factory or mine); but firms were asked to exclude from all sections of their returns particulars relating to any department not engaged in production for which they kept a separate set o'f accounts. Where separate accounts were not kept, they were asked to include merchanting or factoring, canteens operated by them and other

ancillary activities such as bottling, packing and the manufacture of containers for packing their own products, whether or not these activities are carried on at the same address as the works. Building and engineering maintenance departments and selling and transport departments were treated similarly.

### Gross Output

The gross output of an industry is the aggregate value of goods made and other work done during the year by the establishments classified to the industry. It is derived by subtracting from the value of sales and work done, the value of stocks of goods on hand for sale and work in progress at the beginning of the year and adding the value at the end of the year.

### Larger Firms

These are firms in which twenty-five or more persons were employed on the average during the year.

### Net Output

The net output of an industry represents the value added to materials by the process of production. It includes the gross margin on any merchanted or factored goods sold; it constitutes the fund from which wages, salaries, insurance, pensions, hire of plant and machinery, payments for repairs and maintenance, costs of operating road vehicles, rents, rates and taxes, advertising and other selling expenses and all other similar charges have to be met, as well as depreciation and profits. There is no appreciable duplication in net output. Net output has been obtained by deducting from the gross output the cost of purchases adjusted for stock changes, payments for work given out to other firms, and payments for transport.

Normally any customs or excise duty on materials purchased is included in the cost of materials. Similarly, finished goods sold have been valued as they were sold, duty paid or duty free. The amounts of duty, subsidies, allowances and levies receivable or payable, where of substantial importance in the industry, were required to be stated separately, and these items were taken into account when calculating net output.

### Net output per person employed

The figures for net output per person employed are derived by dividing the net output by the average number of persons employed (full-time and part-time) on all activities covered by the returns, including operatives, administrative, technical and clerical employees and working proprietors, but excluding outworkers.

# Principal Products

The principal products of an industry are those in terms of which the industry is defined. They are products commonly associated in production, and are usually similar in nature or manner of production.

### Production

This means the total quantity of a product made during the year, whether sold in the year, added to stock, transferred to another department of the same firm, or used in the manufacture of other products within the business covered by the return. It includes goods produced from materials supplied by other firms.

### Purchases

Purchases include the cost of materials and components bought for use in production; of fuel and electricity for all purposes; of packaging materials, including the full cost of returnable cases and containers when first purchased; of workshop materials, office materials and materials for repairs to firms' own buildings, plant and vehicles when carried out by their own workpeople included in the return; of consumable tools; and of parts for machinery purchased during the year as replacements. Water charges are also included. In general purchases of goods for merchanting or factoring and canteen supplies are included. Materials supplied by customers for processing

The values shown include any duty paid (less rebate, etc.) but exclude trade discounts allowed. The cost of transport is included only if included in the cost of materials as invoiced; amounts paid to transport organisations, including firms' own separate transport organisations, for delivery of materials and fuel are, therefore, excluded. Materials purchased overseas are included at their c.i.f. cost plus any duty payable if the cost of transport from the docks was not included in the invoiced price, but at their full delivered cost if invoiced 'carriage paid home'. Materials and fuel transferred from another department of the firm not covered by the same return are included at the estimated selling value recorded by the other department.

Sales are in respect of goods made by the business covered by the return, goods made for it by outworkers or by other firms from materials given out to them (sometimes described as goods made on commission) and waste products. Any machinery or other capital items produced for use in the business covered by the return are included, the value being that adopted in the firm's capital asset account. Goods sold without being subjected to any manufacturing process (merchanted or factored) and canteen takings are included as in 1958.

The value shown for sales is the net selling value, defined as the amount charged to customers whether on an ex-works or delivered basis, net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc.; the net amount charged for packing materials is included. Goods charged on a delivered basis to customers overseas are included at the f.o.b. value. For work done on commission or for the trade the value shown is the net amount charged.

Where goods produced in one department were transferred to another department of the same firm not covered by the return, these transfers were treated as sales by the producing department and valued as far as possible as if they had been sold to an independent purchaser. Goods transferred to wholesale or retail selling organisations for which separate accounts were kept were valued on the same basis. Estimations of a similar kind were also sometimes necessary in valuing transfers between different firms belonging to the same enterprise. To the extent that the sales of finished products of one establishment may constitute the materials purchased by another, total figures of the value of sales (and of materials and fuel purchased) include an element of duplication.

### Services rendered

This represents the amounts charged for hiring out plant, machinery and other goods, providing transport, or for any technical or other

services rendered to other organisations. It includes amounts credited for similar services rendered to other departments of the same firm not covered by the return.

These are firms in which fewer than twenty-five persons were employed on the average during the

### Stocks and Work in Progress

Values are given of stocks of goods on hand for sale, and of materials and fuel, at the beginning and end of the year of return, including any stocks of goods held for merchanting or factoring. The values include duty in the case of dutiable goods held out of bond. The value of work in progress at the two dates is also usually shown. This excludes any progress payments made to sub-contractors, and no deduction is made on account of progress payments

### Transport Payments

These represent the total amount paid or credited during the year for both outwards transport of finished goods sold and inwards transport of materials and fuel purchased. They include payments to other firms, and to any separate transport organisation of the same firm, not covered by the return, but exclude the value of transport services provided by the business covered by the return. The items included are payments for hired cartage and for inwards and outwards carriage by all forms of inland transport, i.e. railways, road haulage, canals, coast-wise shipping, air, etc. Payments made for sea freight on goods sold to customers overseas and on materials and fuel purchased from overseas suppliers are excluded.

### Wages and Salaries

These are the amounts paid during the year to operatives and to administrative, technical and clerical employees. Payments to working proprietors, whether called salaries or not, are excluded; in Northern Ireland this exclusion extends also to payments to directors of limited companies. The values shown include all overtime payments, bonuses and commissions, whether paid regularly or not, and no deduction is made for income tax, insurances, contributory pensions, etc. The value of any payments in kind, travelling expenses, lodging allowances, etc. and employers' contributions to National Insurance and pension schemes is excluded.

The figures shown represent the total amount paid for work done by other firms on materials supplied to them, and also by firms' own establishments for which separate returns were made. They do not include payments to individual outworkers or payments for business and other services.

### Symbols used

The following symbols are used throughout the

- .. Not available
- Nil or negligible (less than half the final digit shown)
- \* Figures cannot be shown owing to the risk of disclosing information about individual enterprises.

### Rounding of Figures

The figures in the tables have, where necessary, been rounded to the nearest final digit. There may, therefore, be apparent slight discrepancies between the sums of the constituent items and the totals shown.

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