# 108 Made-up household textiles and handkerchiefs

This Report on the Made-up Household Textiles and Handkerchiefs Industry relates to establishments engaged wholly or mainly in cutting, stitching, hemming, embroidering etc,quilts, counterpanes, sheets, pillow cases, towels, table cloths, duchess sets, cleaning and polishing cloths, etc and handkerchiefs and nursery squares; tufting of fabrics for household textiles, including blankets, and making-up of such fabrics. The making-up of soft furnishings is excluded. Weaving and knitting establishments producing made-up household textiles are also excluded.

This industry corresponds to minimum list heading 422(1) in the Standard Industrial Classification (Revised 1968) which has been used for the first time as a basis of classification in the 1968 Census. The definition of this industry however is unchanged from the last detailed Census of Production for 1963 in which it was reported (Part 85).

An additional table (Table 5 Supplement) included in this Report records the total sales of made-up household textiles by larger establishments from all sources within the scope of the Census and by merchant converters who were out of scope of the Census but were covered by a separate Inquiry.

### METHOD OF CLASSIFICATION

In classifying returns to this industry the standard procedure as outlined in the notes on page (i) was adopted except that those showing sales of made-up household textiles as their major output, were classified to the Weaving of Cotton, Linen and Man-made Fibres Industry (Part 100) when made in the making-up department of a weaving establishment. Sales of these products are, however, treated as principal products of this industry, and shown in Table 5.

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (i) to (iv).

## LIST OF TABLES

Table	Title	Page
	SECTION I - Estimates for all establishments in the industry	80
211 2410	Industry summary, 1963 and 1968	108/3
2	Analysis by size of establishment within the industry, 1968	108/4
3	Percentage analysis of employees, by age and sex, 1969	108/5
	SECTION II - Analysis of returns received	
4 American	Analysis of larger establishments, 1963 and 1968	108/6
5	Sales of principal products of the industry by larger establishments, including sales by establishments classified to other industries, 1963 and 1968	108/7
5 SUPPLEMENT	Sales of household textiles and handkerchiefs by larger establishments in the Census, including sales by establishments classified to other industries, and by merchant converters, 1963 and 1968	
6	Sales of principal products of the industry by larger establishments classified to other industries, 1963 and 1968	108/9
7	Sales of other than principal products by larger establishments in the industry, 1963 and 1968	108/13
8	Production of certain principal products of the industry by larger establishments, 1963 and 1968	DOES NOT APPLY
9	Purchases by larger establishments of selected principal products of the industry, 1968	DOES NOT APPLY
10	Purchases by larger establishments in the industry, 1963 and 1968	108/14
11	Transport costs and employment of larger establishments, 1963 and 1968	108/16
12	Payments for certain services, etc by larger establishments, 1963 and	
13	Percentage analysis of twelve-month periods covered by returns from larger establishments, 1968	108/16 108/17
		100/1/

# Footnotes continued from page 108/3.

TABLE 1 Industry summary, 1963 and 1968 United Kingdom (a) (b)

		Unit	All establ	ishments
		Unit	1963	1968
umber of enterprises	Berlines II. suglike   Example of the Control	No.	454	441
umber of establishments		"	502	492
ross output		£.000	49,274	67,774
et output		п	15,386	20,633
et output per head		1	690	1,061
	goods produced and work done (c)	7.000	46,572	65,009
ales and work done	merchanted goods and canteen takings	н	2,385	2,091
	materials for use in production and packaging and fuel	н	27,731	40,638
urchases	goods for merchanting and canteen purchases	n	2,144	1,744
	for work done on materials given out	"	3,537	4,745
	for transport			
Payments to other organisations	by road	"	manual traction and P	453
ngam sations	by rail and other means excluding postal services	н	524	353
Stocks and work in progress				
Total stocks and work in	change during year	۳.	+ 366	+ 1,466
progress	at end of year	н	11,060	15,789
BSF	change during year	n	+ 365	+ 479
Goods on hand for sale	at end of year	н	5,472	7,776
	change during year	n	- 47	+ 195
Work in progress	at end of year	n	2,615	3,417
	change during year	,	+ 49	+ 792
Materials, stores and fuel	at end of year	н	2,973	4,59
	total, including working proprietors	Th.	22.3	19.4
Number employed on average		п	18.7	15.9
during the year	operatives other employees (d)	"	3.0	3.0
		£,000		8,16
Wages and salaries	of operatives	1.000	6,380	2,81
	of other employees (d)	eresta .	2,219	2,01
Capital expenditure (e)		11	20.4	1.64
Total		"	604	1,34
New building work		,	186	49
Land and existing building	s (f)		- 27	- 21
Plant and machinery (f)		,,	350	90
Vehicles (f)			96	15

<sup>(</sup>a) For 1968, estimates for establishments not making satisfactory returns and for small establishments, from which only employment data were collected, accounted for 19 per cent. of the total figures in which they were incorporated: of this, unsatisfactory returns accounted for 4 per cent. For 1963 the comparable figures were 15 per cent. and 1 per cent. respectively.

(b) The following information relates to small establishments (employing fewer than 25 persons) in this industry. It includes an estimate for small establishments not making satisfactory returns.

	1963	1968
Number of establishments	276	307
Average number employed:		
Working proprietors	319	345
Other persons employed	2,944	3,108

Footnotes continued on page 108/2.

<sup>(</sup>c) Including services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services

<sup>(</sup>d) Administrative, technical and clerical employees.

<sup>(</sup>e) Excluding expenditure for establishments not yet in production.

<sup>(</sup>f) Acquisitions <u>less</u> disposals.

TABLE 2 Analysis by size of establishment within the industry, 1968

(i) Output and employment

All establishments: United Kingdom

Number employed on average during the year by the establishment (a)	Estab- lish- ments	Enter- prises (b)	Total number employed on average during the year (a)	Gross output	Net output	Net output per head
	Number	Number	Number	£,000	£'000	£
1-5	63	62	209			
6-10	81	81	671			
11-24	119	116	2,086			
25*49	69	66	2,591	7,369	2,449	945
50-99	65	57	4,708	13,873	4,504	957
100-199	31	28	4,006	13,211	3,931	981
200-299	7	6	1,682	8,046	1,639	974
300 and over	6	5	2,677	11,914	4,063	1,518
Insatisfactory returns	51	51	817		••	1,010
Total	492	441	19,447	67,774(c)	20,633(c)	1,061(c)

(ii) Employees, wages and salaries

All establishments: United Kingdom

Number employed on average during the year by the establishment (a)	Emp 1	oyees	Wages an	d salaries	Wages and salaries per head		
	Oper- atives	Others (d)	Oper- atives	Others (d)	Oper- atives	Others (d)	
	Number	Number	£'000	£,000	£	£	
1-5			••	#87.00	190 Eg. [		
6-10	•••						
11-24						(4), 89.	
25-49	2,185	336	1,061	315	486	936	
50-99	4,028	611	1,951	581	484	952	
100-199	3,236	720	1,550	708	479	984	
200-299	1,407	271	750	248	533	915	
300 and over	2,193	480	1,358	444	619	925	
Insatisfactory returns						•••	
Total	15,938(c)	2,962(c)	8,160(c)	, 2,811(c)	512(c)	949(c)	

(a) Including working proprietors.

TABLE 3 Percentage analysis of employees, by age and sex, 1969 (a)

All establishments: United Kingdom

Ages	Males	Fem ales	All employees
	Per cent.	Per cent.	Per cent.
Under 18	3	6	9
18 and over	29	62	91
All ages	32	68	100

Source: Department of Employment

(a) The percentages relate to the numbers employed (excluding working proprietors) at June 1969, the earliest date for which the information is available on the basis of the Standard Industrial Classification, (Revised 1968).

#### Footnotes to Table 4.

- (a) Some establishments employing fewer than 25 persons were included in returns for larger establishments. These amounted to 8 establishments in 1968 and 12 in 1963.
- (b) Including services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered).
- (c) Direct sales of goods (excluding canteen takings) made to, and work done for, the general public by larger establishments are included. These amounted to £2,377,000 in 1968. Similar information is not available for 1963.
- (d) This is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
- (e) Administrative, technical and clerical employees.
- (f) Excluding expenditure for establishments not yet in production.

<sup>(</sup>b) The sum of the figures for the size groups exceeds the total for the industry to the extent that enterprises made returns for establishments in more than one size group.

<sup>(</sup>c) Including estimates for establishments employing fewer than 25 persons and for establishments not making satisfactory returns.

<sup>(</sup>d) Administrative, technical and clerical employees.

TABLE 4 Analysis of larger establishments, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom (a)

restation to the same		Unit	1963	1968
Number of enterprises		No.	190	147
Number of establishments		11	232	186
Gross output		£,000		54,949
Net output		п	13,080	16,729
Net output per head		£	690	1,061
Sales and work done	goods produced and work done (b) (c)	£,000	39,590	52,707
	merchanted goods and canteen takings	"	2,027	1,695
Index of specialisation (d)		Per cent.	90	87
ref one beating the later	materials for processing and packaging,	61000	B27	
Purchases	goods for merchanting and canteen	£,000	23,574	32,948
	purchases	n	1,823	1,414
	for work done on materials given out	-	3,006	3,847
Payments to other	for transport		3,000	3,047
organisations	by road	п	1	367
	by rail and other means excluding		445	307
Stocka and	postal services	. "		286
Stocks and work in progress				
Goods on hand for sale	change during year	"	+ 310	+ 388
	at end of year	"	4,652	6,304
Work in progress	change during year	п	- 40	+ 150
norm in progress	at end of year	"	2,223	100
Materials, stores	change during year	"	District Control of the Control of t	2,770
and fuel	at end of year		+ 41	+ 642
			2,528	3,727
Number employed on	total, including working proprietors	No.	18,952	15,767
average during the year	operatives	"	16,105	13,128
	other employees (e)	"	2,598	2,440
Vages and salaries	of operatives	£'000	5,498	0. 701
ages and sararies	of other employees (e)	"		6,721
	Coperatives		1,909	2,316
lages and salaries per head	other employees (e)	£	341	512
Capital expenditure (f)	Conner emproyees (e)	"	735	949
New building work				
0	acquisitions	£,000	158	399
Land and existing buildings		"	12	.28
	disposals	н .	35	198
Plant and machinery	acquisitions	п	312	830
	disposals	н	15	
Vehicles	\[ acquisitions \]	n		96
venicles	disposals	"	138	211
			56	86

For notes to this table - see page 108/5.

TABLE 5 Sales of principal products of the industry by larger establishments, including sales by establishments classified to other industries, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

The market common of the mark to the same of the same	196	33		1968	3 .	
	Quantity	Value	Quantity	Value	Enter- prises	Entries
Made-up household textiles	Thousands	£,000	Thousands	£,000	Number	Number
Hand and bath towels (including roller towels)		arthy se	distance) is		stanta	
Linen and union cloth	1,692	363	1.240	309	22	22
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (a)	32,904	6,235	24,723	7,134	29	32
Bath mats, pedestal mats and lavatory seat covers		12.22	B 30 Mil		1 POST ()	. 101
Tufted		(1)	821	717	17	18
Other	}	(b) {	148	102	11	11
Tea towels, glass cloths and the like	,					710
Linen and union cloth	12,744	1,849	11,425	2,159	30	30
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (a)	3,970	390 {	3,103	438 473	} 25	25
Sheets	1,01	153617, 85				
Linen and union cloth (including mixtures of flax and man-made fibres) (c)	201	306	133	326	16	16
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (a)			elizani b balosti d tapadib		bron son	
Raised	]	[	8,711	8,222	23	26
Other	11,246	8,421	4,636	4,141	38	40
Other (eg man-made fibres, but excluding glass fibre)	,	(d) {	2,789	4,031 385	} 8	10
Pillow and bolster cases					etoles	A STAR
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (a)	10,848	1,682	8,298	1,565	49	54
Other materials (excluding glass fibre)						
Woven	1		to (my, be	425	27	28
Knitted	}	(d) {	3,255	820	6	6
Blankets (excluding raised sheets) of cotton (including mixtures with up to					A Spoken	
15 per cent. by weight of man-made fibres), full size, (single and double)	2,430	2,151 595	}	528	5	5
Filled quilts, full size (single and double)		headbest-	do I liani	Forestop Fauca		NAME OF THE PERSON NAME OF THE P
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (a)	310	619 289	152	490 253	} 21	21
Other (eg man-made fibres, but excluding glass fibre)	585	1,837 649	751	2,053 287	} 27	27

Continued on next page.

TABLE 5 (continued)

	1	963		19	968	
	Quantity	Value	Quantity	Value	Enter- prises	Entries
Control of the Contro	Thousands	£'000	Thousand	s £'000	Number	Numbe r
Made-up household textiles (continued)	sanual -					
Cot and pram size blankets and filled quilts	1,141	460 110	1,171	438 561	30	31
Bedspreads and the like (excluding quilts)		3010	adhulhai	-planel	)	well is
Tufted	3,318	4,992	3,619	6,867 1,329	31	35
Other than tufted	and com	1 P. 18	the souther	a any ho	3	
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (a)		1,102	732	1,590	15	15
Other (eg man-made fibres, but		1	443		1	10
excluding glass fibre)	560	992	443	1,276 494	28	28
Sleeping bags		(b)	209	933	18	18
Table cloths of all kinds other than lace					- CHICAGO	
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (a)	1 050	, miles	ilw anvels	n geligii)	of the mean	
	1,870	657	3,432	1,465	27	27
Other materials (excluding glass fibre)	10,919	4,046	5,750	3,661	32	34
Cleaning cloths, dusters and the like (e)	49,927	1,085 731	72,174	1,931 921	21	22
Other made-up household textiles				e had ben't	/	
Linen and union cloth (including mixtures of flax and man-made fibres) (c)		995	10 10	694	21	21
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (a)		2,330		1 150	Bes : nil	
Other (eg man-made fibres, but excluding glass fibre)		2,255	charge had	1, 158	31	32
Handkerchiefs		2,200		583	30	33
Linen		794	5,266	501	12	13
Cotton	58,610	1,767	39,239	1,728 568	17	18
Nursery squares, terry and muslin		767	10,374	1,278	17	10
Cerements, shrouds, etc		270			*	19
Other products		733	••	361		
Waste products		52	Sile Harris	1,630	27	27
Work done		02	(a filesia	64	43	48
Making-up of household textiles, handker- chiefs, nursery squares, and cerements, shrouds, etc (hemming, etc)		lues o	(Innia) and		Time but	
Other work done		2,893	Iv entels)	2,657	62	70
other work done		330	038 20 34	750	23	25
Total		52,747	ud ,4910 5	68,296	101.10	
Sales in other industries (see Table 6)		17,208		22,552	1071 884 1	••
Principal products of this industry sold by establishments in the industry	-	35,539		45,744	147	171 (f)

For notes to this table - see page 108/10.

TABLE 5 SUPPLEMENT

Sales of household textiles and handkerchiefs by larger establishments in the Census, including sales by establishments classified to other industries, and by merchant converters, 1963 and 1968 (a): United Kingdom

Total Service Committee Co	196	33	1968		
100 1 100 100 100 100 100 100	Quanti ty	Value	Quantity	Value	
ade-up household textiles	Thousands	£,000	Thousands	£'000	
Hand and bath towels (including roller towels)		1017 may			
Linen and union cloth	1,692	363	1,240	309	
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (b)	40,658	7,921	25,572	7,426	
Tea towels, glass cloths and the like			us it is not A) d		
Linen and union cloth	12,824	1,860	11,435	2,161	
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (b)	7,019	623 {	3,204	447 473	
Sheets					
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (b)				or processors servicer	
Raised	00.550	15 100	9,670	9,171	
Other	22,572	15,183	6,037	5,990	
Other materials (excluding glass fibre)	201	306 (c)	3,371	4,901 385	
Pillow and bolster cases			TANKS IN SEC.		
Cotton (including mixtures with up to			107 16780-11	Laboration .	
15 per cent. by weight of man-made fibres) (b)	25,365	3,352	10,928	2,112	
Other materials (excluding glass fibre)		(d) {	3,255	820 544	
Blankets (excluding raised sheets) of cotton (including mixtures with up to 15 per cent. by weight of man-made fibres), full size, (single and double) (b)	4,859	4,026 595	}	532	
Filled quilts, full size (single and double)	981	2,574 920	}	3,269	
Cot and pram size blankets and filled quilts		587		1,001	
Bedspreads and the like (excluding quilts)			-Aleksinis		
Tufted	3,646	5,335	3,634	6,898 1,372	
Other than tufted		agr ent vis	actuates heles	Park Park	
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (b)	1	2,189	757	1,625	
Other (eg man-made fibres, but excluding glass fibre)	to saddon drug 1838		{ 433 · ·	1,276 494	
Sleeping bags		(d)	209	934	
Table cloths of all kinds, other than lace					
Cotton (including mixtures with up to 15 per cent. by weight of man-made	0.500	900	0.711	1.501	
fibres) (b) Other materials (excluding glass fibre)	2,526	822 4,063	3,711 5,824	3,707	

Continued on next page

TABLE 5 SUPPLEMENT (continued)

	19	63	19	968
	Quanti ty	Value	Quantity	Value
Made-up household textiles (continued)	Thousands	£,000	Thousands	£'000
Cleaning cloths, dusters and the like	64,429	1,525(e) 731	72,174	1,931 972
Other made-up household textiles		and the same of the	relieved its	and the same from
Linen and union cloth (including mixtures of flax and man-made fibres) and cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (b)	4,000	3,289	isolo manni	2,126
Other (eg man-made fibres, but excluding glass fibre) including unclassified made- up household textiles		5,434(f)	inela enelg	2,877
landkerchiefs of linen or cotton		5,201 {	44,782	2,353 568
ursery squares, terry and muslin erements, shrouds, etc	}	1,333 {	11,580	1,405 361
Total	91 0	68,231	in saltela	70,029

(a) For 1963, sales by merchant converters were collected in the Inquiry into the Distributive and Service Trades, for 1968, sales by merchant converters were collected in an Inquiry supplementary to the Census of Production. For both years the coverage relates to establishments delivering more than 500,000 square yards of finished cloth during the year.

(b) Mixtures containing up to 15 per cent. of man-made fibres were not specifically included for 1963.

(c) Of linen and union only for 1963.

(d) Not recorded separately for 1963.

(e) Of cotton only for 1963.

(f) For 1963 including sheets of man-made fibres.

## Footnotes to Table 5.

- (a) Mixtures with up to 15 per cent. of man-made fibres were not specifically included
- (b) Not recorded separately for 1963.
- (c) Mixtures of flax and man-made fibres were not specifically included for 1963.
- (d) Not separately distinguished for 1963: included in 'Other made-up household textiles'.
- (e) Of cotton only for 1963.
- (f) This figure represents the total number of returns made for larger establishments in this industry which is less than the total number of establishments shown in Table 4, on account of combined returns covering more than one establishment.

TABLE 6 Sales of principal products of the industry by larger establishments classified to other industries, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

dalds at the estated and a	196	33	1968			
(a) becomes class	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)
Succession City and City	Thousands	£,000	Thousands	£,000	Number	
Made-up household textiles	44	1,667			99	
Hand and bath towels (including roller towels)	innequoit?	1987				
Linen and union cloth	727	133	212	54	6	100
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (b)	24,915	4,046	17,111	5,126	18	to ga-gardell to ga-gardell 100 careto brat
Bath mats, pedestal mats and lavatory seat covers		(c)	139	106	6	100
Tea towels, glass cloths and the like		Colle , 4 /	enne se sumin			
Linen and union cloth	3,885	456	1,603	226	7	100,133
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres) (b)	1,905	138	878	72 448	} 7	100
Sheets			sect not us		ead money as	e galbuleat (t)
Raised sheets of cotton (in- cluding mixtures with up to 15 per cent. by weight of man-made fibres)(b)	9,152	6,896	7,202	5,792	20	100,101,120
Other sheets				3,346	23	42,100,120,133
Pillow and bolster cases	2,803	435		565	24	100,101,120,14
Blankets (excluding raised sheets) of cotton (including mixtures with up to 15 per cent. by weight of man-made fibres), full size, (single and double)(b)	554	525 558	}	528	*	100,101,112
Filled quilts full size (single and double)		(d)		142	6	100,133
Cot and pram size blankets and filled quilts		(d)	850	273 255	12	100,101,120,1
Bedspreads and the like (excluding quilts)						
Tufted				150	5	100,133
Other than tufted						
Cotton (including mixtures with up to 15 per cent. by weight of man-made fibres)(b)	269	144	384	1,023	5	100,117
Other				78 494	9	100,117,120,1
Sleeping bags		(c)	17	76	*	116,133
Tablecloths of all kinds other than lace	2,130	764	1,029	510	11	100,105
Cleaning cloths, dusters and the like (e)	18,180	470 48	14,694	481 623	*	42,100

TABLE 6 (continued)

	19	063	1968			
	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)
Made-up household textiles (continued)	es ti nerij	£'000		£,000	Number	72
Other and unclassified made-up household textiles		1,647		166	16	100,109,133
Handkerchiefs Nursery squares, terry and	}	653 (f)	Thousands	515	*	100,105,120
muslin  Making-up of household textiles,		881	9,275	1,100	14	42,100,120
handkerchiefs, nursery squares and cerements, shrouds etc (hemming etc)	:0,50	296	6.100,000	403	16	em to bigger
Total		17,208		22,552		Teas thosewal

(a) The references given are to the list of industries at the front of this report.

(b) Mixtures with up to 15 per cent. of man-made fibres were not specifically included for 1963.

(c) Not recorded separately for 1963.

(d) Included with other and unclassified made-up household textiles for 1963.

(e) Of cotton only for 1963.

(f) Including cerements and shrouds for 1963.

TABLE 7 Sales of other than principal products by larger establishments in the industry, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

Country   1503   Villamo	. 196	33	19	68
	Quantity	Value	Quantity	Value
Finished woven cloth	Th.sq.yds.	£,000	Th.sq.yds.	£,000
Of linen and union (including mixtures of flax and man-made fibres) (a)	diels ages	aints a	ol medio o	Gray o wainty
For handkerchiefs			1,144	310
For sheeting and pillow cloth	3,380	771 {	644	195
For other household textiles			3,926	888
For furnishings	j	10-100	526	119
For apparel	3,301	1,023	2,205	91:
For other uses			963	280
Of cotton	. 1979	an Desk H	1013 02308	VILEST.
For furnishing fabrics	1 4 601	786 {	285	11
For other uses	4,631	786 {	7,445	1,50
Of man-made fibres		(b)	1,803	59
Made-up clothing		453		10
Bolsters, pillows and cushions		65		22
Curtains and made-up covers	-	-	n	42
Other made-up textiles (including blankets) and knitted goods	1	857 {	or model to	91
Other goods produced and work done			50 10 • de	17
Services rendered to other organisations (c)	10 100000000000000000000000000000000000	97	193 (42)	20
Total value of goods sold without being subjected to any manufacturing process (merchanted or factored)		1,997		1,65
Canteen takings		31		4
Total	Cust	6,080		8,65

<sup>(</sup>a) Mixtures of flax and man-made fibres were not specifically included for 1963.

(b) Included with 'Other goods produced' for 1963.

TABLE 8 Production of certain principal products of the industry by larger establishments, 1963 and 1968

This table is not applicable to this industry.

TABLE 9 Purchases by larger establishments of selected principal products of the industry, 1968

This table is not applicable to this industry.

<sup>(</sup>c) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered to other organisations.

TABLE 10 Purchases by larger establishments in the industry, 1963 and 1968 Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

100 100 100 100 100 100 100 100 100 100	1963 1968		68	
	Quantity	Cost	Quantity	Cost
milet (variable) alder (spection) (speciments)		£'000		£,000
Materials for use in production			sayou bade	
Grey or other loom state woven cloth wholly or mainly of	enursic soft		has year!	
Cotton	Th.sq.yds.	ſ	Th.sq.yds.	0.010
Wholly of cotton	62,803	5,417	77,795	8,019 842
Mainly of cotton	Maria Calle	al fidose	10/212 169	
Mixtures with man-made fibres containing 85 per cent. or more of cotton	2,462	636	***************************************	108
Other mixtures with man-made fibres	2,100		2,615	333
Synthetic fibres (nylon etc)	{ 291	63 67	3,891	867 456
Other man-made fibres (rayon etc)	8,698	1,079	4,311	578
Linen and union (including mixtures of flax and man-made fibres) (a)	25,845	4,860(b)	23,738	5,153
Knitted cloth in the grey state		(c)	2,166	539
Finished or partly finished woven cloth wholly or mainly of	dine m	Hill ton a	olite area	
Cotton			enn fom anta	
Wholly of cotton	12,199	1,950 358	3,863	2,199
Mainly of cotton	990		my spany se	
Mixtures with man-made fibres containing 85 per cent. or more of cotton	∫ 1,845	362	{ 899 ••	158 135
Other mixtures with man-made fibres		127		11 22
Synthetic fibres (nylon etc)	4,001	781 182	6,230	1,346 277
Other man-made fibres (rayon etc)	{ 7,497	1,067 241	1,869	325
Linen and union (including mixtures of flax and man-made fibres) (a)	solution of the	(d)	1,679	321 94
Finished knitted cloth	1 01/100 701	(c)	§ 1,677	233
			ſ	3,061
Cotton (in 1 1)	Th.lb. 9,858	1,957	Th.lb.	2 662
Cotton yarn (including cotton waste yarn)	[ ","	712	12,110	2,663 858
Feathers and down		resembly in fa	199	216
Kapok and vegetable down	}	(c) {		15
Synthetic filling materials, (terylene, etc)	1 100 1000 100	et midel	167	756
All other materials for use in production		2,343		1,717
ackaging materials				
Paper and board	10103 90078	get games	ed to a	
Boxes, cartons, drums and canisters (with or without metal ends) of paper and cardboard (e)	8001	604	to	675

TABLE 10 (continued)

VARIOUS SYNDS TO	196	1963		1968	
mobiled Million	Quantity	Cost	Quantity	Cost	
BS01 CAS1 NAW		£,000		£,000	
ackaging materials (continued)	wadening of	INVESTIGATE OF	tales teams		
Paper and board (continued)			ATREET S		
Wropping and packing paper (including paper coated			and an less from		
with plastics and any laminates incorporating paper but not metal)		al stun a	alea bre la	138	
Other packaging materials of paper and paperboard (including moulded pulp units and labels, but excluding fibreboard packing cases, bags, multiwall paper sacks and paper and board for converting into		190	ga redito by	56	
packaging materials) (f)	1	in self	1960454		
Transparent regenerated cellulose film in sheets or rolls (g)	endender	118	mer Barrya	47	
Plastics film (up to 0.01 inches thick)			9.670	tarent.	
Of polyethylene			o Liceacus	53	
Of other plastics materials	}	139	miliai	33	
All other packaging materials		tes Los Esp	wito 61' 44	171	
Fuel and electricity (h)	Th. tons	_	Th. tons	g lijia	
Coal	9.1	58	3.2	23 4	
199 (9182)	1.6	13	1	anjerson fallants	
Coke (including screenings) and manufactured fuel	1.0	2	1.6	17	
ne in any short mark and	Th.gal.	-yi-vatada	Th.gal.	April 1	
Derv fuel and motor spirit for use in road	110	25	161	47 18	
vehicles		6			
Other liquid fuels (including creosote/pitch mixtures, etc, and liquefied petroleum gases)	1,430	60 13	1,720	77 82(i	
ces, ele by large	Th. therms	us 101 43	Th. therms	TABLE 3	
Gas	233	18 5	190	17	
uas anna anna anna	a an animal	an stands	Th.kWh		
nobject 22 1130	Th.kWh 10,800	87	13,391	119	
Electricity		31	,	62	
Total cost of materials and fuel	a anix	23,574		32,948	
Goods purchased for merchanting		1,784	description between	1,367	
Canteen purchases		39	-	47	
Total cost of purchases		25,397	nathigas at	34,362	

<sup>(</sup>a) Mixtures of flax and man-made fibres were not specifically included for 1963.

<sup>(</sup>b) Including finished and partly finished cloth for 1963.

<sup>(</sup>c) Not recorded separately for 1963.

<sup>(</sup>d) Included with linen and union cloth in the grey or other loom-state for 1963.

<sup>(</sup>e) Including packing cases for 1963.

<sup>(</sup>f) Multiwall sacks only were specifically excluded for 1963.

<sup>(</sup>g) Bags were included for 1963.

<sup>(</sup>h) The total quantity of electricity generated in establishments employing 25 or more persons in this industry was 875 Th.kWh in 1963. Owing to the risk of disclosure of information relating to individual firms, the quantity of electricity generated in 1968 cannot be given.

<sup>(</sup>i) For 1968, may include a small amount of fuels not covered by specific headings.

TABLE 11 Transport costs and employment of larger establishments, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	Unit	1963	1968
Average number mainly employed on transport	No.	124 ,	121
Fransport costs			100000
Wages and salaries	£,000	72	105
Derv fuel and motor spirit	11	30	65
Tyres and other spare parts for road goods vehicles	11		12
Payments to other by road	DE STUDEN		367
organisations for transport by rail and other means excluding postal services	"	445	286
Costs of operating road goods vehicles			
Insurance	"	10	11
Vehicle licences	п	6	12
Depreciation	"	41	48
Payments to other organisations for repairs and maintenance	11	20	34
Total	"	625(a)	941

<sup>(</sup>a) Excluding tyres and other spare parts for road goods vehicles, not collected separately for 1963.

TABLE 12 Payments for certain services, etc by larger establishments, 1963 and 1968 (a)

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	Amounts	payable
	1963	1968
Repairs and maintenance to	£'000	£'000
Buildings	61	91
Road goods vehicles	20	34
Plant, machinery and other capital equipment	111	185
Insurance, licensing and depreciation of road goods vehicles (b)	57	71
Rates, excluding water rates	135	223
Hire of plant and machinery	4	18
Postage, telephone, telegrams, cables and telex (c)	144	316
Total	531	938

<sup>(</sup>a) No deduction is made for these payments to arrive at the figures of net output given in this report.

TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger establishments, 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

Year ended	Percentage of total returns received	Percentage of total number employed	
1968	Per cent.	Per cent.	
April (a)	3.5	4.8	
May	1.2	,1.1	
June	4.1	5.2	
July	1.8	1.3	
August	1.2	0.5	
September	2.9	1.9	
October	3.5	4.3	
November	1.8	0.8	
December	34.5	34.9	
1969			
January	9.9	10.6	
February	4.1	2.4	
March	26.9	29.2	
April (b)	4.7	3.0	
	100	100	

<sup>(</sup>a) From 6 April.

<sup>(</sup>b) For details see Table 11.

<sup>(</sup>c) Excluding telex for 1963.

<sup>(</sup>b) To 5 April.